# LEINE LINDE



# **INDUSTRIAL 600 SERIES**

ABSOLUTE POSITION ENCODERS



# Small but tough

When the need of a small encoder for harsh environments is of importance, the absolute inductive 600 series is the right choice. It is built to meet the requirements in environments where vibrations, moisture, interference, heat and cold are common. Depending on the application the encoder is available with either anodized aluminum or stainless steel enclosure. Moreover, the encoder is equipped with robust bearings, which makes it one of the most robust Ø58 mm encoder on the market and provides a long encoder service life.

### Resolution up to a total of 31 bit multiturn

With the 600 series absolute encoder it is possible to get exact positioning since each position within the revolution of the encoder is made up of a unique code, allowing the shaft's exact position to be read directly on start-up. The total resolution for a 31 bit encoder is equivalent to 524 288 unique positions on each individual revolution, multiplied by 4096 distinguishable revolutions.

### Stainless steel for increased robustness

The 600 series complies to ATEX for usage within the zone 2/22. The inductive 600 series in stainless steel has a high resistance to corrosion and therefore suitable in demanding environments such as those common within marine and offshore applications or where aggressive liquids are used.

# Robustness in its essence

### Sustainable

Market leading vibration and shaft load resistance.

### Encapsulation

Ingress protection class IP67 for protection against dust and liquids. Verified for use in salt water environments.

### Resolution

High singleturn and multiturn resolution versions of the encoder available.

### Shaft and flange

- Hollow shaft, either blind or through-going for fixing with a stator coupling. Shaft dimension: Ø12 mm.
- Solid shaft, either round or face for fixing with a flange of either synchro or clamping type. Shaft dimensions: Ø6 mm and Ø10 mm.















Serial interfaces

SSI

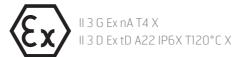


— with additional 1 Vpp outputs

#### Enclosure

- Anodized aluminium or
- Stainless steel A4, AISI 316L/EN 1.4404

### Explosion-protection



### Connection

- M23 or M12 connectors
- Cable glands or premounted cable

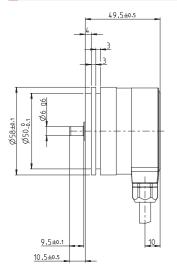
Note that some features described in this overview may only be available in certain combinations. Please refer to page 9 for more details.

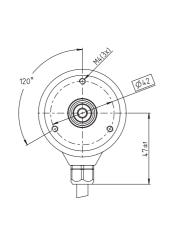
# Mechanics

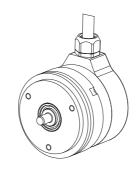
The 600 series features a robust and compact design with connection through cable glands, M12 or M23 connectors. This spread offers an overview of the different mechanical variants available in the 600 series. Other variants can be created according to the code key on page 9.

# Serial interface encoders

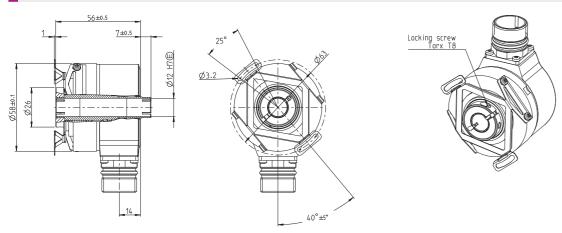
## ISA 608 with synchro flange and pre-mounted cable





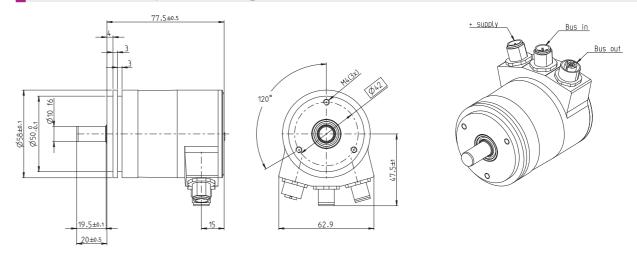


## IHA 608 with stator coupling and M23 connector

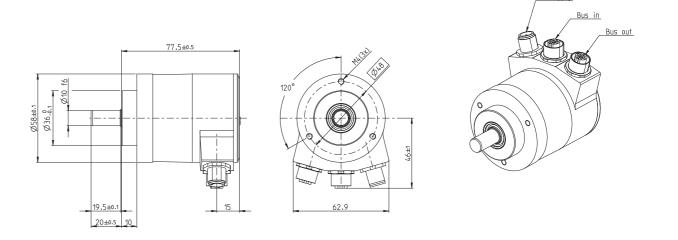


# Fieldbus interface encoders

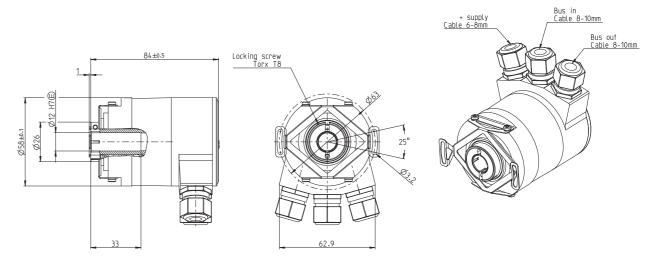
# ISA 608 with synchro flange and 3 x M12 connectors



## ISA 638 with clamping flange and 3 x M12 connectors



## IHA 608 with stator coupling and 3 x cable glands



# Interfaces

# Code key

## Serial

### SSI

Synchronous Serial Interface is a digital point-to-point interface. It provides unidirectional communication at speeds up to 1.0 MHz by the use of only four wires.

SSI

### EnDat 2.2

The EnDat 2.2 interface is a digital, bidirectional interface for encoders. It is capable of transmitting position values from absolute encoders, as well as reading and updating information stored in the encoder.



## **Fieldbus**

### **PROFIBUS**

The 600 series support the encoder profiles 3.062 (DVP0) and 3.162 (DVP2) which contains of functions such as preset, scaling and code sequence. The encoder profile DVP2 also adds isochronous data exchange and slave-to-slave functions.



### PROFINET

PROFINET can in general be described as Ethernet-based PROFIBUS DP communication and contains of functions such as preset, scaling, code sequence, slave-to-slave and isochronous data exchange.



### CANopen

The 600 series CANopen encoder support encoder profile DS-406 and is certified by the CIA (CAN In Automation) organization. Apart from the standard encoder functionality such as positioning, scaling and presetting commands, the encoder supports speed and acceleration read out as well as PDO mapping and LSS service.



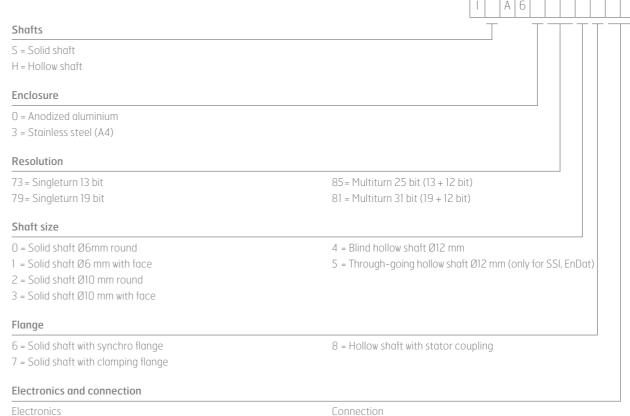
### DeviceNet

8

The 600 series also features support for DeviceNet protocol and the encoder functionality has been tested in compliance with the ODVA conformance test. The DeviceNet encoder supports profile revision 2 with the supported functionalities code sequence, preset, velocity and scaling.



### Inductive 600 series



7 = Solid shaft with clamping flange		
Electronics and connection		
Electronics	<u>Connection</u>	
09= SSI Binary, with 1 Vpp 32 ppr	M23 connector 17 pin	
10 = SSI Binary	Pre-mounted cable 1.5 m	
11 = SSI Binary	Pre-mounted cable, specify length xx m	
12 = SSI Gray, with 1 Vpp 32 ppr	M23 connector 17 pin	
13 = SSI Gray	Pre-mounted cable 1.5 m	
14 = SSI Gray	Pre-mounted cable, specify length xx m	
15 = EnDat 2.2, with 1 Vpp 32 ppr	M23 connector 17 pin	
16 = EnDat 2.2	Pre-mounted cable 1.5 m	
17 = EnDat 2.2	Pre-mounted cable, specify length xx m	
18 = PROFIBUS	3 x M12 connectors	
19 = PROFIBUS	Cable gland radial direction	
20= PROFINET	3 x M12 connectors	
21 = CANopen	3 x M12 connectors	
22 = CANopen	Cable gland radial direction	

2 x M12 connectors

Cable gland radial direction

Other resolutions available upon request.

23 = DeviceNet

24 = DeviceNet

# Performance

# Other solutions

Technical data (based on IHA 608 PROFIBUS)	
Ingress protection class [IEC 60529]	IP67
Vibration [IEC 60068-2-6]	≤ 300 m/s²
Shock [IEC 60068-2-27]	≤ 2000 m/s²
Cover material	Anodized aluminium
Weight	340 g
Shaft load (axial / radial)	100 N / 140 N
Rotational speed max	12000 rpm
Shaft material	Stainless steel
Power supply	9-36 Vdc
Polarity protected	Yes
Output signal	PROFIBUS DP
Supported profile	Profile 3.062 (DVP0) and 3.162 (DVP2)
Current consumption	95 mA at 24 Vdc
Max. current consumption	150 mA at 24 Vdc

The 600 series complies to the ATEX directive 94/9/EC:

EX II 3 G Ex nA T4 X

EX II 3 D Ex tD A22 IP6X T120°C X

### Accessories

We have a wide range of accessories, from different variants of cables for the right connectivity to couplings suitable for your application.

#### Gateways

For use in applications where the need of a gateway is necessary for handling signals due to distance, surroundings or other disturbances. For connection with EnDat encoder.

CRG PROFIBUS Robust DIN-rail-mounted gateway between EnDat and PROFIBUS.

CRG CANopen Robust DIN-rail-mounted gateway between EnDat and CANopen.

CRG DeviceNet Robust DIN-rail-mounted gateway between EnDat and DeviceNet.

For further information regarding our gateways and for our total range of the accessories, please visit our website www.leinelinde.com or contact your nearest Leine & Linde office.

### Encoders with additional 1 Vpp signals, 512 ppr

The optical absolute encoder with additional 1 Vpp has an output of analogue sinusoidal signals of 512 ppr, which makes it possible to use the encoder in safety-critical applications where detection is required of extremely small movements.

### Encoders with additional square wave signals

Leine & Linde offer absolute encoder with additional incremental square wave signals, such as HTL and RS422.

### Programmable SSI

The SSI programmable 600 series encoder contains the following programmable parameters that can be set via PC software: preset, code sequence, code type, data format and scaling parameters.



Q

For more information about our encoder series please visit our webpage, www.leinelinde.com. Datasheets for our encoders are to be found in the Product Finder at the webpage or contact your nearest Leine & Linde office for further information.

10



# Contact us

### SWEDEN / HEAD OFFICE

Address Leine & Linde AB

Box 8

SE-645 21 Strängnäs

Visiting address Olivehällsvägen 8

**Delivery address** Västerportsvägen 20

SE-645 42 Strängnäs

**Telephone** +46-(0)152-265 00

**Fax** +46-(0)152-265 05

**E-mail** info@leinelinde.com

Website www.leinelinde.com

**BRAZIL** 

T +55-11-2137-4416 F +55-11-2137-4425 info@leinelinde.com.br

CHINA

T +86-(021)-52 58 35 66 F +86-(021)-52 58 35 99 info@leinelinde.cn DENMARK

T+45-862-308 34 F+45-862-306 21

info@leinelinde.dk

FINLAND

T+358-(0)9-56172 00 F+358-(0)9-56172 020 info@leinelinde.fi GERMANY

T +49-(0)7361-78093-0 F +49-(0)7361-78093-11 info@leinelinde.de

INDIA

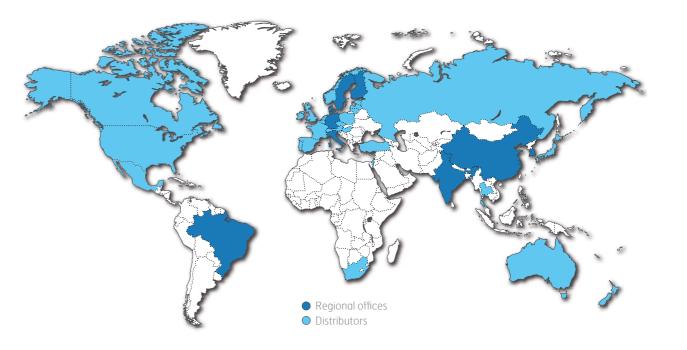
T+91-11-2617 2504 F+91-11-4058 2516 info@leinelinde.in ITALY

T+39-(0)39-596 01 08 F+39-(0)39-971 69 00 info@leinelinde.it

SOUTH KOREA

T+82-55-266 2372 F+82-55-266 2373 info@leinelinde.co.kr

Leine & Linde's worldwide presence. Read more at www.leinelinde.com.



12



The best encoders are those you never have to think about. Those that simply do their job — year after year. Leine & Linde develops and manufactures customised encoder solutions for demanding environments, advanced measuring systems for accurate feedback of speed and position.



+46-(0)152-265 00 www.leinelinde.com