



Catalogue 2011/12

About WERMA



We make sure you're seen and heard.

WERMA Signaltechnik is one of the world's leading companies for optical and audible signal devices. The international company located in South West Germany sets the tone technologically with its many state-of-the-art innovations.

Our signal devices make working environments safe and processes efficient – on machines, in factory halls or in the building services industry. With a broad line of over 3,500 products, WERMA offers solutions for an extremely wide range of signalling applications.



We are there where you need us.

With our own subsidiaries in many European countries as well as in China, a sales cooperation in the U.S.A. and a tightly woven network of international sales partners we ensure outstanding worldwide on-site support. Our customers benefit from exemplary service with fast, on-time delivery of all products and accessories. WERMA products can be easily ordered online at www.werma.com.

Our consistently high customer satisfaction ratings show that our customers feel WERMA takes good care of them.

We are constantly developing

Innovation is the driving force for us to further expand our technological advantage. WERMA conducts both systematic core research and specific product development for which the most modern project management methods are employed.

We test all new developments in our own optical and acoustic laboratories. The success of this innovation policy is demonstrated in the many patents, design awards and positive customer evaluations we have received.



Quality "Made in Germany"

We produce our own plastics, electronics and injection-mould tooling to guarantee that our products are truly "made in Germany".

Our production engineering uses the advantages of lean production processes and intelligent automation to ensure we are consistently fast and flexible.

WERMA is DIN EN ISO 9001: 2000 certified. Our processes and products are the subject of rigorous testing to guarantee consistently high quality levels.

Contents

New Products and Awards	
PagePage	6 8
Signal Towers	
Page	10
Optical Signal Devices – Installation Beacons	
•	
Page	80
Optical Signal Devices - Free-standing Beacons	
Page	102
Optical-Audible Signal Devices	
Page	170
Audible Signal Devices	
Page	200
Ex Signal Devices	
Page	240
Technical Diagrams	
•	0 (4
Page	264
Sales Network	
Page	306
Technical Information	
General Information Tech-Talk – By Experts for Experts Product Number Index	320

Where can I find ...?

Customer satisfaction is our highest priority. Your wishes and requirements come first at all times and with this in mind we are constantly improving our service and product range.

To help find your way through our extensive catalogue we have compiled a navigation guide.

In this way you can find everything you need in no time at all!

Technical data

The product specific technical data includes dimensions, fixing options, and connection possibilities.

This information can be found on the relevant product page in our catalogue under the heading "Technical Specifications".



Order specifications

The order number of a product is to be found after the technical data on the relevant page.

The order numbers for specific colours and voltages are listed here.



Accessories

Our extensive range of product accessories can be found either immediately on the relevant catalogue page or on the following page.



Weight, protection rating, temperature

Important data relating to our products can be found on the relevant catalogue page in the form of pictograms.

The key to these icons is to be found on page 314 of this catalogue.



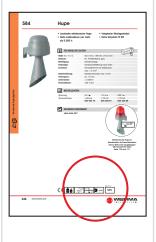




Sound

Information about the sound output of our audible signal devices can be obtained in the pictograms on the relevant product pages.

The key to these icons is on page 314 of the catalogue.



Technical diagrams

A detailed drawing of each product can be found under the heading "Technical Diagrams" (from page 264 onwards).

The exact page number for the required drawing is given on the product page.



Technical information

Basic information and explanations about our products and services can be found under the heading "Technical Information" (from page 314 onwards).

- Catalogue data
- Norms and marks of conformity
- Meaning of optical and audible signals
- Sound output
- Protection ratings
- Sales network
- Many other interesting pieces of information



Looking for a specific product?

If you are looking for a specific product, the quickest way to find it is to look at our "Article Number Index" (page 338 + 339) or our "Contents" (page 3).





New Products

Signal Towers - Modular

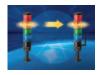
WIN - Wireless Information Network for KombiSIGN 70 + 71



- · Economical wireless-based MDC system
- Central monitoring of a wide range of different machines via PC
- Relevant machine information at a glance

Page 43 + 24

KombiSIGN reflect for KombiSIGN 70 + 71



- Simple monitoring of Signal Towers out of view
- Signal tower "reflection" to a central location
- · Shortening of reaction times and reduction of costs

Page 44 + 23

LED Permanent Light Element ultrabright for Kombi*SIGN* 70 + 71



 Up to 20 times brighter than conventional LED elements

Page 47 + 28

LED Flashing Light Element for Kombi*SIGN* 50



- Long-life LED flashing light element
- · Low current consumption

Page 55

Siren Element with selfadjusting sound output for Kombi*SIGN* 70



 Sound output is automatically adjusted to the background noise level

Page 50

Signal Towers - Completely pre-assembled





- Hygienic Design
 High Protection ratio
- High Protection rating IP 67/IP 69k

Page 76

LED Signal Tower FlatSIGN



- With curved front
 160° signal visibility
- 160° signal visibility

Page 68

Design Highlights FlatSIGN



- Customer-specific coloured coatings
- With curved front

Page 71

Optical Signal Devices - Installation Beacons

239 LED Installation Beacon (Multicolour) for AS-Interface



- 5 colours possible in one beacon
- Triggering via AS-Interface

Page 88

816 LED Beacon (Multicolour) with USB Interface



More than 200,000 colours possible in one beacon

Page 96



Optical Signal Devices - Free-standing Beacons

853 LED Permanent Beacon



- Quadratic formPossibility of traffic light combinations
- Page 119

853 LED Double Flash Beacon



- Intense double flash with low power consumption
- Quadratic form

Page 136

853 LED EVS Beacon



- Attention-grabbing flickering light
- Extremely powerful signal effect
- · Quadratic form

Page 137

829 LED Double Flash Beacon



- Intense double flash with low power consumption
- Extremely high light intensity

Page 142

829 LED EVS Beacon



- Attention-grabbing flickering light
- Extremely powerful signal effect

Page 143

829 LED Rotating Beacon



- Intense rotating signal effect
- · Wear-free LED technology

Page 153

280 LED Double Flash



- Intense double flash with low power consumption
- · Extremely high light intensity

Page 146

280 LED EVS Beacon



- Attention-grabbing flickering light
- Extremely powerful signal effect

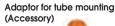
Page 147

281 LED Obstruction Light



- LED Obstruction Light with robust glass/metal housing
- Salt water resistant

Page 130





 Suitable for (LED) Beacons 280, 838, 883 and 884

Page 127 onwards

Optical-Audible Signal Devices

444 LED EVS Beacon/ Multi-Tone Sounder Combination



- Sound output: 114 dB
- 32 different tones

Page 191

(LED) Beacon 890/ Multi-Tone Sounder 190 Combination



- Sound output: 110 dB
- 32 different tones

Page 195

Adaptor for tube mounting (Accessory)



 Suitable for 420 and 421 Combinations

Page 174 onwards

Audible Signal Devices

190 Multi-Tone Sounder



- Sound output: 110 dB
- 32 different tones

Page 228

Adaptor for tube mounting (Accessory)





and Multi-Tone Sounder 133

Page 212 + 216

Ex Signal Devices

782 Ex LED Permanent Beacon





Suitable for use in Zone
 1 and 2 (gas) and Zone
 21 and 22 (dust)

Page 254

782 Ex LED Rotating Beacon



Suitable for use in Zone
 1 and 2 (gas) and Zone
 21 and 22 (dust)

Page 256

Further information

The technical information, order specifications and accessories for our new products can be found on the relevant **product page**.

The **technical diagrams** of our new products are in the "Technical diagrams" section from page 264 onwards.

You are welcome to request the technical diagrams in digital form. The relevant **3D models, instruction leaflets** and **connection diagrams** can be obtained from us or downloaded from our homepage at any time.

The **sounds** of the audible and optical-audible signal devices can be played from our website www.werma.com.

Award-winning design

Forging good design and helping customers stand out from the competition



Competition in our globalised world is **becoming harsher** by the day whilst products are becoming increasingly interchangeable and trends short-lived. To stand out from the competition and win both new business and customer loyalty, companies must deliver more than just low prices.

A product's appearance is its calling card because it reveals a lot about **performance** and **quality.**

This is where WERMA Signaltechnik can assist you: by forging **good design** to suit your application and thus making you **unique in your customers' minds**.

Design and function must be right - from the very start



From the outset, we ensure that only select and **high-quality materials** are employed to guarantee that our products operate safely and reliably.

WERMA signal devices need **to stand out.** At the same time, they must blend into the background when non-operational. We therefore carefully create **optimum light and perfect sound** in all WERMA products — and dedicate considerable effort to making them look good.



Christian Höhler, WERMA R+D Director explains: "Aesthetics and quality are important. Both must enhance the products' signalling function in the best way possible! To this end, we frequently work with external designers. These designers ensure that WERMA products look attractive. Our engineers are then responsible for creating the highest level of functionality.

In this way we create an attractive form for the best possible signalling performance. We want our customers to benefit from their WERMA signal devices for a long time to come!"

Harmonised machine design - with signal solutions by WERMA





Do you want a harmonious look for your machine? Then talk to us.

WERMA provides

- signal solutions that will fit flush to the surface or
- that are produced in the pattern or
- colour of your choice.

The Flat SIGN LED signal tower can be produced to your own design (Page 71) and the Kombi SIGN signal tower ordered in the colour of your choice (Page 33 + 52). By creating a **unique design** your machines will become an unmistakable brand with a high level of recognition.





WERMA designer products provide many benefits

WERMA signal devices are attractive in design. In our opinion, good design means that:

- WERMA products are aesthetically pleasing and innovative
- Designs for all tastes are available to ensure our customers are in line with current trends
- WERMA signal devices are ergonomic and function reliably

Customers benefit from a product that:

- is perfectly suited to their application
- either blends into the background or purposely stands out
- works perfectly and looks fantastic

The end result is a high-quality housing combined with the best of signalling functions for your machine – all designed to **increase the quality and reliability** of your application.





Award-winning design by WERMA

Experts regularly assess the design quality of WERMA products. Products that meet the strict requirements are awarded the most highly-regarded **design prizes** from all over the world:















Overview Signal Towers

Modular Signal Towers







Wireless-based Signal Tower Solutions







Completely pre-assembled Signal Towers















Sound

The sounds can be played from our website www.werma.com under the heading "Signal Towers".

Further Information

Further informationen about "Light in signalling technology" can be found in the chapter "Tech-Talk" beginning on page 320.



Signal Towers Overview

Modular Signal Towers

- Modular system allows a completely free combination of optical and audible signal elements.
- Mechanical and electrical connection of the elements in the space of seconds using a bayonet connection system.
- Completely safe element changes (contact-voltage proof) without the need for tools.



Page 16 onwards.

KombiSIGN 71 Ø 70 mm • Protection rating IP 65

- For use in extreme conditions
- Page 16 onwards.

Kombi*SIGN* 70



- Protection rating IP 54
- For use in normal conditions

Page 36 onwards.

KombiSIGN 50



- Protection rating IP 54
- For use in normal conditions

Page 54 onwards.

Wireless-based solutions

for KombiSIGN 70 + 71



WIN – Wireless Information Network



KombiSIGN reflect



GSM Transmitter Element

- WIN Wireless Information Network
- Kombi SIGN reflect
- GSM Transmitter Element

Page 23 onwards.



The Signal Devices Site on the internet:

With our "Configurator" you can put together a signal tower quickly and easily according to your requirements. The configurator interactively guides the user through a series of pictures and questions to create an individual signal tower solution in just a few clicks.



Completely pre-assembled Signal Towers

- Completely pre-assembled LED signal towers.
- The complete tower can be ordered using a single number, considerably simplifying the ordering process.
- LED technology with a life duration of up to 50,000 hours. The replacement of elements or light bulbs is therefore no longer necessary.



From Page 63 onwards.

KOMPAKT 36 KOMPAKT 71



Ø 36 mm / Ø 70 mm

- Protection rating IP 65
- 2 or 3 tier
- Available in 2 sizes

Page 63 + 64.

deSIGN 42



Ø 42 mm

- Protection rating IP 65
- 2 or 3 tier
- High-quality stainless steel housing

Page 66 onwards.

FlatSIGN



195 x 105 x 45 mm

- Protection rating IP 65
- With curved front
- 160°signal visability

Page 68 onwards.

Vario SIGN



62 x 220 x 90 mm

- Protection rating IP 65
- Electronic modularity
- Unique design

Page 72 onwards.

Clean SIGN



112 x 485 x125 mm

- Protection rating IP 67/69k
- For use in the food and pharmaceutical industry as well as in cleanroom applications

Page 76 onwards.



Signal Towers Kombi*SIGN*

Signals to combine - At the twist of a hand



- Signal elements in every common voltage
- Modular system allows combination as required
- High protection rating IP 54 or IP 65
- Wide range of optical and audible elements
- LED technology ensures even better visibility
- New attention-grabbing light effects (e.g. EVS)



KombiSIGN 71

Protection Rating IP 65

Modular signal tower system with 70 mm diameter for use in in extreme conditions.

Not compatible with KombiSIGN 70

KombiSIGN 70

Protection Rating IP 54

Modular signal tower system with 70 mm diameter for use in in normal conditions.

Not compatible with Kombi SIGN 71

Protection Rating IP 54

KombiSIGN 50

Modular signal tower system with 50 mm diameter for use on smaller machines.

Terminal Element



Either: improved screw terminal



Or: terminal element with CAGE CLAMP® technology



Cylindrical terminal element

See page 16.

Terminal Element







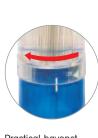
Conical terminal element

See page 36.

Terminal Element



Screw terminal



Practical bayonet fixing system tool-free bulb-change.

See page 54.





Simple operation thanks to bayonet mechanism







WERMA was the first signal beacon manufacturer to offer a bayonet mechanism allowing elements to be mechanically and electrically connected within

- Simple mounting and removal of the elements
- New combinations at the twist of a hand
- ▼ Tool-free bulb change

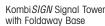
A fitting solution for every mounting requirement

The comprehensive range of accessories for KombiSIGN signal towers offers solutions for the most diverse mounting needs and exceeds the industry standards in this respect.

Besides the wide choice of brackets, bases and tubes WERMA also offers unique special solutions, for example the Foldaway Base, the Tube with Clamp or the Indication Board.

You will find an overview of the entire range of accessories for KombiSIGN Signal Towers on pages 60 and 61.



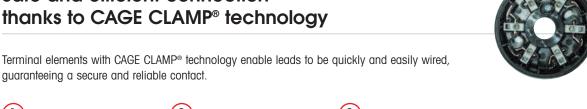


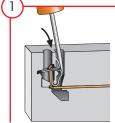


Indication board for the addition of instructions

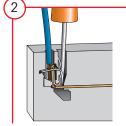
Safe and efficient connection thanks to CAGE CLAMP® technology

guaranteeing a secure and reliable contact.

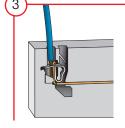




Insert screwdriver at a slight angle into opening as far as possible.



Open spring-loaded clamp with the help of the screwdriver and insert wire as far as possible



Remove screwdriver the wire is firmly clamped.

CAGE CLAMP® is a registered trademark of WAGO Kontakttechnik GmbH.



Signal Tower KombiSIGN 71

This is how you can assemble your KombiSIGN 71 signal tower!

▶ STEP 1

Select the required optical or audible elements.

Many Kombi*SIGN* highlights are also available (for details see page 17).

Audible Signal Elements

- Buzzer Element
- Siren Element
- Vocal Element

Optical Signal Elements

- (LED) Permanent Light
- LED Permanent Light ultrabright
- (LED) Flashing Light
- LED ÉVS Element
- LED Blinking Light
- LED Rotating Light

▶ STEP 2

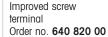
Select the appropriate mounting option for your application.

▶ STEP 3

Select the correct terminal element for your mounting option.

Base Mounting







Terminal element with CAGE CLAMP® technology Order no. **640 800 00**

Tube Mounting



Improved screw terminal Order no. **640 830 00**



Terminal element with CAGE CLAMP® technology Order no. **640 810 00**

▶ STEP 4

Where appropriate, select a base and the desired tube length (only for tube mounting).



Tube with clamp Order no. **960 000 18**



Adaptor for single hole mounting Order no. **960 000 25**



Base with integrated tube Order no. 975 840 10

Tube Ø 25 mm, all anodized Order no.

100 mm long **975 845 10** 250 mm long **975 840 25**

250 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60

800 mm long **975 840 80** 1000 mm long **975 840 03**

Base for Tube, plastic Order no. **975 840 90**



Base for Tube, metal Order no. **975 840 91**



Foldaway Base Order no. **960 000 30**

Q 0

Tube Ø 25 mm, plastic, only for Foldaway Base, 45 mm long Order no. **960 000 31**



▶ STEP 5

Where appropriate, select the bracket and the contact box.



The Signal Devices Site on the Internet: www.werma.com

With our new **signal tower configurator** you can put together your own individual signal tower.



Contact box for cable exit at side
Order no. **975 840 01**



Bracket for 1-sided mounting
Order no. **975 840 85**



Bracket for base mounting Order no. **960 000 02**



Bracket for 2-sided mounting
Order no. **975 840 86**



Contact box for cable exit at side Order no. **975 840 01**



Bracket for base mounting with concealed cable entry order no 960 000 14 Order no 960 000 14



Contact box with magnetic base and cable exit at side Order no. **975 840 04**



Bracket for tube mounting Order no. **960 000 01**



The Highlights for KombiSIGN 71

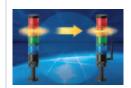
WIN – Wireless Information Network



- Economical wireless-based Machine Data Collection system (MDC system)
- Central monitoring of a wide range of different machines via PC

See page 24

Kombi*SIGN* reflect



- Simple monitoring of signal towers out of view
- Signal tower "reflection" to a central location

See page 23

GSM Transmitter Element



- Malfunction signalled by signal tower is transmitted via SMS or call to a mobile phone
- Activation without the need for programming
 No additional power supply
- No additional power supply needed

See page 26

AS-Interface Element



- LEDs indicate current status
- 31 or 62 addresses
- Available with standard or A/B technology

See page 27

LED Permanent Light Element ultrabright



- Up to 20 times brighter than conventional LED elements
- Maximum brightness via intelligent LED control

See page 28

LED Flashing Light Element



- Extremely long life duration up to 50,000 hrs
- Low current consumption
- Shock-proof and vibration resistant

See page 18

LED EVS Element



- Attention-grabbing flickering
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect

See page 29

Vocal Element



- Plays customer-specific audio files in mp3 format (sounds, alarms, music or spoken text)
- Easy programming via USB interface
- Up to 60 minutes replay capacity

See page 30

Siren Element with selfadjusting sound output





- Sound output is automatically adjusted to the background noise level
- Warning tone can be heard without being irritatingly loud

See page 31

Terminal Element with USB Interface



- Direct triggering of signal tower elements via USB Interface
- Easy activation

See page 32

Customer-specific coloured coatings



- Signal towers in customerspecific colours – complete range of RAL colours available
- Meets the demands of an increasing design orientation

See page 33

Foldaway base



- Enables signal towers to be folded down completely, even when connected
- Vertical alignment of signal towers even on sloping surfaces

See page 35

Signal Tower KombiSIGN 71



Bracket (accessory)

- High protection rating IP 65
- Signal tower system 70 mm Ø with modular construction
- Improved illumination
- Flexible combination of optical and audible elements

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): Terminal element: 70 mm x 26.5 mm Light element: 70 mm x 65 mm Audible element: 70 mm x 72/79/111 mm Housing: Terminal element: PA fibreglass, high-impact

Cap: PC Lens: PC, transparent

Audible and ASI elements: PC Fixing: Base mounting

Tube mounting, for tube Ø 25 mm Bracket mounting (accessory)

Bayonet, B15d, for bulbs max. 7 W Socket: CAGE CLAMP® technology max. 2.5 mm² Connection: or screw terminal max. 2.5 mm²

Contact protection according to VDE Cable entry: Cable diameter max. 14 mm Pre-mounted with each module Element seal: Protection rating: Light elements: IP 65

Audible elements: IP 65

(Order no. $645\ 830\ 55 = IP\ 40$) Max. 5/max. 10 elements with 2-sided bracket Number of modules possible:

Permanent light element 12 - 240 V≂

Bulb not included in assembly.

LED Permanent light element 24 V≂ 115 V~ 230 V~ Current consumption: < 30 mA < 20 mA < 20 mA

LED Permanent light element ultrabright 24 V ---

Life duration: Up to 50,000 hrs Current consumption: Max. 190 mA Up to 20 times brighter than conventional LED beacons.

Flashing light element (Xenon) 24 V == 115 V~ 230 V~ 4 x 106 flashes Life duration: Current consumption: 125 mA 22 mA 15 mA

Reduced for AS-Interface: 80 mA Flash frequency: c. 1 Hz

LED Flashing light element 24 V ---50,000 hrs Life duration:

Current consumption: < 30 mA (red/yellow) < 25 mA (green/clear/blue) c. 1 Hz (Double Flash)

Flash frequency: 24 V ==

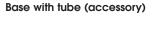
LED EVS* element Current consumption: 350 mA (red/yellow) 250 mA (green/clear/blue)

* EVS = Enhanced Visibility System

24 V≂ 230 V~ LED Blinking light element 115 V~ 25 mA Current consumption: 25 mA 25 mA

Blink frequency: c. 1 Hz LED Rotating light element 24 V≂

Current consumption: 70 mA c. 120 r.p.m. Rotation frequency:



























(LED) Permanent/Flashing element



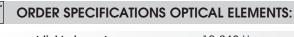
Permanent light, clear with info



LED EVS element



LED element



Permanent light element	12-240 V ≂
red	641 100 00
green	641 200 00
yellow	641 300 00
clear	641 400 00
blue	641 500 00
Bulb not included in assembly	Accessories see nage 22

LED Permanent light element	24 V≂	115 V~	230 V~
red	644 100 75	644 100 67	644 100 68
green	644 200 75	644 200 67	644 200 68
yellow	644 300 75	644 300 67	644 300 68
clear	644 400 75	644 400 67	644 400 68
blue	644 500 75	644 500 67	644 500 68

LED Permanent light element ultrabright	24 V
red	644 180 55
green	644 280 55
yellow	644 380 55
clear	644 480 55
blue	644 580 55

Flashing light (Xenon)	24 V == (ASI)	24 V ==	115 V~	230 V~
red	643 110 55	643 100 55	643 100 67	643 100 68
green yellow compare the prices yellow and advantages of and advantages light	643 210 55	643 200 55	643 200 67	643 200 68
yellow Composition light	643 310 55	643 300 55	643 300 67	643 300 68
yellow clear and advantages on LED Flashing light	643 410 55	643 400 55	643 400 67	643 400 68
blue	643 510 55	643 500 55	643 500 67	643 500 68

LED Flashing light element	24 V
red	644 120 55
green	644 220 55
yellow	644 320 55
clear	644 420 55
blue	644 520 55

LED EVS element	24 V ==
red	644 140 55
green	644 240 55
yellow	644 340 55
clear	644 440 55
blue	644 540 55

LED Blinking light element	24 V ≂	115 V~	230 V~
red	644 110 75	644 110 67	644 110 68
green	644 210 75	644 210 67	644 210 68
yellow	644 310 75	644 310 67	644 310 68
clear	644 410 75	644 410 67	644 410 68
blue	644 510 75	644 510 67	644 510 68

LED Rotating light element	24 V≂
red	644 130 75
green	644 230 75
vellow	644 330 75
clear	644 430 75
blue	644 530 75

Further voltages on request.



TECHNICAL DIAGRAMS:

see page 277 onwards



Signal Tower KombiSIGN 71



Audible element



Siren element with self-adjusting sound output



Terminal element with cap



Vocal element



GSM transmitter element

ORDER SPECIFICATIONS AUDIBLE ELEMENTS:

Buzzer element 85 dB, 25 mA, IP 65, Continuous or pulse tone	24 √ ≂ 645 800 75	115 V ~ 645 800 77	230 V ~ 645 800 68
Siren element 105 dB, 150 mA, IP 40 Continuous tone alternating	24 V == 645 830 55 no UL approval		
Multi-functional Siren 100 dB, IP 65, 8 different tones, adjustable sound output	24 V ≂ /80 mA 645 820 75	115 V ~ / 40 mA 645 820 67	230 V ~ / 40 mA 645 820 68
Multi-functional Siren, can be triggered externally	24 V 645 850 55		

100 dB, 80 mA, IP 65, 7 diff. tones can be triggered externally, adjustable sound output, number of tones depending on the number of optical elements.

Siren element with 24 V= self-adjusting sound output 645 810 55 Technical specifications see page 31.

ORDER SPECIFICATIONS TERMINAL ELEMENTS :

Terminal element for tube mounting including cap	CAGE CLAMP® 640 810 00	Screw terminal 640 830 00
Terminal element for bracket or base mounting including cap and seal	640 800 00	640 820 00
Terminal element with USB Interface (for tube mounting) Technical specifications see page 32.	640 840 00	

ODDED SDECIEIC ATION	NS KOMBI <i>SIGN</i> -HIGHLIGH	TC.

WIN system for Kombi <i>SIGN</i> 71 Technical specifications see po		860 640 01	
WIN complete for Kombi <i>SIGN</i> Technical specifications see po		860 640 03	
WIN slave for Kombi <i>SIGN</i> 71 Technical specifications see po	ge 24.	860 640 02	
Kombi <i>SIGN</i> 71 reflect Technical specifications see po	ge 23.	861 640 01	
GSM Transmitter Element for Kombi<i>SIGN</i> 71 Technical specifications see po	ige 26.	24 V 646 700 55	
Vocal Element for Kombi<i>SIGN</i> 71 Technical specifications see po	ige 30.	24 V 645 840 55	
AS-Interface Element for Kombi <i>SIGN</i> 71		Standard Slave 24 V == 646 830 55	A/B-Slave 24 V == 646 810 55
Technical specifications see po	ige 27.		



Accessories for Signal Tower KombiSIGN 71



ORDER SPECIFICATIONS ACCESSORIES:	
Contact box for cable exit at side, with mounting material	975 840 01
Contact box with magnetic base and cable exit at side	975 840 04
Bracket for tube mounting with cable gland	960 000 01
Bracket for surface mounting with cable gland	960 000 02
Bracket for base mounting with concealed cable entry, incl. rubber seals	960 000 14
Bracket for 1-sided mounting, incl. rubber seals	975 840 85
Bracket for 2-sided mounting, incl. rubber seals	975 840 86
Tube with clamp, Ø 25 mm 250 mm long, with cable gland	960 000 18
Tube Ø 25 mm, all anodized aluminium	
100 mm long	975 845 10
250 mm long	975 840 25
400 mm long	975 840 40
600 mm long	975 840 60
800 mm long	975 840 80
1000 mm long	975 840 03
Foldoway Page incl. rubber eagle, quitable for tube	960 000 30
Foldaway Base incl. rubber seals, suitable for tube, Ø 25 mm, all anodized aluminium (Technical specifications se	
Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway B	960 000 31 dase
Base for tube mounting \emptyset 25 mm, plastic, incl. rubber seal	975 840 90
Base for tube mounting \emptyset 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer	975 840 91
Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal	975 840 10
Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread	975 840 02
Adaptor for single hole mounting Ø 25 mm, M 18	960 000 25
Cable gland for surface mounting M 16 x 1.5 mm	960 000 04



TECHNICAL DIAGRAMS:

see page 292 onwards

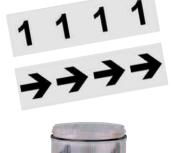


Accessories for Signal Tower KombiSIGN 7-1











ORDER SPECIFICATIONS ACCESSORIES:

Bulb BA15d, total length max. 42 mm (for permanent light 641)
12 V, 5 Watt
24 V, 5 Watt
30 V, 5 Watt
115 V, 5 Watt
230 V, 5 Watt
955 840 32
115 V, 5 Watt
955 840 57
230 V, 5 Watt
955 840 38

LED bulb BA15d, total length max, 42 mm

(for permanent light 6	· ·		
Voltage	24 V≂	115 V~	230 V~
Current consumption	< 45 mA	< 15 mA	< 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68

Indication Board

- Indication Board for one to five modules
- Simple mounting onto signal tower tube
- Ample space for written information
- Simply break off unwanted segments

Dimensions of indication board (W x H):

Surface area per section (W x H):

Material:

PMMA

Assembly:

Indication board (5 sections)

incl. mounting material

Mounting:

Fixing only possible on 25 mm diameter tube

Indication board

960 000 05

Info transparencies: To place inside optical elements, not for use in Flashing Light, LED EVS, LED Flashing Light and LED Permanent Light Element ultrabright.

neutral	975 840 49	number "6"	975 840 56
number "0"	975 840 50	number "7"	975 840 57
number "1"	975 840 51	number "8"	975 840 58
number "2"	975 840 52	number "9"	975 840 59
number "3"	975 840 53	number "10"	975 840 92
number "4"	975 840 54	arrow	975 840 62
number "5"	975 840 55		



ADDITIONAL INFORMATION:

You will find an overview of the entire range of accessories for KombiSIGN Signal Towers on pages 60 and 61.



TECHNICAL DIAGRAMS:

see page 292 onwards



KombiSIGN reflect for KombiSIGN 71



The slave sends the status directly to the master, and reflects the status of the signal tower installed on the machine

- Simple monitoring of signal towers
 KombiSIGN reflect is integrated out of view
- Signal tower "reflection" to a central location
- Shortening of reaction times and reduction of costs
- into existing WERMA signal towers
- No additional wiring costs
- Simple commissioning due to pre-configured modules

TECHNICAL SPECIFICATIONS:

Slave

Dimensions (Ø x Height): 70 mm x 65.5 mm Housing: PC, black Connection: **Bayonet** Operating voltage: 24 V≂ **Current consumption:** 40 mA

Master

Dimensions (Ø x Height): 70 mm x 65.5 mm (without antenna)

Housing: PC, black Connection: **Bayonet** Operating voltage: 24 V ---**Current consumption:** 40-90 mA

Wireless connection

868 MHz (Kombi SIGN reflect conforms to ISM frequency:

the EU's EN 300220 harmonised standard and can thus be used in all EU member countries. Further countries upon request.)

Up to 300 m (unobstructed line of sight) Transmission range:



Remote transmission via wireless signal with a maximum range of up to 300 m (unobstructed line of sight)

Simply fit the KombiSIGN reflect slave to the signal tower on the

machine

|₩/

ORDER SPECIFICATIONS:

Kombi SIGN 71 reflect 861 640 01



ADDITIONAL INFORMATION:

Signal tower "reflection"

WERMA Signaltechnik provides a simple solution for the remote wireless monitoring of machinery. The new "Kombi SIGN reflect" kit can be integrated into existing signal towers which are already installed on your machines. Kombi SIGN reflect "reflects" the status of the machine to a signal tower within your line of sight.

This enables you to wirelessly monitor machines situated at a greater distance and respond quickly to malfunctions. With Kombi SIGN reflect, even machines which where not previously network-capable can now be remotely monitored.

Further informationen can be found in the chapter "Tech-Talk" on page 324.



TECHNICAL DIAGRAMS:









Simple monitoring of signal towers out of view



WIN* for KombiSIGN 71



Patent pending



"WIN system" is immediately ready for use: Fit the slaves in the existing signal towers and connect the master to the PC

- Economical wireless-based
 Machine Data Collection system
 (MDC system)
- Central monitoring of a wide range of different machines via PC
- Relevant machine information at a glance
- Reduction of reaction times, repair and maintenance requirements and costs
- No additional wiring as existing WERMA signal towers can be used
- Downtime analysis



The all inclusive kit for KombiSIGN 71: "WIN complete" consists of three preconfigured signal towers and the master

1 TECHNICAL SPECIFICATIONS:

WIN slave

Dimensions (Ø x Height): 70 mm x 65.5 mm

Housing:PC, blackConnection:BayonetOperating voltage: $24 \text{ V} \approx$ Current consumption:40 mA

WIN master

Dimensions (L x H x W): 76 mm x 30 mm x 80 mm (without antenna)

Housing: ABS, black
Connection: Via USB
Operating voltage: Via USB
Current consumption: < 100 mA

Suitable for: Windows 2000, Windows XP, Windows Vista, Windows 7

Wireless connection

ISM frequency: 868 MHz (WIN conforms to the EU's EN 300220

harmonised standard and can thus be used in all EU member countries. Further countries upon request.)

Transmission range: Up to 300 m (unobstructed line of sight)

Every slave simultaneously functions as a "repeater", enabling the transmission range to be significantly increased.



Expandable at any time: With additional "WIN slaves" up to 50 machines can be integrated into the network

WIN complete

With the all inclusive kit "WIN complete" you can immediately start monitoring up to three machines. All you have to do is mount the signal towers from the kit onto your machines. After installing the supplied software on to your PC you can immediately start monitoring the status of your machines.

Assembly:

WIN master, 3 WIN slaves for Kombi*SIGN* 71 (pre-configured), 3 Kombi*SIGN* 71 signal towers (LED permanent light elements in red, yellow and green, terminal element, base with integrated tube), software

WIN system

With "WIN system" the user has even more choice: The kit consists of a WIN master including the software, a USB cable and three pre-configured WIN slaves. The slaves are fitted to the existing WERMA signal towers which need to be monitored. Or you can order your own signal towers from WERMA's wide range of Kombi*SIGN* products - enabling you to combine audible elements, different light effects, colours and mounting options as required.

Assembly: WIN master, 3 WIN slaves for Kombi SIGN 71

(pre-configured), Software







With the supplied software, users can wirelessly monitor their machinery via PC



WIN system for KombiSIGN 71

860 640 01

Assembly: WIN master, 3 WIN slaves Kombi*SIGN* 71 (pre-configured), Software

WIN complete for KombiSIGN 71

860 640 03

Assembly: WIN master, 3 WIN slaves for Kombi SIGN 71 (pre-configured), 3 Kombi SIGN signal towers (LED permanent light elements in red, yellow and green, terminal element, base with integrated tube), software

WIN slave for KombiSIGN 71

860 640 02

To expand WIN complete or WIN system.

Both networks can be expanded to up to 50 WIN slaves per network as required.



The software displays the status of the signal towers integrated into wireless network

Λ

ADDITIONAL INFORMATION:

* WIN = Wireless Information Network

The "Wireless Information Network", "WIN" for short, is a simple MDC system (Machine Data Collection system).

WIN enables you to centrally monitor and evaluate the performance of up to fifty machines of varying ages and functions via wireless technology. Even machines which were not previously network-capable can now be integrated into networks.

Software for monitoring and analysing the machine operating status

With the supplied software, users can wirelessly monitor machinery on their Pc. They can search for faults or analyse the operating status, thus raising the efficiency and productivity of their machines.

Examples:



Module 1: Status indication of the networked signal towers



Module 2: Productivity per machine



Module 3: Failure analysis over time

Further informationen can be found in the chapter "Tech-Talk" beginning on page 320.



TECHNICAL DIAGRAMS:









646

GSM Transmitter Element for KombiSIGN 71





- Unique Signal Tower solution
- GSM transmitter element can be simply integrated into an existing signal tower
- Activation without the need for programming
- Malfunction signalled by signal tower is transmitted via SMS to a mobile phone
- No additional power supply
- Also suitable for US frequencies (Quadband)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 65.5 mm (without antenna)

PC Housing: 50 mA **Current consumption:** Max. current draw (momentary): 450 mA

GSM frequency: 850, 900, 1800/1900 MHz

Plug-in slot for SIM card: Integrated (SIM card is not included in assembly)

Antenna connection: FME plug connector

(bracket antenna included)



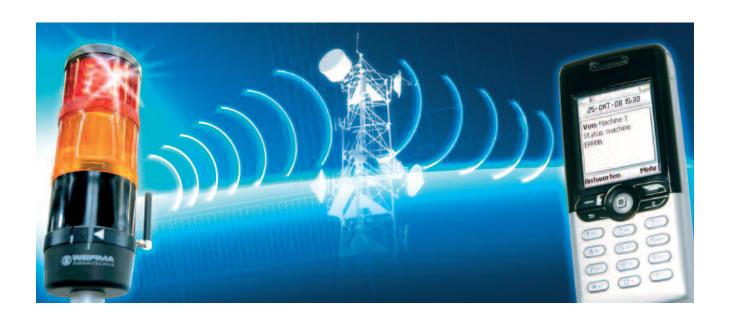
24 V == **GSM Transmitter Element**

646 700 55





Also suitable for US frequencies



















AS-Interface Element for KombiSIGN 71



Cable not included in assembly



LEDs display the current status

- LEDs indicate current status
- 31 or 62 addresses
- Available with standard or A/B technology
- Voltage supply switchable from internal bus supply to additional external voltage supply
- With addressing socket

TECHNICAL SPECIFICATIONS:

	Standard Slave	A/B-Slave
Number of addresses:	Max. 31	Max. 62
Number of signal elements:	Max. 4	Max. 3
IO-Code:	8	8
ID-Code:	F	A
ID2-Code:	_	E
Outputs:	4 semiconductor relays	3 semiconductor relays
Approved in accordance with:	Spec. V 3.0	Spec. V 3.0

Specif. Power supply

AS-Interface Element: Via bus conduction

25 V ... 31.6 V according to the AS-Interface specification Operating voltage:

Reverse battery protection: Integrated Watchdog: Integrated Additional external voltage: 24 V ==

With internal add. voltage With external add. voltage Current carrying cap. Σ Imax: 200 mA 200 mA per signal element Current consumption max: 250 mA 75 mA Voltage at signal element: 18 V - 31 V 24 V +/- 10% Short circuit/overload protection: Integrated Pre-fuse M 1.6 A

ORDER SPECIFICATIONS:

Standard Slave A/B-Slave **AS-Interface Element** 646 830 55 646 810 55

ADDITIONAL INFORMATION:



The Kombi SIGN Signal Towers 70 and 71 with AS-Interface Element are capable of total communication: Through simple integration of an AS-Interface Element the actuators are connected to the networking system Actuator-Sensor-Interface – this considerably reduces complex wiring. The necessary power supply (supply

via bus or external) can be selected with a switch. This element is mounted as the first tier of the individual signal tower directly on top of the terminal element. (Further Information see page 319).



TECHNICAL DIAGRAMS:



















644

LED Permanent Light Element ultrabright for Kombi*SIGN* 71



- Up to 20 times brighter than conventional LED elements
- Extremely good visibility even in direct sunlight
- Life duration up to 50,000 hrs
- Maximum brightness via intelligent LED control
- Low current consumption and maintenance-free
- Shock-proof and vibrationresistant

i

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 65.5 mm **Lens:** PC, transparent

Seal: Pre-mounted with each element

Number of modules

possible: 5, with 2-sided bracket max. 10

Current consumption: Max. 190 mA



Maximum brightness via intelligent LED control

ORDER SPECIFICATIONS:

 LED Permanent light element ultrabright
 24 V ==

 red
 644 180 55

 green
 644 280 55

 yellow
 644 380 55

 clear
 644 480 55

 blue
 644 580 55



ADDITIONAL INFORMATION:

Sophisticated triggering

Thanks to its sophisticated triggering, the innovative LED element "ultrabright" is up to 20 times brighter than conventional LED elements – making it almost certainly the brightest permanent light that the world of signalling technology currently has to offer.

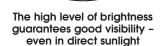
Furthermore, the intelligent electronics ensure that the LEDs operate at maximum brightness, depending on the ambient and operating temperatures. The "ultrabright" LED element is therefore always working at its optimum, and the energy-saving LED technology ensures that power consumption is kept to a

Further informationen can be found in the chapter "Tech-Talk" beginning on page 325.



minimum.

TECHNICAL DIAGRAMS:













LED EVS* Element for KombiSIGN 71



- Attention-grabbing flickering light
- Developed on a neurobiological basis
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect
- For signalling extremely hazardous situations and the need for immediate action

TECHNICAL SPECIFICATIONS: Dimensions (Ø x Height): 70 mm x 65 mm Lens: PC, transparent Seal: Pre-mounted with each element Number of modules possible: 5, with 2-sided bracket max. 10 Current consumption: red / yellow: 200 mA green / blue / clear: 150 mA



Integrated into the Kombi*SIGN* Signal Towers, the new LED EVS Element generates a highly attention-grabbing signal

* EVS = Enhanced Visibility System

ADDITIONAL INFORMATION:

ORDER SPECIFICATIONS:

Voltage

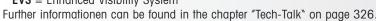
red

green

yellow

clear

blue



24 V ---

644 140 55

644 240 55

644 340 55 644 440 55

644 540 55

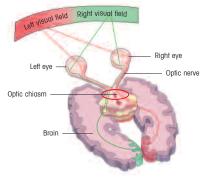
EVS – Attention-grabbing light effect on neurobiological basis

The flickering of neon lamps and comparable light effects are highly effective at attrating our attention. The neurobiological basis of this phenomenon is explained by a university scientist as follows: Light signals are processed in the human brain, not directly in the eye.

In order to be consciously registered there, incoming stimuli first have to pass through a form of filter. This filter has a "protective" function. During sleep it reduces disturbing stimuli to a minimum and assists in "overlooking" regular or continuous signals.



On the basis of this understanding, WERMA's R+D department set out to find a flickering light with a high degree of effectivity in attracting attention. In a multistage laboratory experiment 20 test candidates were asked to judge a series of different light signals and to determine the most eye-catching light. The result of the study was a stochastic flickering light with optimal attention-grabbing characteristics: EVS — Enhanced Visibility System! The light effect of this system is completely new and distinguishes it from all previous systems.



The way in which the brain processes visual stimuli formed the basis for the development of the new EVS technology

1 2 3

TECHNICAL DIAGRAMS:











Vocal Element for KombiSIGN 71



- Plays customer-specific audio files in mp3 format (sounds, alarms, music or spoken text)
- Easy programming via USB interface
- Excellent sound quality
- Up to 60 minutes replay capacity
- Positive and negative logic possible

mp3 compatible

• Adjustable sound output





The vocal element can be combined with up to 3 signal elements.



Individual messages can be recorded via the headset with microphone directly on to the PC (accessory, specific version may vary from photo)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 111 mm

Housing: PC **Current consumption:** 400 mA

Integrated memory: Approx. 60 min. of replay capacity

Number of sequences recordable:

15, depending on the number of signal elements

Number of additionally

signal elements:

Via USB connection cable from PC Programming:

Sound output: Adjustable, max. 85 dB

Assembly includes USB connection cable.

ORDER SPECIFICATIONS:

24 V ---Vocal element 645 840 55

ACCESSORIES:

Headset with microphone 960 645 01

TECHNICAL DIAGRAMS:



















Siren Element with self-adjusting sound output for KombiSIGN 71



- Automatic sound output adjustment between 80 and 100 dB
- Sound output is c. 5 dB louder than the background noise level
- Continual measurement of the ambient noise level
- Ideal for applications with changing ambient sound levels

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 111 mm Housing: PC

Pulse tone Tone type: Tone frequency: 2.5 KHz

Sound output: 80 dB - max. 100 dB





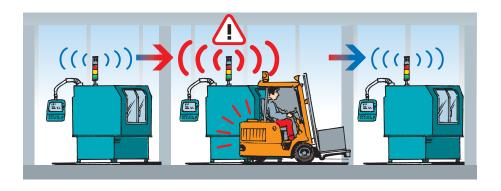
ORDER SPECIFICATIONS:

Voltage: Current consumption: < 150 mA 645 810 55



ADDITIONAL INFORMATION:

The siren element adjusts its sound output through continual measurement of the ambient noise level. The emitted tone is c. 5 dB louder than the background noise level. The warning signal can always be heard without being irritatingly loud for people in the sounder's vicinity.





TECHNICAL DIAGRAMS:























640

Terminal Element with USB Interface for Kombi*SIGN* 71



- Direct triggering of signal tower elements via USB Interface
- Easy activation
- Can be combined with up to 4 signal elements
- Assembly includes installation software and USB connection cable
- No additional power supply necessary
- No additional hardware needed

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 26.5 mm

Material: PA-GF, shock resistant

Fixing: Tube mounting

Connection: USB-Bus

Assembly includes installation software and USB connection cable (AWG 22), 2 m long Maximum permitted length of USB cable

975 840 91

(min. AWG 22): 7 m

Current carrying capacity Imax:

x: 100 mA



ORDER SPECIFICATIONS:

Terminal element USB 24 V = **640 840 00**

Tube mounting with base for tube (metal)

ACCESSORIES:

Base with integrierted tube 975 840 10

Tube Ø 25 mm

 100 mm long
 975 845 10
 250 mm long
 975 840 25

 400 mm long
 975 840 40
 600 mm long
 975 840 60

 800 mm long
 975 840 80
 1000 mm long
 975 840 03



ADDITIONAL INFORMATION:

Direct triggering via USB Interface

In many applications, it is necessary to indicate operating states or faults by means of an optical signal. A PLC or machine controller is not available in all areas; PCs are often also connected to control the machines. The optimal solution for this is the terminal element with USB interface for Kombi*SIGN* 70, 71 and Kompakt 71.

This innovation in the field of signal towers is controlled directly from the PC and can therefore be put into operation easily and in an uncomplicated manner. Neither a separate power supply nor additional hardware is required because the terminal element with USB interface is based on a standard USB interface.



TECHNICAL DIAGRAMS:













Direct triggering of the signal tower via USB Interface



Base for tube (metal) and tube Ø 25 mm (accessories)



Kombi*SIGN* 71 in customerspecific coloured coatings



- Signal towers in customerspecific colours
- Meets the demands of an increasing design preference
- Simple ordering procedure
- Complete range of RAL colours available
- High protection rating IP 65

TECHNICAL SPECIFICATIONS:

Dimensions Terminal Elements (Ø x Height): 70 mm x 26.5 mm

Housing Terminal Elements:

PA-GF, fibreglass, high-impact, Cap: PC

Connection:

CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 14 mm

 Number of modules possible:
 Max. 5

 Minimum order quantity:
 10 pieces

 Delivery time:
 By arrangement

 Colour Finish:
 Matt or gloss



ORDER SPECIFICATIONS TERMINAL ELEMENTS:



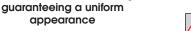


ACCESSORIES:

Base with integrated tube, coated Ø 25 mm, 110 mm long, plastic, incl. rubber seals 960 000 24

Bracket for 1-sided mounting,

coated, incl. rubber seals 960 000 22





The Signal Towers are designed

to harmonise with the colour of

the customer's product design,

The Kombi*SIGN* Signal Towers 71 can be coated in any colour within the RAL spectrum

ADDITIONAL INFORMATION:

Please state the required RAL number and colour finish (matt or gloss) with each of your orders. Slight colour deviations are possible.



TECHNICAL DIAGRAMS:

see page 277



Please state the required RAL number



Interface Box for KombiSIGN 71



Assembly: Interface Box and terminal element for signal tower KombiSIGN 71





• Direct triggering from PC via RS 232 or RS 485 interfaces

• Programming of various drives via serial interface

• Triggering of up to 4 independent elements of a Kombi*SIGN* signal tower

Dimensions of the

- Up to 127 signal towers can be adressed (RS 485)
- Monitoring of each element possible
- Versions for Bus systems available on request

Interface box (L x H x W):	80 x 66 x 82 mm	
Material:	ABS	
Drive:	24 V ==	
Interfaces:	RS 232, RS 485	
Assembly:	960 000 16	960 000 17
	 Interface box 	Interface box
	 Terminal element 	 Terminal element
	2 cable glandsM 16	• 1 cable gland M16
		 Network appliance with cable
		Connection cable RS 232, 2 m long, with Sub-D 9-pin and socket for power supply
		CD with demonstration programme
		 Programming handbook

ORDER SPECIFICATIONS:

960 000 16 Interface box Interface box incl. accessories 960 000 17



TECHNICAL DIAGRAMS:

see page 292 + 293



Assembly without laptop and signal tower elements









Foldaway Base for KombiSIGN 71



Maximum stability even with strong shocks and vibrations thanks to the locking mechanism

- The signal tower can be folded away while still connected
- Minimises packaging costs and optimises machine transportation
- Simple mounting and cable entry for up to Ø 14 mm
- Vertical alignment of signal towers even on sloping surfaces
- Positioning in 7.5° steps, markings for 30, 45, 60 or 90 degrees

i TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 117 mm

Material: PA-GF
Cable diameter: Max. 14 mm
Assembly: Incl. rubber seals
Fixing: Vertical, horizontal
Positioning in 7.5° steps
Suitable for: Tube, Ø 25 mm, all anodized aluminium,
not included in assembly (accessory)



When transporting the machine, the signal tower can be folded away in a few simple steps

ORDER SPECIFICATIONS:

Foldaway base for Kombi SIGN 71 960 000 30



ACCESSORIES:

Tube Ø 25 mm, plastic 45 mm long, for direct mounting of the Terminal Element onto the Foldaway Base 960 000 31

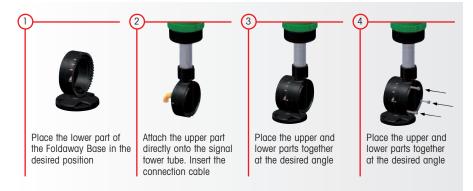
Tube Ø 25 mm, all anodized aluminium, see page 21

Cable gland M 16 x 1.5 mm 960 000 04



Vertical alignment of signal towers even on sloping surfaces

QUICK AND SIMPLE MOUNTING:





TECHNICAL DIAGRAMS:







This is how you can assemble your KombiSIGN 70 signal tower!

▶ STEP 1

Select the required optical or audible elements.

Many Kombi SIGN highlights are also available (for details see page 37).

Audible Signal Elements Buzzer Element Siren Element Vocal Element **Optical Signal Elements** • (LED) Permanent Light • LED Permanent Light ultrabright • (LED) Flashing Light LED EVS Element • LED Blinking Light • LED Rotating Light

▶ STEP 2

Select the appropriate mounting option for your application.

▶ STEP 3

Select the correct terminal element for your mounting option.

▶ STEP 4

Where appropriate, select a base and the desired length (only for tube mounting).

Base Mounting



Terminal element for base mounting Order no. 840 085 00

Tube Mounting



Terminal element for tube mounting Order no. 840 080 00



Tube with clamp Order no. 960 000 18



Adaptor for single hole mounting Order no. 960 000 25



Base with integrated tube Order no. 975 840 10 Tube Ø 25 mm, all anodized Order no.

100 mm long 975 845 10 250 mm long 975 840 25

400 mm long 975 840 40 600 mm long 975 840 60 800 mm long **975 840 80** 1000 mm long 975 840 03

Base for Tube, plastic Order no. 975 840 90



Base for Tube, metal Order no. 975 840 91



Foldaway Base Order no. 960 000 30



Tube Ø 25 mm, plastic, only for Foldaway Base, 45 mm long Order no. 960 000 31



▶ STEP 5

Where appropriate, select the bracket and the contact box.



The Signal Devices Site on the Internet: www.werma.com

With our new signal tower configurator you can put together your own individual signal tower.



Contact box for cable exit at side Order no. 975 840 01



Bracket for 1-sided mounting Order no. 975 840 85



Bracket for base mounting Order no. 960 000 02



Bracket for 2-sided mounting Order no. 975 840 86



Contact box for cable exit at side Order no. 975 840 01



Bracket for base mounting Bracket for with concealed cable entry Order no. 960 000 14



Contact box with magnetic base and cable exit at side Order no. 975 840 04



tube mounting Order no. 960 000 01



The Highlights for KombiSIGN 70

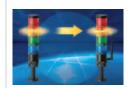
WIN – Wireless Information Network



- Economical wireless-based Machine Data Collection system (MDC system)
- Central monitoring of a wide range of different machines via PC

See page 43

Kombi*SIGN* reflect



- Simple monitoring of signal towers out of view
- Signal tower "reflection" to a central location

See page 44

GSM Transmitter Element



- Malfunction signalled by signal tower is transmitted via SMS or call to a mobile phone
- Activation without the need for programming
 No additional power supply
- No additional power supply needed

See page 45

AS-Interface Element



- LEDs indicate current status
- 31 or 62 addresses
- Available with standard or A/B technology

See page 46

LED Permanent Light Element ultrabright



- Up to 20 times brighter than conventional LED elements
- Maximum brightness via intelligent LED control

See page 47

LED Flashing Light Element



- Extremely long life duration up to 50,000 hrs
- Low current consumption
- Shock-proof and vibration resistant

See page 38

LED EVS Element



- Attention-grabbing flickering
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect

See page 48

Vocal Element



- Plays customer-specific audio files in mp3 format (sounds, alarms, music or spoken text)
- Easy programming via USB interface
- Up to 60 minutes replay capacity

See page 49

Siren Element with selfadjusting sound output





- Sound output is automatically adjusted to the background noise level
- Warning tone can be heard without being irritatingly loud

See page 50

Terminal Element with USB Interface



- Direct triggering of signal tower elements via USB Interface
- Easy activation

See page 51

Customer specific coloured coatings



- Signal towers in customerspecific colours – complete range of RAL colours available
- Meets the demands of an increasing design orientation

See page 52

Foldaway base



- Enables signal towers to be folded down completely, even when connected
- Vertical alignment of signal towers even on sloping surfaces

See page 53



Base with tube (accessory)

Bracket (accessory)



Tube mounting (accessory)

- Signal tower system 70 mm Ø with modular construction
- 360° visibility

- Wide range of optical and audible
- Elements can be assembled as required

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):	Terminal element: 70 mm x 30.5 mm Light element: 70 mm x 65.5 mm Audible element: 70 mm x 72/79/110 mm	
Housing:	Terminal element: PA fibreglass, high-impact Cap: PC/ABS-Blend	
Lens:	PC, transparent Audible and ASI elements: PC/ABS-Blend	
Fixing:	Base mounting Tube mounting, for tube Ø 25 mm Bracket mounting (accessory)	
Socket:	Bayonet, B15d, for bulb max. 7 W	
Connection:	Screw terminal max. 2.5 mm ² Contact protection according to VDE	
Cable entry:	Cable diameter max. 14 mm	
Element seal:	Pre-mounted with each module	
Protection rating:	Light elements: IP 54 Audible elements: IP 54 (Order no. 844 123 55 = IP 40)	
Number of modules possible:	Max. 5/with 2-sided bracket max. 10 elements	
Dorman ant light alament	10 040 //-	

Permanent light element 12 - 240 V≂

Bulb not included in assembly

24 V≂ 115 V~ 230 V~ LED Permanent light element Current consumption: < 30 mA < 20 mA < 20 mA

LED Permanent light element ultrabright 24 V ---Up to 50,000 hrs Life duration: Current consumption: Max. 190 mA Up to 20 times brighter than conventional LED beacons.

Flashing light element (Xenon) 24 V ---115 V~ 230 V~ Life duration: 4 x 106 flashes Current consumption: 125 mA 22 mA 15 mA Reduced for AS-Interface: 80 mA Flash frequency: c. 1 Hz

24 V ---LED Flashing light element 50,000 hrs Life duration:

Current consumption: < 30 mA (red/yellow) < 25 mA (green/clear/blue) c. 1 Hz (Double Flash) Flash frequency:

LED EVS* element

Current consumption: 350 mA (red/yellow) 250 mA (green/clear/blue)

* EVS = Enhanced Visibility System

24 V ≂ LED Blinking light element 115 V~ 230 V~ Current consumption: 25 mA 25 mA 25 mA

Blink frequency: c. 1 Hz

LED Rotating light element 24 V≂ Current consumption: 70 mA Rotation frequency: c. 120 r.p.m.



















24 V





(LED) Permanent/ Flashing light element



Permanent light, clear with info



LED EVS element



LED element

	ORDER SPECIFIC	CATIONS OPT	ICAL ELEMEN	TS:	
	Permanent light element red green yellow clear blue Bulb not included in assem	nbly. Accessories	12-240 V = 840 100 00 840 200 00 840 300 00 840 400 00 840 500 00 see page 42.	LIP.	54
	LED Permanent light elemered green yellow clear blue	ent	24 V = 843 100 55 843 200 55 843 300 55 843 400 55 843 500 55	115 V~ 843 100 67 843 200 67 843 300 67 843 400 67 843 500 67	230 V~ 843 100 68 843 200 68 843 300 68 843 400 68 843 500 68
1	LED Permanent light elemered green yellow clear blue	ent ultrabright	24 V= 843 180 55 843 280 55 843 380 55 843 480 55 843 580 55		
	red green yellow clear blue Flashing light (Xenon) Compare the prices and advantages of and advantages of the prices and LED Flashing light	24 V = (ASI) 842 110 55 842 210 55 842 310 55 842 410 55 842 510 55	24 V= 842 100 55 842 200 55 842 300 55 842 400 55 842 500 55	115 V ~ 842 100 67 842 200 67 842 300 67 842 400 67 842 500 67	230 V ~ 842 100 68 842 200 68 842 400 68 842 500 68
	LED Flashing light element red green yellow clear blue		24 V= 843 120 55 843 220 55 843 320 55 843 420 55 843 520 55		
	red green yellow clear blue		24 V= 843 140 55 843 240 55 843 340 55 843 440 55 843 540 55		
	LED Blinking light element red green yellow clear blue		24 V = 843 110 55 843 210 55 843 310 55 843 410 55 843 510 55	115 V ~ 843 110 67 843 210 67 843 310 67 843 410 67 843 510 67	230 V~ 843 110 68 843 210 68 843 310 68 843 410 68 843 510 68
	LED Rotating light element red green vellow		24 V = 843 130 55 843 230 55 843 330 55	improved	

843 330 55 843 430 55

843 530 55



yellow

clear blue

TECHNICAL DIAGRAMS:

see page 285 onwards

Further voltages on request.

ORDER SPECIFICATIONS AUDIBLE ELEMENTS:

24 V≂

24 V ==

844 118 55

844 123 55

844 126 55

24 V ---

no UL / CSA approval

 $24 V \approx /80 \text{ mA}$

115 V~

844 118 67

844 126 67

230 V~

115 V~/40 mA 230 V~/40 mA

844 118 68

844 126 68



Audible element 844 123 55



100 dB, IP 54, 8 different tones, adjustable sound output Multi-functional Siren,

Buzzer element

Siren element

85 dB, 25 mA, IP 54,

Continuous or pulse tone

105 dB, 150 mA, IP 40

Multi-functional Siren

Continuous tone alternating

can be triggered externally 844 126 95 100 dB, 80 mA, IP 65, 7 diff. tones can be triggered externally, adjustable sound output, number of tones depending on the number of optical elements.

24 V == Siren element with self-adjusting sound output 844 810 55

Technical specifications see page 51. Available: 1st Quarter 2011.



Terminal element with cap



Vocal element



GSM transmitter element

ORDER SPECIFICATIONS TERMINAL ELEMENTS:

Terminal element for tube mounting incl. cap	840 080 00
Terminal element for bracket or base mounting incl. cap und rubber seal	840 085 00
Terminal element with USB Interface (for tube mounting) Technical specifications see page 51.	840 580 00

#	ORDER SPECIFICATIONS KO	MBI <i>SIGN</i> -HIGHLIGHTS:
WIN	system for Kombi SIGN 70	960 940 01

WIN system for Kombi <i>SIGN</i> 70	860 840 01
Technical specifications see page 43.	
WIN slave for Kombi SIGN 70	860 840 02

Technical specifications see page 43.	
NEW Kombi <i>SIGN</i> 70 reflect	861 840 01
Technical specifications see page 44.	

GSM Transmitter Element	24 V ==
for Kombi <i>SIGN</i> 70	840 700 55
Technical specifications see page 45.	

Vocal Element	24 V
for Kombi <i>SIGN</i> 70	844 840 55
Technical specifications see page 49.	

AS-Interface Element	Standard Slave	A/B-Slave
for Kombi <i>SIGN</i> 70	24 V ==	24 V ==
	840 830 55	840 810 55
Technical specifications see page 46.		



Accessories for Signal Tower KombiSIGN 70



	1 Than T
ORDER SPECIFICATIONS ACCESSORIES:	
Contact box for cable exit at side, with mounting material	975 840 01
Contact box with magnetic base and cable exit at side	975 840 04
Bracket for tube mounting with cable gland	960 000 01
Bracket for surface mounting with cable gland	960 000 02
Bracket for base mounting with concealed cable entry, incl. rubber seals	960 000 14
Bracket for 1-sided mounting, incl. rubber seals	975 840 85
Bracket for 2-sided mounting, incl. rubber seals	975 840 86
Tube with clamp, Ø 25 mm 250 mm long, with cable gland	960 000 18
Tube Ø 25 mm, all anodized aluminium	
100 mm long	975 845 10
250 mm long	975 840 25
400 mm long	975 840 40
600 mm long	975 840 60
800 mm long	975 840 80
1000 mm long	975 840 03
Foldaway Base incl. rubber seals, suitable for tube, \emptyset 25 mm, all anodized aluminium (Technical specifications s	960 000 30 ee page 53)
Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway	960 000 31 Base
Base for tube mounting Ø 25 mm, plastic, incl. rubber seal	975 840 90
Base for tube mounting \emptyset 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer	975 840 91
Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal	975 840 10
Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread	975 840 02
Adaptor for single hole mounting Ø 25 mm, M 18	960 000 25
Cable gland for surface mounting M 16 x 1.5 mm	960 000 04



TECHNICAL DIAGRAMS:

see page 292 onwards



Accessories for Signal Tower KombiSIGN 70 11





₩/

ORDER SPECIFICATIONS ACCESSORIES:

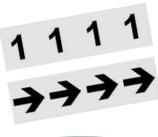
Bulb BA15d, total length max. 42 mm (for permanent light 641)
12 V, 5 Watt 955 840 34

IZ V,	5 Wull	900 040 04
24 V,	5 Watt	955 840 35
30 V,	5 Watt	955 840 32
115 V,	5 Watt	955 840 57
230 V,	5 Watt	955 840 38

LED bulb BA15d, total length max. 42 mm (for permanent light 840)

(.o. poa			
Voltage	24 V≂	115 V~	230 V~
Current consumption	< 45 mA	< 15 mA	< 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68







Indication Board

- Indication Board for one to five modules
- Simple mounting onto signal tower tube
- Ample space for written information
- Simply break off unwanted segments

Dimensions of indication board (W x H): 153 x 345 mm
Surface area per section (W x H): c. 140 x 50 mm

Material: PMMA

Assembly: Indication board (5 sections) incl. mounting material

Mounting: Fixing only possible on 25 mm diameter tube

Indication board 960 000 05

Info transparencies: To place inside optical elements, not for use in Flashing Light, LED EVS, LED Flashing Light and LED Permanent Light Element ultrabright.

neutral	975 840 49	number "6"	975 840 56
number "0"	975 840 50	number "7"	975 840 57
number "1"	975 840 51	number "8"	975 840 58
number "2"	975 840 52	number "9"	975 840 59
number "3"	975 840 53	number "10"	975 840 92
number "4"	975 840 54	arrow	975 840 62
number "5"	975 840 55		



ADDITIONAL INFORMATION:

You will find an overview of the entire range of accessories for KombiSIGN Signal Towers on pages 60 and 61.



TECHNICAL DIAGRAMS:

see page 290 + 291



WIN* for KombiSIGN 70



Patent pending



"WIN system" is immediately ready for use: Fit the slaves in the existing signal towers and connect the master to the PC

- Economical wireless-based Machine Data Collection system (MDC system)
- Central monitoring of a wide range of different machines via PC
- Relevant machine information at a glance
- Reduction of reaction times, repair and maintenance requirements and costs
- No additional wiring as existing WERMA signal towers can be used
- Downtime analysis



With the supplied software, users can wirelessly monitor their machinery via PC





The software enables users to analyse productivity and increase the efficiency of their machines



The software displays the status of the signal towers integrated into the wireless network

TECHNICAL SPECIFICATIONS:

WIN slave **Dimensions** (Ø x Height): 70 mm x 65.5 mm PC, black Housing: Connection: **Bayonet** Operating voltage: 24 V ≂

WIN master

Current consumption:

Dimensions (L x H x W): 76 mm x 30 mm x 80 mm (without antenna)

40 mA

Housing: Connection: Via USB Operating voltage: Via USB **Current consumption:** < 100 mA

Suitable for: Windows 2000, Windows XP, Windows Vista, Windows 7

Wireless connection

ISM frequency: 868 MHz (WIN conforms to the EU's EN 300220

> harmonised standard and can thus be used in all EU member countries. Further countries upon request.)

Up to 300 m (unobstructed line of sight) Transmission range:

Every slave simultaneously functions as a "repeater",

enabling the transmission range to be significantly increased.

ORDER SPECIFICATIONS:

WIN system for Kombi SIGN 70 860 840 01

Assembly: WIN master, 3 WIN slaves Kombi SIGN 70 (pre-configured), Software

WIN slave for Kombi SIGN 70 860 840 02

To expand WIN system.

The network can be expanded to up to 50 WIN slaves.

ADDITIONAL INFORMATION:

* WIN = Wireless Information Network

Further informationen can be found in the chapter "Tech-Talk" beginning on page 320.

TECHNICAL DIAGRAMS:











Kombi*SIGN* reflect for Kombi*SIGN* 70



The slave sends the status directly to the master, and reflects the status of the signal tower installed on the machine

Remote transmission via wireless signal with a maximum range of up

to 300 m (unobstructed line of sight)

- Simple monitoring of signal towers Kombi SIGN reflect is integrated out of view
- Signal tower "reflection" to a central location
- Shortening of reaction times and reduction of costs
- into existing WERMA signal towers
- No additional wiring costs
- Simple commissioning due to pre-configured modules

TECHNICAL SPECIFICATIONS:

Slave

Dimensions (Ø x Height): 70 mm x 65.5 mm Housing: PC, black

Connection: **Bayonet** Operating voltage: 24 V≂ **Current consumption:** 40 mA

<u>Master</u>

Dimensions (Ø x Height): 70 mm x 65.5 mm (without antenna)

Housing: PC, black Connection: **Bayonet** Operating voltage: 24 V == **Current consumption:** 40-90 mA

Wireless connection

868 MHz (Kombi SIGN reflect conforms to ISM frequency:

the EU's EN 300220 harmonised standard and can thus be used in all EU member countries. Further countries upon request.)

Up to 300 m (unobstructed line of sight) Transmission range:



ORDER SPECIFICATIONS:

Kombi SIGN 70 reflect 861 840 01



ADDITIONAL INFORMATION:

Signal tower "reflection"

WERMA Signaltechnik provides a simple solution for the remote wireless monitoring of machinery. The new "Kombi SIGN reflect" kit can be integrated into existing signal towers which are already installed on your machines. Kombi SIGN reflects" the status of the machine to a signal tower within your line of sight.

This enables you to wirelessly monitor machines situated at a greater distance and respond quickly to malfunctions. With Kombi SIGN reflect, even machines which where not previously network-capable can now be remotely monitored.

Further informationen can be found in the chapter "Tech-Talk" on page 324.



TECHNICAL DIAGRAMS:

see page 289

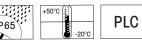














Simply fit the KombiSIGN reflect slave to the signal tower on the

machine

GSM Transmitter Element for KombiSIGN 70



- Unique Signal Tower solution
- GSM transmitter element can be simply integrated into an existing signal tower
- Activation without the need for programming
- Malfunction signalled by signal tower is transmitted via SMS to a mobile phone
- No additional power supply needed
- Also suitable for US frequencies (Quadband)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 65.5 mm (without antenna)

PC Housing: 50 mA **Current consumption:** Max. current draw (momentary): 450 mA

GSM frequency: 850, 900, 1800/1900 MHz

Plug-in slot for SIM card: Integrated (SIM card is not included in assembly)

Antenna connection: FME plug connector

(bracket antenna included)



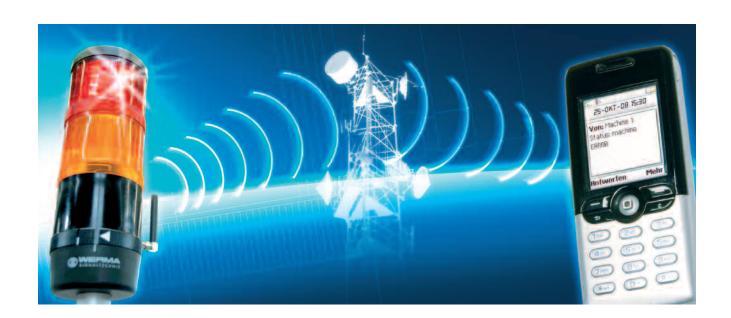
Also suitable for US frequencies

ORDER SPECIFICATIONS:

24 V == **GSM Transmitter Element** 840 700 55



TECHNICAL DIAGRAMS:

















AS-Interface Element for KombiSIGN 70



Cable not included in assembly



LEDs displays the current status

- LEDs indicate current status
- 31 or 62 addresses
- Available with standard or A/B technology
- Voltage supply switchable from internal bus supply to additional external voltage supply
- With addressing socket

TECHNICAL SPECIFICATIONS:

	Standard Slave	A/B-Slave
Number of addresses:	Max. 31	Max. 62
Number of signal elements:	Max. 4	Max. 3
IO-Code:	8	8
ID-Code:	F	A
ID2-Code:	-	E
Outputs:	4 semiconductor relays	3 semiconductor relays
Approved in accordance with:	Spec. V 3.0	Spec. V 3.0

Specif. Power supply

AS-Interface Element: Via bus conduction

Operating voltage: 25 V ... 31.6 V according to the AS-Interface specification

Reverse battery protection: Integrated Watchdog: Integrated Additional external voltage: 24 V +/- 10% ==

With internal add. voltage With external add. voltage Current carrying cap. **\(\Sigma \)** Imax: 200 mA 200 mA per signal element Current consumption max: 250 mA 75 mA Voltage at signal element: 18 V - 24 V 24 V +/- 10%

Short circuit/overload protection: Integrated Pre-fuse M 1.6 A

ORDER SPECIFICATIONS:

AS-Interface Element Standard Slave A/B-Slave 840 830 55 840 810 55

ADDITIONAL INFORMATION:



The Kombi SIGN Signal Towers 70 and 71 with AS-Interface Element are capable of total communication: Through simple integration of an AS-Interface Element the actuators are connected to the networking system Actuator-Sensor-Interface – this considerably reduces complex wiring. The necessary power supply

(supply via bus or external) can be selected with a switch. This element is mounted as the first tier of the individual signal tower directly on top of the terminal element. (Further Information see page 319).

TECHNICAL DIAGRAMS:

see page 285

Class 2



















LED Permanent Light Element ultrabright for KombiSIGN 70



- Up to 20 times brighter than conventional LED elements
- Extremely good visibility even in direct sunlight
- Life duration up to 50,000 hrs
- Maximum brightness via intelligent LED control
- Low current consumption and maintenance-free
- Shock-proof and vibrationresistant



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 65.5 mm Lens: PC, transparent

Pre-mounted with each element Seal:

Number of modules

5, with 2-sided bracket max. 10 possible:

Current consumption: Max. 190 mA



Maximum brightness via intelligent LED control

ORDER SPECIFICATIONS:

LED Permanent light element ultrabright 24 V ---843 180 55 red 843 280 55 green yellow 843 380 55 843 480 55 clear 843 580 55 blue



ADDITIONAL INFORMATION:

Sophisticated triggering

kept to a minimum.

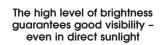
Thanks to its sophisticated triggering, the innovative LED element "ultrabright" is up to 20 times brighter than conventional LED elements - making it almost certainly the brightest permanent light that the world of signalling technology currently has to offer.

Furthermore, the intelligent electronics ensure that the LEDs operate at maximum brightness, depending on the ambient and operating temperatures. The "ultrabright" LED element is therefore always working at its optimum, and the energysaving LED technology ensures that power consumption is

Further informationen can be found in the chapter "Tech-Talk" beginning on page 325.



TECHNICAL DIAGRAMS:













LED EVS* Element for KombiSIGN 70



- Attention-grabbing flickering light
- Developed on a neurobiological basis
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect
- For signalling extremely hazardous situations and the need for immediate action



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 65.5 mm Lens: PC, transparent

Seal: Pre-mounted with each element

Number of modules

possible: 5, with 2-sided bracket max. 10

Current consumption: red / yellow: 200 mA green / blue / clear: 150 mA



Integrated into the Kombi*SIGN*Signal Towers, the new EVS
LED Element generates a highly
attention-grabbing signal

ORDER SPECIFICATIONS: Voltage red

red	843 140 55
green	843 240 55
yellow	843 340 55
clear	843 440 55
blue	843 540 55

<u>^</u>

ADDITIONAL INFORMATION:



* EVS = Enhanced Visibility System or Enhanced Visibility System Further informationen can be found in the chapter "Tech-Talk" on page 326.

24 V ---

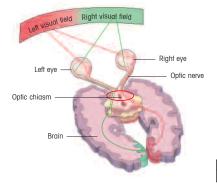
EVS – Attention-grabbing light effect on neurobiological basis

The flickering of neon lamps and comparable light effects are highly effective at attracting our attention. The neurobiological basis of this phenomenon is explained by a university scientist as follows: Light signals are processed in the human brain, not directly in the eye.

In order to be consciously registered there, incoming stimuli first have to pass through a form of filter. This filter has a "protective" function. During sleep it reduces disturbing stimuli to a minimum and assists in "overlooking" regular or continuous signals.

EVS - Flickering light without acclimatisation effect

On the basis of this understanding, WERMA's R+D department set out to find a flickering light with a high degree of effectivity in attracting attention. In a multistage laboratory experiment 20 test candidates were asked to judge a series of different light signals and to determine the most eye-catching light. The result of the study was a stochastic flickering light with optimal attention-grabbing characteristics: EVS — Enhanced Visibility System! The light effect of this system is completely new and distinguishes it from all previous systems.



The way in which the brain processes visual stimuli formed the basis for the development of the new EVS technology

TECHNICAL DIAGRAMS:











mp3 compatible

Vocal Element for KombiSIGN 70



- Plays customer-specific audio files in mp3 format (sounds, alarms, music or spoken text)
- Easy programming via USB interface
- Excellent sound quality
- Up to 60 minutes replay capacity
- Positive and negative logic possible
- Adjustable sound output

15, depending on the number of signal elements

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 111 mm Housing: PC

Current consumption: 400 mA Integrated memory: Approx. 60 min. of replay capacity

Number of sequences recordable:

Number of additionally signal elements:

Via USB connection cable from PC Programming:

Sound output: Adjustable, max. 85 dB

Assembly includes USB connection cable.



The vocal element can be combined with up to 3 signal elements



Individual messages can be recorded via the headset with microphone directly on to the PC (accessory, specific version may vary from photo)

ORDER SPECIFICATIONS:

Vocal element 24 V == 844 840 55

ACCESSORIES:

960 645 01 Headset with microphone

TECHNICAL DIAGRAMS:



















844

Siren Element with self-adjusting sound output for KombiSIGN 70



approved

- Automatic sound output adjustment between 80 and 100 dB
- Sound output is c. 5 dB louder than the background noise level
- Continual measurement of the ambient noise level
- Ideal for applications with changing ambient sound levels

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): Housing: PC

Tone type: Tone frequency: 2.5 KHz

Sound output: 80 dB - max. 100 dB





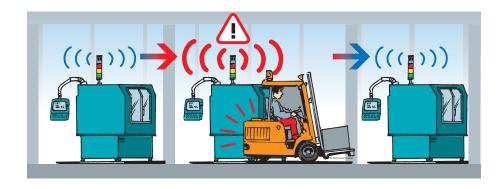
ORDER SPECIFICATIONS:

Voltage: Current consumption: < 150 mA 844 810 55



ADDITIONAL INFORMATION:

The siren element adjusts its sound output through continual measurement of the ambient noise level. The emitted tone is c. 5 dB louder than the background noise level. The warning signal can always be heard without being irritatingly loud for people in the sounder's vicinity.





TECHNICAL DIAGRAMS:























Terminal Element with USB Interface for Kombi*SIGN* 70



- Automatic sound output adjustment between 80 and 100 dB
- Sound output is c. 5 dB louder than the background noise level
- Continual measurement of the ambient noise level
- Ideal for applications with changing ambient sound levels



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):70 mm x 30.5 mmMaterial:PA-GF, shock resistantFixing:Tube mountingConnection:USB-Bus

Assembly includes installation software and USB

connection cable (AWG 22), 2 m long Maximum permitted length of USB cable

(min. AWG 22): 7 m

Current carrying capacity

Imax:

100 mA



Direct triggering of the signal tower via USB Interface

Base for tube (metal) and

tube Ø 25 mm (accessories)



ORDER SPECIFICATIONS:

Terminal element USB 24 V = **840 580 00**



ACCESSORIES:

Base with integrierted tube	975 840 10
Tube mounting with base for tube (metal)	975 840 91

Tube Ø 25 mm

 100 mm long
 975 845 10
 250 mm long
 975 840 25

 400 mm long
 975 840 40
 600 mm long
 975 840 60

 800 mm long
 975 840 80
 1000 mm long
 975 840 03



ADDITIONAL INFORMATION:

Direct triggering via USB Interface

In many applications, it is necessary to indicate operating states or faults by means of an optical signal. A PLC or machine controller is not available in all areas; PCs are often also connected to control the machines. The optimal solution for this is the terminal element with USB interface for Kombi*SIGN* 70, 71 and Kompakt 71.

This innovation in the field of signal towers is controlled directly from the PC and can therefore be put into operation easily and in an uncomplicated manner. Neither a separate power supply nor additional hardware is required because the terminal element with USB interface is based on a standard USB interface.





TECHNICAL DIAGRAMS:













Kombi*SIGN* 70 in customerspecific coloured coatings



- Signal towers in customerspecific colours
- Meets the demands of an increasing design preference
- Simple ordering procedure
- Complete range of RAL colours available

Please state the required RAL number

1 TECHNICAL SPECIFICATIONS:

Dimensions Terminal Elements (Ø x Height): 70 mm x 26.5 mm

Housing Terminal Elements:

PA-GF, fibreglass, high-impact, Cap: PC

Connection:

CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 14 mm

Number of modules possible:

Max. 5

Minimum order quantity:

Delivery time:

By arrangement

Colour Finish:

Matt or gloss



ORDER SPECIFICATIONS TERMINAL ELEMENTS:

Screw terminal

Terminal element for tube mounting,
coated, including cap 840 780 00

Terminal element for Bracket- or
base mounting, coated
including cap and seal 840 785 00



ACCESSORIES:

Base with integrated tube, coated Ø 25 mm, 110 mm long, plastic, incl. rubber seals 960 000 24

Bracket for 1-sided mounting, coated, incl. rubber seals 960 000 22



The Signal Towers are designed

to harmonise with the colour of the customer's product design,

guaranteeing a uniform appearance

The Kombi*SIGN* Signal Towers 70 can be coated in any colour within the RAL spectrum

ADDITIONAL INFORMATION:

Please state the required RAL number and colour finish (matt or gloss) with each of your orders. Slight colour deviations are possible.



TECHNICAL DIAGRAMS:



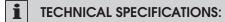


Foldaway base for KombiSIGN 70



Maximum stability even with strong shocks and vibrations thanks to the locking mechanism

- The signal tower can be folded away while still connected
- Minimises packaging costs and optimises machine transportation
- Simple mounting and cable entry for up to Ø 14 mm
- Vertical alignment of signal towers even on sloping surfaces
- Positioning in 7.5° steps, markings for 30, 45, 60 or 90 degrees



Dimensions (Ø x Height): 70 mm x 117 mm Material: PA-GF Cable diameter: Max. 14 mm Assembly: Incl. rubber seals Vertical, horizontal Fixing: Positioning in 7.5° steps Suitable for: Tube, Ø 25 mm, all anodized aluminium, not included in assembly (accessory)



ORDER SPECIFICATIONS:

Foldaway base for Kombi SIGN 70 960 000 30



ACCESSORIES:

Tube Ø 25 mm, plastic 45 mm long, for direct mounting of the Terminal Element 960 000 31 onto the Foldaway Base

Tube Ø 25 mm, all anodized aluminium, see page 41

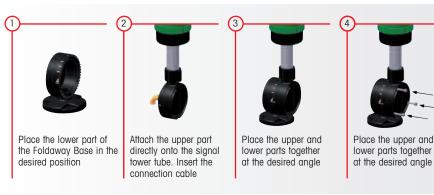
960 000 04 Cable gland M 16 x 1.5 mm



When transporting the machine, the signal tower can be folded away in a few simple steps



QUICK AND SIMPLE MOUNTING:





Vertical alignment of Signal Towers even on sloping surfaces



TECHNICAL DIAGRAMS:







This is how you can assemble your KombiSIGN 50 signal tower!

▶ STEP 1

Select the required optical or audible elements.



▶ STEP 2

Select the terminal element.



Terminal element for surface, tube, single hole and bracket mounting

Order no. **845 000 00**

▶ STEP 3

Select the appropriate mounting option for your application.

▶ STEP 4

Select the appropriate accessory for your mounting option.

Base/Bracket Mounting



Bracket for wall mounting

Order no. **975 845 02**



Base for surface mounting, incl. rubber seal

Order no. **975 845 01**

Tube Mounting

Tube Ø 25 mm, Aluminium

Order no.

100 mm long 975 845 10 250 mm long 975 840 25 400 mm long 975 840 40

600 mm long 975 840 60 800 mm long 975 840 80

1000 mm long 975 840 03

Base for tube, plastic

Order no. 975 840 90

Base for tube, metal Order no. **975 840 91**

Foldaway base Order no. **960 000 30**





Single hole Mounting



Order no. **975 845 03**

mounting

▶ STEP 5

Where appropriate, select the bracket and the contact box.



The Signal Devices Site on the Internet: www.werma.com

With our new **signal tower configurator** you can put together your own individual signal tower.



Contact box for cable exit at side

Order no. **975 840 01**



Contact box with magnetic base and cable exit at side Order no.

975 840 04

Bracket for base mounting with concealed cable entry

Order no. **960 000 14**



Bracket for base mounting

Order no. **960 000 01**





Base with tube (accessory)

- Signal tower system 50 mm Ø with modular construction
- 360° visibility

Housing:

- Choice of optical and audible elements
- Order of optical elements interchangeable as required
- Tool-free change of elements and bulbs

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): Terminal element: 52 mm x 16 mm Light element: 52 mm x 67 mm

> Audible element: 52 mm x 72 mm Terminal element: PA fibreglass, high-impact

Cap: PC

Lens: PC, transparent

Audible and ASI: PC/ABS-Blend

Fixing: Base mounting (accessory) Tube mounting, for tube Ø 25 mm

> Single hole mounting (accessory) Bracket mounting (accessory)

Socket: Bayonet, B15d, for bulb max. 5 W

Connection: Screw terminal max. 1.5 mm² Contact protection according to VDE

Cable entry: Cable diameter max. 10.5 mm

Protection rating: Light elements: IP 54 Audible elements: IP 54

Number of modules possible: Max. 4

Permanent light element 12 - 240 V ≂

Bulb not included in assembly

LED Permanent light element 24 V≂ 115 V~ 230 V~ Current consumption: 45 mA 25 mA 25 mA

LED Flashing light element

Life duration: Up to 50,000 hrs

Current consumption: Red Yellow, green, clear, blue

45 mA 40 mA

24 V≂ 115 V~ 230 V~ LED Blinking light element Current consumption: 25 mA 25 mA 25 mA

Blink frequency: c. 1 Hz c. 1 Hz c. 1 Hz

ACCESSORIES:

see page 57



TECHNICAL DIAGRAMS:

see page 286



Bracket (accessory)

Base mounting (accessory)



















Permanent light element



LED element



Buzzer element

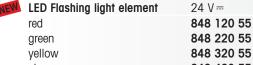


Terminal element with cap

ORDER SPECIFIC	CATIONS OPTICAL ELEMENTS:
Permanent light element	12-240 V

red	846 100 00			
green	846 200 00			
yellow	846 300 00			
clear	846 400 00			
blue	846 500 00			
LED Permanent light element	24 V≂	115 V~	230 V~	
red	848 100 55	848 100 67	848 100 68	
green	848 200 55	848 200 67	848 200 68	
yellow	848 300 55	848 300 67	848 300 68	
clear	848 400 55	848 400 67	848 400 68	
blue	848 500 55	848 500 67	848 500 68	

Life duration up to 50,000 hrs



 yellow
 848 320 55

 clear
 848 420 55

 blue
 848 520 55

LED Blinking light element	24 V≂	115 V~	230 V~
red	848 110 75	848 110 67	848 110 68
green	848 210 75	848 210 67	848 210 68
yellow	848 310 75	848 310 67	848 310 68
clear	848 410 75	848 410 67	848 410 68
blue	848 510 75	848 510 67	848 510 68
green yellow clear	848 210 75 848 310 75 848 410 75	848 210 67 848 310 67 848 410 67	848 210 68 848 310 68 848 410 68

ORDER SPECIFICATIONS AUDIBLE ELEMENT:

Buzzer element	24 V≂	115 V≂	230 V~	
80 dB, max. 25 mA,	849 000 75	849 000 77	849 000 68	
IP 54, Continuous or pulse tone, adjustable				

ORDER SPECIFICATIONS TERMINAL ELEMENT:

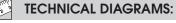
Terminal element 845 000 00 for base mounting, tube mounting, single hole and bracket mounting, including cap





Accessories for Signal Tower Kombi*SIGN* 50

	ORDER SPECIFICATIONS ACCESSORIES	:
	Contact box for cable exit at side, with mounting material	975 840 01
	Contact box with magnetic base and cable exit at side	975 840 04
	Bracket for tube mounting incl. cable gland	960 000 01
	Bracket for base mounting with concealed cable entry, incl. rubber seals	960 000 14
	Bracket for wall mounting	975 845 02
III	Tube Ø 25 mm, all anodized aluminium	
	100 mm long	975 845 10
	250 mm long	975 840 25
	400 mm long	975 840 40
	600 mm long	975 840 60
	800 mm long	975 840 80
		975 840 03
	1000 mm long	975 640 03
	Foldaway Base incl. rubber seals, suitable for tube, Ø 25 mm, all anodized aluminium (Technical specifications see page 35)	960 000 30
	Base for tube mounting Ø 25 mm, plastic, incl. rubber seal	975 840 90
	Base for tube mounting Ø 25 mm, metal, incl. rubber seal	975 840 91
	Base for surface mounting, incl. rubber seal	975 845 01
	Adaptor for single hole mounting M 18	975 845 03



see page 292 onwards



845 Accessories for Signal Tower Kombi*SIGN* 50









ORDER SPECIFICATIONS ACCESSORIES:

Indication board

- Indication Board for one to five modules
- Simple mounting onto signal tower tube
- Ample space for written information
- Simply break off unwanted segments

Dimensions of indication board (W x H): $153 \times 345 \text{ mm}$ Surface area per section (W x H): c. $140 \times 50 \text{ mm}$

Material: PMMA

Assembly: Indication board (5 sections)

incl. mounting material

Mounting: Fixing only possible on 25 mm diameter tube

Indication board 960 000 05

LED bulb BA15d, total length max. 42 mm (for permanent light 846)

Voltage Current consumption	24 V ≂ < 45 mA	115 V∼ < 15 mA	230 V ~ < 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68

Bulb BA15d, total length max. 42 mm (for permanent light 846)

12 V,	5 Watt	955 840 34
24 V,	5 Watt	955 840 35
30 V,	5 Watt	955 840 32
115 V,	5 Watt	955 840 57
230 V,	5 Watt	955 840 38



ADDITIONAL INFORMATION:

You will find an overview of the entire range of accessories for KombiSIGN Signal Towers on pages 60 and 61.



TECHNICAL DIAGRAMS:

see page 292 onwards



AS-Interface Element for KombiSIGN 50



TECHNICAL SPECIFICATIONS:

	AS-Interface Element with additional	
	external voltage	
Number of signal elements:	Max. 4	
IO-Code:	8	
ID-Code:	F	
Power supply:	Via bus conduction	
Operating voltage:	25 V 31.6 V	
Current consumption Imax:	50 mA	
Polarity reversal protection:	Integrated	
Watchdog:	Integrated	
Outputs:	4, relays	
On-load voltage:	Additional external voltage:	
	10 V30 V=	
	10 V230 V~	
Current carrying cap. Σ Imax:	1.5 A	
Short circuit/overload pro.:	Fuse M 1.6 A	

ADDITIONAL INFORMATION:



The Kombi SIGN 50 Signal Tower with AS-Interface Element is capable of total communication: Through simple integration of an AS-Interface Element the actuators are connected to the networking system Actuator-Sensor-Interface – this considerably reduces complex wiring. This element is mounted as the first tier of the individual signal tower

directly on top of the terminal element. (Further Information see page 319).

ORDER SPECIFICATIONS:

AS-Interface-Element with add. external voltage 845 800 68



TECHNICAL DIAGRAMS:

see page 286

Cable not included in assembly















Accessories KombiSIGN 50, 70 and 71

KombiSIGN 50

KombiSIGN 70 and 71





















see page 292 onwards





Kombi*SIGN* 50, 70 and 71







Bracket for tube mounting, incl. cable gland M 16 x 1.5 Order no. 960 000 01









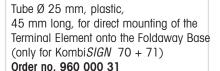
Bracket for base mounting, with concealed cable entry, incl. rubber seals

Order no. 960 000 14



Foldaway Base -Signal Tower can be folded away Order no. 960 000 30

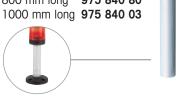






Tube Ø 25 mm, all anodized aluminium

100 mm long 975 845 10 250 mm long 975 840 25 400 mm long 975 840 40 600 mm long **975 840 60** 800 mm long 975 840 80



Indication board (for tube mounting) Order no. 960 000 05



LED bulb BA15d total length max. 42 mm Colours: red, yellow, green, clear, blue Voltage 24 V, 115 V, 230 V Order specifications see page 166



Bulb BA15d. total length max. 42 mm

12 V, 5 Watt 955 840 34 24 V, 5 Watt 955 840 35 30 V, 5 Watt 955 840 32 115 V, 5 Watt 955 840 57 230 V, 5 Watt 955 840 38



KOMPAKT

The complete Signal Tower Solution - available in 2 sizes

KOMPAKT 36



- Ø 36 mm
- Specially intended for small pieces of equipment and machinery
- Also available in aesthetic silver finish
- Available with M12 plug
- Also available in an Ex version (see page 251)



Page 63

KOMPAKT 71



- Ø 70 mm
- Covers the wide range of applications in the industrial sector
- Also available with USB Interface

Page 64

The advantages at a glance



- Completely pre-assembled LED Signal Tower
- Cost-effective LED solution
- Simplified ordering the complete tower can be ordered with just one number
- ✓ Life duration of up to 50,000 hours
- Available in the most common signal combinations
- High protection rating IP 65

Kompakt 36 - also available in aesthetic silver finish

The LED Signal Tower KOMPAKT 36 is also available with aesthetic silver coating. These signal towers are a fusion of modern metal design with high functionality and efficiency

The clear lenses ensure an unequivocal signal even in bright light conditions thus ruling out errors even in bad light conditions.

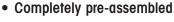
The aesthetically pleasing and innovative plastic housing with metallic coating also makes the signal towers an excellent choice in areas where the optical effect is of importance.

Order Specifications see page 63.





LED Signal Tower KOMPAKT 36



• LED Permanent light

• 36 mm diameter

Current consumption:

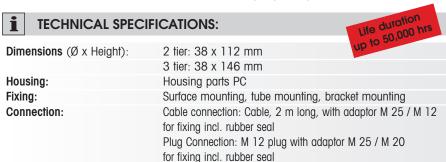
KOMPAKT 36

ORDER SPECIFICATIONS:

- Available with user-friendly plug connection
- Also available in aesthetic silver finish



KOMPAKT 36 (plug connection)



Order no

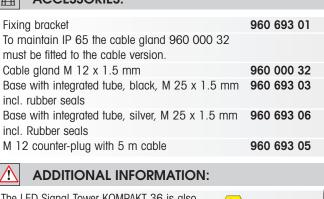
40 mA per tier

Connection



KOMPAKT 36 in silver finish, base with integrated tube (accessory)

2 tier Cable 693 010 55 red/green red/yellow Cable 693 020 55 red/green Plug 693 510 55 red/yellow Plug 693 520 55 3 tier red/yellow/green Cable 693 000 55 red/yellow/green Plug 693 500 55 KOMPAKT 36 in silver finish Connection Order no. 2 tier red/green Cable 693 080 55 red/green Plua 693 580 55 3 tier red/yellow/green Cable 693 070 55 red/yellow/green 693 570 55 Plug KOMPAKT 36 available on request with negative logic. **ACCESSORIES:** 960 693 01 Fixing bracket





Bracket (accessory)

The LED Signal Tower KOMPAKT 36 is also available in an Ex version (see page 251).





TECHNICAL DIAGRAMS:

see page 278

Also available in a readyto-use version with the widely used M 12 plug

















697

LED Signal Tower KOMPAKT 71



- Completely pre-assembled
- Three colour combinations
- LED Permanent light
- 70 mm diameter
- Life duration up to 50,000 hrs
- Also available with USB Interface

i TECHNICAL SPECIFIC	CATIONS:	Life durante up to 50,000 hrs
Dimensions (Ø x Height):	2 tier: 70 x 140 mm 3 tier: 70 x 175 mm	up i
Housing:	Housing parts PC Terminal element: PA fibreglass, high	-impact
Fixing:	Base/Bracket mounting Tube mounting	
Connection:	Screw terminal max. 2.5 mm ² Contact protection according to VDE	
Cable entry:	Cable diameter max. 14 mm	
Operating voltage:	24 V	
Current consumption:	40 mA per tier	



Base with tube (accessory)

ORDER SPECIFICATIONS:

2 tier red/green base/bracket mounting 697 010 55 red/green tube mounting 697 410 55 3 tier red/yellow/green red/yellow/green tube mounting 697 000 55 red/yellow/green tube mounting 697 400 55	KOMPAK	r 71	Mounting	Order no.	
, ,	2 tier	•	0		
	3 tier	,	•		

KOMPAKT 71 with negative logic (common +)

		Mounting	Order no.
3 tier	red/yellow/green	base/bracket mouting	697 100 55
	red/yellow/green	tube mounting	697 500 55

KOMPAKT 71 with USB Interface

		Mounting	Order no.
3 tier	red/yellow/green	tube mounting	697 430 53

Completely pre-assembled tower with integrated USB terminal element. No additional voltage supply or hardware is required.



TECHNICAL DIAGRAMS:



KOMPAKT 71 with USB Interface (Assembly without laptop and accessories)

















Accessories for KOMPAKT 71

with mounting material Contact box with magnetic base and cable exit of side Bracket for tube mounting with cable gland Bracket for surface mounting 960 000 02 with cable gland Bracket for base mounting 960 000 14 with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 975 840 85 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 840 25 mm, 975 840 25 mm long 975 840 40 60 mm long 975 840 80 1000 mm long 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 1000 mm long, plastic, incl. rubber seal 975 840 90 1000 1000 mm long 975		
Contact box with magnetic base and cable exit at side Bracket for tube mounting with cable gland Bracket for surface mounting 960 000 02 with cable gland Bracket for base mounting 960 000 14 with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 975 840 85 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 250 mm 10ng, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 845 10 975 840 25 400 mm long 975 840 40 600 mm long 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 90 975 84	ORDER SPECIFICATIONS ACCESSORIES	KOMPAKT 71:
Bracket for tube mounting with cable gland Bracket for surface mounting 960 000 02 with cable gland Bracket for surface mounting 960 000 02 with cable gland Bracket for base mounting 960 000 14 with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 250 mm long, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 80 975 840 90 975 840	Contact box for cable exit at side, with mounting material	975 840 01
with cable gland Bracket for surface mounting with cable gland Bracket for base mounting 960 000 14 with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 250 mm long, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 840 25 400 mm long 975 840 25 400 mm long 975 840 80 800 mm long 975 840 80 1000 mm long 975 840 80 1000 mm long 975 840 80 1000 mm long 975 840 90 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 Base for tube mounting Ø 25 mm, 975 840 91 recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 Adaptor for tube mounting, 975 840 02 Ø 25 mm, 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	Contact box with magnetic base and cable exit at side	975 840 04
with cable gland Bracket for base mounting with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 250 mm long, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 840 25 400 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 plastic, incl. rubber seal Base for tube mounting Ø 25 mm, 975 840 91 recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, 975 840 02 925 mm, 1/2" NPT thread Adaptor for tube mounting, 975 840 02 925 mm, M 18 Cable gland for 960 000 04	Bracket for tube mounting with cable gland	960 000 01
with concealed cable entry, incl. rubber seals Bracket for 1-sided 975 840 85 mounting, incl. rubber seals Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 250 mm long, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 80 1000 mm long 975 840 80 Toldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, plastic, incl. rubber seal Base with integrated tube, Ø 25 mm, 975 840 91 Rase with integrated tube, Ø 25 mm, 975 840 10 Adaptor for tube mounting, 975 840 02 Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	-	960 000 02
Bracket for 2-sided 975 840 86 mounting, incl. rubber seals Tube with clamp, Ø 25 mm 960 000 18 Tube With clamp, Ø 25 mm 960 000 18 Tube Ø 25 mm, all anodized aluminium 100 mm long 975 845 10 250 mm long 975 840 25 400 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 90 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	•	960 000 14
mounting, incl. rubber seals Tube with clamp, Ø 25 mm 250 mm long, with cable gland Tube Ø 25 mm, all anodized aluminium 100 mm long 975 845 10 250 mm long 975 840 25 400 mm long 975 840 60 800 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	Bracket for 1-sided mounting, incl. rubber seals	975 840 85
Tube Ø 25 mm, all anodized aluminium 100 mm long 975 845 10 250 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 plastic, incl. rubber seal Base for tube mounting Ø 25 mm, 975 840 91 recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 Adaptor for tube mounting, 975 840 02 Adaptor for tube mounting, 975 840 02 Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04		975 840 86
100 mm long 250 mm long 250 mm long 375 840 25 400 mm long 375 840 40 600 mm long 375 840 60 800 mm long 375 840 80 1000 mm long 375 840 03 Foldaway Base incl. rubber seals, suitable for tube, 360 000 30 375 840 03 Foldaway Base incl. rubber seals, suitable for tube, 375 840 03 Foldaway Base incl. rubber seals, suitable for tube, 380 000 30 390 000 30 300 000 31 600 00	·	960 000 18
250 mm long 975 840 25 400 mm long 975 840 40 600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	Tube Ø 25 mm, all anodized aluminium	
400 mm long 975 840 40 600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	•	*** * * * * * * * * * * * * * * * * * *
600 mm long 975 840 60 800 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic 960 000 31 for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, 975 840 90 Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 975 840 10 Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	•	*** * * * * * * * * * * * * * * * * * *
800 mm long 1000 mm long 975 840 80 1000 mm long 975 840 03 Foldaway Base incl. rubber seals, suitable for tube, 960 000 30 Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	•	*******
Foldaway Base incl. rubber seals, suitable for tube, Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	•	
Foldaway Base incl. rubber seals, suitable for tube, Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	-	
Ø 25 mm, all anodized aluminium (Technical specifications see page 35) Tube Ø 25 mm, plastic for mounting the Terminal Element directly on the Foldaway Base Base for tube mounting Ø 25 mm, plastic, incl. rubber seal Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04	Tool Illin Iolig	0,000
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Base for tube mounting Ø 25 mm, metal, incl. rubber seal, recommended for tube lengths of 400 mm and longer Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	·	
Base with integrated tube, Ø 25 mm, 110 mm long, plastic, incl. rubber seal Adaptor for tube mounting, 975 840 02 Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting 960 000 25 Ø 25 mm, M 18 Cable gland for 960 000 04	•	975 840 90
Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 975 840 02 960 000 25 960 000 04		al, 975 840 91
Ø 25 mm / 1/2" NPT thread Adaptor for single hole mounting Ø 25 mm, M 18 Cable gland for 960 000 04		975 840 10
Ø 25 mm, M 18 Cable gland for 960 000 04	Adaptor for tube mounting, Ø 25 mm / 1/2" NPT thread	975 840 02
	Adaptor for single hole mounting Ø 25 mm, M 18	960 000 25
	Cable gland for surface mounting M 16 x 1.5 mm	960 000 04



TECHNICAL DIAGRAMS:

see page 292 onwards



deSIGN 42



de SIGN 42 - LED Signal Tower with high-quality stainless steel housing

In the machine building sector a trend towards a greater emphasis on design has become apparent. The design of a machine and its accessories convey the manufacturer's quality statement to the customer. Form, colour and aesthetics are increasingly being borne in mind as purchasing criteria.

The LED signal tower de SIGN 42, with its high quality stainless steel housing is an ideal accompaniment to modern design-oriented machines, uniquely combining cool elegance with optimal functionality. With its innovative form, the stainless steel housing underscores the design of the customer product, stylishly harmonising with its overall appearance.



The advantages at a glance

- LED Signal Tower in award-winning metal design
- Winner of the red dot design award for superlative design quality
- Clear lenses ensure signalling effect even in direct sunlight
- LED Permanent light elements have a life duration of up to 50,000 hrs
- Can be operated with a PLC control system





LED Signal Tower de SIGN 42



- High-quality stainless steel housing
- Award-winning design Winner of the red dot design award 2005
- Clear lenses ensure signalling effect even in direct sunlight

I TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 2 tier: 42 x 220 mm 3 tier: 42 x 254 mm

Housing: Stainless steel, brushed

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

Connection: Cable, 2 m long, included in assembly

Current consumption: 40 mA per tier

ORDER SPECIFICATIONS:

		Connection	24 V=
2 tier	red/green	cable	694 010 55
	red/yellow	cable	694 020 55
3 tier	red/yellow/green	cable	694 000 55
3 1161	reu/yenow/green	CUDIE	094 000 33

ACCESSORIES:

Surface housing single 975 109 02

Bracket, stainless steel (Protection rating IP 33) 960 694 01

TECHNICAL DIAGRAMS:



















FlatSIGN



Innovative LED Signal Tower in with curved front

The new LED signal tower Flat SIGN stands out from the competition with its range of innovative functions and unique advantages: in particular its aesthetically pleasing, curved design which facilitates a 160° viewing angle. This guarantees exceptional signal visibility, even from the side.

If no signal is active, the flat LED signal tower blends into the background — without distracting from the design of the machine or its environment.

Wide range of applications

The Flat SIGN can be deployed in a wide range of applications: from logistics, warehousing and materials handling to machine and plant engineering. Thanks to its high quality and appearance it is also ideally suited for building services applications. The high protection rating IP 65 ensures it can also be used outside.

The key advantages

- Permanent or blinking light selectable
- High build quality and appearance
- ▼ 160° viewing angle the signal is clearly visible from the side
- Also available with integrated loud audible signal (depending on the variant, either a buzzer or multi-tone sounder)
- Multi-Tone Sounder with 8 adjustable tones
- Flexible, user-friendly mounting options and simple connection
- Comprehensive fixing kit available as accessory





Comprehensive fixing kit



Flat SIGN is ideal for mounting on flat surfaces such as walls or enclosures.

The comprehensive fixing kit, available as an accessory, permits more mounting options.

Fixing kit options

The kit consists of an adaptor, two tube clamps and fixing parts providing a wide range of mounting options:

- If the signal tower is to be connected via surface wiring, then it can be simply attached using the adaptor.
- The adaptor also enables the tower to be quickly and simply mounted onto electrical installation back-boxes.
- In addition, the adaptor enables simple mounting onto aluminium profiles.
- For tube mounting (Ø 24 25 mm) the adaptor and the two tube clamps are employed.

FlatSIGN with transparent housing

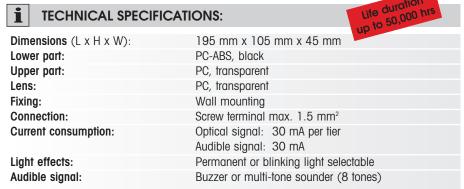


In its inactive state, the signal tower blends into the background thanks to its colourless, translucent housing

- Innovative LED signal tower with curved front
- 160° signal visibility the signal is clearly visible from the side
- Permanent or blinking light selectable
- With optional integrated, high-output buzzer
- Simple, user-friendly mounting
- Comprehensive fixing kit for a wide range of mounting options (accessory)

Life duration

i	TECHNICAL	SPECIFICATIONS:
---	-----------	-----------------





Flat <i>SIGN</i> without Audible Signal	24 V	115-230 V ~	
red/yellow/green	691 100 55	691 100 68	
	2.1.1		
Flat SIGN with Audible Signal	24 V ==	115-230 V ~	- 17V S
Audible Signal	Multi-Tone Sounder	Buzzer	Playd Sound
red/yellow/green	691 200 55	691 200 68	www.werma.com



The fixing kit consists of two tube clamps and an adaptor

ACCESSORIES:

Fixing kit 975 691 01

Contents: 2 tube clamps for tube (Ø 24 - 25 mm) and adaptor

The fixing kit enables tube mounting (Ø 24 - 25 mm) or attachment to aluminium profile, over flushmounted back-boxes or for surface-wiring options.

No special accessories needed for mounting on a flat surface.



TECHNICAL DIAGRAMS:



Innovative fixing kit for flexible and versatile mounting options

















FlatSIGN in Metal Design



FlatSIGN in metallic finish

- Innovative LED signal tower with curved front
- 160° signal visibility the signal is clearly visible from the side
- Permanent or blinking light selectable
- With optional integrated, high-output buzzer
- Simple, user-friendly mounting
- Comprehensive fixing kit for a wide range of mounting options (accessory)



TECHNICAL SPECIFICATIONS:

195 mm x 105 mm x 45 mm Dimensions (L x H x W): PC-ABS, black Lower part:

Upper part: PC, transparent Lens: PC, transparent Wall mounting Fixing:

Connection: Screw terminal max. 1.5 mm² **Current consumption:** Optical signal: 30 mA per tier Audible signal: 30 mA

Light effects: Permanent or blinking light selectable Audible signal: Buzzer or multi-tone sounder (8 tones)



The fixing kit enables attachment to aluminium profiles (accessories)

ORDER SPECIFICATIONS:

Flat SIGN without Audible Signal red/yellow/green	24 V 691 300 55	115-230 V ~ 691 300 68
Flat SIGN with Audible Signal	24 V	115-230 V ~
Audible Signal	Multi-Tone Sounder	Ruzzer / Find /
red/yellow/green	691 400 55	691 400 68



975 691 01 Fixing kit

Contents: 2 tube clamps for tube (Ø 24 - 25 mm) and adaptor

The fixing kit enables tube mounting (Ø 24 - 25 mm) or attachment to aluminium profile, over flushmounted back-boxes or for surface-wiring options.

No special accessories needed for mounting on a flat surface.



TECHNICAL DIAGRAMS:



Thanks to the curved front, the signal is also clearly from the side



Clear lenses ensure signalling effect even in direct sunlight



















Design Highlights FlatSIGN

Set design trends

Attractive industrial design is becoming increasingly important, even in the mechanical engineering sector. With its aesthetically pleasing Flat SIGN signal tower, WERMA has already taken a step in this direction.

Combining an attractive appearance with **excellent functionality and high build quality**, the signal tower meets the high standards expected of a device "made in Germany". With its curved front, it blends inconspicuously into machine housings and installations of a range of different sizes.

The extended range of colour and design variants make it especially suited to **building services applications** - and as an **optical access control** device it provides additional design options.

Individuality through colours, patterns and designs

In addition to form, good industrial design is also expressed through colour. In this regard the Flat SIGN proves itself highly adaptable as it is now available in a **colour of your choice**.

You can choose from the complete range of **RAL colours**, as well as **special designs** such as wood or metallic effects and even a zebra pattern.

The colour can be used to blend the signal tower seamlessly into the machine or can add a stylish touch of colour to guarantee a design highlight.





The colour can be used to blend the signal tower Flat SIGN seamlessly into its environment.

Simple ordering procedure





With a stylish touch of colour the Flat SIGN can guarantee a design highlight

The **technical specifications** of the Flat *SIGN* signal tower can be found on page 69 and 70.

All you need to do is to tell us the RAL colour you require. All the colours of the RAL spectrum are available as standard. Alternatively we can develop a **special design** together with you.

The **Flat SIGN features** such as the curved design, the high signal visibility even from the side and the simple mounting continue to be available in the colour of your choice.



Vario SIGN

Vario SIGN - Innovative signal towers with unique functions and a range of advantages

The LED signal tower Vario SIGN stands out from the competition with its range of unique features and advantages as well as its revolutionary, innovative form.

If no signal is active, the LED tower blends into the background with its colourless, translucent housing - without distracting from the design of the machine. Only in the event of an active signal is the tower filled with colour, making its presence known with its large, attention-grabbing illuminated surface.

Thus the signal tower combines a maximum optical effect with modern machine forms and designs.



The advantages at a glance

- Mechanical modularity of the three tiers replaced by electronic modularity
- Colours and light effects, depending on the variant, can be individually set via DIP switch and changed at any time
- Migh build quality and appearance
- Award-winning design winner of the "iF product design award 2010"
- V Light effect visible from one or two sides as required
- With optional integrated, high output buzzer
- Variants available with adjustable, attention-grabbing lighting effects

Adjustable lighting configuration and mounting positions



Tier-by-tier illumination of the lighting body



Lighting body positioned upwards



Colour intensive, complete illumination



Lighting body positioned downwards

Depending on the variant, a tier-by-tier or complete illumination of the lighting body is possible.

Depending on the application, the lighting body of the Vario SIGN signal tower can be positioned to point upwards, downwards or horizontally.



VarioSIGN - red/yellow/green



Fixed, three-tier colour distribution in red, yellow and green

- LED signal tower with permanent lights in red, yellow and green
- Preset, three-tier colour distribution
- 1 or 2 sided illumination
- With optional integrated, high output buzzer

i TECHNICAL SPECI	FICATIONS:
Dimensions (L x H x W):	62 mm x 220 mm x 90 mm
Housing:	PC/ABS-Blend, black
Lens:	PC, transparent
Fixing:	Base mounting
Connection:	Screw terminal max. 1.5 mm ²
Current consumption:	Optical: 55 mA per tier
	Ruzzer: 20 mA

ORDER SPECIFICATIONS:

Vario <i>SIGN</i> without Buzzer	24 V	
1-sided	690 330 55	
2-sided	690 320 55	
Vario <i>SIGN</i> with Buzzer	24 V=	
1-sided	690 310 55 Sound	
2-sided	690 300 55	

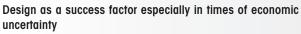


In its inactive state, the signal tower blends into the background thanks to its colourless, translucent housing

ADDITIONAL INFORMATION:

Award Winning Design! LED Signal Tower Vario SIGN wins "iF product design award 2010"

WERMA Signaltechnik has won the prestigious "iF product design award 2010". The company received the prize for the design and manufacture of its "Vario SIGN" signal tower. The jury selected the WERMA product from around 2,500 submissions from 39 countries. The product succeeded in standing out within a highly qualified and competitive international field.



Especially in economically turbulent times, design functions as a success and value creation factor and, according to the jury, many of the products assessed set new standards. In the words of the chairman of the jury, Fritz Fenkler: "Good design is not borne from marketing measures, but is rather the product of skilled designers".







TECHNICAL DIAGRAMS:













690

VarioSIGN - RGY



The colours red, yellow and green can adjusted via DIP switch for any required order or distribution

- LED signal tower with permanent lights in red, yellow and green
- Complete illumination of the lighting body in one colour possible (can be triggered externally)
- Colour distribution can be set and adjusted as required via DIP switch
- With optional integrated, high output buzzer

Dimensions (L x H x W): 62 mm x 220 mm x 90 mm Housing: PC/ABS blend, black Lens: PC, transparent

Fixing: Base mounting

Connection: Screw terminal max. 1.5 mm²

Current consumption: Optical: depending on the colour combination, up to 120 mA

Buzzer: 20 mA

ORDER SPECIFICATIONS:

Vario <i>SIGN</i> without Buzzer	24 V==
1-sided	690 230 55
2-sided	690 220 55

 Vario SIGN with Buzzer
 24 V =

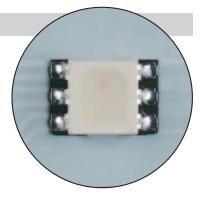
 1-sided
 690 210 55

 2-sided
 690 200 55





TECHNICAL DIAGRAMS:



Completely flexible colour distribution thanks to RGY LEDs



Attention-grabbing illumination of the entire lighting body in one colour (can be triggered externally)













VarioSIGN - RGB



Attention-grabbing illumination of the entire lighting body in one colour (a choice of 7 colours, can be triggered externally)

- LED signal tower with permanent light and additional light effects
- 7 colours
- Complete illumination of the lighting body in one colour possible (can be triggered externally)
- Colour distribution can be set and adjusted as required via DIP switch
- With integrated, high volume buzzer

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 62 mm x 220 mm x 90 mm

Housing: PC/ABS blend, black

 Lens:
 PC, transparent

 Fixing:
 Base mounting

 Connection:
 Screw terminal max. 1.5 mm²

Current consumption: Optical: depending on the colour, up to 300 mA max.

Buzzer: 20 mA

Possible colours: Red, yellow, green, clear, blue, violet, turquoise

Lighting effects: Tier-by-tier illumination: Flashing light

Complete illumination: EVS



ORDER SPECIFICATIONS:

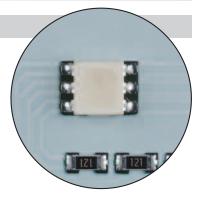
Vario SIGN with light effects and Buzzer 24 V =

1-sided 690 010 55 2-sided 690 000 55

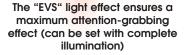




TECHNICAL DIAGRAMS:



Thanks to RGB LEDs 7 different colours can be set













Clean SIGN









Clean SIGN - The LED Signal Tower in Hygienic Design

WERMA already has the appropriate solution to the challenges engineers and food manufacturers will have to face in the future: The new LED signal tower Clean SIGN has been specially developed and constructed for use in food and hygiene areas as well as cleanroom applications. Right from the start, existing standards and guidelines were given careful consideration (e.g. EHEDG* Documents 8 and 13, Machine Directive 2006/42/EG), and experts in the field of Hygienic Design were called upon for advice.

The new Clean SIGN is equipped with a series of sophisticated technical, constructional and design features which make a significant contribution to the safety of your products.

What is Hygienic Design?

The term, "Hygienic Design", stands for the hygienic and cleaning-friendly design of all machinery and components deployed in hygiene-relevant areas. The aim is the prevention of constructional weakspots that could increase hygiene-related dangers and the risk of infection.

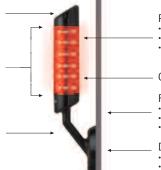
What are the main applications?

In addition to use in food production, manufacturing processes in clean rooms are also potential application areas. The production and assembly of small and very sensitive parts such as electronic chips places the highest demands on air purity.

As the new Clean SIGN LED Signal Tower fulfils the high Air Cleanliness Class 2, it can be used in the semiconductor industry, microelectronics, medical research, pharmaceutical, optical and laser technology, aerospace engineering and nanotechnology.

Unique "Hygienic Design" Signal Tower

- 30° slope Min. 30° slope in accordance with EHEDG
- · Allows fluids to drain quickly
- Ease of inspection
- Quick and simple cleaning
- Compact design
- · No uneven surfaces, grooves, raised or countersunk elements
- No additional joints where dirt could collect
- · One-piece, welded construction
- Terminal element and mounting · Bracket in one piece
- · No additional joints where dirt could collect



Polyamide housing

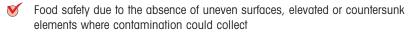
- Resistant to cleaning agents
- FDA approval (Food & Drug Administration)

Continuation of the 30° slope

Fixing and connection from the rear

- No holes at the front where dirt could collect · Housing completely enclosed
- Pine Tree Clip® for quick and simple fixing
- Durable seal
- Prevents any openings
- · Hygienic material

The key advantages



- Cleaning-friendly and hygienic design for optimal cleaning and disinfection
- Use of food safe materials (FDA approval) and resistant to cleaning agents
- **EHEDG*** and Fraunhofer approvals
- Fulfills Air Cleanliness Class 2 for Cleanroom applications in accordance with DIN EN ISO 14644-1
- Pine Tree Clip® for quick and simple fixing
- Electronic modularity of the individual tiers
- Maintenance-free thanks to LED technology with a long life duration of up to 50,000 hrs





Hygienic Design



Clean SIGN - red/yellow/green



Fixed, three tier colour distribution in red, yellow and green

- LED Signal Tower for use in cleanroom applications (Fraunhofer IPA approval) and the food industry (EHEDG* approval)
- Permanent lights in red, yellow and green (SMD technology)
- Integrated, high-output buzzer (85 dB)

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 112 mm x 485 mm x 125 mm

Housing: PA, black Lens: PA, transparent

Fixing: Wall mounting, integrated mounting bracket Connection: Cable, 2 m long, included in the assembly

Current consumption: Optical: up to 120 mA per tier

Buzzer: 20 mA

ORDER SPECIFICATIONS:

Clean SIGN with Buzzer 24 V --red/yellow/green 695 300 55

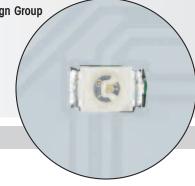


The new LED signal tower Clean SIGN has been specifically developed and constructed for use in the food and pharmaceutical industry as well as in cleanroom applications. Clean SIGN fulfills the ideal requirements to guarantee risk-free use in these sensitive applications:

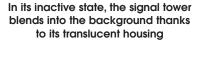
- EHEDG* approval for the food industry: this approval confirms that strict design criteria have been met to avoid constructional weaknesses and to minimise the risk of contamination. Further details can be found in the illustration on page 76.
- Fraunhofer IPA approval for cleanrooms: enables the Clean SIGN to be used in one the most demanding Air Cleanliness Classes (Class 2) in accordance with DIN EN ISO 14644-1 and therefore covers even the most sensitive cleanroom applications. This approval also confirms the chemical resistance of the signal tower housing against common cleaning agents.
- * EHEDG = European Hygienic Engineering and Design Group The goal of this consortium, made up of equipment manufacturers, food processing industries, research institutes and public health authorities, is the development and publishing of directives on hygiene technology for the processing and packaging of food products.



TECHNICAL DIAGRAMS:



Fixed colour distribution with SMD technology



















695

Clean SIGN - RGY



The colours red, yellow and green can set via DIP switch for any equired order or distribution

- LED Signal Tower for use in cleanroom applications (Fraunhofer IPA approval) and the food industry (EHEDG approval)
- Permanent light in red, yellow and green (RGY LEDs)
- · Colour distribution can be set and adjusted via switch as required
- Complete illumination in one colour possible (can be triggered externally)
- Integrated, high-output buzzer (85 dB)

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 112 mm x 485 mm x 125 mm

PA, black Housing: Lens: PA, transparent

Fixing: Wall mounting, integrated mounting bracket

Connection: Screw terminal max. 1.5 mm²

Current consumption: Optical: depending on the colour combination, 240 mA max.

Buzzer: 20 mA

ORDER SPECIFICATIONS:

24 V ---Clean SIGN with Buzzer RGY-I FD 695 200 55



ADDITIONAL INFORMATION:

Simple mounting

A "Pine Tree Clip®" enables quick and simple mounting. The attachment and connection of the tower is carried out from the rear. As a consequence, the housing is completely closed and holes are avoided.

Wide range of sophisticated design features

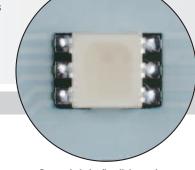
The new Clean SIGN from WERMA is equipped with a series of sophisticated technical, constructional and design features which make a significant contribution to the safety of your products.

For example, the Clean SIGN has no grooves or joints where dirt could collect, facilitating quick and easy cleaning.



TECHNICAL DIAGRAMS:





Completely flexible colour distribution thanks to RGY LEDs



















Attention-grabbing illumination in one colour (can be triggered externally)

Clean SIGN - RGB



Complete illumination in one colour

The "EVS"* light effect ensures a maximum attention-grabbing effect (can be set with complete illumination)

- LED Signal Tower for use in cleanroom applications (Fraunhofer IPA approval) and the food industry (EHEDG approval)
- Permanent light and additional light effects
- 7 colours selectable (RGB LEDs)
- Colour distribution can be set and adjusted via switch as required
- Complete illumination in one colour possible (can be triggered externally)

Life duration

TECHNICAL SPECIFICATIONS:

112 mm x 485 mm x 125 mm **Dimensions** (L x H x W): PA, black Housing: Lens: PA, transparent Fixing: Wall mounting, integrated mounting bracket Connection: Screw terminal max. 1.5 mm² **Current consumption:** Optical: depending on the colour combination, 250 mA max. Buzzer: 20 mA Possible colours: Red, yellow, green, clear, blue, violet, turquoise Light effects: Tier-by-tier illumination: Blinking light Complete illumination: EVS*

ORDER SPECIFICATIONS:

Clean SIGN with Buzzer 24 V == **RGB-LED** 695 000 55



ADDITIONAL INFORMATION:

Additional light effects and 7 colours

The use of RGB LEDs guarantees complete flexibility: In addition to the permanent light, additional light effects (EVS* LED or blinking light) can also be set. Furthermore, the entire tower or the 3 individual tiers can be illuminated in seven different colours (red, yellow, green, blue, clear, violet, turquoise).

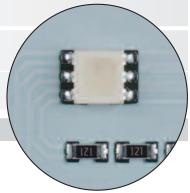
With complete illumination any one of the seven colours can be triggered externally.

* EVS = Enhanced Visibility System or Enhanced Visibility System.

Further informationen can be found in the chapter "Tech-Talk" beginning on page 326.



TECHNICAL DIAGRAMS:



7 different colour settings from RGB LEDs



















Optical Signal Devices Installation Beacons

Overview Installation Beacons

LED Permanent Beacons











LED Permanent Beacons (Multicolour)





Permanent Beacons









Flashing Beacons











LED Blinking

Bulbs

LED Bulbs Bulb Overview Page 166 + 167 Page 168 + 169

Further information

Further information about "Optical Signal Devices" can be found in the chapter "Tech-Talk" beginning on page 328.



Optical Signal Devices

WERMA Installation Beacons

Installation beacons are designed for mounting in drill holes. A characteristic of this type of beacon is the rear fixture using a central nut

Features

- Large variety of versions: Available as permanent, blinking, flashing or LED beacons
- IP 65 for indoor and outdoor applications
- · Modern design
- Beacons available in five colours



- LED Multicolour Beacons with 5 or up to 200,000 colours in one beacon
- Beacon diameter between 25 and 75 mm
- · Available in three thread diameters



Sizes

COMPARISON OF WERMA INSTALLATION BEACONS



COMPARISON OF WERMA INSTALLATION BEACONS



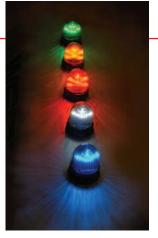
Series	206	207/208	216	800/801/802	815/816/817
Thread	M 22	M 22	M 22	PG 29	PG 29
Ø	57 mm	58 mm	57 mm	57 mm	75 mm
Height (Protrusion from panel)	53 mm	69 mm	69 mm	54 mm	66 mm
Page	89	90/98	91	92/93/99	94/95/100



Variety of light signals

Installation beacons from WERMA assist in indicating process conditions, risks and imminent dangers in modern production areas clearly and in good time.

The urgency of the required course of action can be indicated by the colour as well as the type and duration of the signal. As a basic principle, the colours red, yellow, green, blue and clear are employed. The available light effects in WERMA installation beacons range from a permanent light and a long life LED permanent light to an attention-grabbing flashing light.



Permanent light and LED Permanent light

With the assistance of a permanent light or an LED permanent light the operator is made aware of a specific condition or is instructed to carry out a certain course of action.

For safety reasons signal beacons are increasingly equipped with light emitting diodes. The failure of optical signal devices is significantly reduced as a result of the longer life duration of LEDs. Furthermore, LEDs offer a range of advantages compared to conventional light bulbs for example lower current consumption, greater resistance to shocks, vibrations and other mechanical stress.



NEW

LED Beacons (Multicolour)

WERMA now offers two new LED multicolour beacons. These provide the user with several colours in just one beacon. The RGB LEDs employed in the new 816 LED Beacon (Multicolour) enable the user to choose from a broad range of more than 200,000 colours. In addition various light effects can also be set via USB: whether a permanent or a blinking light, or colour sequencing of all colours.

The new 239 LED Installation Beacon (Multicolour) for AS-Interface offers the five standard colours red, yellow, green, clear and blue. The user can signal several conditions with only one device.



Flashing Light

The deployment of a flashing signal can generate even more attention than a permanent light. The reason for this is to be found in the very short flash duration.

Inside each Xenon flashing beacon there is a capacitor which stores electrical energy. Within the space of a few milliseconds this energy is discharged within the flash tube, generating a very intense light impulse.

The life duration of a flash tube is heavily dependent on the respective load. The average life duration in permanent operation is 4×10^6 flashes.



230

LED Installation Beacon



- LED Permanent beacon with M 20 thread for applications such as limit and cable-operated switches
- Extremely high light intensity
- Ideal for installation in limited space due to short thread

Life duration p to 100,000 hrs

TECHNICAL SPECIFICATIONS:

29 mm x 32 mm (Protrusion from panel) **Dimensions** (Ø x Height):

Housing: PC/ABS-Blend Lens: PC, transparent

Connection: 2 wires, c. 115 mm long

Fixing: Installation mounting for Ø 20,5 mm (M 20 x 1.5 mm)

Seal included in assembly.



Mainly sidewards illumination

ORDER SPECIFICATIONS:

Voltage	12 V=	24 V=	115 V~	230 V~
Current consumption	80 mA	45 mA	15 mA	20 mA
red	230 100 54	230 100 55	230 100 67	230 100 68
yellow	230 300 54	230 300 55	230 300 67	230 300 68
clear		230 400 55		

Further colours on request.

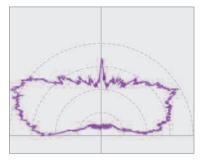


Illustration of the light distribution for the LED Installation Beacon 230



TECHNICAL DIAGRAMS:



The LED Installation Beacon 230 is also available in an Ex version (see page 252)



The LED Installation Beacon 230 can for example be used in applications with cable-operated switches or limit switch devices





















Economy LED Installation Beacon



- Competitively priced LED beacon
- New LED technology with upward illumination
- Ideal for installation in limited space due to short thread

• LED Permanent Beacon with M 20 thread for the limit and cable-operated switches

100,000 h



TECHNICAL SPECIFICATIONS:



Housing: PC/ABS-Blend Lens: PC, transparent

Connection: 2 wires, c. 115 mm long

Fixina: Installation mounting for Ø 20.5 mm (M 20 x 1.5 mm)

Seal included in assembly.



Upward illumination

ORDER SPECIFICATIONS:

Voltage	24 V ==
Current consumption	30 mA
red	230 104 55
yellow	230 304 55
clear	230 404 55



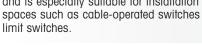
ADDITIONAL INFORMATION:

LED Installation Beacon 230 Economy attains an extremely high level of visibility thanks to completely new LED technology with upward illumination.

This cost-effective and innovative solution draws upon the most advanced technology and is furthermore resistant to vibration and other mechanical stress.

The LED Beacon 230 has a short M 20 thread and is especially suitable for installation in small spaces such as cable-operated switches or







TECHNICAL DIAGRAMS:

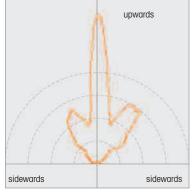


Illustration of the light distribution for the Economy LED Installation Beacon 230

















LED Installation Beacon





· Extremely high light intensity



TECHNICAL SPECIFICATIONS:



Housing: PC/ABS-Blend Lens: PC, transparent

Connection: 2 wires, c. 105 mm long

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

Nut and seal included in assembly.



ORDER SPECIFICATIONS:

Voltage	12 V ==	24 V ==	115 V~	230 V~
Current consumption	80 mA	45 mA	15 mA	20 mA
red	231 100 54	231 100 55	231 100 67	231 100 68
green	231 200 54	231 200 55	231 200 67	231 200 68
yellow	231 300 54	231 300 55	231 300 67	231 300 68
clear	231 400 54	231 400 55	231 400 67	231 400 68
blue	231 500 54	231 500 55	231 500 67	231 500 68



Mainly sidewards illumination

TECHNICAL DIAGRAMS:



The LED Installation Beacon 231 is also available in Ex version (see page 253)

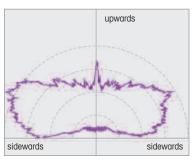


Illustration of the light distribution for the LED Installation Beacon 231















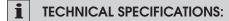




Economy LED Installation Beacon



- Competitively priced LED beacon
- New LED technology with upward illumination
- LED Permanent Beacon with M 22 thread for the control panel/switchgear programme



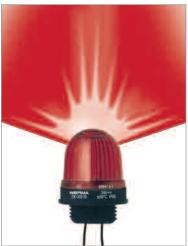
29 mm x 32 mm (Protrusion from panel) **Dimensions** (Ø x Height):

Housing: PC/ABS-Blend Lens: PC, transparent

Connection: 2 wires, c. 105 mm long

Fixing: Installation mounting for Ø 2.5 mm (M 22 x 1.5 mm)

Nut and seal included in assembly.

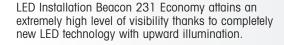


Upward illumination

vollage	24 V ==
Current consumption	30 mA
red	231 104 55
green	231 204 55
yellow	231 304 55
clear	231 404 55
blue	231 504 55

ORDER SPECIFICATIONS:

ADDITIONAL INFORMATION:



This cost-effective and innovative solution draws upon the most advanced technology and is furthermore resistant to vibration and other mechanical stress.

The LED Beacon 231 has an M 22 thread and is especially suitable for use in control panel/switch gear applications.





TECHNICAL DIAGRAMS:

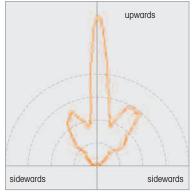


Illustration of the light distribution for the Economy LED Installation Beacon 231



















LED Installation Beacon (Multicolour) for AS-Interface



- 5 colours possible in one beacon
- Colours can be triggered and changed via AS-Interface
- 2 pin terminal for easy AS-Interface connection



Dimensions (Ø x Height): 50 mm x 22 mm (Protrusion from panel)

Housing: PC, black
Lens: PC, transparent

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

with anti-twist device

Connection: Screw terminal with wire protection max. 1.5 mm²

Power supply AS-Interface: Via bus conduction

Operating voltage: 25 V ... 31.6 V according to the AS-Interface specification

Colour options: Red, yellow, green, clear, blue

Nut and seal included in assembly.



Five colours in one beacon: Red, yellow, green, clear and blue

ORDER SPECIFICATIONS:

Red/yellow/green/clear/blue (Multicolour)

239 780 55



ADDITIONAL INFORMATION:

Extended addressing in accordance with V3.0

The LED Installation Beacon (Multicolour) for AS-Interface is suitable for the extended addressing (A/B technology) of up to 62 modules. The beacon is supplied with power via the bus.

Thanks to its M 22 installation dimension, the signal device can easily be installed via single-hole mounting, and is simply connected to the bus cable using a two-pole screw connector.



TECHNICAL DIAGRAMS:

see page 270

Thanks to its compact dimensions and the AS-Interface technology, the LED beacon 239 is especially suited to automation applications

















Installation Permanent Beacon





Bulb change via removal of lens (LED bulb as accessory)

- Optimised illumination
- 360° visibility
- Suitable for use in the 22 mm standard control panel/switchgear programme
- Simple connection by means of 6.3 mm spades
- Bulb change via removal of lens

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 57 mm x 53 mm (Protrusion from panel)

Housing: PA-GF, high impact Lens: PC, transparent Connection: Spades 6.3 x 0.8 mm

Finger-proof model according to BGV A2,

when used with insulated spades

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

with anti-twist device

Operating voltage: Max. 48 V **Bulb socket:** B15d Watt max. Bulb change: Via removal of lens

Nut and seal included in assembly. Bulb not included in assembly.

ORDER SPECIFICATIONS:

Voltage	12-48 V	
red	206 100 00	
green	206 200 00	
yellow	206 300 00	
clear	206 400 00	
blue	206 500 00	

Further colours and voltages on request.

ACCESSORIES:



total length max. 42 mm

12 V 30 V Voltage 24 V 955 840 34 955 840 32 955 840 35

LED bulb BA15d

total length max. 42 mm Voltage

24 V≂ Current consumption <45~mAred 956 100 75 956 200 75 green yellow 956 300 75 white 956 400 75 blue 956 500 75



Accessories

TECHNICAL DIAGRAMS:









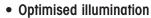






LED Installation Permanent Beacon





360° visibility

• Suitable for use in the 22 mm standard control panel/switchgear programme

• Simple connection by means of 6.3 mm spades



Dimensions (Ø x Height): 58 mm x 69 mm (Protrusion from panel)

PA-GF, high impact Housing: Lens: PC, transparent, Ring: PC Connection: Spades 6.3 x 0.8 mm

Finger-proof model according to BGV A2,

when used with insulated spades Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

with anti-twist device



ORDER SPECIFICATIONS:

Current consumption 45 mA 25 mA 25 m	√~
	A
green 207 200 75 207 200 67 207 2	100 68 200 68 300 68

Further colours and voltages on request.



TECHNICAL DIAGRAMS:



















Installation Permanent Beacon



- Optimised illumination
- 360° visibility
- Suitable for use in the 22 mm standard control panel/switchgear programme
- Simple connection by means of 6.3 mm spades
- Bulb change via removal of lens

i TECHNICAL SPECIFICATIONS:				
Dimensions (Ø x Height):	57 mm x 69 mm (Protrusion from panel)			
Housing:	PA-GF, high impact			
Lens:	PC, transparent			
Connection:	Spades 6.3 mm x 0.8 mm Finger-proof model according to BGV A2, when used with insulated spades			
Fixing:	Installation mounting for Ø22.5 mm (M 22 x 1.5 mm) with anti-twist device			
Operating voltage:	Max. 48 V			
Bulb socket:	B15d, 7 Watt max.			
Bulb change:	Via removal of lens			
Nut and seal included in assembly. Bulb not included in assembly.				



Bulb change via removal of lens (LED bulb as accessory)

ORDER SPECIFICATIONS:

Voltage	12 - 48 V	
rad	016 100 00	
red	216 100 00	
green	216 200 00	
•		
yellow	216 300 00	
clear	216 400 00	
blue	216 500 00	



ACCESSORIES:

Bulb BA15d, total length max.	52 mm		
Voltage	12 V (7 W)	24 V (7 W)	30 V (5 W)
	955 015 34	955 015 35	955 840 32

LED bulb BA15d, total length max. 42 mm			
Voltage	24 V≂		
Current consumption	< 45 mA		
red	956 100 75		
green	956 200 75		
yellow	956 300 75		
white	956 400 75		
blue	956 500 75		





Accessories

TECHNICAL DIAGRAMS:















Installation Permanent Beacon



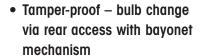


Bulb change via rear access with bayonet mechanism



Accessories





- With anti-twist device (as accessory)
- Available with tube adaptor as free-standing beacon

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 57 mm x 54 mm (Protrusion from panel)

Housing: PC/ABS-Blend

Socket: PA-GF, high impact

Lens: PC, transparent

Fixing: Installation mounting for Ø 37 mm (PG 29)

Connection: Screw terminal max. 2.5 mm²

Strain relief, Contact protection according to VDE,

flex radial or axial laid

Max. 250 V Operating voltage: Bulb socket: B15d, 7 Watt max.

Bulb change: Via rear access with bayonet mechanism

Bulb not included in assembly.

ORDER SPECIFICATIONS:

Voltage	12 - 240 V
red	800 100 00
green	800 200 00
yellow	800 300 00
clear	800 400 00
blue	800 500 00

Further colours and voltages on request.

ACCESSORIES:

Bulb BA15d,	5 W, total length	max. 42 mm			
Voltage	12 V	24 V	30 V	115 V	230 V
	955 840 34	955 840 35	955 840 32	955 840 57	955 840 38
Tube adaptor				975 812 01	
Base with int	egrated tube,			975 840 10	
Ø 25 mm, 1	10 mm long, pla	stic			
Base for tube	mounting			975 840 90	
Base for base	e mounting			975 812 02	
Tube Ø 25 m	ım, all anodized	aluminium			
100 mm long	g			975 845 10	
250 mm long	g			975 840 25	
400 mm long	g			975 840 40	
Anti-twist dev	rice			975 815 22	
Surface hous	0				
for 1 Installat	ion Beacon			975 815 03	
for 2 Installat	ion Beacons			975 815 07	
for 3 Installat	ion Beacons			975 815 08	
for 4 Installat	ion Beacons			975 109 05	



TECHNICAL DIAGRAMS:









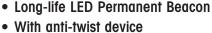






LED Installation Permanent Beacon





(as accessory)

 Available with tube adaptor as free-standing beacon



Dimensions (Ø x Height): 57 mm x 54 mm (Protrusion from panel)

Housing: PC/ABS-Blend

Socket: PA-GF, high impact

Lens: PC, transparent

Fixing: Installation mounting for Ø 37 mm (PG 29)

Connection: Screw terminal max. 2.5 mm²

Strain relief, Contact protection according to VDE,

115 V~

230 V~

flex radial or axial laid

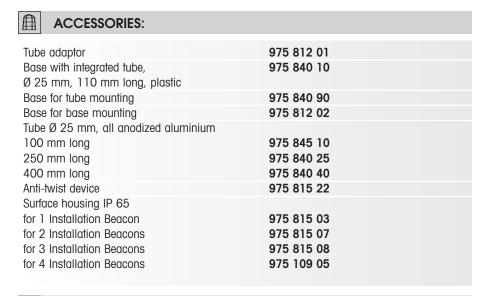


Tube adaptor as accessory



25 mA 25 mA 801 100 75 801 100 67 801 100 68 801 200 75 801 200 67 801 200 68 green 801 300 75 801 300 67 801 300 68 yellow

Further colours and voltages on request.





Accessories

TECHNICAL DIAGRAMS:



















815

Installation Permanent Beacon



- Vandal-proof construction withstands every mechanical and natural challenge
- High impact polycarbonate lens (up to 20 Joules)

TECHNICAL SPECIFICATIONS:

• Tamper-proof – bulb change via rear access with bayonet mechanism



Vandal-proof construction

Dimensions (Ø x Height): 75 mm x 66 mm (Protrusion from panel) PC/ABS-Blend, Socket: PA-GF, high impact Housing: Lens: PC transparent Shock resistance 20 Joules according to EN 50014 Installation mounting for Ø 37 mm (PG 29) Fixing: Connection: Screw terminal max. 2.5 mm² Strain relief, Contact protection according to VDE, flex radial or axial laid Operating voltage: Max. 250 V Bulb socket: B15d, 10 Watt max. Bulb change: Via rear access with bayonet mechanism Bulb not included in assembly.

ORDER SPECIFICATIONS:

Voltage	12 - 240 V
red	815 100 00
green	815 200 00
yellow	815 300 00
clear	815 400 00
blue	815 500 00

Further colours and voltages on request.



Accessories

Sizes of Permanent Beacons

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5/816	

ACCESSORIES:

Bulb BA15d,	5 W, total length	max. 42 mm			
Voltage	12 V	24 V	30 V	115 V	230 V
	955 840 34	955 840 35	955 840 32	955 840 57	955 840 38
Tube adaptor	r			975 812 01	
Base with int	regrated tube,			975 840 10	
Ø 25 mm, 1	10 mm long, pla	stic			
Base for tube	e mounting			975 840 90	
Base for base	e mounting			975 812 02	
Tube Ø 25 m	nm, all anodized	aluminium			
100 mm Ion	0			975 845 10	
250 mm Ion	g			975 840 25	
400 mm Ion	g			975 840 40	
Anti-twist dev				975 815 22	
Surface hous	•				
for 1 Installa	tion Beacon			975 815 03	
for 2 Installa				975 815 07	
for 3 Installa				975 815 08	
for 4 Installa	tion Beacons			975 109 05	



















LED Installation Permanent Beacon





- Vandal-proof construction withstands every mechanical and natural challenge
- High impact polycarbonate lens (up to 20 Joules)



Dimensions (Ø x Height): 75 mm x 66 mm (Protrusion from panel)

Housing: PC/ABS-Blend

Socket: PA-GF, high impact

PC transparent Lens: Shock resistance 20 Joules according to EN 50014

Fixing: Installation mounting for Ø 37 mm (PG 29)

Connection: Screw terminal max. 2.5 mm²

Strain relief, Contact protection according to VDE,

flex radial or axial laid



Tube adaptor as accessory



Surface housing as accessory

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red green yellow clear	816 100 55 816 200 55 816 300 55 816 400 55	816 100 67 816 200 67 816 300 67 816 400 67	816 100 68 816 200 68 816 300 68 816 400 68

Further colours and voltages on request.

ACCESSORIES:

ACCESSORIES.	
Tube adaptor	975 812 01
Base with integrated tube,	975 840 10
Ø 25 mm, 110 mm long, plastic	
Base for tube mounting	975 840 90
Base for base mounting	975 812 02
Tube Ø 25 mm, all anodized aluminium	0.0 0.2 02
100 mm long	975 845 10
250 mm long	975 840 25
400 mm long	975 840 40
Anti-twist device	975 815 22
Surface housing IP 65	
for 1 Installation Beacon	975 815 03
for 2 Installation Beacons	975 815 07
for 3 Installation Beacons	975 815 08
for 4 Installation Beacons	975 109 05
Accessories see page Q4	
Accessories see page 94	



TECHNICAL DIAGRAMS:



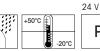


















816

LED Beacon (Multicolour) with USB Interface



- More than 200,000 colours possible in one beacon
- Direct triggering of the beacon via USB Interface
- No additional power supply or hardware necessary
- Compatible with USB 2.0 and 1.1



TECHNICAL SPECIFICATIONS:



Housing: ABS/PC-Blend, black Lens: PC, transparent

Shock resistance 20 J according to EN 50014 Fixing: Installation mounting for Ø 37 mm (PG 29)

Base and wall mounting possible (accessories) Connection: Mini USB 2.0 downward cable outlet

Power supply: Via USB

Colour options: More than 200,000 colours (RGB LED) Suitable for: Windows 2000, Windows XP, Windows Vista,

Windows 7

Assembly: LED beacon, demo software, driver

and USB connection cable included, 5 m long



Simple triggering as no special software is required



ORDER SPECIFICATIONS:

Voltage 5 V (USB-Connection) Current consumption ≤ 500 mA

Clear lens 816 480 53



ACCESSORIES:

You will find the appropriate accessories for base or tube mounting on page 94 or under wwww.werma.com



ADDITIONAL INFORMATION:

The new installation LED Beacon with USB interface is compatible with USB 2.0 and 1.1.

A wide range of colours and light effects can be quickly and simply programmed by the customer and altered at any time.



TECHNICAL DIAGRAMS:



With RGB LEDs more than 200.000 colours can be selected















Installation Flashing Beacon



- Extremely bright Xenon Flash
- Multivoltage Flashing Beacon
- Simple installation by clicking the beacon onto the housing
- 22 mm installation diameter for the control panel/switchgear programme

i TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 29 mm x 32 mm (Protrusion from panel)

Housing: PC/ABS-Blend
Lens: PC, transparent

Connection: 2 wires, c. 600 mm long

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

with anti-twist device

Flash frequency: 1.5 Hz
Flash energy: 1 Ws

Life duration: 4 x 10⁶ flashes

Nut and seal included in assembly.

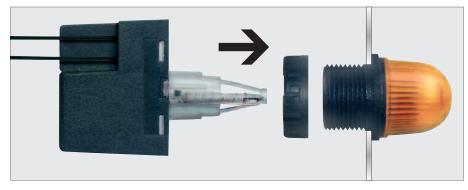


ORDER SPECIFICATIONS:

Voltage	24 V≂ (10 - 100 V≕) (20 - 72 V∼)	115 V~	230 V~
Current consumption	140 mA	30 mA	20 mA
red	232 100 55	232 100 67	232 100 68
yellow	232 300 55	232 300 67	232 300 68



TECHNICAL DIAGRAMS:



Simple mounting thanks to click-on electronics module



















208

Installation Flashing Beacon



• Optimised illumination

360° visibility

• Suitable for use in the 22 mm standard control panel/switchgear programme

• Simple connection by means of 6.3 mm spades

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 58 mm x 69 mm (Protrusion from panel) Housing: PA-GF, high impact

Lens: PC, transparent; Ring: PC Connection: Spades 6.3 x 0.8 mm

> Finger-proof model according to BGV A2, when used with insulated spades

Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm) Fixing:

with anti-twist device

Flash frequency: c. 0.75 Hz Flash energy: 1 Ws

4 x 10⁶ flashes Life duration:

Nut and seal included in assembly.



ORDER SPECIFICATIONS:

Voltage	24 V ==	115 V~	230 V~
Current consumption	100 mA	25 mA	30 mA
red vellow	208 100 55 208 300 55	208 100 67 208 300 67	208 100 68 208 300 68
Further colours and voltages on re		200 000 07	200 000 00



TECHNICAL DIAGRAMS:



















Installation Flashing Beacon







Tube adaptor as accessory



Accessories



• With anti-twist device (as accessory)

• Available with tube adaptor as free-standing beacon

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 57 mm x 54 mm (Protrusion from panel)

Housing: PC/ABS-Blend

Socket: PA-GF, high impact

Lens: PC, transparent

Fixing: Installation mounting for Ø 37 mm (PG 29)

Connection: Screw terminal max. 2.5 mm²

Strain relief, Contact protection according to VDE,

flex radial or axial laid

0.75 Hz Flash frequency: Flash energy: 1 Ws

4 x 10⁶ flashes Life duration:

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~
Current consumption	100 mA	20 mA	30 mA
red	802 100 55	802 100 67	802 100 68
yellow	802 300 55	802 300 67	802 300 68
Frontley of the local conditions the con-			

Further colours and voltages on request.

ACCESSORIES:

ACCESSORIES.		
Tube adaptor	975 812 01	
Base with integrated tube,	975 840 10	
Ø 25 mm, 110 mm long, plastic		
Base for tube mounting	975 840 90	
Base for base mounting	975 812 02	
Tube Ø 25 mm, all anodized aluminium		
100 mm long	975 845 10	
250 mm long	975 840 25	
400 mm long	975 840 40	
Anti-twist device	975 815 22	
Surface housing IP 65		
for 1 Installation Beacon	975 815 03	
for 2 Installation Beacons	975 815 07	
for 3 Installation Beacons	975 815 08	
for 4 Installation Beacons	975 109 05	



TECHNICAL DIAGRAMS:



















Optical Signal Devices Installation Beacons • Flashing Beacons

Installation Flashing Beacon





Tube adaptor as accessory



Accessories

• Light intensive Xenon flash

• Vandal-proof construction withstands every mechanical and natural challenge

• High impact polycarbonate lens (up to 20 Joules)

TECHNICAL SPECIFICATIONS:

75 mm x 66 mm (Protrusion from panel) Dimensions (Ø x Height): PC/ABS-Blend Housing: Socket: PA fibreglass, high-impact PC transparent Lens: Shock resistance 20 Joules according to EN 50014 Fixing: Installation mounting for Ø 37 mm (PG 29) Connection: Screw terminal max. 2.5 mm² Strain relief, Contact protection according to VDE,

flex radial or axial laid

Flash frequency: c. 1 Hz Flash energy: 2 Ws

4 x 10⁶ flashes Life duration:

ORDER SPECIFICATIONS:

Voltage Current consum	12 V == npt. <195 mA	24 V == 125 mA	115 V ~ 20 mA	230 V~ 35 mA
red yellow	817 100 54 817 300 54	817 100 55	817 100 67 817 300 67	817 100 68
Further colours	and voltages on r	anuaet		

ACCESSORIES:

	
Tube adaptor	975 812 01
Base with integrated tube,	975 840 10
Ø 25 mm, 110 mm long, plastic	
Base for tube mounting	975 840 90
Base for base mounting	975 812 02
Tube Ø 25 mm, all anodized aluminium	
100 mm long	975 845 10
250 mm long	975 840 25
400 mm long	975 840 40
Anti-twist device	975 815 22
Surface housing IP 65	
for 1 Installation Beacon	975 815 03
for 2 Installation Beacons	975 815 07
for 3 Installation Beacons	975 815 08
for 4 Installation Beacons	975 109 05



TECHNICAL DIAGRAMS:





















LED Installation Blinking Beacon

Tube adaptor as accessory

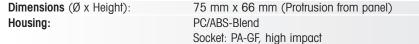


Surface housing (accessory)

 Vandal-proof construction withstands every mechanical and natural challenge

• High impact polycarbonate lens (up to 20 Joules)

TECHNICAL SPECIFICATIONS:



PC transparent Lens:

Shock resistance 20 Joules according to EN 50014

Fixing: Installation mounting for Ø 37 mm (PG 29) Connection: Screw terminal max. 2.5 mm²

Strain relief, Contact protection according to VDE,

flex radial or axial laid

Blink frequency: c. 1 Hz

ORDER SPECIFICATIONS:

24 V≂ Voltage Current consumption 25 mA 816 110 55 816 310 55 yellow

Further colours and voltages on request.

ACCESSORIES:

Tube adaptor	975 812 01	
Base with integrated tube,	975 840 10	
Ø 25 mm, 110 mm long, plastic		
Base for tube mounting	975 840 90	
Base for base mounting	975 812 02	
Tube Ø 25 mm, all anodized alum	inium	
100 mm long	975 845 10	
250 mm long	975 840 25	
400 mm long	975 840 40	
Anti-twist device	975 815 22	
Surface housing IP 65		
for 1 Installation Beacon	975 815 03	
for 2 Installation Beacons	975 815 07	
for 3 Installation Beacons	975 815 08	
for 4 Installation Beacons	975 109 05	
Accessories see page 100.		

TECHNICAL DIAGRAMS:





















Optical Signal Devices Free-standing

Overview Free-standing

Permanent Beacons



Height: 65.5/101 mm Page 106 + 107



Height: 87/103 mm Page 108 + 109



Height: 81/107 mm Page 110 + 111





Page 112 + 113





Height: 79/105 mm Page 116 + 117

826 Monitored



Height: 97 mm Page 118



Height: 85 mm Page 119



Height: 88/108/101 mm

Page 114

Height: 137 mm Page 120

Permanent Beacon

Height: 137 mm Page 121

895



eight: 137 mm Page 122

839 (LED)



Height: 137 mm Page 123





Height: 137 mm Page 124

280 IFD

Obstruction Light

Height: 218 mm

Height: 148 mm Page 125

281 IFD

Obstruction Light

Height: 205 mm

Page 130



Height: 189 mm Page 126



Height: 218 mm Page 127

Rotating Beacons



885 Rotatina

Page 148 884 Rotating

Beacon

Height: 218 mm

Page 155



Height: 189 mm Page151 + 152

883 Rotating

Mirror Beacon

Height: 218 mm

Page 156



Mirror Beacon

880 Rotating



881 Rotating Mirror Beacon

Height: 215 mm Page 157



Height: 204 mm Page 158

Flashing Beacons









Height: 137 mm Page 143

280 LED EVS



ight: 137 mm

Page 140



Height: 218 mm Page 145

Height: 137 mm Page 141



Page 146

Height: 137 mm

Page 142

Traffic Lights

Height: 218 mm









Bulbs and Further Information

LED Bulbs Page 166 + 167 Page 168 + 169 **Bulbs Overview** Further information about "Optical Signal Devices" can be found in the chapter "Tech-Talk" beginning on page 328.

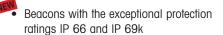
Optical Signal Devices

WERMA Free-standing Beacons

Free-standing beacons are designed for direct fixing to the respective object. The basic types of available fixings are base, bracket and tube mounting.

Features

- Base, bracket or tube mounting
- Increasing use of LEDs as light source
- High protection rating IP 65





- Large variety of versions: Available as permanent, blinking, flashing, LED EVS or LED light beacons
- Beacon diameter between 57 and 153 mm
- Modern design



Sizes

COMPARISON OF WERMA FREE-STANDING BEACONS



COMPARISON OF WERMA FREE-STANDING BEACONS





Variety of light effects

Free-standing beacons from WERMA assist in indicating process conditions, risks and imminent dangers in modern production areas clearly and in good time. The urgency of the required course of action can be indicated by the colour as well as the type and duration of the signal. As a basic principle, the colours red, yellow, green, blue and clear are employed in the following variety of signals.



Permanent Light and LED Permanent Light

With the assistance of a permanent light or an LED permanent light the operator is made aware of a specific condition or is instructed to carry out a certain course of action.

WERMA provides free standing beacons with conventional bulbs as well as with long-life LED technology.



(LED) Flashing or Blinking Light and LED EVS Signal Beacon

The deployment of a flashing or blinking signal can generate even more attention than a permanent light. WERMA also provides an alternative long life LED Flash which has a significantly longer life duration of up to 50,000 hours with a considerably reduced power consumption.



The stochastic, random flickering light EVS (Enhanced Visibility System) has been developed by WERMA on a neurobiological basis. As deployed in LED Beacons, this technology succeeds in generating an optimal attention level never previously reached by existing signal devices.

WERMA employs LEDs for its EVS system. A microprocessor triggers random light signals, which make the light appear extremely "agitated", thus generating a continuously high attention level amongst those in the vicinity — even when viewed out the corner of the eye.



Rotating Mirror Beacon and LED Rotating Signal Beacon

Inside each rotating mirror beacon is a halogen bulb, and a mirror to deflect the light in one direction. This generates a rotating light beam.

In contrast to conventional Rotating Mirror Beacons, the LED version generates the rotating signal by means of a set of LEDs which are triggered in sequence. As no mechanical components have been used at all, the beacon is completely maintenance-free.



200/203

Permanent Beacon



Permanent Beacon 200 (Base mounting)



Permanent Beacon 203 with integrated mounting bracket

- Safe CAGE CLAMP® technology
- B15d socket integrated in the base
- Optimum illumination
- Available for base or bracket mounting
- Connection without the need to disassemble the product

Via removal of lens

TECHNICAL SPECIFICATIONS:

Housing:	PA-GF, high impac
Lens:	PC, transparent

CAGE CLAMP® technology max. 2.5 mm² Connection:

Contact protection according to VDE

Cable entry: Cable diameter max. 10 mm (200) Cable diameter 3-6 mm (203)

PERMANENT BEACON	200	203
Fixing:	Base mounting with flat seal	Bracket mounting cable gland M 12 x 1.5 mm
Dimensions (Ø x Height):	57 mm x 65.5 mm	57 mm x 91 mm
Operating voltage:	Max. 250 V	Max. 250 V
Bulb socket:	B15d, 7 Watt max.	B15d, 7 Watt max.

Bulb change: Via removal of lens Bulb not included in assembly.

ORDER SPECIFICATIONS:

	Base mounting 200	Bracket mounting 203
Voltage	12-240 V	12-240 V
red	200 100 00	203 100 00
green	200 200 00	203 200 00
yellow	200 300 00	203 300 00
clear	200 400 00	203 400 00
blue	200 500 00	203 500 00

ACCESSORIES:

Bulb BA15d, 5 W total length max. 42 mm

24 V 230 V Voltage 30 V 115 V 955 840 34 955 840 35 955 840 32 955 840 57 955 840 38

LED bulb BA15d

total length max. 42 mm			
Voltage	24 V≂	115 V~	230 V~
Current consumption	< 45 mA	< 15 mA	< 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68





Accessories









Base



Bracket







LED Permanent Beacon



LED Permanent Beacon 201 (Base mounting)

Permanent Beacon 204 with integrated mounting bracket

- Safe CAGE CLAMP® technology
- Optimum illumination
- Available for base or bracket mounting

• Connection without the need to disassemble the product

i	TECHNICAL SPECIFICATIONS:

Housing:	PA-GF, high impact	
Lens:	PC, transparent; Ring: PC	

CAGE CLAMP® technology max. 2.5 mm² Connection:

Contact protection according to VDE

Cable entry: Cable diameter max. 10 mm (201) Cable diameter 3-6 mm (204)

LED-PERMANENT BEACON	201	204
Fixing:	Base mounting	Bracket mounting

with flat seal cable gland M 12 x 1.5 mm

Dimensions (Ø x Height): 58 mm x 81 mm 58 mm x 107 mm

ORDER SPECIFICATIONS:

Base mounting 201			
Voltage	24 V ≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	201 100 75	201 100 67	201 100 68
green	201 200 75	201 200 67	201 200 68
yellow	201 300 75	201 300 67	201 300 68
Bracket mounting 204			
Voltage	24 V≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	204 100 75	204 100 67	204 100 68
green	204 200 75	204 200 67	204 200 68
vellow	204 300 75	204 300 67	204 300 68

Further colours and voltages on request.



TECHNICAL DIAGRAMS:

see page 269











Base











Permanent Beacon



- Safe CAGE CLAMP® technology
- B15d socket integrated in the base
- Optimum illumination

- Tube mounting
- Single hole mounting possible with cable gland



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 57 mm x 87 mm Housing: PA-GF, high impact Lens: PC, transparent Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE

Cable entry: Cable diameter max. 11 mm Fixing: Tube mounting M 25 x 1.5 mm

Operating voltage: Max. 250 V Bulb socket: B15d, 7 Watt max. Bulb change: Via removal of lens

Bulb not included in assembly.



ORDER SPECIFICATIONS:

Voltage 12-240 V red 209 100 00 209 200 00 green 209 300 00 yellow 209 400 00 clear blue 209 500 00



ACCESSORIES:

Base with integrated tube, M 25 x 1.5 mm 975 209 01

Cable gland

M 25 x 1.5 mm 975 209 02

Bulb BA15d, 5 W total length max. 42 mm

Voltage 12 V 24 V 30 V 115 V 230 V 955 840 34 955 840 35 955 840 32 955 840 57 955 840 38



Accessories

total length max. 42 mm

24 V≂	115 V∼	230 V~
< 45 mA	< 15 mA	< 15 mA
956 100 75	956 100 67	956 100 68
956 200 75	956 200 67	956 200 68
956 300 75	956 300 67	956 300 68
956 400 75	956 400 67	956 400 68
956 500 75	956 500 67	956 500 68
	< 45 mA 956 100 75 956 200 75 956 300 75 956 400 75	< 45 mA < 15 mA 956 100 75 956 100 67 956 200 75 956 200 67 956 300 75 956 300 67 956 400 75 956 400 67



TECHNICAL DIAGRAMS:

















LED Permanent Beacon



• Optimum illumination

• Tube mounting

• Safe CAGE CLAMP® technology

• Single hole mounting possible with cable gland

i TECHNICAL SPEC	CIFICATIONS: Life duration up to 100,000 hrs up to 100,000 hrs
Dimensions (Ø x Height):	58 mm x 103 mm
Housing:	PA-GF, high impact
Lens:	PC, transparent Ring: PC
Connection:	CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE
Cable entry:	Cable diameter max. 11 mm

ouble chilly.	odbie didificiel max. 11 min
Fixing:	Tube mounting M 25 x 1.5 mm

ORDER SPECIFICATIONS:				
Voltage	24 V≂	115 V~	230 V~	
Current consumption	45 mA	25 mA	25 mA	
red	209 110 75	209 110 67	209 110 68	
green	209 210 75	209 210 67	209 210 68	
yellow	209 310 75	209 310 67	209 310 68	

ACCESSORIES:			
Base with integrated tube, M 25 x 1.5 mm	975 209 01		
Cable gland M 25 x 1.5 mm	975 209 02		



TECHNICAL DIAGRAMS:



Base with integrated tube (accessory)



















Permanent Beacon



Permanent Beacon 210 (Base mounting)



Permanent Beacon 213 with integrated mounting bracket

- Safe CAGE CLAMP® technology
- B15d socket integrated in the base
- Optimum illumination
- Available for base or bracket mounting
- Connection without the need to disassemble the product

TECHNICAL SPECIFICATIONS:

Housing:	PA-GF, high impact
Lens:	PC, transparent

CAGE CLAMP® technology max. 2.5 mm² Connection: Contact protection according to VDE Cable entry: Cable diameter max. 10 mm (210)

DEDIAANENT DE ACON	010	010
PERMANENT BEACON	210	213
Fixing:	Base mounting with flat seal	Bracket mounting cable gland M 12 x 1.5 mm
Dimensions (Ø x Height):	57 mm x 81 mm	57 mm x 107 mm
Operating voltage:	Max. 250 V	Max. 250 V
Bulb socket:	B15d, 10 Watt max.	B15d, 10 Watt max.
Bulb change:	Via removal of lens	Via removal of lens

Cable diameter 3-6 mm (213)

Bulb not included in assembly.



Sizes of Permanent Beacons

ORDER SPECIFICATIONS:

	Base mounting 210	Bracket mounting 213
Voltage	12-240 V	12-240 V
red	210 100 00	213 100 00
green	210 200 00	213 200 00
yellow	210 300 00	213 300 00
clear	210 400 00	213 400 00
blue	210 500 00	213 500 00

ACCESSORIES:

LED bulb BA15d

Bulb BA15	d, 7 W				
total length	max. 52 mm				
Voltage	12 V	24 V	48 V	115 V	

230 V 955 015 36 955 015 38 955 015 34 955 015 35 955 015 37

total length max. 42 mm			
Voltage	24 V≂	115 V~	230 V~
Current consumption	< 45 mA	< 15 mA	< 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68

TECHNICAL DIAGRAMS: see page 269 + 270

Base











Bracket







LED Permanent Beacon



LED Permanent Beacon 211 (base mounting)



Permanent Beacon 214 with integrated mounting bracket



Housing with CAGE CLAMP® Connection

- Safe CAGE CLAMP® technology
- Optimum illumination
- Available for base or bracket mounting

• Connection without the need to disassemble the product

Life duration

TECHNICAL SPECIFICATIONS:

Housing: PA-GF, high impact Lens: PC, transparent; Ring: PC

CAGE CLAMP® technology max. 2,5 mm² Connection:

Contact protection according to VDE Cable entry: Cable diameter max. 10 mm (211) Cable diameter 3-6 mm (214)

LED PERMANENT BEACON 211 214

Base mounting Fixing: Bracket mounting

> with flat seal cable gland

M 12 x 1.5 mm 58 mm x 97 mm 58 mm x 123 mm

Dimensions (Ø x Height):

ORDER SPECIFICATIONS:

Base mounting 211			
Voltage	24 V ≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	211 100 75	211 100 67	211 100 68
green	211 200 75	211 200 67	211 200 68
yellow	211 300 75	211 300 67	211 300 68

Bracket mounting 214

Voltage	24 V ≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	214 100 75	214 100 67	214 100 68
green	214 200 75	214 200 67	214 200 68
yellow	214 300 75	214 300 67	214 300 68

Further colours and voltages on request.

TECHNICAL DIAGRAMS:

see page 269 + 270











Base









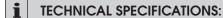


Permanent Beacon



- Safe CAGE CLAMP® technology
- B15d socket integrated in the base
- Optimum illumination

- Tube mounting
- Single hole mounting possible with cable gland



Dimensions (Ø x Height): 57 mm x 103 mm PA-GF, high impact Housing: Lens: PC, transparent

Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 11 mm Fixing: Tube mounting, M 25 x 1.5 mm

Operating voltage: Max. 250 V Bulb socket: B15d, 10 Watt max. Bulb change: Via removal of lens

Bulb not included in assembly.



ORDER SPECIFICATIONS:

	12-240 V
red	219 100 00
green	219 200 00
yellow	219 300 00
clear	219 400 00
blue	219 500 00

ACCESSORIES:

Base with integrated tube, M 25 x 1.5 mm 975 209 01

Cable gland

M 25 x 1.5 mm 975 209 02

Bulb BA15d, 7 W total length max. 52 mm

230 V 24 V 48 V 115 V Voltage 12 V 955 015 34 955 015 35 955 015 36 955 015 37 955 015 38

LED bulb BA15d

total length max. 42 mm 115 V~ 230 V~ Voltage 24 V≂ Current consumption < 45 mA < 15 mA < 15 mA 956 100 75 956 100 67 956 100 68 red 956 200 75 956 200 67 956 200 68 green yellow 956 300 75 956 300 67 956 300 68 white 956 400 75 956 400 67 956 400 68 blue 956 500 75 956 500 67 956 500 68



TECHNICAL DIAGRAMS:

see page 270



Accessories

















LED Permanent Beacon





• Optimum illumination

• Tube mounting

• Single hole mounting possible with cable gland

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 58 mm x 119 mm Housing: PA-GF, high impact PC, transparent Lens: Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 11 mm Fixing: Tube mounting, M 25 x 1.5 mm



Base with integrated tube (accessory)

ORDER SPECIFICATIONS:

24 V≂	115 V~	230 V~
45 mA	25 mA	25 mA
219 110 75	219 110 67	219 110 68
219 210 75	219 210 67	219 210 68
219 310 75	219 310 67	219 310 68
	45 mA 219 110 75 219 210 75	45 mA 25 mA 219 110 75 219 110 67 219 210 75 219 210 67

ACCESSORIES:

Base with integrated tube,

M 25 x 1.5 mm 975 209 01

Cable gland

975 209 02 M 25 x 1.5 mm

TECHNICAL DIAGRAMS:



















850/851/852

Permanent Beacon

 Available with grey or black housing



850

TECHNICAL SPECIFICATIONS: Dimensions (Ø x Height):

Housing:

57 mm x 88 mm (850) 57 mm x 108 mm (851) 57 mm x 101 mm (852) ABS (85X XXX 38)

PC/ABS-Blend (85X XXX 08) Lens: PC, transparent 850: Base mounting Fixing:

851: Bracket mounting

852: Tube mounting M 25 x 1.5 mm

Socket: B15d max. 7 Watt

Connection: Screw terminal max. 1.5 mm² Contact protection according to VDE

Cable diameter max. 8.5 mm (850) Cable entry: Cable diameter max. 7-10 mm (851)

Cable diameter max. 10 mm (852)

Bulb not included in assembly.



851



852

ORDER SPECIFICATIONS:

D		10 0501/			10 050 1/
Base mounting 8	50	12 - 250 V			12 - 250 V
Black housing	red green yellow clear	850 100 08 850 200 08 850 300 08 850 400 08	Grey housing	red green yellow clear	850 100 38 850 200 38 850 300 38 850 400 38
Bracket mounting	851	12 - 250 V			12 - 250 V
Black housing	red green yellow clear	851 100 08 851 200 08 851 300 08 851 400 08	Grey housing	red green yellow clear	851 100 38 851 200 38 851 300 38 851 400 38
Tube mounting 85	52	12 - 250 V			12 - 250 V
Black housing	red yellow	852 100 08 852 300 08	Grey housing	red yellow	852 100 38 852 300 38

Further colours and voltages on request.



ADDITIONAL INFORMATION:

Please also see the beacon series 209, 210, 213, 219 with additional advantages (see page 108 onwards)

- High protection rating IP 65
- B15d socket integrated in the base
- Safe CAGE CLAMP® connection
- Optimum illumination
- Connection without product disassembly





























Base with integrated tube with M 25 x 1.5 mm incl. rubber seal

960 693 03

Adaptor M 25 / M 20

960 693 04 for fixing

Cable gland

M 25 x 1.5 mm 975 209 02

Bulb BA15d, 7 W Total length max. 52 mm

Voltage 12 V 24 V 48 V 115 V 230 V

955 015 34 955 015 35 955 015 36 955 015 37 955 015 38

LED bulb BA15d Total length max. 42 mm

Voltage 24 V≂ 115 V~ 230 V~ Current consumption < 45 mA < 15 mA < 15 mA red 956 100 75 956 100 67 956 100 68 green 956 200 75 956 200 67 956 200 68 yellow 956 300 75 956 300 67 956 300 68 white 956 400 75 956 400 67 956 400 68 956 500 75 956 500 67 956 500 68 blue

Seal for 850

(required for IP 54) 975 850 01



TECHNICAL DIAGRAMS:

Permanent Beacon



Permanent Beacon 220

- - (Base mounting)

Permanent Beacon 223 with integrated mounting bracket



Housing with CAGE CLAMP®-Connection



- Safe CAGE CLAMP® technology
- B15d socket integrated in the base
- Optimum illumination
- Available for base or bracket mounting
- Connection without the need to disassemble the product

TECHNICAL SPECIFICATIONS:

Housing: PA-GF, high impact

PC, transparent; Ring: PC/ABS-Blend Lens: Connection: CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE

Cable entry: Cable diameter max. 10 mm (220) Cable diameter 3-6 mm (223)

PERMANENT BEACON 220 223

Fixing: Base mounting Bracket mounting with flat seal

cable gland M 12 x 1.5 mm

Dimensions (Ø x Height): 75 mm x 79 mm 75 mm x 105 mm Operating voltage: Max. 250 V Max. 250 V **Bulb socket:** B15d, 10 Watt max. B15d,10 Watt max. Bulb change: Via removal of lens Via removal of lens

Bulb not included in assembly.

ORDER SPECIFICATIONS:

	Base mounting 220	Bracket mounting 223
Voltage	12-240 V	12-240 V
red	220 100 00	223 100 00
green	220 200 00	223 200 00
yellow	220 300 00	223 300 00
clear	220 400 00	223 400 00
blue	220 500 00	223 500 00
Further colours and voltages	on request.	

ACCESSORIES:

Bulb BA15d, 7 W

total length max. 52 mm

Voltage 12 V 24 V 48 V 115 V 230 V 955 015 34 955 015 35 955 015 36 955 015 37 955 015 38

LED bulb BA15d total length max. 42 mm

230 V~ Voltage 24 V≂ 115 V~ Current consumption < 45 mA < 15 mA < 15 mA red 956 100 75 956 100 67 956 100 68 956 200 75 956 200 67 956 200 68 green 956 300 75 956 300 67 956 300 68 yellow 956 400 75 956 400 67 956 400 68 white 956 500 75 956 500 67 956 500 68 blue

TECHNICAL DIAGRAMS: see page 270









Base



Bracket







LED Permanent Beacon



LED Permanent Beacon 221 (Base mounting)

- Safe CAGE CLAMP® technology
- Optimum illumination
- Available for base or bracket mounting

• Connection without the need to disassemble the product

i TECHNICAL SPECIFICA	ATIONS: PA-GF high impact
Housing:	PA-GF, high impact
Lens:	PC, transparent; Ring: PC/ABS-Blend
Connection:	CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE
Cable entry:	Cable diameter max. 10 mm (221) Cable diameter 3-6 mm (224)

LED PERMANENT BEACON	221	224
Fixing:	Base mounting with flat seal	Bracket mounting cable gland M 12 x 1.5 mm
Dimensions (Ø x Height):	75 mm x 79 mm	75 mm x 105 mm



LED Permanent Beacon 224 with integrated mounting bracket

ORDER SPECIFICATIONS:

Base mounting 221			
Voltage	24 V ≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	221 100 75	221 100 67	221 100 68
green	221 200 75	221 200 67	221 200 68
yellow	221 300 75	221 300 67	221 300 68
Bracket mounting 224			
Voltage	24 V≂	115 V~	230 V~
Current consumption	45 mA	25 mA	25 mA
red	224 100 75	224 100 67	224 100 68
green	224 200 75	224 200 67	224 200 68
yellow	224 300 75	224 300 67	224 300 68
Further colours and voltages on re	auget		

Further colours and voltages on request.



TECHNICAL DIAGRAMS:

see page 270











Base











806



Monitorable LED Permanent Beacon

- TÜV certified LED Muting Beacon
- Current monitoring possible
- Life duration up to 100,000 hrs
- Approved for muting use according to IEC 61496-1
- For use in laser technology according to EN 60825-1, restart warning, timed triggering, change of operating mode

to 100,000 hr







Bracket (accessory)





Accessories

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 70 mm x 97 mm

Housing: Terminal element: PA-GF, high impact

Cap: PC Lens: PC, transparent

Fixing: Base mounting, Bracket mounting Connection: CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE Cable entry: Cable diameter max. 14 mm

100 % Duty cycle:

Current consumption following

failure of 3 of the 6 strips: < 5 mA

ORDER SPECIFICATIONS:

Voltage	24 V	
Current consumption	60 mA	
yellow	806 350 55	
clear	806 450 55	

ACCESSORIES:

Bracket, including cable gland 960 000 02 Bracket for 1-sided mounting 975 840 85 see page 41.

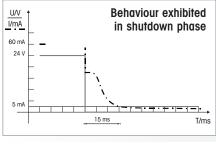
ADDITIONAL INFORMATION:

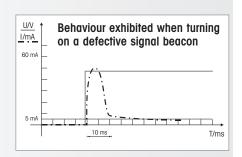
What does Muting mean?

Muting is the temporary automatic overriding of a safety protection device by means of a control system within the normal operating cycle of a machine. This bridging of the safety protection must be visually displayed in order to prevent workers mistakenly entering a dangerous area.

It is therefore necessary that the signal beacon in such applications can be triggered by failsafe technology and the bulb function can be monitored.

The standard colour for muting signalisation is clear; yellow is however also permitted.







TECHNICAL DIAGRAMS:

















LED Permanent Beacon



- LED Permanent Beacon in attractive quadratic form
- Innovative connector to create traffic light combinations
- Easy assembly due to quickrelease screws

 Thread/membrane combination keeps cabling requirements to a minimum

to 50,000 hrs



TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 85 mm x 85 mm x 72 mm

Housing: PP-GF, black **Lens:** PC, transparent

Connection: Screw terminal with wire protection, max. 1.5 mm²

Fixing: Wall, base and ceiling mounting

Current consumption: Max. 80 mA at 24 V

Equipment: Eight self-sealing membranes for cable entry without tools

Eight integrated M 20 threads, no nuts required

Ontinend was of a sale along

Optional use of a cable gland,

thread length of cable gland $\leq 9 \text{ mm}$ (accessory)

Assembly: Incl. snap-on fixing bracket

(optional use, see page 136)



The innovative connector (accessory) enables traffic light combinations to be created in a matter of seconds

ORDER SPECIFICATIONS:

Voltage	12 V	24 V ==	115-230 V~
red	853 100 54	853 100 55	853 100 60
green	853 200 54	853 200 55	853 200 60
yellow	853 300 54	853 300 55	853 300 60
clear	853 400 54	853 400 55	853 400 60
blue	853 500 54	853 500 55	853 500 60

ACCESSORIES:

Connector for traffic light combinations975 853 01Cable gland M 20 x 1.5 mm975 853 02

8 mm thread length, required for protection rating IP 67.

\triangle

ADDITIONAL INFORMATION:

Combinations made easy

The LED Beacon 853 can be easily turned into a traffic light combination. Simply attach different coloured beacons together using the connector.

The eight cable entries with both self-sealing membranes and integrated M 20 threads enable additional beacons to be attached to every side. There is no limit to the range of possible lighting designs that can be created.



TECHNICAL DIAGRAMS:













PLC



Permanent Beacon

Ø 25 mm and 1/2" NPT tubes



Base/Bracket Mounting

98 mm x 200 mm (Tube mounting) Cable diameter 5-7 mm Cable entry: Housing: PC/ABS-Blend Lens: PC, transparent

Dimensions (Ø x Height):

• Simple mounting

Connection: Screw free clamp mechanism max. 1.5 mm²

• Tube mounting solution suitable for • Removal of the lens only

Contact protection according to VDE

98 mm x 137 mm (Base/Bracket mounting)

possible with tools

Operating voltage: Max. 250 V for B15d

TECHNICAL SPECIFICATIONS:

Bulb: Max. 15 W

100 % max. 15 W, 50 % max. 25 W Duty cycle:

Socket:

Bulb not included in assembly.



Tube Mounting





Accessories

ORDER SPECIFICATIONS:

Fixing	Base/Bracket mounting	Tube mounting
Voltage	12 – 240 V	12 – 240 V
red	826 100 00	826 110 00
green	826 200 00	826 210 00
yellow	826 300 00	826 310 00
clear	826 400 00	826 410 00
blue	826 500 00	826 510 00

ACCESSORIES:

Plastic bracket for wall mounting	9	975 826 05
Wire guard, galvanised, only for	base mounting	975 826 03
Tube Ø 25 mm, all anodized all	uminium, 100 mm long	975 845 10
Base for tube, plastic		975 840 90
Base for tube, metal		975 840 91
24.0 2.1.04, 10 11,	24 V 955 826 35	230 V 955 826 38

TECHNICAL DIAGRAMS:

see page 283



Base/Bracket





















Monitored Permanent Beacon

- Built-in monitoring capability
- TÜV approval
- No additional external voltage required
- Two potential-free safety outputs for connection to control system





Bracket (accessory)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 98 mm x 137 mm PC/ABS-Blend Housing: PC, transparent Lens:

Fixing: Base, bracket and tube mounting

> Base 975 840 90 must be ordered twice for base mounting – once as socket for beacon

and once as base

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable diameter 5-7 mm Cable entry:

Rated voltage: $24 V = \pm 10 \%$

Input power 24 V = : 7 W Bulb BA15d: 7 W/24 V Output current capability: 30 V = /100 mAOn state resistance of an output: Max. 25 Ω

Fuse for 7 W bulb: 500 mA quick action (IEC 60127-3/3) Atmospheric humidity: ≤ 95 % without moisture condensation

Response time,

normal operation and with filament break: 1 ms to 5 ms

in fault cases with safety release: < 300 ms (with short-circuit current $\ge 4 \text{ A}$)

Certification: EN ISO 13849-1:2008 category 4,

Peformance Level "e"

EN ISO 13849-2:2008 validation

Bulb included in assembly.



Tube with base (accessory)

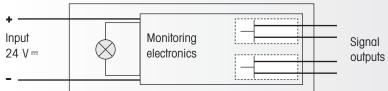
₩/ **ORDER SPECIFICATIONS:**

Voltage 24 V --red 826 110 55 826 310 55 yellow 826 410 55 clear

ACCESSORIES:

Bulb BA15d, 7 W 955 015 35

ADDITIONAL INFORMATION:



Function

The device is equipped with a lamp monitor which signals the current flow of the incandescent lamp back to two electrically isolated, potential-free semiconductor outputs A and B (outputs closed). If the lamp has not been actuated, both outputs are open. In case of a fault and/or a lamp failure at least one output is opened.

Depending on the safety category, one or two outputs are to be used for a reliable lamp evaluation. In case of an incandescent filament short-circuit in the lamp, the integrated fuse is tripped. It must be replaced by a new fuse in accordance with the specifications after the lamp has been replaced by a lamp of equal wattage.



TECHNICAL DIAGRAMS:



















LED Permanent/Blinking Beacon



Base/Bracket mounting



TECHNICAL SPECIFICATIONS:

Multi-functional LED beacon

• Interchangeable light effects

• Shock-proof and vibration

resistant

Dimensions (Ø x Height): 98 mm x 137 mm (Base/Bracket mounting)

98 mm x 200 mm (Tube mounting)

Tube mounting solution suitable

• Life duration up to 50,000 hrs

for Ø 25 mm and 1/2" NPT tubes

Cable entry: Cable diameter 5-7 mm

Housing: PC/ABS-Blend Lens: PC, transparent

Connection: Screw terminal with wire protection 0.5 mm² - 2.5 mm²



Blink frequency: c. 1.5 Hz Operating voltage: 24 V == **Current consumption:** \leq 150 mA

LED PERMANENT BEACON

115 V~ 230 V~ Operating voltage: **Current consumption:** \leq 30 mA ≤ 30 mA



Tube mounting

ORDER SPECIFICATIONS:

LED PERMANENT/BLINKING	Base/Bracket mounting	Tube mounting
Voltage	24 V	24 V
red	829 100 55	829 107 55
green	829 200 55	829 207 55
yellow	829 300 55	829 307 55
blue	829 500 55	829 507 55

LED PERMANENT	Base/Bracket mounting	Tube mounting
Voltage	115 V~ 230 V~	115 V∼ 230 V∼
red	829 130 67 829 130 68	829 137 67 829 137 68
green	829 230 67 829 230 68	829 237 67 829 237 68
yellow	829 330 67 829 330 68	829 337 67 829 337 68
blue	829 530 67 829 530 68	829 537 67 829 537 68



Accessories

ACCESSORIES:

Plastic bracket for wall mounting	975 826 05
Wire guard, galvanised, only for base mounting	975 826 03
Tube Ø 25 mm, all anodized aluminium, 100 mm long	975 845 10
Base for tube, plastic	975 840 90
Base for tube, metal	975 840 91



TECHNICAL DIAGRAMS:

see page 283



Base/Bracket









Base/Bracket



Tube







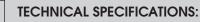
LED Permanent/Blinking/Rotating Beacon with external triggering



Base/Bracket mounting

- Multi-functional LED beacon
- 3 light effects can be remotely selected
- Electrically isolated signal inputs
- Positive and negative logic possible
- Tube mounting solution suitable for Ø 25 mm and 1/2" NPT tubes

Life duration up to 50,000 hr



Dimensions (Ø x Height): 98 mm x 137 mm (Base/Bracket mounting)

98 mm x 200 mm (Tube mounting)

Cable entry: Cable diameter 5-7 mm

Housing: PC/ABS-Blend
Lens: PC, transparent

Connection: Screw terminal with wire protection 0.5 mm² - 2.5 mm²

Blink frequency: c. 1.5 Hz Rotation frequency: c. 180 r.p.m.



Bracket (accessories)

ORDER SPECIFICATIONS:

Fixing	Base/Bracket mounting	Tube mounting
Voltage	24 V	24 V
Current consumption	≤ 300 mA	≤ 300 mA
red	829 150 55	829 157 55
green	829 250 55	829 257 55
yellow	829 350 55	829 357 55
blue	829 550 55	829 557 55







Three different light effects with one device

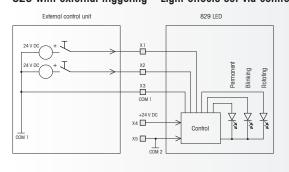
ACCESSORIES:

Plastic bracket for wall mounting	975 826 05
Wire guard, galvanised, only for base mounting	975 826 03
Tube Ø 25 mm, all anodized aluminium, 100 mm long	975 845 10
Base for tube, plastic	975 840 90
Base for tube, metal	975 840 91



ADDITIONAL INFORMATION:

829 with external triggering - Light effects set via control cables



Thanks to the external trigger function, the range of light effects offered by the LED Beacon 829 can be set by means of electrically isolated, binary coded 24 V control cables. This guarantees a much great level of resistance to electrical interference.

The machine operator can use the different signals to indicate various machine conditions — without having to make adjustments to the beacon itself. In addition the LED beacon 829 can be used in conjunction with both positive and negative trigger logic.



TECHNICAL DIAGRAMS:

see page 283











Base/Bracket













Monitored LED Permanent Beacon

- Durable LED Permanent Beacon with built-in monitoring capability
- Life duration up to 50,000 hrs
- No additional external voltage required

 Two potential-free safety outputs for connection to control system

Life duration

up to 50,000 hr





Monitored Permanent Beacon with long life, maintenance-free LED technology

TECHNICAL SPECIFICATIONS:

Dimensions (Diameter x Height): 98 mm x 137 mm Housing: PC/ABS-Blend PC, transparent Lens:

Fixing: Base, bracket and tube mounting

Base 975 840 90 must be ordered twice for base mounting - once as socket for beacon

and once as base

Installation position: Vertical Cable outlet: Downward **Current consumption:** ≤ 145 mA Duty cycle: 100 %

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable entry: Cable diameter 5-7 mm

Rated voltage: 24 V == Input power 24 V =: c. 3.5 W 30 V = /100 mAOutput current capability: On state resistance of an output: Max. 25 Ω ≤ 95 % without moisture condensation

Atmospheric humidity:

Response time, normal operation and with LED failure:

in fault cases with safety release:

Certification:

1 ms to 5 ms

< 1 s (with short-circuit current $\ge 1 A$) EN ISO 13849-1:2008 category 4,

Peformance Level "e"

EN ISO 13849-2:2008 validation



Bracket (accessory)

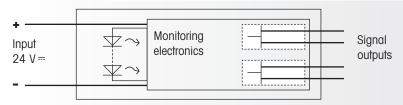
ORDER SPECIFICATIONS:

Voltage 24 V ---829 170 55 red yellow 829 370 55 clear 829 470 55

ACCESSORIES:

Bracket 975 826 05

ADDITIONAL INFORMATION:



The device is equipped with monitoring electronics which signal the current flow of the beacon back to two electrically isolated, potential-free semiconductor outputs A and B (outputs closed).

If the beacon has not been actuated, both outputs are open. In case of a fault at least one output is opened



TECHNICAL DIAGRAMS:

see page 283













SIGNALTECHNIK

Permanent Beacon





• Large signal beacons for powerful signal effectiveness

• With a multitude of symbols

• High light intensity thanks to optimised lens

Dimensions (Ø x Height): 150 mm x 148 mm Housing: PC/ABS-Blend, grey PC, transparent Lens: E27 max. 25 W Socket:

2 sockets E14 each with max. 15 W with adhesive stickers E27 max. 15 W

Fixing: Base mounting

Cable entry: From top or bottom with cable gland M 20 x 1.5 mm

or from the back with rubber grommet Ø 6-12 mm

Connection: Screw-free clamp mechanism max. 1.5 mm²



ORDER SPECIFICATIONS:

Voltage	12 –240 V ≂
red	895 100 00
green	895 200 00
yellow	895 300 00
clear	895 400 00
blue	895 500 00

Bulb not included in assembly.

PERMANENT LIGHT WITH TWO SOCKETS (incl. reflector)

Voltage 12 - 240 V =red 895 110 00

ACCESSORIES:

Fixing bracket, additional reflector, Bulbs and LED Bulbs, Adhesive Stickers see Permanent/ Traffic Light Beacon (page 161).



TECHNICAL DIAGRAMS:



Audible addition: The Multi-Tone Sounder 190 with 110 dB (see page 228)













LED Permanent Beacon



- Robust aluminium housing including wire guard
- Salt water resistant
- DC multi-voltage version
- Life duration up to 50,000 hrs
- High Protection rating IP 67

Dimensions (Ø x Height): 153 mm x 189 mm

Housing: Black laquered aluminium with integral wire guard

Lens: PC, transparent Fixing: Base mounting

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable entry: Cable gland M 20 x 1.5 mm

(included in assembly) Cable diameter 6-13 mm

Installation position: As required



ORDER SPECIFICATIONS:

 Voltage
 12-50 V =
 230 V ∼

 Current consumption
 500 - 100 mA
 50 mA

 red
 839 100 55
 839 100 68

 yellow
 839 300 55
 839 300 68



TECHNICAL DIAGRAMS:





Also suitable for use in rough conditions











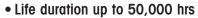


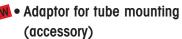


O F

LED Permanent Beacon







- High impact resistance to 20 Joules
- DC multi-voltage version



i TECHNICAL SPECIFICA	TIONS: Life durollotte up to 50,000 hrs up to 50,000 hrs	
Dimensions (Ø x Height):	142 mm x 218 mm	
Housing:	PC/ABS-Blend	
Lens:	PC, transparent	
Fixing:	Base mounting, bracket mounting (accessory), tube mounting (accessory)	
Connection:	Screw terminal with wire protection max. 2.5 mm ²	
	Contact protection according to VDE	
Cable entry:	Cable diameter 5-7 mm	
Duty cycle:	100 %	



ORDER SPECIFICATIONS:			
Voltage	12-50 V	230 V~	
Current consumption	12 V: 500 mA 50 V: 100 mA	50 mA	
red yellow	280 100 55 280 300 55	280 100 68 280 300 68	



ACCESSORIES:





TECHNICAL DIAGRAMS:



Plastic bracket, adaptor for tube mounting and wire guard (accessories)



Extremely high light output using unique LED technology

















Obstruction Light



Why do obstacles need to be illuminated?

The law stipulates that buildings of a specific height and in the vicinity of airports as well as factory chimneys, towers, masts etc. must be equipped with obstruction lights.

This special lighting makes obstacles visible for pilots in the dark or when visibility is poor. Obstruction lighting is one of the most important aspects of flight safety.



What directives and regulations are there?

The method of marking obstacles to air traffic is laid down by diverse laws, regulations and recommendations. These regulations have a clearly defined sphere of influence and are **internationally interlinked**.

The International Civil Aviation Organisation (ICAO) is a special organisation within the United Nations created to establish and develop universal regulations for safety, continuity and economic efficiency in international air traffic. The recommendations of the ICAO are not directly binding in the member states, but must be transformed by them into the appropriate national legal regulations.

In **Germany** the Ministry for Transport and Construction Development **(BMVBS)** issues the regulations covering obstruction lighting on buildings. The **ICAO** regulations regarding the methods of marking and lighting aviation obstacles can be found in ICAO Annex 14.



Where are obstacle lights deployed?



Germany: Marking of aviation obstacles by night at any height providing the highest point of the obstacle can be marked.



• According to ICAO: Marking of aviation obstacles by night up to 45 m ("Low-intensity Obstacle Light, Type A").





LED Obstruction Light



- LED obstruction light certified in accordance with German BMVBS regulations
- For use as "Low-intensity Obstruction Light, Type A" in accordance with ICAO Annex 14
- Lightweight solution ensures easy installation
- High impact resistance to 20 Joules
- DC multi-voltage version

i TECHNICAL SPECIF	ICATIONS: Life dur up to 50
Dimensions (Ø x Height):	142 mm x 218 mm
Housing:	PC/ABS-Blend
Lens:	PC, transparent, clear
Fixing:	Base mounting, bracket mounting (accessory),

tube mounting (accessory)

Screw terminal with wire protection max. 2.5 mm² Connection:

Contact protection according to VDE

Cable entry: Cable diameter 5-7 mm

Duty cycle: 100 %



The new adaptor (accessory) allows quick and simple mounting on a tube

ORDER SPECIFICATIONS:

Voltage	12-50 V ==	230 V~
Current consumption	500-100 mA	50 mA
aviation red	280 410 55	280 410 68



ACCESSORIES:





ADDITIONAL INFORMATION:

What benefits do you have?

1. Greater safety

- The high light intensity ensures obstacles are clearly marked.
- Thanks to a life duration of up to 50,000 hours, the risk of a beacon failure

2. Reduction in maintenance costs

- The LED technology guarantees a life duration of up to 50,000 hours. As a result, the LED Obstruction Light from WERMA is maintenancefree – and will require no attention for almost
- No need to change light bulbs.
- Thanks to the LED technology, a reserve beacon and monitoring of the light is, as a rule, no longer necessary.



unique LED technology

TECHNICAL DIAGRAMS:

see page 259



Plastic bracket, adaptor for

tube mounting and wire guard

(accessories)

















LED Obstruction Light



- LED Obstruction Light with robust glass/metal housing
- Suitable for use in rough conditions, salt water resistant
- DC multi-voltage version (12-50 V)
- LED Obstruction Light certified in accordance with German BMVBS regulations
- For international use as "Low-intensity Obstacle Light, Type A" in accordance with ICAO Annex 14

I TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 185 mm x 205 mm

Housing: Aluminium, coloured powder coating

Lens: Reinforced borosilicate glass
Fixing: Base mounting, tube mounting M 25

(no accessory required)

Connection: Screw terminal with wire protection max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable gland M 25 x 1.5 mm

(included in assembly), Cable diameter 9-17 mm

Available: 1st quarter 2011



Long-life and maintainance-free LED technology

ORDER SPECIFICATIONS:

 Voltage
 12-50 V =
 230 V ∼

 Current consumption
 500-100 mA
 50 mA

 Aviation red
 281 410 55
 281 410 68

\triangle

ADDITIONAL INFORMATION:

Salt water and fuel resistant

The new WERMA obstruction light is especially robust. It provides reliable signalling for all air traffic hazards – even in extreme conditions.

To protect the obstruction light against sea salt, UV radiation or aviation fuel, WERMA has selected a particularly robust material - the aluminium die-cast housing is made of a high-quality salt water resistant alloy which is covered with a powder coating.

The glass lens is made of hardened borosilicate glass. This ensures that the signalling device does not weather even in the toughest conditions.



Thanks to the LED technology, WERMA's obstruction light is maintenance-free. With a life duration of up to 50,000 hours the LEDs last up to 50 times longer than conventional light bulbs. This fact embodies one of the biggest advantages of LED obstruction lights, as it does away with the cumbersome job of replacing light bulbs at great heights.







TECHNICAL DIAGRAMS:











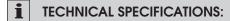






Flashing Beacon 202 (Base mounting)

- Safe CAGE CLAMP® technology
- Optimum illumination
- Available for base or bracket mounting
- Connection without the need to disassemble the product



Housing: PA-GF, high impact Lens: PC, transparent; Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 10 mm (202) Cable diameter 3-6 mm (205)



c. 0.75 Hz c. 0.75 Hz Flash frequency: Flash energy: 1 Ws 1 Ws

4 x 10⁶ flashes 4 x 10⁶ flashes Life duration:



Flashing Beacon 205 with integrated mounting bracket

ORDER SPECIFICATIONS:

Base mounting 202			
Voltage	24 V	115 V~	230 V~
Current consumption	100 mA	20 mA	30 mA
red	202 100 55	202 100 67	202 100 68
yellow	202 300 55	202 300 67	202 300 68

Bracket mounting 205

Voltage 24 V == 115 V~ 230 V~ Current consumption 100 mA 20 mA 30 mA 205 100 55 205 100 67 205 100 68 red yellow 205 300 55 205 300 67 205 300 68

Further colours and voltages on request.



Housing with CAGE CLAMP®-Connection

TECHNICAL DIAGRAMS:

see page 269











Base



Bracket











- Safe CAGE CLAMP® technology
- Optimum illumination
- Tube mounting

• Single hole mounting possible with cable gland



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 58 mm x 103 mm Housing: PA-GF, high impact Lens: PC, transparent

Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter max. 11 mm Fixing: Tube mounting M 25 x 1.5 mm

Flash frequency: c. 0.75 Hz Flash energy: 1 Ws

4 x 10⁶ flashes Life duration:



Base with integrated tube (accessory)

ORDER SPECIFICATIONS:

Voltage 24 V == 115 V~ 230 V~ Current consumption 100 mA 20 mA 30 mA red 209 120 55 209 120 67 209 120 68 yellow 209 320 55 209 320 67 209 320 68

ACCESSORIES:

Base with integrated tube,

M 25 x 1.5 mm 975 209 01

Cable gland

M 25 x 1.5 mm 975 209 02



TECHNICAL DIAGRAMS:





















Flashing Beacon 212 (Base mounting)



• Optimum illumination

Housing:

Life duration:

₩/

Lens:

Available for base or bracket mounting

TECHNICAL SPECIFICATIONS:

 Connection without the need to disassemble the product

4 x 10⁶ flashes

CAGE CLAMP® technology max. 2.5 mm² Connection: Contact protection according to VDE Cable entry: Cable diameter max. 10 mm (212) Cable diameter 3-6 mm (215) FLASHING BEACON 212 215 Fixing: Base mounting Bracket mounting with flat seal cable gland M 12 x 1.5 mm Dimensions (Ø x Height): 58 mm x 97 mm 58 mm x 123 mm c. 0.75 Hz c. 0.75 Hz Flash frequency: Flash energy: 1 Ws 1 Ws

PA-GF, high impact PC, transparent; Ring: PC



Flashing Beacon 215 with integrated mounting bracket

ORDER SPECIFICATIONS:

Base mounting 212				
Voltage	24 V ==	115 V~	230 V~	
Current consumption	100 mA	20 mA	30 mA	
red	212 100 55	212 100 67	212 100 68	
yellow	212 300 55	212 300 67	212 300 68	
· ·				

4 x 10⁶ flashes

Bracket mounting 215

24 V= 115 V~ 230 V \sim Voltage Current consumption 100 mA 20 mA 30 mA 215 100 55 red 215 100 67 215 100 68 215 300 68 215 300 55 yellow 215 300 67

Further colours and voltages on request.



TECHNICAL DIAGRAMS:

see page 270











Base



Bracket







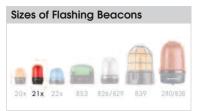






Base with tube (accessory)





- Safe CAGE CLAMP® technology
- Optimum illumination
- Tube mounting

• Single hole mounting possible with cable gland

TECHNICAL SPECIFICATIONS: Dimensions (Ø x Height): 58 mm x 119 mm Housing: PA-GF, high impact Lens: PC, transparent

Ring: PC

Connection: CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE

Cable entry: Cable diameter max. 11 mm Fixing: Tube mounting M 25 x 1.5 mm

Flash frequency: c. 0.75 Hz Flash energy: 1 Ws

4 x 10⁶ flashes Life duration:

ORDER SPECIFICATIONS:

Voltage	24 V	115 V~	230 V~
Current consumption	100 mA	20 mA	30 mA
red yellow	219 120 55 219 320 55	219 120 67 219 320 67	219 120 68 219 320 68

ACCESSORIES:

Base with integrated tube,

M 25 x 1.5 mm 975 209 01

Cable gland

M 25 x 1.5 mm 975 209 02

TECHNICAL DIAGRAMS:



















Flashing Beacon 222 (base mounting)

- Safe CAGE CLAMP® technology
- Optimum illumination
- Available for base or bracket mounting
- Connection without the need to disassemble the product

i TECHNICAL SPEC	IFICATIONS:
Housing:	PA-GF, high impact
Lens:	PC, transparent; Ring: PC/ABS-Blend
Connection:	CAGE CLAMP® technology max. 2.5 mm² Contact protection according to VDE
Cable entry:	Cable diameter max. 10 mm (222) Cable diameter 3-6 mm (225)

FLASHING BEACON	222	225
Fixing:	Base mounting with flat seal	Bracket mounting cable gland M 12 x 1.5 mm
Dimensions (Ø x Height):	75 mm x 79 mm	75 mm x 105 mm
Flash frequency:	c. 0.75 Hz	c. 0.75 Hz
Flash energy:	1 Ws	1 Ws
Life duration:	4 x 10 ⁶ flashes	4 x 10 ⁶ flashes



Flashing Beacon 225 with integrated mounting bracket

ORDER SPECIFICATIONS:

Base mounting 222			
Voltage	24 V	115 V~	230 V~
Current consumption	100 mA	20 mA	30 mA
red	222 100 55	222 100 67	222 100 68
yellow	222 300 55	222 300 67	222 300 68

Bracket mounting 225			
Voltage	24 V ==	115 V~	230 V~
Current consumption	100 mA	20 mA	30 mA
red	225 100 55	225 100 67	225 100 68
yellow	225 300 55	225 300 67	225 300 68
blue	225 500 55	225 500 67	225 500 68

Further colours and voltages on request.



TECHNICAL DIAGRAMS:

see page 270











Base



Bracket









LED Double Flash Beacon



- LED Double Flash Beacon in attractive auadratic form
- Intense double flash with low power consumption
- Innovative connector to create traffic light combinations
- Easy assembly due to quick-release screws
- Thread/membrane combination keeps cabling requirements to a minimum

up to 50,000 hrs



TECHNICAL SPECIFICATIONS:

85 mm x 85 mm x 72 mm Dimensions (L x H x W):

PP-GF, black Housing: PC, transparent Lens:

Connection: Screw terminal with wire protection, max. 1.5 mm²

Fixing: Wall, base and ceiling mounting

Current consumption: Max. 80 mA at 24 V

Equipment: Eight self-sealing membranes for cable entry

without tools

Eight integrated M 20 threads, no nuts required

Optional use of a cable gland,

thread length of cable gland ≤ 9 mm (accessory)

Assembly: Incl. snap-on fixing bracket (optional use)



Intense double flash effect with low power consumption

ORDER SPECIFICATIONS:

Voltage	12 V ==	24 V ==	115-230 V~
red	853 110 54	853 110 55	853 110 60
green	853 210 54	853 210 55	853 210 60
yellow	853 310 54	853 310 55	853 310 60
clear	853 410 54	853 410 55	853 410 60
blue	853 510 54	853 510 55	853 510 60



ACCESSORIES:

975 853 01 Connector for traffic light combinations (For further information see page 119) Cable gland M 20 x 1.5 mm 975 853 02 8 mm thread length, required for protection rating IP 67



ADDITIONAL INFORMATION:

Save time installing the product

To fix the 853 beacon to the wall four holes have to be drilled. To speed things up the snap-on fixing bracket delivered with the beacon offers a time-saving alternative: simply drill two holes to attach the fixing bracket to the wall and snap the beacon onto it.

The cable can be fed through one of the eight self-sealing membranes without any tools saving 30% of the usual installation time. Once the cable has been connected to the terminals, the lens can be clipped onto the base and secured using the four captive quick-release





Sizes of Flashing Beacons



Time-saving alternative: The snap-on fixing bracket

(included in assembly)

TECHNICAL DIAGRAMS:

see page 287

With cable

IP 67













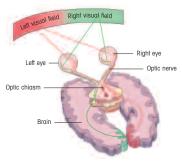


Easy assembly due to quick-release screws





The innovative connector (accessory) enables traffic light combinations to be created in a matter of seconds



The way in which the brain processes visual stimuli formed the basis for the development of the EVS technology



- LED EVS Beacon in attractive quadratic form
- Attention-grabbing flickering light
- Extremely powerful signal effect
- Innovative connector to create traffic light combinations
- Easy assembly due to quick-release screws
- Thread/membrane combination keeps cabling requirements to a minimum





Housing: PP-GF, black Lens: PC, transparent

Connection: Screw terminal with wire protection, max. 1.5 mm²

Cable diameter max. 8 mm, Cable entry:

optional Cable gland M 20 (accessory)

Wall, base and ceiling mounting Fixing:

Current consumption: Max. 200 mA at 24 V

Equipment: Eight self-sealing membranes for cable entry

without tools

Eight integrated M 20 threads, no nuts required

Optional use of a cable gland,

thread length of cable gland ≤ 9 mm (accessory)

Incl. snap-on fixing bracket Assembly:

(optional use, see page 136)

ORDER SPECIFICATIONS:

Voltage	12 V ==	24 V ==	115-230 V~
red	853 120 54	853 120 55	853 120 60
green	853 220 54	853 220 55	853 220 60
yellow	853 320 54	853 320 55	853 320 60
clear	853 420 54	853 420 55	853 420 60
blue	853 520 54	853 520 55	853 520 60
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Available: 1st Quarter 2011.

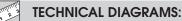
ACCESSORIES:

Connector for traffic light combinations (For further information see page 119)	975 853 01
Cable gland M 20 x 1.5 mm	975 853 02

ADDITIONAL INFORMATION:

* EVS = Enhanced Visibility System or Enhanced Visibility System.

Further informationen can be found in the chapter "Tech-Talk" beginning on page 326.



see page 287



The "EVS" light signal ensures a maximum attention-grabbing effect















Double Flash Beacon



• Large signal beacons for powerful signal effectiveness

• High light intensity thanks to optimised lens

• With a multitude of symbols



Dimensions (Ø x Height): 150 mm x 148 mm Housing: PC/ABS-Blend, grey Lens: PC, transparent E27 max. 25 W Socket:

2 sockets E14 each with max. 15 W with adhesive stickers E27 max. 15 W

Fixing: Base mounting

Cable entry: From top or bottom with cable gland M 20 x 1.5 mm

or from the back with rubber grommet Ø 6-12 mm

Connection: Screw terminal, max. 2.5 mm²

Flash frequency: 1 Hz Flash energy: 15 Ws Life duration: 4 x 106 flashes



₩/ **ORDER SPECIFICATIONS:**

24 V= 230 V≂ Voltage Current consumption 800 mA 200 mA red 897 100 55 897 100 68 yellow 897 300 55 897 300 68

Further colours and voltages on request.

ACCESSORIES:

Fixing bracket, additional reflector, bulbs and LED bulbs, adhesive stickers see Permanent/ Traffic Light Beacon 890 (page 161).



TECHNICAL DIAGRAMS:

see page 291





Audible addition: The Multi-Tone Sounder 190 with 110 dB (see page 228)

















High flash power

Flash frequency:

Life duration:



Base mounting 830

TECHNICAL SPECIFICATIONS: Dimensions (Ø x Height): 108 mm x 133 mm (830) 108 mm x 172 mm (835) ABS Housing: Lens: PC, transparent Fixing: 830: Base mounting 835: Bracket mounting (included in assembly) Connection: Screw terminal with wire protection max. 2.5 mm² Cable entry: Rubber squeeze grommet Ø 5-7 mm

c. 1 Hz

4 x 106 flashes



Wall mounting 835

ORDER SPECIFICATIONS:

Base mounting 830		
Voltage	24 V ==	230 V~
Current consumption	250 mA	140 mA
red yellow	830 152 55 830 352 55	830 152 68 830 352 68
Bracket mounting 835		

230 V~ 24 V == Voltage 250 mA 140 mA Current consumption 835 152 55 835 152 68 red yellow 835 352 55 835 352 68

Further colours and voltages on request.





Wire guard and **Bracket (accessories)**

SPECIAL VERSIONS:

- · For PLC control systems with reduced starting current
- Green/clear lens for maritime use as specified by the Marine Liability Insurance Association

ACCESSORIES:

Wire guard for base and bracket mounting	975 830 00
Bracket for wall mounting for 830	975 835 01



ADDITIONAL INFORMATION:

Please also see Flashing Beacon 828 and LED Flashing Beacon 829 with additional advantages (see page 141 and 142)

- High protection rating IP 65
- Simple mounting
- Shock-proof and vibration resistant (LED Flashing Beacon)
- Life duration up to 50,000 hrs (LED Flashing Beacon)





TECHNICAL DIAGRAMS:

see page 284









Bracket

















Blinking Beacon



Base/Bracket Mounting



Bracket (accessory)



Accessories

• Tube mounting solution suitable for Ø 25 mm and 1/2" NPT tubes

• Simple mounting

• Removal of the lens only possible with tools

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 98 mm x 137 mm (Base/Bracket mounting) 98 mm x 200 mm (Tube mounting) Cable diameter 5-7 mm Cable entry: PC/ABS-Blend Housing: Lens: PC, transparent Connection: Screw terminal with wire protection 0.5-2.5 mm² Contact protection according to VDE **Bulb:** Max. 25 W 1.5 Hz Blinking frequency: 24 V≂ Starting current: 115 V~ 230 V~ 3 A 0,6 A 0,35 A Socket: B15d

ORDER SPECIFICATIONS:

Bulb included in assembly.

Base/Bracket mounting				
Voltage	24 V≂	115 V≂	230 V≂	
red	827 100 75	827 100 77	827 100 78	
yellow	827 300 75	827 300 77	827 300 78	
Tube mounting				
Voltage	24 V≂	115 V≂	230 V≂	
red	827 110 75	827 110 77	827 110 78	
yellow	827 310 75	827 310 77	827 310 78	

ACCESSORIES:

Plastic bracket for wall mount	ing		975 826 05	
Wire guard, galvanised, only	for base mounti	ng	975 826 03	
Tube Ø 25 mm, all anodized	aluminium, 100) mm long	975 845 10	
Base for tube, plastic			975 840 90	
Base for tube, metal			975 840 91	
Bulb BA15d, 25 W, total leng	th max. 55 mm			
Voltage	24 V≂	115 V~	230 V~	
	955 827 35	955 827 37	955 827 38	



TECHNICAL DIAGRAMS:

see page 283



Base/Bracket







Tube



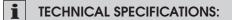






- Tube mounting solution suitable for Ø 25 mm and 1/2" NPT tubes
- Simple mounting

- Removal of the lens only possible
- Also available with 2 frequencies



Dimensions (Ø x Height): 98 mm x 137 mm (Base/Bracket mounting)

98 mm x 200 mm (Tube mounting)

Cable diameter 5-7 mm Cable entry:

Housing: PC/ABS-Blend Lens: PC, transparent

FLASHING BEACON 828

Connection: Screw terminal with wire protection 0.5-2.5 mm²

Contact protection according to VDE

Flash frequency: c. 1 Hz Life duration: 4 x 106 flashes 12 V: Safety contact is triggered by removal of lens.

FLASHING BEACON 828 WITH 2 FREQUENCIES

Connection: Screw terminal with wire protection 0.5-2.5 mm²

> Contact protection according to VDE 0.5 Hz or 1.5 Hz can be set externally

Life duration: 4 x 106 flashes



Bracket (accessory)

Flash frequency:

ORDER SPECIFICATIONS:

FLASHING BEACON	828			
Base/Bracket mounting	ng			
Voltage	12 V ==	24 V ==	115 V~	230 V~
Current consumption	500 mA	300 mA	65 mA	150 mA
red	828 100 54	828 100 55	828 100 67	828 100 68
yellow	828 300 54	828 300 55	828 300 67	828 300 68
clear		828 400 55		828 400 68
Tube mounting				
Voltage		24 V ==	115 V~	230 V~
red		828 140 55	828 140 67	828 140 68
yellow		828 340 55	828 340 67	828 340 68
clear		828 440 55		

FLASHING BEACON 828 WITH 2 FREQUENCIES

cket mounting Tube mounting
24 V
500 mA
55 828 160 55
55 828 360 55



ACCESSORIES:

Accessories see page 140.



Accessories



TECHNICAL DIAGRAMS:

see page 283

Base/Bracket









Tube

Base/Bracket





828 X00 55









LED Double Flash Beacon



Base/Bracket Mounting

 Intense double flash with low power consumption

 High flash power from two consecutive flashes

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 98 mm x 137 mm (Base/Bracket mounting)

98 mm x 200 mm (Tube mounting) PC/ABS-Blend Housing:

PC, transparent Lens: Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory) Cable entry: Cable diameter 5-7 mm

Connection: Screw terminal with wire protection max. 2.5 mm²

Contact protection according to VDE



Tube Mounting (tube and base for tube - accessory)

ORDER SPECIFICATIONS:

Base/Bracket mounting		
Voltage	24 V	115-230 V ~
Current consumption	< 100 mA	< 100 mA
red	829 120 55	829 120 68
yellow	829 320 55	829 320 68
clear	829 420 55	829 420 68

Tube mounting

115-230 V \sim 24 V == Voltage < 100 mA < 100 mA Current consumption 829 127 68 red 829 127 55 829 327 55 829 327 68 yellow 829 427 68 829 427 55 clear

ACCESSORIES:

Plastic bracket for wall mounting	975 826 05
Wire guard, galvanised,	
only for base mounting	975 826 03
Tube Ø 25 mm, all anodized aluminium,	
100 mm long	975 845 10
Base for tube, plastic	975 840 90
Base for tube, metal	975 840 91

(Accessories see page 140)

TECHNICAL DIAGRAMS:

see page 283





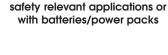












LED flash enables use in





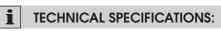


Base/Bracket mounting

Attention-grabbing flickering light

LED EVS* Beacon

- Developed on a neurobiological basis
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect





PC/ABS-Blend Housing: Lens: PC, transparent

Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory) Cable entry: Cable diameter 5-7 mm

Connection: Screw terminal with wire protection max. 2.5 mm²

Contact protection according to VDE



Tube mounting

ORDER SPECIFICATIONS:

Base/Bracket mounting			
Voltage	24 V	115-230 V~	
Current consumption	< 300 mA	< 150 mA	
red	829 190 55	829 190 68	
yellow	829 390 55	829 390 68	
clear	829 490 55	829 490 68	
Turk a manustina			

Tube mounting		
Voltage	24 V	115-230 V~
Current consumption	< 300 mA	< 150 mA
red	829 197 55	829 197 68
yellow	829 397 55	829 397 68
clear	829 497 55	829 497 68

ACCESSORIES:

Plastic bracket for wall mounting	975 826 05
Wire guard, galvanised, only for base mounting	975 826 03
Tube Ø 25 mm, all anodized aluminium, 100 mm long	975 845 10
Base for tube, plastic	975 840 90
Base for tube, metal	975 840 91

ADDITIONAL INFORMATION:

* EVS = Enhanced Visibility System or Enhanced Visibility System.

Further information can be found in the chapter "Tech-Talk" beginning on page 326.



TECHNICAL DIAGRAMS:

see page 283



Accessories





Base/Bracket



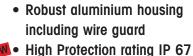




The "EVS" light effect ensures a maximum attention-grabbing effect



Double Flash Beacon



High flash power from two consecutive flashes

Salt water resistant



1 TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 153 mm x 189 mm

Housing: Black laquered aluminium with integral wire guard

Lens:PC, transparentFixing:Base mounting

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable entry: Cable gland M 20 x 1.5 mm

(included in assembly) Cable diameter 6-13 mm

Installation position:As requiredFlash energy:15 WsFlash frequency:c. 1 HzLife duration:4 x 106 flashes



ORDER SPECIFICATIONS:

 Voltage
 24 V =
 230 V ~

 Current consumption
 800 mA
 200 mA

 red
 839 152 55
 839 152 68

 yellow
 839 352 55
 839 352 68



TECHNICAL DIAGRAMS:

see page 284



Generates a high signal effect thanks to two consecutive flashes

















Double Flash Beacon



• High flash power from two consecutive flashes

· High light intensity



- Adaptor for tube mounting (accessory)
- High impact resistance to 20 Joules

i	TECHNICAL SPECIFICATIONS:
---	---------------------------

Dimensions (Ø x Height):	142 mm x 218
Housing:	PC/ABS-Blend
Lens:	PC, transparent
Fixing:	Base mounting,
	Bracket mounting

Bracket mounting (accessory), Tube mounting (accessory)

Connection: Screw terminal with wire protection 0.5-2.5 mm²

Cable entry: Cable diameter 5-7 mm

Flash energy: 15 Ws Flash frequency: c. 1 Hz Power supply frequency: 50/60 Hz Life duration: 4 x 106 flashes



Wire guard

(accessory)

ORDER SPECIFICATIONS:

Voltage	24 V=	115 V~	230 V~
Current consumption:	800 mA	300 mA	200 mA
red	838 100 55	838 100 67	838 100 68
yellow	838 300 55	838 300 67	838 300 68

ACCESSORIES:

Plastic bracket for wall mounting 975 883 06 975 883 09 Adaptor for tube mounting Wire guard, only for base mounting 975 883 08



TECHNICAL DIAGRAMS:





Adaptor for tube mounting and plastic bracket (accessories)



















LED Double Flash Beacon



Base mounting



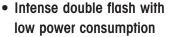


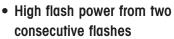
The new adaptor (accessory) allows quick and simple mounting on a tube



Plastic bracket, Adaptor for tube mounting and wire guard (accessories)









- Adaptor for tube mounting (accessory)
- High impact up to 20 Joule

i TECHNICAL SPECIFICAT	IONS: Life duration up to 50,000 hrs
Dimensions (Ø x Height):	142 IIIIII X 218 IIIIII
Housing:	PC/ABS-Blend
Lens:	PC, transparent
Fixing:	Base mounting, bracket mounting (accessory), tube mounting (accessory)
Connection:	Screw terminal with wire protection max. 2.5 mm ² Contact protection according to VDE
Cable entry:	Cable diameter 5-7 m
Duty cycle:	100 %

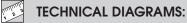
ORDER SPECIFICATIONS:				
Voltage	24 V ==	115-230 V~		
Current consumption	< 150 mA	< 100 mA		
red	280 150 55	280 150 60		
yellow	280 350 55	280 350 60		
clear	280 450 55	280 450 60		

280 450 55 clear **ACCESSORIES:**



ADDITIONAL INFORMATION:

The LED Beacon 280 is also available as LED EVS Beacon (see page 147), LED Permanent Beacon (see page 127) or LED Rotating Beacon (see page 154).





Two consecutive flashes generate a brilliant signal













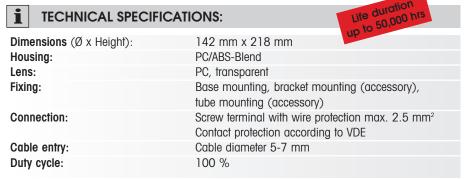


Base mounting

Attention-grabbing flickering light

LED EVS* Beacon

- Developed on a neurobiological basis
- Extremely powerful signal effect
- Random sequence of light signals prevents acclimatisation effect





Bracket mounting (accessory)

ORDER SPECIFICATIONS:

Voltage	24 V	115-230 V∼
Current consumption	< 500 mA	< 150 mA
red	280 160 55	280 160 60
yellow	280 360 55	280 360 60
clear	280 460 55	280 460 60





(Accessories see page 146)



₩/

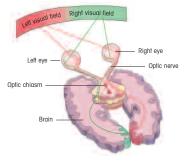
ADDITIONAL INFORMATION:

* EVS = Enhanced Visibility System or Enhanced Visibility System
Further informationen can be found in the chapter "Tech-Talk" beginning on page 326.

$\hbox{EVS--Attention-grabbing light effect on neurobiological basis}$

WERMA has developed a stochastic, random flickering light on a neurobiological basis: EVS, Enhanced Visibility System. This generates an optimal attention level never reached by previous signal devices.

For the EVS system WERMA employs light emitting diodes. A microprocessor generates random light signals. This gives the light a very "agitated" character which proves highly effective in drawing the attention of those in its vicinity — even when seen out of the corner of the eye. LEDs are capable of generating the required high flickering frequency with ease, frequencies which Xenon flashes for example are incapable of generating.



The way in which the brain processes visual stimuli formed the basis for the development of the EVS technology

Sizes of Flashing Beacons



7 2 3

TECHNICAL DIAGRAMS:















Base mounting

- Award-winning design winner of the "iF product design award 2006"
- High light intensity in compact form Can be mounted as required
 - Installation without the need to disassemble the mechanism





Dimensions (Ø x Height): 98 mm x 151 mm Housing: PC/ABS-Blend Lens: PC, transparent

Fixing: Base mounting, bracket mounting (accessory) Connection: Screw terminal with wire protection max. 2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter 5-7 mm

As required Installation position:

Halogen bulb: G 6.35 20 W 12 V / 24 V

Mirror rotation rate: c. 180 r.p.m. Service life of drive: > 5,000 hrsDuty cycle: 100 %

Halogen bulb included in assembly.



ORDER SPECIFICATIONS:

Voltage	12 V	24 V≂	115 V~/115 V= /230 V~/230 V=
Current consumpt.	1.7 A	1.0 A	0.35 A / 0.2 A / 0.15 A / 0.1 A
red	885 100 54	885 100 75	885 100 78
green	885 200 54	885 200 75	885 200 78
yellow	885 300 54	885 300 75	885 300 78
blue	885 500 54	885 500 75	885 500 78





Plastic bracket und wire guard (accessories)

ACCESSORIES:

Halogen bulb for wall mounting	975 826 05
Wire guard, galvanised, only for base mounting	975 826 03

SPARE PARTS:

Halogen bulb 20 W/12 V for 12 V == 955 885 24 115 V ≈ , 230 V ~

Halogen bulb 20 W/24 V for 24 V \approx 955 885 25



TECHNICAL DIAGRAMS:









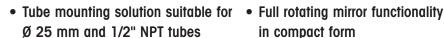








Tube mounting



• Can be mounted as required

in compact form

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):	98 mm x 200 mm
Housing:	PC/ABS-Blend
Lens:	PC, transparent
Fixing:	Tube mounting

Connection: Screw terminal with wire protection

max. 2.5 mm². Contact protection according to VDE

Cable entry: Cable diameter 5-7 mm

Installation position: As required

Halogen bulb: G 6.35 20 W 12 V/24 V

Mirror rotating rate: c. 180 r.p.m. Service life of drive: > 5,000 hrsDuty cycle: 100 %

Halogen bulb included in assembly.



rad	885 110 54	885 110 75	885 11	10.78
Current consumpt.	1.7 A	1.0 A	0.35 A / 0.2 A	/ O.15 A / O.1 A
Voltage	12 V ==	24 V≂	115 V~/115 V=	/ 230 V \sim / 230 V $=$

885 210 78 885 210 54 885 210 75 green 885 310 75 885 310 78 885 310 54 yellow 885 510 78 885 510 54 885 510 75 blue

ACCESSORIES:

Base for tube mounting Ø 25 mm, plastic,	
Incl. rubber seal	975 840 90

Base for tube mounting Ø 25 mm, metal, Incl. rubber seal 975 840 91

Tube Ø 25 mm, all anodized alluminium 100 mm 975 845 10 250 mm 975 840 25



TECHNICAL DIAGRAMS:

see page 290



Rotating Mirror Beacon 885 with tube and base (accessories)















- Integrated flexible tube
- With 2 pole plug connection according to ISO 4165
- Elastic material prevents the beacon from breaking off
- Full rotating mirror functionality in compact form

i	TECHNICAL	SPECIFICATIONS
---	-----------	-----------------------

Dimensions (Ø x Height):	98 mm x 255 mm
Housing:	PC/ABS-Blend
Lens:	PC, transparent
Fixing:	Tube mounting
Connection:	2 pole plug connection (according to ISO 4165)
Cable entry:	Cable diameter 5-7 mm
Installation position:	As required
Halogen bulb:	G 6.35 20 W 12 V/24 V
Mirror rotating rate:	c. 180 r.p.m.
Service life of drive:	> 5,000 hrs
Duty cycle:	100 %

Halogen bulb included in assembly.

ORDER SPECIFICATIONS:

Voltage	12 V	24 V≂
Current consumption	1.7 A	1.0 A
red	885 120 54	885 120 75
green	885 220 54	885 220 75
yellow	885 320 54	885 320 75
blue	885 520 54	885 520 75

ACCESSORIES:

Flange with counter-plug for electrical connection 975 826 20





The flexible tube, made of an elastic material, is hard-wearing and prevents the beacon from breaking off



Flange with counter-plug for electrical connection (accessory)















Optical Signal Devices Free-standing Beacons • Rotating Beacons

Rotating Mirror Beacon



- Robust aluminium housing including wire guard
- Extreme durability thanks to low wear belt drive
- Salt water resistant
- Extremely quiet
- Installation without the need to disassemble the mechanism

i TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):153 mm x 189 mmHousing:Black laquered aluminium
with integral wire guard

Lens:PC, transparentFixing:Base mounting

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable entry: Cable gland M 20 x 1.5 mm

(included in assembly) Cable diameter 6-13 mm

Installation position: As required

Halogen bulb: G 6.35 20 W 12/24 V

Mirror rotating rate: c. 180 r.p.m. Service life of drive: > 5.000 hrs



ORDER SPECIFICATIONS:

 Voltage
 $24 \text{ V} \approx$ $115 \text{ V} \sim$ / 115 V = / $230 \text{ V} \sim$ / 230 V =

 Current consumption red
 1.0 A 0.35 A / 0.5 A / 0.15 A / 0.15 A / 0.1 A

 yellow
 839 360 75 839 360 78

ACCESSORIES:

SPARE PARTS:

Halogen bulb 20 W/12 V for 115 V \approx , 230 V \sim

955 885 24

Halogen bulb 20 W/24 V for 24 V \approx

955 885 25



TECHNICAL DIAGRAMS:





Also suitable for use in rough conditions













LED Rotating Beacon



- Robust aluminium housing including wire guard
- Wear-free due to the abscence of any moving mechanical components
- Salt water resistant
- Intense rotating signal effect with low power consumption
- AC multi-voltage version

TECHNICAL SPECIFICATIONS:

153 mm x 189 mm Dimensions (Ø x Height): Housing: Black laquered aluminium with integral wire guard Lens: PC, transparent Fixing: Base mounting Connection: Screw terminal with wire protection max. 2.5 mm² Cable entry: Cable gland M 20 x 1.5 mm (included in assembly) Cable diameter 6-13 mm

Installation position: As required Rotation rate: c. 180 r.p.m.



ORDER SPECIFICATIONS:

Voltage	24 V==	115-230 V~
Current consumption	150 mA	70-180 mA
red	839 120 55	839 120 68
yellow	839 320 55	839 320 68







Generates a high signal effect thanks to the LEDs programmed to create a rotating light















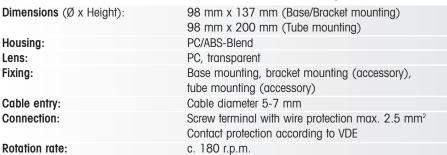
LED Rotating Beacon



Tube mounting

- Extremely high light intensitiy
- Wear-free due to the absence of any moving mechanical components
- Intense rotating signal effect with low power consumption
- Shock-proof and vibration-resistant







ORDER SPECIFICATIONS:



Tube mounting		
Voltage	24 V ==	115-230 V~
Current consumption	< 170 mA	< 200 mA
red	829 117 55	829 117 68
green	829 217 55	829 217 68
yellow	829 317 55	829 317 68
clear	829 417 55	829 417 68
blue	829 517 55	829 517 68



Base/Bracket mounting

Accessories

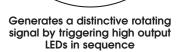


Plastic bracket for wall mounting	975 826 05
Wire guard, galvanised,	
only for base mounting	975 826 03
Tube Ø 25 mm, all anodized	
aluminium, 100 mm long	975 845 10
Base for tube, plastic	975 840 90
Base for tube, metal	975 840 91



TECHNICAL DIAGRAMS:

see page 283









Base/Bracket









LED Rotating Beacon



- · Extremely high light intensity
- Wear-free due to the absence of any moving mechanical components
- Intense rotating signal effect with low power consumption
- Life duration up to 50,000 hrs
- Shock proof and resistant against vibration

up to 50,000 hrs

 High impact resistance to 20 Joules



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 142 mm x 218 mm
Housing: PC/ABS-Blend, black
Lens: PC, transparent

Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory)

Connection: Screw terminal with wire protection max. 0.5-2.5 mm²

Contact protection according to VDE

Cable entry: Cable diameter 5-7 mm

Rotation rate: c. 180 r.p.m.

Duty cycle: 100 %



High impact resistance to 20 Joules

ORDER SPECIFICATIONS:

 Voltage
 24 V =
 115 - 230 V ~

 Current consumption
 150 mA
 70-180 mA

 red
 280 120 55
 280 120 68

 yellow
 280 320 55
 280 320 68



₩/

ACCESSORIES:

Plastic bracket for wall mounting 975 883 06
Adaptor for tube mounting 975 883 09
Wire guard, only for base mounting 975 883 08



TECHNICAL DIAGRAMS:



Plastic bracket, adaptor for tube mounting and wire guard (accessories)



Generates a high signal effect thanks to the LEDs programmed to create a rotating light

















Revolving Signal Beacon



- Greater signal effect particularly in poor conditions thanks to three light beams
- Low rotation rate
- Three Fresnel lenses effect light convergence and optimise visibility
- High impact resistance to 20 Joules

i TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):	142 m x 218 mm		
Housing:	PC/ABS-Blend		
Lens:	PC, transparent		
Fixing:	Base mounting, bracket mounting, tube mounting (accessory)		
Connection:	Screw terminal with wire protection max. 2.5 mm ²		
	Contact protection according to VDE		
Cable entry:	Cable diameter 5-7 mm		
Drive:	Wheel and disc drive, motor in centre of gravity		
Halogen bulb:	G 6.35 35 W 12 V / 24 V		
Mirror rotation rate:	60 r.p.m.		
Service life of drive:	> 5,000 hrs		
Duty cycle:	100 %		

Halogen bulb included in assembly.



Bracket (accessory)





Plastic bracket, adaptor for tube mounting and wire guard (accessories)



ORDER SPECIFICATIONS:

Voltage	24 V≂	230 V~	
Current consumption	1.6 A	0.17 A	
red	884 100 75	884 100 68	
green	884 200 75	884 200 68	
yellow	884 300 75	884 300 68	
blue	884 500 75	884 500 68	

Further colours and voltages on request.

ACCESSORIES:

Plastic bracket for wall mounting	975 883 06
Adaptor for tube mounting	975 883 09
Base for tube mounting	975 840 91
Tube, Ø 25 mm, 100 mm long	975 845 10
Tube, Ø 25 mm, 250 mm long	975 840 25
Wire guard, only for base mounting	975 883 08

SPARE PARTS:

Halogen bulb 35 W/12 V for 230 V \sim	955 883 34
Halogen bulb 35 W/24 V for 24 V \eqsim	955 883 35



TECHNICAL DIAGRAMS:



3 Fresnel lenses are set at a 120° angle







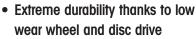


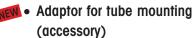




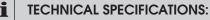


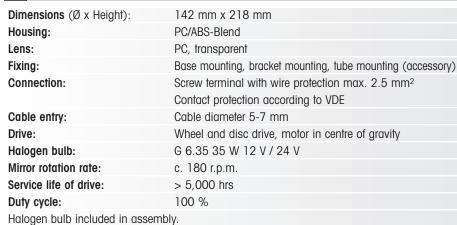


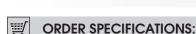




- Installation without the need to disassemble the mechanism
- High impact resistance to 20 Joules







• •				
Voltage	12 V ==	24 V ≂	115 V≂	230 V~
Current consumpt.	3 A	1.6 A	0.35 A	0.17 A
red green yellow blue	883 100 54 883 200 54 883 300 54 883 500 54	883 100 75 883 200 75 883 300 75 883 500 75	883 100 77 883 200 77 883 300 77 883 500 77	883 100 68 883 200 68 883 300 68 883 500 68
Further colours and voltages on request.				

ACCESSORIES:

Plastic bracket for wall mounting	975 883 06
Adaptor for tube mounting	975 883 09
Base for tube mounting	975 840 91
Tube, Ø 25 mm, 100 mm long	975 845 10
Tube, Ø 25 mm, 250 mm long	975 840 25
Wire guard, only for base mounting	975 883 08

SPARE PARTS:

Halogen bulb 35 W/12 V \$ for 12 V = , 115 V \approx , 230 V \sim Halogen bulb 35 W/24 V $^{\rm 955~883~34}$

for 24 V = **955 883 35**



TECHNICAL DIAGRAMS:



Low wear wheel and disc drive



Bracket (accessory)



Plastic bracket, adaptor for tube mounting and wire guard (accessories)



















• High intensity optical signal with halogen bulb

• "e" approval for automotive use (yellow, 24 V)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 152 mm x 215 mm Housing: Thermoplastic with injected metal base Lens: Plexiglass (PMMA) Fixing: Base, bracket (accessory), tube mounting (accessory) Connection: Screw terminal 0.5-1.5 mm² Cable entry: Cable diameter 5-8 mm Mirror rotation rate: c. 170 r.p.m.

Assembly incl. halogen bulb H1.

ORDER SPECIFICATIONS:

Voltage	24 V	230 V~
Current consumption	3.0 A	0.3 A
red	880 152 55	880 152 68
yellow	880 352 55	880 352 68

Further colours and voltages on request.



880 000 00

Bracket for wall mounting 975 881 01

SPARE PARTS:

Bulb H 1 55 W for 230 V \sim 955 880 34 Bulb H 1 70 W for 24 V =955 880 35

ADDITIONAL INFORMATION:

Please also see Rotating Mirror Beacon 883 with additional advantages (see page 156)

- High protection rating IP 65
- Modern design
- High impact to 20 Joules
- Long life duration thanks to low wear wheel and disc drive
- Installation without the need to disassemble the mechanism





TECHNICAL DIAGRAMS:

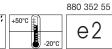






















 Competitively priced rotating mirror beacon with bulb included

i TECHNICAL SPECI	FICATIONS:
Dimensions (Ø x Height):	150 mm x 204 mm
Housing:	ABS
Lens:	PC, transparent
Fixing:	Base, bracket (accessory), tube mounting (accessory)
Connection:	Screw terminal 0.5-1.5 mm ²
Cable entry:	Cable diameter 5-8 mm
Mirror rotating rate:	c. 170 r.p.m.
Bulb included in assembly.	



ORDER SPECIFICATIONS:

 Voltage
 $48 \text{ V} \approx$ $230 \text{ V} \sim$

 Current consumption
 1.0 A 0.3 A

 red
 881 152 56 881 152 98

 yellow
 881 352 56 881 352 98

	ACCESSORI	ES:
--	-----------	-----

 Flange for tube, max. 29.8 mm
 880 000 00

 Bracket for wall mounting
 975 881 01

SPARE PARTS:

Bulb E14, 40 W

Voltage 48 V≂ 230 V≂ 955 880 66 955 880 68



TECHNICAL DIAGRAMS:













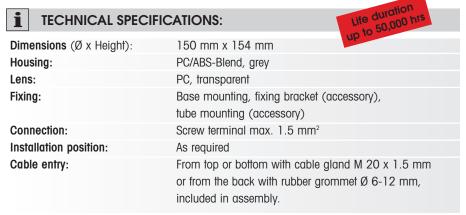
1

LED Beacon/LED Traffic Light



LED Permanent Beacon

- LED Beacon for traffic light combinations
- Clear signalling effect even in direct sunlight
- Maintainance-free LED technology
- Innovative fixing bracket for simple mounting





LED Traffic Light Combination with mounting bracket (accessory)

ORDER SPECIFICATIONS:

Voltage	12-24 V	115 V~	230 V~
Current consumption	< 200 mA	< 35 mA	< 35 mA
red	890 120 55	890 120 67	890 120 68
green	890 220 55	890 220 67	890 220 68
yellow	890 320 55	890 320 67	890 320 68



ACCESSORIES:

FIXING BRACKET

Fixing bracket for one beacon
Fixing bracket for two beacons
Fixing bracket for three beacons
Fixing bracket for four beacons
Fixing bracket for four beacons
Fixing bracket for one beacon
Fixing bracket for two beacons
Fixing bracket for three beacons
Fixing bracket for one beacons
Fixing bracket for two beacons
Fixing bracket for three beacons
Fixing bracket for four beacons

Mounting material and connecting grommet included in assembly. Further information can be found on page 162.



Connecting grommet 975 890 25 for traffic light combinations

NEW

TUBE ADAPTOR

Adaptor for tube mounting (suitable for Ø 75 mm tubes, see page 161)

975 890 36

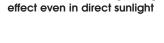


TECHNICAL DIAGRAMS:

see page 291



The LED Beacon 890 in combination with Multi-Tone Sounder 190 (see page 228)



Clear lenses ensure signalling













Permanent/Traffic Light Beacon



Permanent Beacon

- Permanent Beacon for traffic light combinations
- Innovative fixing bracket for simple mounting
- Also with two bulb sockets for uniform safety, even in the case of bulb failure



Traffic Light Combination with mounting bracket (accessory)

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height):	150 mm x 154 mm
Housing:	PC/ABS-Blend, grey
Lens:	PC, transparent
Socket:	E27 max. 25 W at 890 X00 00
	2 sockets each with max. 15 W at 890 X10 00
	with adhesive stickers E27 max. 15 W
Fixing:	Base mounting, fixing bracket (accessory),
	tube mounting (accessory)
Connection:	Screw-free clamp mechanism max. 1.5 mm ²
Cable entry:	From top or bottom with cable gland
	M 20 x 1.5 mm or from the back with rubber
	grommet Ø 6-12 mm, included in assembly

ORDER SPECIFICATIONS:

PERMANENT BEACON

Voltage	12 − 240 V ≂
red	890 100 00
green	890 200 00
yellow	890 300 00
clear	890 400 00
blue	890 500 00

PERMANENT BEACON WITH 2 SOCKETS (INCL. REFLECTOR)

Voltage	12 − 240 V ≂
red	890 110 00
green	890 210 00
vellow	890 310 00

Further colours and voltages on request.



Permanent beacon with two sockets

ADDITIONAL INFORMATION:

Please also see LED Beacon/LED Traffic Light 890 with additional advantages (see p. 159)

- Maintenance-free LED technology
- Life duration up to 50,000 hrs
- Clear signalling effect even in direct sunlight









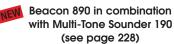














The new adaptor (accessory)
allows quick and simple mounting
on a tube (Ø 75 mm)



890 with adhesive sticker (accessory)



ACCESSORIES:

FIXING BRACKET

Fixing bracket for one beacon	975 890 33
Fixing bracket for two beacons	975 890 34
Fixing bracket for three beacons	975 890 35
Fixing bracket for four beacons	975 890 37

Mounting material and connecting grommet included in assembly. Further information can be found on page 162.

CONNECTING GROMMET

Connecting grommet 975 890 25 for traffic light combinations



TUBE ADAPTOR

Adaptor for tube mounting 975 890 36 (suitable for Ø 75 mm tubes)

REFLECTOR

Additional reflector for 890 X00 00 975 890 02

BULBS

LED bulb E27, 24 V	956 X20 75
LED bulb E27, 115 V	956 X20 67
LED bulb E27, 230 V	956 X20 68
X see page 167.	

Bulb E27, 24 V / 25 W	955 890 55
Bulb E27, 115 V / 25 W	955 890 67
Bulb E27, 230 V / 25 W	955 890 68
Bulb E14, 230 V / 15 W	955 890 38

ADHESIVE STICKERS:

/ (DITEOTY E O	HOKEKO.
\rightarrow	975 890 52
STOP	975 890 53
START	975 890 54
KEIN ZUTRITT	975 890 56
ZUTRITT	975 890 55
BETRIEB	975 890 57
STÖRUNG	975 890 58
4	975 890 64
*	975 890 65







Fixing bracket for 890/190

 Beacon/Traffic Light can be completely pre-assembled on the fixing bracket and connected before attachment

- Easy mounting in just a few steps
- Also suitable for Multi-Tone Sounder 190
 - High Protection rating IP 65



Fixing bracket for (LED) Beacons 890 and Multi-Tone Sounder 190

i TECHNICAL SPECIFICATIONS:

Material Fixing bracket:

Material Connecting Grommet:

Assembly:

Fixing bracket with mounting material and connecting grommet Beacon not included in assembly.

Suitable for:

LED Beacon/LED Traffic Light 890 (see page 159) Permanent/Traffic Light Beacon 890 (see page 160) Multi-Tone Sounder 190 (see page 228)

ORDER SPECIFICATIONS:

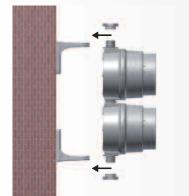
Fixing bracket for one beacon	975 890 33
Fixing bracket for two beacons	975 890 34
Fixing bracket for three beacons	975 890 35
Fixing bracket for four beacons	975 890 37



NEW FIXING BRACKET FOR SIMPLE MOUNTING:

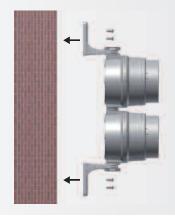
Method No. 1

- Attach the bracket to the wall
- Connect the pre-assembled Traffic Light/Multi-Tone Sounder
- Tighten the nuts on both sides



Method No. 2

- Connect and assemble the Traffic Light
- Attach the Traffic Light/Multi-Tone Sounder to the bracket and tighten the nuts on both sides
- Attach the complete bracket and Traffic Light/Multi-Tone Sounder to the wall





The fixing bracket can be mounted pointing inwards or outwards

mm/mm/m

TECHNICAL DIAGRAMS:















Traffic Light



The innovative connector (accessory) enables traffic light combinations to be created in a matter of seconds

Three highly visible light effects are available

- LED Permanent, LED Double Flash or LED EVS Beacon in attractive quadratic form
- Innovative connector to create traffic light combinations
- Easy assembly due to quick-release screws
- Thread/membrane combination keeps cabling requirements to a minimum

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 85 mm x 85 mm x 72 mm

PP-GF, black Housing: PC, transparent Lens:

Connection: Screw terminal with wire protection, max. 1.5 mm²

Fixing: Wall, base and ceiling mounting Possible colours: Red, green, yellow, clear, blue 12 V = , 24 V = , 115-230 V \sim Operating voltage:

Current consumption: Max. 80 mA at 24 V (LED Permanent Beacon)

Max. 50 mA at 24 V (LED Double Flash Beacon)

Max. 50 mA at 24 V (LED EVS Beacon)

Equipment: Eight self-sealing membranes for cable entry

without tools

Eight integrated M 20 threads, no nuts required

Optional use of a cable gland,

thread length of cable gland ≤ 9 mm (accessory)

Assembly: Incl. snap-on fixing bracket (optional use)

ORDER SPECIFICATIONS:

LED Permanent Beacon 853	see page 119	
LED Double Flash Beacon 853	see page 136	
LED EVS Beacon 853	see page 137	CV5
Available: 1st Quarter 2011		

ACCESSORIES:

Connector for traffic light combinations 975 853 01 975 853 02 Cable gland M 20 x 1.5 mm

8 mm thread length, required for protection rating IP 67

ADDITIONAL INFORMATION:

Combinations made easy

The LED Beacon 853 can be easily turned into a traffic light combination. Simply attach different coloured beacons together using the connector.

The eight cable entries with both self-sealing membranes and integrated M 20 threads enable additional beacons to be attached to every side. There is no limit to the range of possible lighting designs that can be created.



TECHNICAL DIAGRAMS:



Individual lighting designs thanks to eight possible cable entries



















LED Traffic Light



LED Traffic Light (3 tier)



The direction of the optical signal can be individually adjusted



Clear lenses ensure signalling effect even in direct sunlight

- High visibility LED Traffic Light in an innovative, award-winning design
- Clear signalling even in direct sunlight thanks to clear lenses **Protection rating IP 65/IP 69k
- Simple mounting due to integrated mounting bracket
- Very good sideward visibility

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	2 tier: 85 mm x 309 mm x 136 mm
	3 tier: 85 mm x 394 mm x 136 mm
Housing:	PC/ABS, grey
Lens:	PC, transparent
Fixing:	Wall mounting, tube mounting (accessory)
Installation position:	Vertical/hanging
Connection:	Screw terminal with wire protection
	max. 1.5 mm ²
Cable entry:	Cable diameter max. 13 mm
Duty cycle:	100 %

···/	ORDER	SPECIFIC	CATIONS:
------	-------	----------	----------

Voltage	24 V=	115-230 V~
Current consumption	60 mA (red/yellow)	30 mA per tier
	120 mA (green)	at 230 V/50 Hz
red / green	894 160 55	894 160 68
red / yellow / green	894 180 55	894 180 68

ACCESSORIES:

L		
	Fixing bracket underneath	975 894 01
	Tixing bracker underneum	373 034 01
	Advantage for a balance of a second trans	075 004 00
	Adaptor for tube mounting	975 894 02
	(auitable for A 75 mm tubes are name	105)
	(suitable for Ø 75 mm tubes, see page	100)

ADDITIONAL INFORMATION:

"Small traffic light series" wins "iF product design award 2009" WERMA has won the prestigious "iF product design award" for the design and production of its "small traffic light series". Since its introduction in 1953, this design prize has been an enduring, renowned hallmark for "excellent" design.



TECHNICAL DIAGRAMS:



High visibility LED Traffic Light with integrated siren see page 193

















LED Beacon / LED Traffic Light



LED Beacon (1 tier)

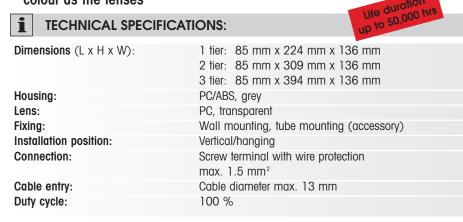
The direction of the optical signal can be individually adjusted

The new adaptor (accessory) allows quick and simple mounting on a tube

- High visibility LED Beacon/ Traffic Light in an innovative, award-winning design
- Colour intensive light effect thanks to LEDs in the same colour as the lenses
- Simple mounting due to integrated mounting bracket
- Very good sideward visibility



TECHNICAL SPECIFICATIONS:



₩/ **ORDER SPECIFICATIONS:**

24 V	115-230 V∼
60 mA (red/yellow) 120 mA (green)	30 mA per tier at 230 V/50 Hz
894 010 55	894 010 68
894 020 55	894 020 68
894 030 55	894 030 68
894 060 55	894 060 68
894 080 55	894 080 68
	60 mA (red/yellow) 120 mA (green) 894 010 55 894 020 55 894 030 55 894 060 55

ACCESSORIES:

Fixing bracket underneath	975 894 01
Adaptor for tube mounting	975 894 02
(suitable for Ø 75 mm tubes)	

ADDITIONAL INFORMATION:

Maximum flexibility

Thanks to the innovative bracket, the direction of the signal can be individually adjusted. After the bracket has been mounted, the customer can adjust the light direction to suit his requirements.

The LED traffic light can be turned through 360 degrees guaranteeing optimum visibility from all angles.



TECHNICAL DIAGRAMS:



High visibility LED Traffic Light with integrated siren see page 194

















LED Bulb BA15d



- Extremely long life duration
- To fit in WERMA Signal towers and signal devices with B15d socket
- Resistant against shock and vibration
- Frontal beam direction
- Optimised lens structure ensures ideal illumination

Housing: PA fibreglass, high-impact

Lens: PC, transparent Socket: BA15d

For use with: 200, 203, 206, 209, 210, 213, 216, 219, 220, 223, 641, 805, 840, 846, 850, 851, 852

Slight deviatons in the form of the bulbs are possible.



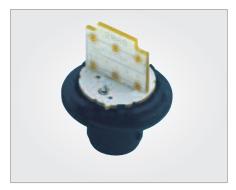
Suitable for use in Kombi*SIGN* 71

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~
Current consumption	≤ 45 mA	≤ 15 mA	≤ 15 mA
red	956 100 75	956 100 67	956 100 68
green	956 200 75	956 200 67	956 200 68
yellow	956 300 75	956 300 67	956 300 68
white	956 400 75	956 400 67	956 400 68
blue	956 500 75	956 500 67	956 500 68



TECHNICAL DIAGRAMS:



Chip-On-Board technology



Manual grip facility







LED Bulb E27



- Extremely long life duration
- To fit in WERMA Permanent/ Traffic Light Beacon 890
- Resistant against shock and vibration

Socket: E27 For use with: 890, 895

yellow

Slight deviatons in the form of the bulbs are possible.



Suitable for use in Permanent/Traffic Light Beacons 890 (see page 160)

ORDER SPECIFICAT	IONS:			
Voltage	24 V≂	115 V~	230 V~	
Current consumption	≤ 30 mA	≤ 30 mA	≤ 30 mA	
red	956 120 75	956 120 67	956 120 68	
green	956 220 75	956 220 67	956 220 68	

956 320 67

956 320 68

956 320 75

Optical Signal Devices Accessories



Bulb Overview

	PART NO.	DESCRIPTION	TOTAL LENGTH(mm)	VOLTAGE	FOR	USE	WIT	Н:				
	955 840 34 955 840 35 955 840 32 955 840 57 955 840 38	Bulb BA15d 5 W	max. 42 max. 42 max. 42 max. 42 max. 42	12 V 24 V 30 V 115 V 230 V	200 200 200	203 203 203 203 203	209209209	641 641	800 800 800	840 840 840	845 845 845	
T T	955 015 34 955 015 35 955 015 36 955 015 37 955 015 38	Bulb BA15d 7 W	52 52 52 52 52 52	12 V 24 V 48 V 115 V 230 V	210 210 210	213 213 213 213 213	219 219 219	220 220 220	480 480 480	580 580 580	815 815 815	
	955 826 35 955 826 38	Bulb BA15d 15 W Bulb BA15d 15 W	45 45	24 V 230 V	826 826							
	955 827 35 955 827 37 955 827 38	Bulb BA15d 25 W Bulb BA15d 25 W Bulb BA15d 25 W	55 55 55	24 V 115 V 230 V	827 827 827							
-	955 890 38	Bulb E14 15 W	76	230 V	890	895						
	955 880 66 955 880 67 955 880 68	Bulb E14 40 W Bulb E14 40 W Bulb E14 40 W	76 76 76	48 V 115 V 230 V	881 881 881							

Minimal differences in form are possible within the different bulb models.



	PART NO.	DESCRIPTION	TOTAL LENGTH (mm)	VOLTAGE	FOR	USE '	WITH:		
	955 890 67 955 890 68	Bulb E27 25 W Bulb E27 25 W	100 100	115 V 230 V	890 890	895 895			
	955 883 34 955 883 35	Halogen bulb G 6.35 35 W Halogen bulb G 6.35 35 W	40 40	12 V 24 V	783 783		883 883	884 884	
***	955 885 24 955 885 25	Halogen bulb G 6.35 20 W Halogen bulb G 6.35 20 W	40 40	12 V 24 V	783 783				
**************************************	955 880 34 955 880 35	Halogen bulb H 1 55 W Halogen bulb H 1 70 W	57 57	12 V 24 V	880 880				
	956 x00 75 956 x00 67 956 x00 68 x see page 166	LED bulb BA15d LED bulb BA15d LED bulb BA15d	42 42 42	24 V 115 V 230 V					
	956 x20 75 956 x20 67 956 x20 68 x see page 167	LED bulb E27 LED bulb E27 LED bulb E27	65 65 65	24 V 115 V 230 V	890 890 890	895			

Minimal differences in form are possible within the different bulb models.

Optical-Audible Signal Devices

Overview Optical-Audible Signal Devices

LED/Buzzer Combination











LED/Multi-Tone Sounder Combination





Light/Buzzer Combination

Light/Horn Combination

LED/Horn Combination

Flash/Horn Combination

Flash/Buzzer Combination

















LED Double LED EVS/ Flash/Multi-Tone Multi-Tone Sounder Sounder Combination Combination

Flash/Multi-Tone Sounder Combination







110 dB Page 195





Signal Towers

with Audible

Element





LED Traffic Light/Siren Combination











Surface Housing for Combinations



Sounds

Sound 5 The sounds of these products can be played from our website www.werma.com under the heading "Optical-Audible Signal Devices".

Further information

Further information about the "Audible" theme can be found in the chapter "Tech-Talk" beginning on page 332.

Optical-Audible Signal Devices

Double safety with optical-audible signals

Under certain conditions operational sites with a high or changing noise level require a coloured, optical stimulus in addition to the audible signal. The combination of optical and audible signals leads to greater effectivity as both the eyes and ears are addressed by the sensory stimuli. The combination of an optical and an audible signal rules out the possibility of mistakes or the audible signal being overheard.

Variety of signals

WERMA supplies a large number of audible signals which can also be enhanced with the addition of optical light signals.

AUDIBLE SIGNALS

- Sirens and Multi-Tone Sounders
- (Installation) Buzzers
- Horns

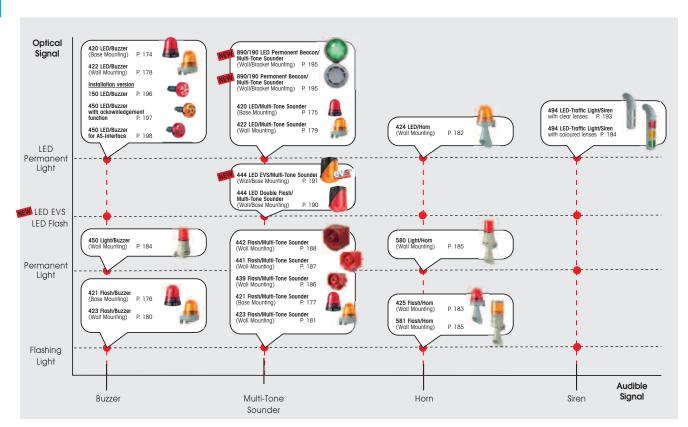
OPTICAL SIGNALS

- LED Permanent Light
- (LED) Flashing Light and
- LED Double Flash Light
- LED EVS Signal



Quick-Finder for Optical-Audible Signal Devices

WERMA provides its customers with a comprehensive selection of Optical-Audible Signal Devices. A range of different light effects and signal tones are available. With our Quick-Finder you can quickly and easily locate the correct signal device for your application. If you require additional support in selecting a suitable signal device, simply give us a call!





Comparison of sound output

120	dB	442	Flash/Multi-Tone Sounder Combination	Page 188	
114	dB NEW	444	LED EVS/Multi-Tone Sounder Combination	Page 191	
		444	LED Double Flash/Multi-Tone Sounder Combination	Page 190	
110	dB	441	Flash/Multi-Tone Sounder Combination	Page 187	
	NEW	190/890	(LED) Beacon/Multi-Tone Sounder Combination	Page 195	
109	dB	422	LED/Multi-Tone Sounder Combination	Page 179	
		423	Flash/Multi-Tone Sounder Combination	Page 181	
105	dB	420	LED/Multi-Tone Sounder Combination	Page 175	
		421	Flash/Multi-Tone Sounder Combination	Page 177	
100	dB	439	Flash/Multi-Tone Sounder Combination	Page 186	
00	-ID				
98	GR	424	LED/Horn Combination	Page 182	
		425	Flash/Horn Combination	Page 183	
96	dB	494	LED Traffic Light/Siren Combination	Page 193	
		494	LED Beacon/Siren Combination	Page 194	
		420	LED/Buzzer Combination	Page 174	
02	4D	421	Flash/Buzzer Combination	Page 176	
92	ОВ	422	LED/Buzzer Combination	Page 178	
		423	Flash/Buzzer Combination	Page 180	
		580	Light/Horn Combination Flash/Horn Combination	Page 185 Page 185	
		581	ridon/ridin dombination	r ago roo	10.00
		561	Tradition combination	1 490 100	
90	dB	480	Light/Buzzer Combination	Page 184	
90	dB				
90 80		480	Light/Buzzer Combination LED/Buzzer Combination LED/Buzzer Combination	Page 184 Page 196	
80 Sound ou	dB	480	Light/Buzzer Combination LED/Buzzer Combination	Page 184	



LED/Buzzer Combination

- Buzzer in combination with **LED Permanent Beacon**
- Long life duration up to 50,000 hrs
- Adaptor for tube mounting (nrcessory)
- Optical and audible signals can be triggered separately
- Continuous or pulse tone selectable
- Easy to mount



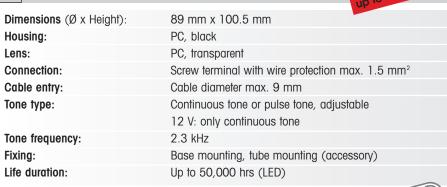
Base mounting



Tube mounting (accessory)

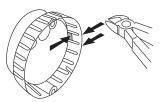


(iccessory)
i	TECHNICAL SPECIFICATIONS:



ORDER SPECIFICATIONS:				
Voltage	12 V=	24 V≂	115 V~	230 V~
Current consumpt. LED	80 mA	45 mA	25 mA	25 mA
Current consumpt. Buzzer	40 mA	15 mA	15 mA	25 mA
red	420 110 54	420 110 75	420 110 67	420 110 68
yellow	420 310 54	420 310 75	420 310 67	420 310 68





ACCESSORIES:

Adaptor for tube mounting, plastic,	
for tube Ø 25 mm 975 420 01	
Base for tube Ø 25 mm, plastic, incl. rubber seal 975 840 90	
Base for tube Ø 25 mm, metal, incl. rubber seal 975 840 91	
Tube Ø 25 mm, all anodized aluminium 100 mm 975 845 10 250 mm 975 840 25	

TECHNICAL DIAGRAMS:























LED/Multi-Tone Sounder Combination



Base mounting

- Multi-Tone Sounder in combination with LED Permanent Beacon
- High life duration of up to 50,000 hrs
- Optical and audible signals can be triggered separately
- Choice of 8 different tones
- Easy to mount
- Adjustable sound output



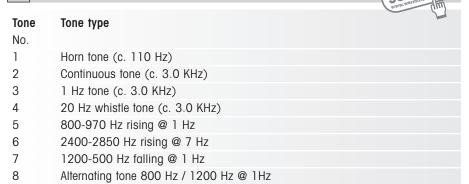
 Adaptor for tube mounting (accessory)

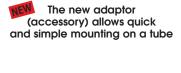
TECHNICAL SPECIFICATIONS:

89 mm x 100.5 mm **Dimensions** (Ø x Height): Housing: PC black Lens: PC, transparent Screw terminal with wire protection max. 1.5 mm² Connection: Cable entry: Cable diameter max. 9 mm Fixing: Base mounting, tube mounting (accessory) Life duration: Up to 50,000 hrs (LED) Tone type: Selectable, see table below

Tone frequency: See table below

TONE TYPES AND FREQUENCIES:







Mounting holes integrated into the product rim allow easy mounting without having to remove the lens

ORDER SPECIFICATIONS:

Voltage	24 V≂
Current consumption LED	45 mA
Current consumption MTS	80 mA
red	420 120 75
yellow	420 320 75

ACCESSORIES:

Accessories see page 174.

7 2 3

TECHNICAL DIAGRAMS:

















Flash/Buzzer Combination

- Buzzer in combination with Xenon Flash
- Optical and audible signal can be triggered separately
- Continuous or pulse tone selectable
- Easy to mount
- Adaptor for tube mounting (accessory)

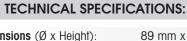


Base mounting



Tube mounting (accessory)





89 mm x 100.5 mm
PC, black
PC, transparent
Screwable protection with wire protection max. 1.5 mm ²
Cable diameter max. 9 mm
Continuous or pulse tone, selectable
2.3 kHz
1 Ws
1 Hz
Base mounting, tube mounting (accessory)

4 x 10⁶ flashes Life duration:

₩/	ORDER	SPECIFIC	CATIONS:
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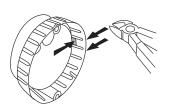
Voltage	24 V≂	115 V~	230 V~	
Current consumption Flash	120 mA	25 mA	35 mA	
Current consumption Buzzer	15 mA	15 mA	25 mA	
red	421 110 75	421 110 67	421 110 68	
yellow	421 310 75	421 310 67	421 310 68	





Adaptor for tube mounting, plastic, for tube Ø 25 mm	975 420 01
Base for tube Ø 25 mm, plastic, incl. rubber seal	975 840 90
Base for tube Ø 25 mm, metal, incl. rubber seal	975 840 91
Tube Ø 25 mm, all anodized aluminium 100 mm 250 mm	975 845 10 975 840 25





A piece of the rim can be broken out to allow for cable entry from the side



TECHNICAL DIAGRAMS:









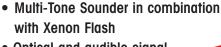


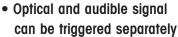






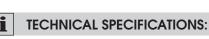
Flash/Multi-Tone Sounder Combination

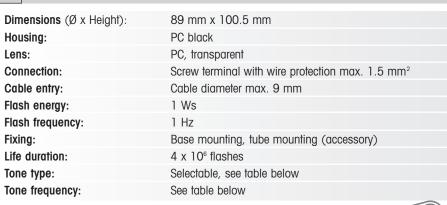




• Choice of 8 different tones

- Adjustable sound output
- Easy to mount
- Adaptor for tube mounting (accessory)





TONE TYPES AND FREQUENCIES:

Tone No.	Tone type
1	Horn tone (c. 110 Hz)
2	Continuous tone (c. 3.0 KHz)
3	1 Hz tone (c. 3.0 KHz)
4	20 Hz whistle tone (c. 3.0 KHz)
5	800-970 Hz rising @ 1 Hz
6	2400-2850 Hz rising @ 7 Hz
7	1200-500 Hz falling @ 1 Hz
8	Alternating tone 800 Hz / 1200 Hz @ 1Hz

ORDER SPECIFICATIONS:

Voltage	24 V≂
Current consumption Flash	120 mA
Current consumption MTS	80 mA
red	421 120 75
yellow	421 320 75
•	

ACCESSORIES:

Accessories see page 176.

TECHNICAL DIAGRAMS:

see page 271



Base mounting

Mounting holes integrated into the product rim allow easy mounting without having to remove the lens

















LED/Buzzer Combination



- Buzzer in combination with LED Permanent Beacon
- Long life duration up to 50,000 hrs
- Integrated mounting bracket
- Optical and audible signal can be triggered separately
- Continuous or pulse tone selectable

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 83 mm x 120.5 mm x 91 mm Housing: PC/ABS-Blend; PC grey Lens: PC, transparent Connection: Screw terminal with wire protection max. 1.5 mm² Cable entry: Cable diameter max. 9 mm Tone type: Continuous or pulse tone, selectable 12 V: only continuous tone Tone frequency: 2.3 kHz Wall mounting, sound outlet facing downwards Fixing: Life duration: Up to 50,000 hrs (LED)

|₩/ **ORDER SPECIFICATIONS:**

_
0 68
0 68



TECHNICAL DIAGRAMS:

see page 272















24 V





LED/Multi-Tone Sounder Combination



- Multi-Tone Sounder in combination with LED Permanent Beacon
- Long life duration of up to 50,000 hrs
- Optical and audible signals can be triggered separately
- Integrated mounting bracket
- Choice of 8 different tones
- Easy to mount
- Adjustable sound output

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	83 mm x 120.5 mm x 91 mm
Housing:	PC/ABS-Blend; PC grey
Lens:	PC, transparent
Connection:	Screw terminal with wire protection max. 1.5 mm ²
Cable entry:	Cable diameter max. 9 mm
Fixing:	Wall mounting, sound outlet facing downwards
Life duration:	Up to 50,000 hrs (LED)
Tone type:	Selectable, see table below
Tone frequency:	See table below

TONE TYPES AND FREQUENCIES:

Tone No.	Tone type	
1	Horn tone (c. 110 Hz)	
2	Continuous tone (c. 3.0 KHz)	
3	1 Hz tone (c. 3.0 KHz)	
4	20 Hz whistle tone (c. 3.0 KHz)	
5	800-970 Hz rising @ 1 Hz	
6	2400-2850 Hz rising @ 7 Hz	
7	1200-500 Hz falling @ 1 Hz	
8	Alternating tone 800 Hz / 1200 Hz @ 1Hz	

ORDER SPECIFICATIONS:

Voltage	24 V≂
Current consumption LED	45 mA
Current consumption MTS	80 mA
red	422 120 75
yellow	422 320 75

TECHNICAL DIAGRAMS:

















Flash/Buzzer Combination



- Buzzer in combination with Xenon flash
- Optical and audible signal can be triggered separately
- Integrated mounting bracket
- Continuous or pulse tone selectable

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	83 mm x 120.5 mm x 91 mm		
Housing:	PC/ABS-Blend; PC grey		
Lens:	PC, transparent		
Connection:	Screw terminal with wire protection max. 1.5 mm ²		
Cable entry:	Cable diameter max. 9 mm		
Tone type:	Continuous or pulse tone, selectable		
Tone frequency:	2.3 kHz		
Flash energy:	1 Ws		
Flash frequency:	1 Hz		
Fixing:	Wall mounting, sound outlet facing downwards		
Life duration:	4 x 10 ⁶ flashes		

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~
Current consumption Flash	120 mA	25 mA	35 mA
Current consumption Buzzer	15 mA	15 mA	25 mA
red	423 110 75	423 110 67	423 110 68
yellow	423 310 75	423 310 67	423 310 68



TECHNICAL DIAGRAMS:























- Multi-Tone Sounder in combination with Xenon Flash
- Optical and audible signal can be triggered separately
- Choice of 8 different tones
- Integrated mounting bracket
- Adjustable sound output

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	83 mm x 120.5 mm x 91 mm
Housing:	PC/ABS-Blend; PC grey
Lens:	PC, transparent
Connection:	Screw terminal with wire protection max. 1.5 mm ²
Cable entry:	Cable diameter max. 9 mm
Flash energy:	1 Ws
Flash frequency:	1 Hz
Fixing:	Wall mounting, sound outlet facing downwards
Life duration:	4 x 10 ⁶ flashes
Tone type:	Selectable, see table below
Tone frequency:	See table below

TONE TYPES AND FREQUENCIES:

Tone No.	Tone type
1	Horn tone (c. 110 Hz)
2	Continuous tone (c. 3.0 KHz)
3	1 Hz tone (c. 3.0 KHz)
4	20 Hz whistle tone (c. 3.0 KHz)
5	800-970 Hz rising @ 1 Hz
6	2400-2850 Hz rising @ 7 Hz
7	1200-500 Hz falling @ 1 Hz
8	Alternating tone 800 Hz / 1200 Hz @ 1Hz

ORDER SPECIFICATIONS:

Voltage	24 V≂
Current consumption Flash	120 mA
Current consumption MTS	80 mA
red	423 120 75
yellow	423 320 75

1 2 3

TECHNICAL DIAGRAMS:



















LED/Horn Combination

- Electronic Horn in combination with LED Permanent Beacon
- Horn with long life duration up to 5,000 hrs
- Optical and audible signal can be triggered separately
- Adjustable sound output (24 V version)



	up.		
Dimensions (L x H x W):	83 mm x 234.5 mm x 91 mm		
Housing:	PC/ABS-Blend; PC grey		
Lens:	PC, transparent		
Connection:	Screw terminal with wire protection max. 1.5 mm ²		
Cable entry:	Cable diameter max. 9 mm		
Fixing:	Wall mounting, sound outlet facing downwards		
Life duration:	50,000 hrs (LED Permanent light)		
	5,000 hrs (Horn)		
Tone frequency:	110 Hz		

ORDER SPECIFICATIONS

Voltage	24 V≂	115 V~	230 V~
Current consumption LED	45 mA	25 mA	25 mA
Current consumption Horn	80 mA	70 mA	70 mA
red	424 120 75	424 120 67	424 120 68
yellow	424 320 75	424 320 67	424 320 68



Focus Safety Silver 2007

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TECHNICAL DIAGRAMS:



















Flash/Horn Combination



- Electronic Horn in combination with Xenon Flash
- Horn with long life duration of up to 5,000 hrs
- Optical and audible signal can be triggered separately
- Adjustable sound output (24 V version)

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	83 mm x 234.5 mm x 91 mm		
Housing:	PC/ABS-Blend; PC grey		
Lens:	PC, transparent		
Connection:	Screw terminal with wire protection max. 1.5 mm ²		
Cable entry:	Cable diameter max. 9 mm		
Flash energy:	1 Ws		
Flash frequency:	1 Hz		
Fixing:	Wall mounting, sound outlet facing downwards		
Life duration:	4 x 10° flashes (Xenon Flash)		
	5,000 hrs (Horn)		
Tone frequency:	110 Hz		

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~	
Current consumption Flash	120 mA	30 mA	30 mA	
Current consumption Horn	80 mA	70 mA	70 mA	
red	425 120 75	425 120 67	425 120 68	
yellow	425 320 75	425 320 67	425 320 68	
,				

ADDITIONAL INFORMATION:

424 and 425 Combinations win the design prize "Focus Safety Silver 2007"

In October 2007 the Optical-Audible Combinations 424 and 425 won the design prize "Focus Safety in Silver". Awarded for excellent design, the prize distinguishes products that have attained a leading position due to their exceptional design qualities.

Whilst taking the usual design criteria into consideration, the jury judging the "Focus Safety in Silver 2007" placed special emphasis on the aspects of product safety and functionality.

Awards were given to products where safety plays a central role in design considerations and where the product functionality succeeded in communicating and delivering safety.





TECHNICAL DIAGRAMS:

















Light/Buzzer Combination



 Light and sound can be triggered separately

Integrated mounting bracket

TECHNICAL SPECIFICATIONS:

70 mm x 158.5 mm x 77 mm Dimensions (L x H x W):

Housing: ABS

Lens: PC, transparent Socket: B15d, max. 7 Watt

Connection: Screw terminal max. 2.5 mm² Cable entry: Cable diameter max. 9 mm

Tone frequency: c. 2400 Hz Duty cycle: 100 %

Bulb included in assembly. Bulb Overview see pages 168 and 169.

ORDER SPECIFICATIONS:

Voltage 24 V≂ 230 V~ Current consumption 320 mA 50 mA 480 152 55 480 152 68 red yellow 480 352 55 480 352 68

Further colours and voltages on request.

ADDITIONAL INFORMATION:

Please also see LED/Buzzer Combination 422 with additional advantages (page 178)

- High protection rating IP 65
- Buzzer in combination with LED
- Long life duration of up to 50,000 hrs
- Continuous and pulse tone selectable





TECHNICAL DIAGRAMS:















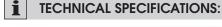




Light/Horn Combination

Light and sound can be triggered separately
 Integrated mounting bracket





Dimensions (L x H x W): 70 mm x 251 mm x 77 mm

Housing: ABS

Lens: PC, transparent Socket: B15d, max. 7 Watt

Connection: Screw terminal max. 2.5 mm² Cable entry: Cable diameter max. 9 mm

100 % Duty cycle:

Bulb included in assembly. Bulb Overview see pages 168 and 169.

ORDER SPECIFICATIONS:

Voltage 42 V~ 230 V Current consumption 360 mA 250 mA 50 mA red 580 152 55 580 152 66 580 152 68 yellow 580 352 55 580 352 68

Further colours and voltages on request.

Please also see LED/Horn Combination 424 with add. advantages (page 182)

ADDITIONAL INFORMATION:

- · High protection rating IP 65
- Horn with a life duration of up to 5,000 hrs
- LED Permanent light with a life duration of up to 50,000 hrs

















581

Flash/Horn Combination







Housing: ABS Lens: PC, transparent

Screw terminal max. 2.5 mm² Connection: Cable diameter max. 9 mm Cable entry:

Flash frequency: c. 1 Hz Flash energy: 2 Ws Life duration: 4 x 106 flashes

ORDER SPECIFICATIONS:

12 V == 24 V ---Voltage 230 V 300 mA 200 mA 40 mA Current consumption 581 152 55 581 152 68 yellow 581 352 54 581 352 55 581 352 68

Further colours and voltages on request.

TECHNICAL DIAGRAMS: see page 276



425 with add. advantages (Page 183) • High Protection rating IP 65

- Horn with a life duration of up to 5,000 hrs
- Adjustable sound output













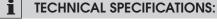








- Multi-Tone Sounder in combination with Xenon Flash
- 32 tones for a diverse range of applications
- Adjustable sound output up to 105 dB
- 2 tones can be triggered externally
- Optical and audible signal can be triggered separately



Dimensions (L x H x W): 136 mm x 138 mm x 119 mm

Housing: ABS

Connection: Screw terminal max. 2.5 mm²
Cable entry: Cable gland M 20 x 1.5 mm
(not included in assembly)

Flash frequency: 1 Hz
Flash energy: 1.6 Ws

Tone types and frequencies: Selectable via DIP switch, see table on page 189



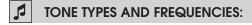
ORDER SPECIFICATIONS:





ACCESSORIES:

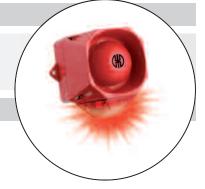
Cable gland M 20 x 1.5 mm 975 444 01



Tone table see page 221. Variances possible. For further details see www.werma.com.



TECHNICAL DIAGRAMS:



Multi-Tone Sounder in combination with a powerful Xenon Flash





















- Multi-Tone Sounder in Combination with Xenon Flash
- 32 tones for a diverse range of applications
- Adjustable sound output up to 110 dB
- 2 tones can be triggered externally
- Optical and audible signal can be triggered separately

i	TECHNICAL	SPECIFICATIONS
---	------------------	-----------------------

Dimensions (L x H x W): 165 mm x 169 mm x 132 mm

Housing: PC/ABS-Blend

Connection: Screw terminal max. 2.5 mm²

Cable entry: Cable gland M 20 x 1.5 mm

(not included in assembly)

Flash frequency: 1 Hz

Flash energy: 2.5 Ws

Tone types and frequencies: Selectable via DIP switch, see table on page 189



ORDER SPECIFICATIONS:

			www.weimin
Voltage	9-60 V=	230 V~	
Current consumption	230 mA	35 mA	
Housing / Flash			
red / red	441 010 55	441 010 68	
red / yellow	441 030 55	441 030 68	
grey / red	441 110 55	441 110 68	
grey / yellow	441 130 55	441 130 68	



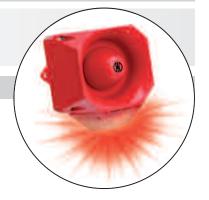
Cable gland M 20 x 1.5 mm 975 444 01

TONE TYPES AND FREQUENCIES:

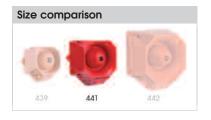
Tone table see page 221. Variances possible. For further details see www.werma.com.



TECHNICAL DIAGRAMS:



Multi-Tone Sounder in combination with a powerful Xenon Flash





















- Multi-Tone Sounder in combination with Xenon Flash
- 4 different flash frequencies (24 V Version)
- 42 tones for a diverse range of applications
- Adjustable sound output up to 120 dB
- 3 tones can be triggered externally
- Duration of signal phase selectable
- Optical and audible signal can be triggered separately



TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 168 mm x 211 mm x 155 mm

Housing: PC/ABS-Blend

Connection: Screw terminal max. 2.5 mm²
Cable entry: Cable gland M 20 x 1.5 mm

(not included in assembly)

Tone types and frequencies: Selectable via DIP switch, see table on the right

ORDER SPECIFICATIONS:					
Voltage	18-30 V ==	115/230 V~	manara Juli		
Current cons. Multi Tone Sounder		130 / 65 mA			
Current consumption Flash	127 - 389 mA (dependent on v and flash freque	voltage	(dependent on voltage and flash frequency)		
Flash frequency	0,75 Hz/1 Hz	1,25 Hz/2 Hz	1 Hz (Flash can only be operated with 230 V)		
Flash energy	3,5 Ws	2 Ws	2 Ws		
Housing/Flash red/red red/yellow grey/red grey/yellow	442 010 442 030 442 110 442 130	55 55	442 010 68 442 030 68 442 110 68 442 130 68		



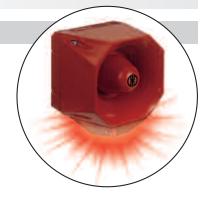
ACCESSORIES:

Cable gland M 20 x 1.5 mm 975 444 01

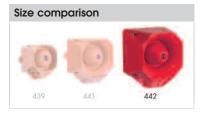


TECHNICAL DIAGRAMS:

see page 273



Loud Multi-Tone Sounder in combination with a powerful Xenon Flash.





442 XXO 55 442 XXO 68

















The Flash/Multi-Tone Sounder Combination 442 offers a large choice of international signal tones for the widest spectrum of applications. 3 tones can be triggered externally. The first two tones can be freely chosen. The third tone is paired with the second tone. See tone table.

TONE TYPES AND FREQUENCIES:

Tone 1+2 No	Tone type	Use	Output (dBA)	Tone 3
1	alternating 800/970 Hz in 2 Hz stroke (250 ms-250 ms)		120	14
2	rising 800/970 Hz in 7 Hz stroke (7/s)		120	14
3	rising 800/970 Hz in 1 Hz stroke (1/s)		120	14
4	continuous 2,850 Hz		111	9
5	rising 2,400-2,850 Hz in 7 Hz stroke		109	4
6	rising 2,400-2,850 Hz in 1 Hz stroke		110	4
7	500-1,200 Hz rising in 3 sec., 0.5 sec. OFF	Slow Whoop Holland	119	14
8	falling 1,200-500 Hz in 1 Hz stroke	DIN/PFEER (PAPA), DIN 33404-3, VDS tested	119	14
9	alternating 2,400/2,850 Hz in 2 Hz stroke (250 ms-250 ms)		113	4
10	pulse 970 Hz in 0,5 Hz stroke (1 sec. ON / 1 sec. OFF)	PFEER Alarm	117	14
11	alternating 800/970 Hz in 1 Hz stroke (500 ms-500 ms)		118	14
12	pulse 2,850 Hz in 0.5 Hz stroke (1 sec. ON / 1 sec. OFF)		112	4
13	970 Hz pulse: 0.25 sec. ON / 1 sec. OFF		117	14
14	continuous 970 Hz	PFEER - Toxic gas	118	8
15	554 Hz/100 ms alternating 440 Hz/400 ms	French alarm signal AFNOR NFS 32S 32-001	115	14
16	660 Hz pulse: 150 ms ON, 150 ms. OFF	Swedish alarm signal	114	14
17	660 Hz pulse: 1.8 sec. ON, 1.8 sec. OFF	Swedish alarm signal	115	14
18	660 Hz pulse: 6.5 sec. ON, 13 sec. OFF	Swedish alarm signal	115	14
19	continuous 660 Hz	Swedish alarm signal	116	1
20	alternating 554/440 Hz in 0.5 Hz stroke (1 sec. ON / 1 sec. OFF)	Swedish alarm signal	115	19
21	pulse 660 Hz in 1 Hz stroke (500 ms-500 ms)	Swedish alarm signal	115	4
22	pulse 2,850 Hz in 4 Hz stroke (150 ms ON / 100 ms OFF)		110	4
23	rising 800-970 Hz in 50 Hz stroke		117	14
24	rising 2,400-2,850 Hz in 50 Hz stroke		110	4
25	970 Hz puls.: 3 x 500 ms. ON, 500 ms OFF, break 1.5 sec.	ISO 8201 / US Temporal	118	14
26	2,850 Hz puls.: 3 x 500 ms. ON, 500 ms OFF, break 1.5 sec.	ISO 8201 / US Temporal	112	4
27	continuous 4,000 Hz		105	6
28	alternating 800/970 Hz in 2 Hz stroke (250 ms-250 ms)		118	14
29	alternating 990/650 Hz in 2 Hz stroke (250 ms-250 ms)		117	14
30	alternating 510/610 Hz in 2 Hz stroke (250 ms-250 ms)		116	14
31	rising 300-1,200 Hz in 1 Hz stroke		118	14
32	continuous Bell		117	3
33	continuous Bell: 3x500 ms. Pulse, 1.5 sec. Silence, then repeat	Bell / US Temporal	117	14
34	alternating 1,000/2,000 Hz in 1 Hz stroke (500 ms-500 ms)	Singapore	115	4
35	pulse 420 Hz (0,625 sec.)	Australian alarm signal	118	14
36	500-1,200 Hz rising in 3.75 sec., then 0,25 sec. OFF	Australian alarm signal (Evacuation)	117	14
37	rising 1,400-1,600 Hz in 1 sec., falling in 0.5 sec.	NF C 48-265	116	14
38	500-1,200 Hz rising and falling in 3 sec.	Siren	117	14
39	pulse 720 Hz: 0.7 sec. ON, 0.3 sec. OFF	German industrial alarm	118	14
40	rising 422-775 Hz in 0.85 sec., 1 sec. silence, then repeat	NFPA Whoop	118	14
41	continuous 470 Hz	Horn (USA)	114	3
42	continuous 370 Hz	Air Horn (USA)	113	3

LED Double Flash/ **Multi-Tone Sounder Combination**



• 32 tones for a diverse range of applications

• 3 Tones can be triggered externally

be triggered separately

up to 50,000 hrs



Base mounting



Wall mounting

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 109 mm x 113 mm x 152 mm

PC/ABS-Blend Housing: PC, transparent Lens:

Screw terminal with wire Connection: protection max. 1.5 mm²

Cable entry: Membrane for cable diameter max. 13 mm

Fixing: Wall, base and ceiling mounting Life duration: Up to 50,000 hrs (LED Double Flash)

Flash frequency:

Tone types and frequencies: Selectable via DIP switch, see table on page 192

ORDER SPECIFICATIONS:

Voltage	24 V≂	115 V~	230 V~
Current consumption Optical	60 mA	30 mA	30 mA
Audible	200 mA	55 mA	30 mA
red	444 100 75	444 100 67	444 100 68
yellow	444 300 75	444 300 67	444 300 68



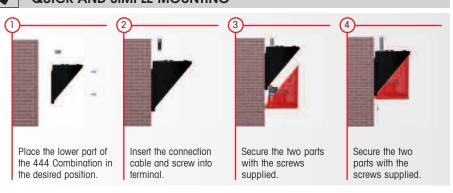
ACCESSORIES:

Cable gland M 20 x 1.5 mm (for cable strain relief) Protection rating IP 65 is provided even without cable gland 975 444 01

ß **TONE TYPES AND FREQUENCIES:**

Selectable via DIP switch, see tone table on page 192.

QUICK AND SIMPLE MOUNTING





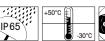
TECHNICAL DIAGRAMS: see page 273



















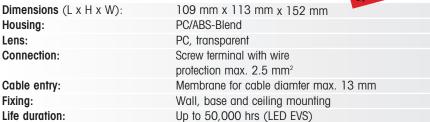
LED EVS/Multi-Tone Sounder Combination



Base mounting

- Multi-Tone Sounder in combination
 Sound output adjustable with LED EVS* signal
- Random sequence of light signals prevents acclimatisation effect
- 32 tones for a diverse range of applications
- up to 114 dB
- 3 tones can be triggered externally
- Optical and audible signal can be triggered separately





Tone types and frequencies: Selectable via DIP switch, see table on page 192



The "EVS" light effect ensures a maximum attention-grabbing effect

ORDER SPECIFICATIONS:

Voltage		24 V ≂	115 V~	230 V~
Current consumption	Optical	60 mA	30 mA	30 mA
	Audible	200 mA	55 mA	30 mA
red		444 110 75	444 110 67	444 110 68
yellow		444 310 75	444 310 67	444 310 68

ACCESSORIES:

Cable gland M 20 x 1.5 mm (for cable strain relief) Protection rating IP 65 is provided even without cable gland

TONE TYPES AND FREQUENCIES:

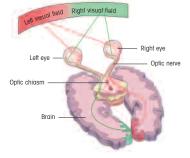
Selectable via DIP switch, see tone table on page 192.

ADDITIONAL INFORMATION:

* EVS = Enhanced Visibility System or Enhanced Visibility System. Further informationen can be found in the chapter "Tech-Talk" beginning on page 326.



TECHNICAL DIAGRAMS:



The way in which the brain processes visual stimuli formed the basis for the development of the EVS technology



















The 444 Combinations (Page 190 \pm 191) offer a large choice of international signal tones for the widest spectrum of applications. 3 tones can be triggered externally.

TONE TYPES AND FREQUENCIES:

(Play Sound www.werma.co	多画

Tone 1	Tone type	Frequency	Description	Use	Tone 2	Tone 3
1	continuous	200		BS 5839-1:2002, VDS	440 Hz cont.	554 Hz cont.
2	rising	800 & 970	7 Hz		14	800 Hz cont.
3	rising	800 & 970	1 Hz		14	800 Hz cont.
4	continuous	2850			14	9
5	rising	2400 to 2850	7 Hz	VDS	4	2400 Hz cont.
6	rising	2400 to 2850	1 Hz		4	2400 Hz cont.
7	rising	500 to 1200	3 s, then 0.5s OFF (then repeat)		14	8
8	falling	1200 to 500	1 Hz	VDS	14	7
9	alternating	2400 & 2850	2 Hz		4	2400 Hz cont.
10	pulse	970	0.5 Hz (1s On/1s Off)	BS 5839 Part 1 1988	14	800 Hz cont.
11	alternating	800 & 970	1 Hz	BS 5839 Part 1 1988	14	800 Hz cont.
12	pulse	2850	0. Hz		4	22
13	pulse	970		0,25s On/1s Off	14	800 Hz cont.
14	continuous	970		BS 5839-1: 2002 PFEER - Toxic gas	10	8
15	alternating	554 & 440		France NFS	14	800 Hz cont.
16	pulse	660	150 ms On / 150 ms Off	Swedish	16	14
17	pulse	660	1.8s On / 1.8s Off	Swedish	17	14
18	pulse	660	6.5s On / 13s Off	Swedish	18	14
19	continuous	660		Swedish	19	31
20	alternating	554 & 440	0.5 Hz		20	19
21	pulse	660	1 Hz	Swedish	21	4
22	pulse	2850	150 ms On / 100 ms Off	GB	14	4
23	rising	800 to 970	50 Hz (low)	BS 5839 Part 1 1988	14	800 Hz cont.
24	rising	2400 to 2850	50 Hz (high)		4	2400 Hz cont.
25	pulse	970	3 x 500 ms ON / 500ms OFF / 1.5s silence, then repeat (low)	ISO 8201 US Temporal	26	14
26	pulse	2850	3 x 500 ms ON / 500 ms OFF / 1.5s silence, then repeat (high)	ISO 8201 US Temporal	25	4
27	continuous	4000			27	6
28	rising	2000 to 2850	7 Hz		2000 Hz cont.	4
29	alternating	988 & 645	2 Hz		988 Hz cont.	645 Hz cont.
30	alternating	510 & 610	2 Hz		510 Hz cont.	610 Hz cont.
31	alternating	800 & 970	2 Hz	5839-1:2002	800 cont.	14
32	alternating	800 & 1200	1 Hz		800 cont.	1200 Hz cont.



Optical-Audible

Sign Sign

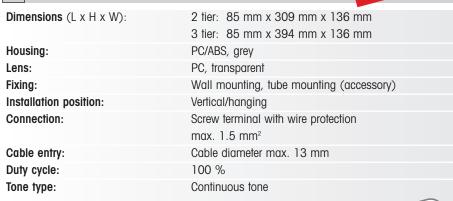
LED Traffic Light / Siren Combination



LED Traffic Light with integrated siren (2 tier)

- High visibility LED Traffic Light with independently triggerable integrated siren
- Award-winning design
- Unmistakable signalling even in direct sunlight thanks to clear lenses
- Sound output of 90 dB
- Simple mounting due to integrated mounting bracket
- The optical signal also offers very good sideway visibility
- Protection rating IP 65/IP 69k





ORDER SPECIFICATIONS:

Voltage		24 V ==	115 to 230 V ~
Current Consumption	LED	60 mA (red/yellow) 120 mA (green)	30 mA per tier at 230 V/50 Hz
	Siren	20 mA	30 mA at 230 V/50 Hz
red / green red / yellow / green		494 160 55 494 180 55	494 160 68 494 180 68



ACCESSORIES:

Adaptor for tube mounting **975 894 02** (suitable for Ø 75 mm tubes, see page 194)

<u>^</u>

ADDITIONAL INFORMATION:

"Small Traffic Light Series" wins "iF product design award 2009"

WERMA has won the prestigious "iF product design award" for the design and production of its "small traffic light series". Since its introduction in 1953, this design prize has been an enduring, renowned hallmark for "excellent" design.





Integrated siren with high sound output

Clear lenses ensure signalling effect even in direct sunlight



TECHNICAL DIAGRAMS:

















LED Beacon / Siren Combination



LED Beacon with integrated Siren (1 tier)

- High visibility LED Traffic Light with independently triggerable integrated siren
- Colour intensive light effect thanks to LEDs in the same colour as the lenses
- Sound output of 90 dB
- Simple mounting due to integrated mounting bracket
- The optical signal also offers very good sideway visibility
- Protection rating IP 65/IP 69k

Life duration to 50,000 hrs





Housing:	PC/ABS, grey
Lens:	PC, transparent
Fixing:	Wall mounting
Installation position:	Vertical/hanging

Connection: Screw terminal with wire protection

max. 1.5 mm²

Cable entry: Cable diameter max. 13 mm

Duty cycle: 100 % Tone type: Continuous tone

ORDER SPECIFICATIONS:

			WWW.WO
Voltage		24 V	115 to 230 V~
Current Consumption	LED	60 mA (red/yellow) 120 mA (green)	30 mA per tier at 230 V/50 Hz
	Siren	20 mA	30 mA at 230 V/50 Hz
red		494 010 55	494 010 68
green		494 020 55	494 020 68
yellow		494 030 55	494 030 68
red / green		494 060 55	494 060 68
red / yellow / green		494 080 55	494 080 68



ACCESSORIES:

Adaptor for tube mounting (suitable for Ø 75 mm tubes) 975 894 02

ADDITIONAL INFORMATION:

Maximum flexibility

Thanks to the innovative bracket, the direction of the signal can be individually adjusted. After the bracket has been mounted, the customer can adjust the direction to suit his requirements.

The LED traffic light can be turned through 360 degrees guaranteeing optimum visibility from all angles.

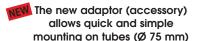


TECHNICAL DIAGRAMS:

see page 274



can be individually adjusted



Integrated siren with high sound output



















ptical-Audible

(LED) Beacon 890/Multi-Tone Sounder 190 Combination



Light intensive and loud traffic light combination

The fixing bracket can be mounted pointing inwards or outwards (accessory)

- 32 tones for a diverse range of applications
- Sound output adjustable up to 110 dB
- 3 tones can be triggered externally
- Fixing bracket for easy combination with (LED)
 Permanent Beacon/ Traffic Light 890

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 150 mm x 154 mm (890) 150 mm x 127 mm (190) Housing: PC/ABS-Blend, grey

Lens: PC/ABS-Blena, (
PC, transparent

Fixing: Base mounting, fixing bracket (accessory)

Connection: Screw terminal

Cable entry: From top or bottom with cable gland

M 20 x 1.5 mm or from the back with rubber grommet \emptyset 6-12 mm, included in assembly

Tone types and frequencies: Selectable via DIP switch, see table on page 229

ORDER SPECIFICATIONS:

Multi-Tone Sounder 190			
Voltage	10-30 V ==	115 V~	230 V~
Current consumption	< 180 mA	< 55 mA	< 30 mA
grey	190 000 55	190 000 67	190 000 68

LED Beacon 890

Voltage	12-24 V ==	115 V~	230 V~
Current consumption	< 200 mA	< 35 mA	< 35 mA
red	890 120 55	890 120 67	890 120 68
green	890 220 55	890 220 67	890 220 68
yellow	890 320 55	890 320 67	890 220 68

Permanent Beacon 890

Voltage	12-240 V ≂
red	890 100 00
green	890 200 00
yellow	890 300 00
clear	890 400 00
blue	890 500 00

ACCESSORIES:

Fixing bracket, tube adaptor and connecting grommet see page 161.

TONE TYPES AND FREQUENCIES:

Selectable via DIP switch, see tone table on page 229.

TECHNICAL DIAGRAMS:

see page 269 + 291











PLC

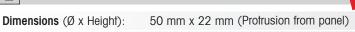
www.werma.com

LED/Buzzer Combination



- LED Permanent light
- Continuous tone can be additionally activated
- Simple connection by means of connector plug
- Life duration up to 50,000 hrs

i **TECHNICAL SPECIFICATIONS:**



Housing: PC/ABS-Blend Lens: PC, transparent

Connector plug with screw terminal max. 1.5 mm² Connection:

Tone type: Continuous Tone frequency: c. 2.8 kHz Duty cycle: 100 %

Life duration: Up to 50,000 hrs (LED)

Fixing: Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)

with anti-twist device

Nut and seal included in assembly.

ORDER SPECIFICATIONS:

V ~ 230 V ~	
O mA < 20 mA	
100 67 150 100 68	
300 67 150 300 68	
	0 mA < 20 mA 100 67 150 100 68



TECHNICAL DIAGRAMS:



















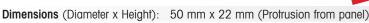
LED/Buzzer Combination with acknowledgement function



- LED permanent light with additional continuous tone
- Silence the audible signal by lightly pressing the frontal area
- Life duration up to 50,000 hrs
- Potential-free output for transmission of the acknowledgement signal to the control unit
- Positive and negative logic



TECHNICAL SPECIFICATIONS:



Housing: PC/ABS-Blend PC, transparent Lens: Connection: Screw terminal max. 0.5 mm²

24 V == Signal input:

Semiconductor-Relay U_{max} Acknowledgement output:

> $= 100 \, \text{mA}$ $R_{ON max} = 25 Ohm$

Tone type: Continuous Tone frequency: c. 2.8 kHz Duty cycle: 100 %

Life duration: Up to 50,000 hrs (LED)

Fixing: Installation mounting for Ø 22,5 mm (M 22 x 1.5 mm)

with anti-twist device

Nut and seal included in assembly.



The audible signal can be turned

off in seconds by lightly pressing

the front of the product

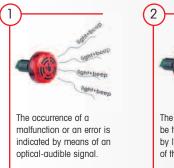


ORDER SPECIFICATIONS:

Voltage 24 V == Current consumption 40-80 mA 450 100 55 red yellow 450 300 55



ADDITIONAL INFORMATION:





The audible signal can be turned off in seconds by lightly pressing the front of the product.



The acknowledgement signal is sent to the control unit via an electronic switch and the malfunction is now only indicated by the optical



TECHNICAL DIAGRAMS:























450

LED/Buzzer Combination with acknowledgement function for AS-Interface





- LED Permanent light with additional continuous tone
- Silence the audible signal by lightly pressing the frontal area
- Acknowledgement signal fed back to the Master via **AS-Interface Bus**
- Life duration up to 50,000 hrs

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 50 mm x 22 mm (Protrusion from panel)

Housing: PC, black Lens: PC, transparent

Connection: Screw terminal with wire protection

max. 1.5 mm²

Power supply AS-Interface: Via bus conduction

Operating voltage: 25 V ... 31.6 V according to the AS-Interface specification

IO-Code: ID-Code: A_{hex} ID2-Code: E_{hex} Tone type: Continuous Tone frequency: c. 2.8 kHz Duty cycle: 100 %

Fixing: Installation mounting for Ø 22.5 mm

(M 22 x 1.5 mm) with anti-twist device

Nut and seal included in assembly.



ORDER SPECIFICATIONS:



Voltage via AS-Interface Current consumption ≤ 80 mA 450 110 55 red vellow 450 310 55



ADDITIONAL INFORMATION:



Unique acknowledgement function with feedback signal via AS-Interface Bus

The addition of the LED/Buzzer Combination 450 with acknowledgement function expands WERMA's range of products with integrated AS-Interface®. The combination unites a very bright light signal with the powerful sound of a buzzer.

This product also features a unique acknowledgement function: by gently pressing the front surface of the product the audible signal can be turned off in a matter of seconds (see page 197). This acknowledgement signal is fed back to the master via the AS-Interface Bus and the malfunction is only indicated by means of the optical signal.

Expanded addressing and a sound output of 80 dB

The 450 Combination for AS-Interface enables an expanded addressing (A/B technology) of up to 62 modules. The power required is drawn from the Bus voltage.



TECHNICAL DIAGRAMS:



























Surface Housing for Combinations

Surface housing double



High protection rating IP 65

 Versatile range of applications thanks to cable exit at side

TECHNICAL SPECIFICATIONS:

80.5 mm x 55 mm x 82 mm **Dimensions** (W x H x D): single:

160 mm x 55 mm x 78 mm double: 240 mm x 60 mm x 80 mm triple:

ABS and PC/ABS-Blend

Cable entry: Cable gland M 16 x 1.5 mm for circular cable Ø 5-10 mm



Surface housing single

ORDER SPECIFICATIONS:

Single surface housing 975 109 02 Double surface housing for 975 109 03

1 beacon und 1 audible element

Triple surface housing for 975 109 04

2 beacons und 1 audible element

Assembly comprises of only the surface housing. Beacons 800-802, 815-817 (p. 92/94) and audible elements 109 and 110 (pages 205/206) have to be ordered additionally.



TECHNICAL DIAGRAMS: see page 295



Housing:









Signal Tower with Audible Element





- Signal Tower KombiSIGN with audible signal device
- Sound output up to 105 dB
- Can be combined with all optical elements
- Can be triggered separately

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): See KombiSIGN 50, 70 and 71 Housing: Polyamid, high-impact, black Lens: Polycarbonate transparent

Fixing: Base mounting, bracket mounting, tube mounting

Bayonet, B15d for bulb max. 7 Watt Socket:

Screw terminal M3 Connection:

Pre-mounted with each element Seal:

Number of modules Kombi SIGN 70 and 71: max. 5 With 2-sided bracket: possible: max. 10 Kombi SIGN 50: max. 4

The audible element is to be mounted at the top of the signal tower.

ORDER SPECIFICATIONS: see KombiSIGN 50, 70 and 71 (P. 54 + 36 + 16 onwards)

TECHNICAL DIAGRAMS: see Pages 286 + 285 + 277













Overview Audible Signal Devices

Electronic Buzzers

Electromechanical **Buzzers**























Sirens and Multi-Tone Sounders













133 Multi-Tone















Signal Horns













Three-Tone Gong





Alarm Bell









Sounds and Further Information

The sounds of these products can be played from our website www.werma.com under the heading "Audible Signal Devices".

Further information about the "Audible" theme can be found in the chapter "Tech-Talk" beginning on page 332.

erview

A Summary of Audible Signal Devices



142 Multi-Tone Sounder

Page 224

120 dB

110 dB

105 dB

103 GE

100 dB

90 dB

85 dB

80 dB

65-75 dB

Sound output in db (measured at 1 m distance)



134 Multi-Tone Sounder Page 217
570 Signal Horn Page 234
571 Signal Horn Page 235



172 Electronic Three Tone Gong in innovative, modern design Page 238

170 Electronic Three Tone Gong Page 237

110 Installation Multi-Tone Sounder Page 210



 127
 Buzzer
 Page 212

 128
 Buzzer
 Page 213

 582
 Signal Horn
 Page 233

 482
 Signal Horn
 Page 232



109 Electronic Installation Buzzer for the 22.5 mm control panel programme Page 205

Electronic Installation Buzzer for the 22.5 mm control panel programme (80 dB at 10 cm distance)

107

Page 204







120 dB

110 dB

1	05	dB	

100 dB

90 dB

85 dB

80 dB

65-75 dB

Sound output in db (measured at 1 m distance)

NEW	190	Multi-Tone Sounder	Page 228	NEW
7	144	Multi-Tone Sounder	Page 226	
	141	Multi-Tone Sounder	Page 223	
	129	Multi-Tone Sounder	Page 218	
	140	Multi-Tone Sounder	Page 220	

133	Multi-Tone Sounder	Page 216		
123	Siren	Page 214	•	
126	Multi-Tone Sounder	Page 215		
139	Multi-Tone Sounder	Page 222		
572	Horn	Page 235		6
573	Horn	Page 236		F.

584	Horn	Page 230	4
585	Horn	Page 231	
914	Alarm Bell	Page 239	*

118/119	Installation Buzzer	Page 208
382	Installation Buzzer	Page 210
118483/ 119483	Buzzer	Page 211

118/119	Installation Buzzer	Page 208	
382	Installation Buzzer	Page 210	
118483/ 119483	Buzzer	Page 211	

114	Installation Buzzer	Page 207	100

338	AC Installation Buzzer	Page 209



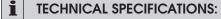


Electronic Installation Buzzer





- For the 22.5 mm control panel programme
- Low current consumption
- High protection rating IP 65



Dimensions (Ø x Depth): 28 mm x 12 mm (Protrusion from panel) PA fibreglass, high-impact Housing: Tone frequency: c. 2,400 Hz / c. 3,200 Hz (12 V) Tone type: Continuous tone or pulse tone with approx. 1 Hz Fixing: Installation mounting for Ø 22.5 mm (M 22) Connection: Connector plug with screw terminal max. 1.5 mm²







Voltage	12 V=	24 V≂	115 V≂	230 V~
Current Consumpt.	≤ 10 mA	≤ 8 mA	≤ 8 mA	≤ 8 mA
Continuous tone	107 000 54	107 000 75	107 000 77	107 000 68
Pulse tone	107 010 54	107 010 75	107 010 77	107 010 68

(12 V = / 107 000 54 and 107 010 54 without CSA and UL approval)



Simple connection by means of connector plug





High protection rating IP 65 for use in rough conditions





















Electronic Installation Buzzer



For the 22.5 mm control panel programme

• High protection rating IP 65

I TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth):52 mm x 35 mm (Protrusion from panHousing:PC/ABS-Blend; Cap: PCTone frequency:c. 2,100 HzTone type:Continuous tone or pulse tone with approx. 1 HzFixing:Install. mounting for Ø 22.5 mm (M 22)
with anti-twist device

Connection: Connector plug with screw terminal max. 1.5 mm²

Life duration: > 5,000 hrs

ORDER SPECIFICATIONS:



Surface housing (accessory)

Voltage 24

Voltage	24 V≂	115 V≂	230 V~
Current consumption	25 mA	25 mA	25 mA
Continuous tone	109 000 75	109 000 77	109 000 68
Pulse tone	109 010 75	109 010 77	109 010 68



ACCESSORIES:

Bracket with protective cap (IP54) 975 109 01 (see picture on page 206)

Single surface housing 975 109 02

Double surface housing 975 109 03

Triple surface housing 975 109 04

Assembly comprises of only the surface housing. Beacons 800-802 (page 92 onwards) or 815-817 (page 94 onwards) have to be ordered additionally.



Surface housing (triple) for 2 beacons and 1 audible element (not included in assembly)

TECHNICAL DIAGRAMS:





Electr. Installation Multi-Tone Sounder



- For the 22.5 mm control panel programme
- High protection rating IP 65
- 8 different tones selectable
- Adjustable sound output



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth): 72 mm x 40 mm (Protrusion from panel)

Housing: PC/ABS-Blend; Cap: PC

Sound output: Max. 100 dB (sound output is adjustable on rear side

when mounted)

Installation mounting for Ø 22.5 mm (M 22) with anti-twist device Fixing:

Connection: Connector plug with screw terminal max. 1.5 mm²

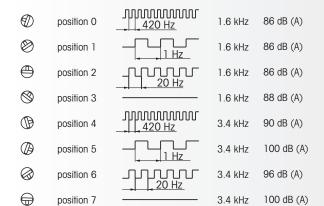
Life duration: > 5,000 hrs



Surface housing (accessory)

TONE TYPES AND FREQUENCIES:

8 tones selectable on rear side of the housing





Bracket (accessory)

₩/ **ORDER SPECIFICATIONS:**

Voltage	24 V≂	115 V~	230 V~
Current consumption	80 mA	40 mA	40 mA
	110 000 75	110 000 67	110 000 68

ACCESSORIES:

Bracket with protective cap (IP 54) Surface housing IP 65 (single)	975 109 01 975 109 02	
Surface housing IP 65 (double) for 1 installation beacon and 1 audible element	975 109 03	
Surface housing IP 65 (triple) for 2 installation beacons and 1 audible element	975 109 04	
Further information see page 199.		



TECHNICAL DIAGRAMS:

















Electronic Installation Buzzer



• Installation buzzer for use in control panels

1 TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth):42.5 mm x 10 mm (Protrusion from panel)Housing:PC/ABS-Blend; Nut: PA fibreglass, high-impactConnection:Spades 6.3 x 0.8 mm, finger proof model according

to BGV A2, when used with insulated spades

Tone frequency: c. 2,400 Hz

Fixing: Installation mounting for Ø 30.5 mm (M 30)

ORDER SPECIFICATIONS:

Voltage $24 \text{ V} = (12 - 30 \text{ V}) \qquad 230 \text{ V} \sim (110 - 240 \text{ V})$ Current consumption $20 \text{ mA} \qquad 20 \text{ mA}$

114 068 15 114 068 28

















Electronic Installation Buzzer





Cap

- Loud piezo signal device
- Low current consumption
- IP 43 with cap

- Type 118 continuous tone
- Type 119 continuous tone and pulse tone

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth): 43 mm x 13 mm (Protrusion from panel)

Housing: ABS; for UL versions: PC/ABS-Blend

Connection: Spades 6.3 x 0.8 mm, finger proof model according to

BGV A2, when used with insulated spades

Tone frequency: c. 2,400 Hz

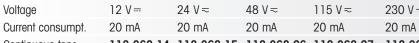
Tone type: Type 118 Continuous tone

Type 119 Continuous tone and pulse tone, c. 1 Hz,

selectable via plug-in terminal

Fixing: Installation mounting for Ø 28 mm (M 28)

₩/ **ORDER SPECIFICATIONS:**



118 068 14 118 068 15 118 068 26 118 068 27 118 068 28 Continuous tone 119 068 15 119 068 26 119 068 27 119 068 28 Continuous/pulse tone

119 002 68

975 118 00 Cap

Further variants with UL certification are available on request.



TECHNICAL DIAGRAMS:

see page 266



The Installation Buzzer 118 119 is also available in an Ex version (see page 260)





















AC Installation Buzzer



338 373



338 323

 AC buzzer for use in electrical appliances

1 TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth): 23 mm x 30.5 mm (338 273)
Tone frequency: 100 Hz

338 323 28

338 373 28

Mounting: As required
Fixing: M 3 or M 4 thread

;;;;[ORDER	SPECIFICA	TIONS:
	OKDEK	JI LOII IOF	1110113.

230 V \sim , c. 75 dB, spades,	338 273 28
fixing: M 3	

230 V \sim , c. 75 dB, solder lugs for

printed circuits, fixing: M 3

230 V~, c. 75 dB, spades 6.3 x 0.8 mm, fixing: M 3

230 V ~ , c. 75 dB, spades, **338 374 28** 6.3 x 0.8 mm, fixing: M 4

Further voltages on request.

TECHNICAL DIAGRAMS:









Installation Buzzer

All-purpose installation buzzer

• Low current consumption



I TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth): 54.5 mm x 36.5 mm **Housing:** Steel, passivated

Connection: AC: 2 wires, 215 mm long

DC: 2 wires, 50 mm long

The housing of the DC version is current-carrying

Fixing: M 3 thread

ORDER SPECIFICATIONS:

AC Version

Voltage 230 V \sim Current consumption 15 mA 382 013 68

DC Version

Voltage 6 V= 24 V=

Current consumption 100 mA 70 mA

382 013 53 382 013 55

Further voltages on request.



TECHNICAL DIAGRAMS:













AN AN

118 483/119 483 Electronic Buzzer



For wall mounting

• Type 118 483 continuous tone

Type 119 483 continuous and pulse tone

i TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 70 mm x 79.5 mm x 77 mm

Housing: ABS

Connection: Spades 6.3 x 0.8 mm,

Finger proof model according to BGV A2, when used with insulated spades

Cable entry: Cable diameter max. 9 mm

Tone frequency: c. 2,400 Hz

Tone type: Type 118 483 Continuous tone

Type 119 483 Continuous tone and pulse tone, c. 1 Hz

selectable via plug-in terminal

Fixing: Bracket mounting,

Sound outlet facing downwards

ORDER SPECIFICATIONS:

 Voltage
 24 V = (12 - 30 V) $230 \text{ V} \sim (110 - 240 \text{ V})$

 Current consumption
 20 mA 20 mA

 Continuous tone
 118 483 15 118 483 28

 Continuous / pulse tone
 119 483 15 119 483 28

Further voltages on request.



ADDITIONAL INFORMATION:

Please also see Buzzer 128 with additional advantages (see page 213)

- High protection rating IP 65
- Continuous or pulse tone selectable
- Modern design





TECHNICAL DIAGRAMS:















Buzzer



Base mounting

- · Continuous or pulse tone selectable
- Cable entry from the side possible
- Easy to mount
- High protection rating IP 65



• Adaptor for tube mounting (accessory)

i TECHNICAL SPECIFICATIONS:		
Dimensions (Ø x Height):	89 mm x 64 mm	
Housing:	PC, black	
Fixing:	Base mounting, tube mounting (accessory)	
Installation position:	Sound outlet facing downwards	
Connection:	Screw terminal with wire	
	protection max. 1.5 mm ²	
Cable entry:	Cable diameter max. 9 mm	
Tone type:	Continuous or pulse tone, selectable	
Tone frequency:	2.3 kHz	
Life duration:	> 5,000 hrs	
Duty cycle:	100 %	





Adaptor for tube mounting, plastic, for tube Ø 25 mm

ACCESSORIES:

Base for tube Ø 25 mm, plastic, incl. rubber seal

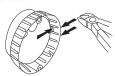
Base for tube Ø 25 mm, metal, incl. rubber seal

Tube Ø 25 mm, all anodized aluminium

100 mm 975 845 10 250 mm 975 840 25







A piece of the rim can be broken out to allow for cable entry from the side



TECHNICAL DIAGRAMS:

see page 266



Buzzer in combination with Xenon Flash or LED Permanent Light see 176 and 174.













975 420 01

975 840 90

975 840 91











- Continuous or pulse tone selectable
- Integrated mounting bracket
- Modern design
- High protection rating IP 65

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W):	83 mm x 84 mm x 91 mm	
Housing:	PC, PC/ABS-Blend, grey	
Fixing:	Bracket mounting	
Installation position:	n: Sound outlet facing downwards	
Connection:	Screw terminal with wire protection	
	max. 1.5 mm ²	
Cable entry:	Cable diameter max. 9 mm	
Tone type:	Continuous or pulse tone, selectable	
Tone frequency:	2.3 kHz	
Life duration:	> 5 000 hrs	

ORDER SPECIFICATIONS:

Voltage $24 \text{ V} = 115 - 230 \text{ V} \sim$ Current consumption ≤ 15 mA ≤ 15 mA 128 000 75 128 000 68

100 %



Duty cycle:

TECHNICAL DIAGRAMS:



Buzzer in combination with Xenon Flash or LED Permanent Light see page 180 und 178.

















Electronic Siren

• Loud compact siren



1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 54 mm x 66.5 mm x 67 mm

Housing: ABS

Tone frequency: 2,500 - 3,500 Hz

Tone type: Alternating
Connection: 2 wires, c. 450 mm long

Fixing: Metal bracket

ORDER SPECIFICATIONS:

Voltage 12 V = 24 V = Current consumption 150 mA 100 mA 123 100 54 123 200 55

TECHNICAL DIAGRAMS:



















Electronic Multi-Tone Sounder

 4 different tones can be triggered externally



1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 70 mm x 79.5 mm x 77 mm

Housing: ABS

Tone types and frequencies: Continuous tone: c. 2,700 Hz

Continuous tone: c. 530 Hz

Bell: c. 2,700 Hz (pulse 20 Hz)
Pulse tone: c. 2,700 Hz (pulse 1 Hz)

Connection: Screw terminal with wire protection max. 2.5 mm²

Cable entry: Cable diameter max. 9 mm

Fixing: Bracket mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

Voltage 12 - 24 V=
Current consumption: 80 mA

126 052 15



Please also see Multi-Tone Sounder 134 with additional advantages (see page 217)

- High protection rating IP 65
- · Choice of 8 different tones
- Extremely high sound output up to 109 dB
- Adjustable sound output























- Choice of 8 different tones • Adjustable sound output
- · Cable entry from the side possible
- Easy to mount
- High protection rating IP 65



 Adaptor for tube mounting (accessory)



Base mounting

TECHNICAL SPECIFICATIONS:

Multi-Tone Sounder

Dimensions (Ø x Height): 89 mm x 64 mm Housing: PC, black

Base mounting, tube mounting (accessory) Fixina:

Installation position: Sound outlet facing downwards Connection: Screw terminal with wire protection

max. 1.5 mm²

Cable entry: Cable diameter max. 9 mm Tone type: Selectable, see table below

Tone frequencies: See table below Life duration: > 5,000 hrsDuty cycle: 100 %



The new adaptor (accessory) allows quick and simple mounting on a tube

TONE TYPES AND FREQUENCIES:

Tone Tone type

- Horn tone (c. 110 Hz)
- 2 Continuous tone (c. 3.0 KHz)
- 3 1 Hz tone (c. 3.0 KHz)
- 4 20 Hz whistle tone (c. 3.0 KHz)
- 5 800-970 Hz rising @ 1 Hz
- 6 2400-2850 Hz rising @ 7 Hz
- 7 1200-500 Hz falling @ 1 Hz
- 8 Alternating tone 800 Hz + 1200 Hz @ 1Hz

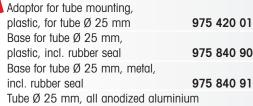
₩/ **ORDER SPECIFICATIONS:**

Voltage 24 V ≂ ≤ 80 mA Current consumption 133 000 75

ACCESSORIES:



Top view: Mounting holes integrated into the product rim allow easy mounting without having to remove the cap



100 mm 975 845 10 250 mm 975 840 25



TECHNICAL DIAGRAMS:

see page 266



Multi-Tone Sounder in combination with Xenon Flash or LED Permanent Light see page 177 and 175.











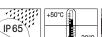














Multi-Tone Sounder



- Choice of 8 different tones
- Extremely high sound output up to 109 dB
- Adjustable sound output
- Integrated mounting bracket
- High protection rating IP 65

1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 83 mm x 84 mm x 91 mm

Housing: PC, PC/ABS-Blend, grey

Fixing: Bracket mounting

Installation position:Sound outlet facing downwardsConnection:Screw terminal with wire protection

max. 1.5 mm²

Cable entry:Cable diameter max. 9 mmTone type:Selectable, see table below

Tone frequencies: See table below Life duration: > 5,000 hrs

Duty cycle: 100 %

TONE TYPES AND FREQUENCIES:



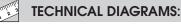
Tone Tone type

- Horn tone (c. 110 Hz)
- 2 Continuous tone (c. 3.0 KHz)
- 3 1 Hz tone (c. 3.0 KHz)
- 4 20 Hz whistle tone (c. 3.0 KHz)
- 5 800-970 Hz rising @ 1 Hz
- 6 2400-2850 Hz rising @ 7 Hz
- 7 1200-500 Hz falling @ 1 Hz
- 8 Alternating tone 800 Hz + 1200 Hz @ 1Hz

ORDER SPECIFICATIONS:

Voltage 24 V = Current consumption $\leq 80 \text{ mA}$

134 000 75



see page 266



Multi-Tone Sounder in combination with Xenon Flash or LED Permanent Light see page 181 und 179.



















Electronic Multi-Tone Sounder



- Multi-Tone Sounder in die-cast aluminium housing
- German Lloyd Approval
- Salt water resistant
- 31 different tones available
- High protection rating IP 67

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 133 mm x 161 mm x 143 mm

Housing: Die-cast aluminium

Connection: Screw terminal max. 2.5 mm² Cable entry: Cable diameter M 20 x 1.5 mm

Cable diameter 8-12 mm

Tone types and frequencies: Selectable via DIP switch, see table on the right

ORDER SPECIFICATIONS:

24 V ---115 V~ 230 V Voltage Current consumption 420 mA 120 mA 60 mA 129 052 55 129 052 67 129 052 68



ADDITIONAL INFORMATION:



Multi-Tone Sounder 129 approved according to German Lloyd -Ship Classification and Technical Monitoring

German Lloyd sets technical, quality and safety standards for the industry and the maritime sectors. In addition to the classification of ships of all types, German Lloyd is also active as a worldwide technical monitoring authority.



TECHNICAL DIAGRAMS:





















The 129 Multi-Tone Sounder offers a large choice of international signal tones for the widest spectrum of applications.

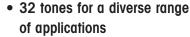
TONE TYPES AND FREQUENCIES:

Sound Sound)
www.werms	

Tone 1	Tone type	Description
1	falling 1,200-500 Hz in 1 Hz stroke	DIN 33404
2	950 Hz pulse: 3 x 500 ms ON, 500 ms OFF, Pause 1.5 sec.	ISO 8201
3	alternating 825 Hz/1,025 Hz in 2 Hz stroke	
4	continuous 950 Hz	
5	950 Hz pulse: 1 sec. ON, 1 sec. OFF	
6	500-1.200 Hz rising and falling in 3 sec.	Siren
7	554 Hz/100 ms	French fire alarm signal
	alternating 440 Hz/400 ms	AFNOR NFS 32 S 32-001
8	pulse 700 Hz: 150 ms ON, 150 ms OFF, Dauer 1 Min.	
9	pulse 800 Hz: 4 ms ON, 4 ms OFF	
10	continuous 500 Hz	
11	continuous 725 Hz	
12	continuous 825 Hz	
13	continuous 1,250 Hz	
14	continuous 1,500 Hz	
15	pulse 500 Hz: 500 ms ON, 500 ms OFF	
16	pulse 825 Hz: 500 ms ON, 500 ms OFF	
17	pulse 725: 0.7 sec. ON, 0.3 sec. OFF	
18	pulse 800 Hz: 0.25 sec. ON, 1 sec. OFF	
19	alternating 800 Hz/1,000 Hz in 2 Hz stroke	
20	pulse 825 Hz: 2.5 sec. ON, 2.5 sec OFF x 7, dann 7 sec. PULS	
21	pulse 950 Hz: 1 sec. ON, 1 sec. OFF, 3 sec. ON, 1 sec. OFF	
22	rising 500-1,200 Hz in 3 sec., 0.5 sec OFF	
23	rising 500-2,400 Hz in 3 sec.	
24	alternating 825 Hz/1,075 Hz in 1 Hz stroke	
25	alternating 500 Hz/900 Hz in 2 Hz stroke	
26	alternating 1,200 Hz/1,400 Hz in 25 Hz stroke	
27	rising 300-1,200 Hz in 3 sec.	
28	700-1,500 Hz rising and falling in 3 sec.	
29	rising 150-1,000 Hz in 10 sec., 40 sec. ON, falling in 10 sec.	
30	pulse 680 Hz: 0.875 sec. ON, 0.875 sec. OFF	
31	rising 1,400-1,600 Hz in 1 sec., falling in 0.5 sec.	NF C 48-265

Multi-Tone Sounder





- Adjustable sound output to 110 dB
- High protection rating IP 54 or IP 65
- Direct external setting of two tones possible with low voltage version
- VdS approved (Low voltage version)



TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 93 mm x 73 mm (IP 54)

93 mm x 103 mm (IP 65)

Housing:

Screw terminal max. 2.5 mm² Connection:

Cable diameter max. 12 mm (IP 54) Cable entry:

Cable gland M 20 x 1.5 mm (IP 65) Cable gland not included in assembly.

Tone types and frequencies: Selectable via DIP switch, see table on opposite page



ORDER SPECIFICATIONS:

Multi-Tone Sounder IP 54 Voltage

9-28 V= Current consumption < 30 mA red 140 110 55 white 140 910 55

Multi-Tone Sounder IP 65

Voltage 9-28 V == 110-240 V~ Current consumption < 30 mA 10 mA 140 120 68 red 140 120 55 white 140 920 55 140 920 68



ACCESSORIES:

Cable gland M 20 x 1.5 mm

975 444 01



TECHNICAL DIAGRAMS:



The Electronic Multi-Tone Sounder 140 is also available in an Ex version (see page 261)































The 140 Multi-Tone Sounder offers a large choice of international signal tones for the widest spectrum of applications.

The low voltage version allows two tones to be triggered externally.

TONE TYPES AND FREQUENCIES:

Selectable	via	חוח	OWITCH

Selectable via DIP swiich					
Tone 1 No.	Tone type	Description	Sound out	tput (dBA) (24 V)	Tone 2 Low voltage version
1	alternating 800/970 Hz in 2 Hz stroke	BS 5839-1: 2002	96	103	14
2	rising 800/970 Hz in 7 Hz stroke		93	100	14
3	rising 800/970 Hz in 1 Hz stroke	BS 5839-1: 2002, VDS tested	93	98	14
4	continuous 2,850 Hz		104	111	14
5	rising 2,400-2,850 Hz in 7 Hz stroke	VDS tested	99	105	4
6	rising 2,400-2,850 Hz in 1 Hz stroke		99	106	4
7	500-1,200 Hz rising in 3 sec., 0.5 sec OFF		93	100	14
8	falling 1,200-500 Hz in 1 Hz stroke	VDS tested; DIN 33404	90	95	14
9	alternating 2,400/2,850 Hz in 2 Hz stroke		102	109	4
10	pulse 970 Hz in 0.5 Hz stroke	Back-up-alarm BS 5839 Part 1 1988	92	100	14
11	alternating 800/970 Hz in 1 Hz stroke	BS5839 Part 1 1988	97	103	14
12	pulse 2,850 Hz in 0.5 Hz stroke		103	110	4
13	970 Hz pulse: 0.25 sec. ON / 1 sec. OFF		93	100	14
14	continuous 970 Hz	BS 5839-1: 2002	99	105	14
15	554 Hz/100 ms	French alarm signal AFNOR NFS 32 S 32-001	88	94	14
16	alternating 440 Hz/400 ms 660 Hz pulse: 150 ms ON, 150 ms OFF		87	92	16
17	· ·	Swedish alarm signal	07	92	10
17	660 Hz pulse: 1.8 sec. ON, 1.8 sec. OFF	Swedish alarm signal	89	95	17
18	660 Hz pulse: 6.5 sec. ON, 13 sec. OFF	Swedish alarm signal	89	95	18
19	continuous 660 Hz	Swedish alarm signal	89	95	19
20	alternating 554/440 Hz in 0.5 Hz stroke		89	95	20
21	pulse 660 Hz in 1 Hz stroke	Swedish alarm signal	87	93	21
22	2,850 Hz pulse: 150 ms ON, 100 ms OFF	Pedestrian crossing GB	102	109	14
23	rising 800/970 Hz in 50 Hz stroke	Low frequency BS 5839 Part 1 1988	92	98	14
24	rising 2,400-2,850 Hz in 50 Hz stroke	High frequency	99	107	4
25	970 Hz pulse: 3 x 500 ms ON, 500 ms OFF, Pause 1.5 sec.	ISO 8201 Low frequency: Evacuation	97	103	26
26	2,850 Hz pulse: 3 x 500 ms ON, 500 ms OFF, Pause 1.5 sec.	ISO 8201 High frequency	102	109	25
27	continuous 4 kHz		90	98	27
28	alternating 800/970 Hz in 2 Hz stroke	FP 1063.1 - Telecoms/BS 5839-1: 2002	96	103	10
29	alternating 988/645 Hz in 2 Hz stroke		93	100	988 Hz cont. tone
30	alternating 510/610 Hz in 2 Hz stroke		92	97	510 Hz cont. tone
31	falling 1,200-300 Hz in 1 Hz stroke		91	97	31
32	alternating 510/610 Hz in 1 Hz stroke		90	98	510 Hz cont. tone

Multi-Tone Sounder



- Adjustable sound output up to 105 dB
- 32 tones for a diverse range of applications
- 2 tones can be triggered externally
- High protection rating IP 66



1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 136 mm x 108 mm x 119 mm

Housing: ABS

Connection:Screw terminal max. 2.5 mm²Cable entry:Cable gland M 20 x 1.5 mm

(not included in assembly)

Tone types and frequencies: Selectable via DIP switch,

see table on page 221

ORDER SPECIFICATIONS:

Voltage	9-60 V	115/230 V~
Current consumption	13 mA (24 V)	20 mA (230 V)
red	139 000 55	139 000 68
grey	139 100 55	139 100 68

ACCESSORIES:

Cable gland M 20 x 1.5 mm 975 444 01

TONE TYPES AND FREQUENCIES:

Tone table see page 221. Variances possible. For further details see www.werma.com.



TECHNICAL DIAGRAMS:



Multi-Tone Sounder 139 in combination with a powerful Xenon Flash see page 186

















Audible Signal Devices

Multi-Tone Sounder





- Adjustable sound output up to 110 dB
- 32 tones for a diverse range of applications
- 2 tones can be triggered externally
- High protection rating IP 66

1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 165 mm x 136 mm x 132 mm

Housing: PC/ABS-Blend

Connection:Screw terminal max. 2.5 mm²Cable entry:Cable gland M 20 x 1.5 mm

(not included in assembly)

Tone types and frequencies: Selectable via DIP switch,

see table on page 221

ORDER SPECIFICATIONS:

Voltage	9-60 V	115/230 V~
Current consumption	120 mA (24V)	22 mA (230 V)
red	141 000 55	141 000 68
grey	141 100 55	141 100 68

ACCESSORIES:

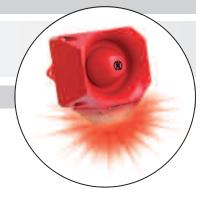
Cable gland M 20 x 1.5 mm 975 444 01

TONE TYPES AND FREQUENCIES:

Tone table see page 221. Variances possible. For further details see www.werma.com.



TECHNICAL DIAGRAMS:



Multi-Tone Sounder 141 in Combination with a powerful Xenon Flash see page 187















Electronic Multi-Tone Sounder



- Adjustable sound output up to 120 dB
- 42 tones for a diverse range of applications
- 3 tones can be triggered externally
- Duration of signal phase selectable
- High protection ration IP 66

TECHNICAL SPECIFICATIONS:

168 mm x 168 mm x 155 mm Dimensions (L x H x W):

Housing: PC/ABS-Blend

Connection: Screw terminal max. 2.5 mm² Cable entry: Cable gland M 20 x 1.5 mm (not included in assembly)

Tone types and frequencies: Selectable via DIP switch, see table on the right page



ORDER SPECIFICATIONS:

115/230 V~ Voltage 18-30 V == 130 mA (115 V) / 65 mA (230 V) Current consumption 450 mA red 142 000 55 142 000 68 grey 142 100 55 142 100 68

ACCESSORIES:

Cable gland M 20 x 1.5 mm 975 444 01







The Electronic Multi-Tone Sounder 142 is also available with a Xenon Flash see page 188





















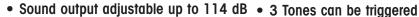
The 142 Multi-Tone Sounder offers a large choice of international signal tones for the widest spectrum of applications. The first two tones can be freely chosen. The third tone is paired with the second tone. See tone table.

TONE TYPES AND FREQUENCIES:

Tone 1+2 No	Tone type	Use	Output (dBA)	Tone 3
1	alternating 800/970 Hz in 2 Hz stroke (250 ms-250 ms)		120	14
2	rising 800/970 Hz in 7 Hz stroke (7/s)		120	14
3	rising 800/970 Hz in 1 Hz stroke (1/s)		120	14
4	continuous 2,850 Hz		111	9
5	rising 2,400-2,850 Hz in 7 Hz stroke		109	4
6	rising 2,400-2,850 Hz in 1 Hz stroke		110	4
7	500-1,200 Hz rising in 3 sec., 0.5 sec. OFF	Slow Whoop Holland	119	14
8	falling 1,200-500 Hz in 1 Hz stroke	DIN/PFEER (PAPA), DIN 33404-3, VDS tested	119	14
9	alternating 2,400/2,850 Hz in 2 Hz stroke (250 ms-250 ms)		113	4
10	pulse 970 Hz in 0,5 Hz stroke (1 sec. ON / 1 sec. OFF)	PFEER Alarm	117	14
11	alternating 800/970 Hz in 1 Hz stroke (500 ms-500 ms)		118	14
12	pulse 2,850 Hz in 0.5 Hz stroke (1 sec. ON / 1 sec. OFF)		112	4
13	970 Hz pulse: 0.25 sec. ON / 1 sec. OFF		117	14
14	continuous 970 Hz	PFEER - Toxic gas	118	8
15	554 Hz/100 ms alternating 440 Hz/400 ms	French alarm signal AFNOR NFS 32 S 32-001	115	14
16	660 Hz pulse: 150 ms ON, 150 ms. OFF	Swedish alarm signal	114	14
17	660 Hz pulse: 1.8 sec. ON, 1.8 sec. OFF	Swedish alarm signal	115	14
18	660 Hz pulse: 6.5 sec. ON, 13 sec. OFF	Swedish alarm signal	115	14
19	continuous 660 Hz	Swedish alarm signal	116	1
20	alternating 554/440 Hz in 0.5 Hz stroke (1 sec. ON / 1 sec. OFF)	Swedish alarm signal	115	19
21	pulse 660 Hz in 1 Hz stroke (500 ms-500 ms)	Swedish alarm signal	115	4
22	pulse 2,850 Hz in 4 Hz stroke (150 ms ON / 100 ms OFF)		110	4
23	rising 800-970 Hz in 50 Hz stroke		117	14
24	rising 2,400-2,850 Hz in 50 Hz stroke		110	4
25	970 Hz puls.: 3 x 500 ms. ON, 500 ms OFF, break 1.5 sec.	ISO 8201 / US Temporal	118	14
26	2,850 Hz puls.: 3 x 500 ms. ON, 500 ms OFF, break 1.5 sec.	ISO 8201 / US Temporal	112	4
27	continuous 4,000 Hz		105	6
28	alternating 800/970 Hz in 2 Hz stroke (250 ms-250 ms)		118	14
29	alternating 990/650 Hz in 2 Hz stroke (250 ms-250 ms)		117	14
30	alternating 510/610 Hz in 2 Hz stroke (250 ms-250 ms)		116	14
31	rising 300-1,200 Hz in 1 Hz stroke		118	14
32	continuous Bell		117	3
33	continuous Bell: 3x500 ms. Pulse, 1.5 sec. Silence, then repeat	Bell / US Temporal	117	14
34	alternating 1,000/2,000 Hz in 1 Hz stroke (500 ms-500 ms)	Singapore	115	4
35	pulse 420 Hz (0,625 sec.)	Australian alarm signal	118	14
36	500-1,200 Hz rising in 3,75 sec., then 0,25 sec. OFF	Australian alarm signal (Evacuation)	117	14
37	rising 1,400-1,600 Hz in 1 sec., falling in 0.5 sec.	NF C 48-265	116	14
38	500-1,200 Hz rising and falling 3 sec.	Siren	117	14
39	pulse 720 Hz: 0.7 sec. ON, 0.3 sec. OFF	German industrial alarm	118	14
40	rising 422-775 Hz in 0.85 sec., 1 sec. silence, then repeat	NFPA Whoop	118	14
41	continuous 470 Hz	Horn (USA)	114	3
42	continuous 370 Hz	Air Horn (USA)	113	3



Base Mounting



Multi-Tone Sounder

• 32 tones for a diverse range of applications

externally

Award-winning design



Dimensions (L x H x W): 109 mm x 113 mm x 152 mm

Housing: PC/ABS-Blend

Connection: Screw terminal with wire protection max. 1.5 mm² Cable entry: Membrane for cable diameter max. 13 mm

Fixing: Wall, base and ceiling mounting

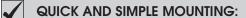
Tone types and frequencies: Selectable via DIP switch, see table on the right page

ORDER SPECIFICATIONS:

Voltage	24 V ≂	115 V~	230 V~
Current consumption	200 mA	55 mA	30 mA
	144 000 75	144 000 67	144 000 68



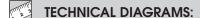
975 444 01 Cable gland M 20 x 1.5 mm (for cable strain relief) Protection rating IP 65 is provided even without cable gland







The various mounting options (wall, base or ceiling) maximise the sound output of the Multi-Tone Sounder.





Multi-Tone Sounder in combination with LED Double Flash (Page 190) or LED EVS Signal (Page 191)



















Wall mounting

The 144 Multi-Tone Sounder offers a large choice of international signal tones for the widest spectrum of applications. 3 tones can be triggered externally.

2Hz

1Hz

800 & 970

800 & 1200

TONE TYPES AND FREQUENCIES:

Tone 1	Tone type	Frequency	Description	Use	Tone 2	Tone 3
1	continuous	200		BS 5839-1:2002, VDS	440 Hz cont.	554 Hz cont.
2	rising	800 & 970	7 Hz		14	800 Hz cont.
3	rising	800 & 970	1 Hz		14	800 Hz cont.
4	continuous	2850			14	9
5	rising	2400 to 2850	7 Hz	VDS	4	2400 Hz cont.
6	rising	2400 to 2850	1 Hz		4	2400 Hz cont.
7	rising	500 to 1200	3 s, then 0.5s OFF (then repeat)		14	8
8	falling	1200 to 500	1 Hz	VDS	14	7
9	alternating	2400 & 2850	2 Hz		4	2400 Hz cont.
10	pulse	970	0.5 Hz (1s On/1s Off)	BS 5839 Part 1 1988	14	800 Hz cont.
11	alternating	800 & 970	1 Hz	BS 5839 Part 1 1988	14	800 Hz cont.
12	pulse	2850	0. Hz		4	22
13	pulse	970		0,25s On/1s Off	14	800 Hz cont.
14	continuous	970		BS 5839-1: 2002 PFEER - Toxic gas	10	8
15	alternating	554 & 440		France NFS	14	800 Hz cont.
16	pulse	660	150 ms On / 150 ms Off	Swedish	16	14
17	pulse	660	1.8s On / 1.8s Off	Swedish	17	14
18	pulse	660	6.5s On / 13s Off	Swedish	18	14
19	continuous	660		Swedish	19	31
20	alternating	554 & 440	0.5 Hz		20	19
21	pulse	660	1 Hz	Swedish	21	4
22	pulse	2850	150 ms On / 100 ms Off	GB	14	4
23	rising	800 to 970	50 Hz (low)	BS 5839 Part 1 1988	14	800 Hz cont.
24	rising	2400 to 2850	50 Hz (high)		4	2400 Hz cont.
25	pulse	970	3 x 500 ms ON / 500ms OFF / 1.5s silence, then repeat (low)	ISO 8201 US Temporal	26	14
26	pulse	2850	3 x 500 ms ON / 500 ms OFF / 1.5s silence, then repeat (high)	ISO 8201 US Temporal	25	4
27	continuous	4000			27	6
28	rising	2000 to 2850	7Hz		2000 Hz cont.	4
29	alternating	988 & 645	2Hz		988 Hz cont.	645 Hz cont.
30	alternating	510 & 610	2Hz		510 Hz cont.	610 Hz cont.



800 cont.

800 cont.

14

1200 Hz cont.

5839-1:2002

alternating

alternating

31

32

Multi-Tone Sounder



- 32 tones for a diverse range of applications
- Adjustable sound output up to 110 dB
- 3 tones can be triggered externally
- Fixing bracket for easy combination with (LED) Permanent Beacon/ **Traffic Light 890**

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 150 mm x 127 mm Housing: PC/ABS-Blend, grey

Fixing: Base mounting, fixing bracket (accessory)

Connection: Screw terminal

ORDER SPECIFICATIONS:

Cable entry: From top or bottom with cable gland

> M 20 x 1.5 mm or from the back with rubber grommet Ø 6-12 mm, included in assembly

> > 115 V~

< 55 mA

190 000 67

230 V~

< 30 mA

190 000 68

Tone types and frequencies: Selectable via DIP switch, see table on the right page

10-30 V ==

< 180 mA

190 000 55





ACCESSORIES:

FIXING BRACKET

Current consumption

Voltage

grey

Fixing bracket for one beacon 975 890 33 975 890 34 Fixing bracket for two beacons Fixing bracket for three beacons 975 890 35 Fixing bracket for four beacons 975 890 37 Mounting material and connecting grommet included in assembly.

Further information can be found on page 162.



Connection grommet for traffic light combinations 975 890 25

TUBE ADAPTOR

975 890 36 Adaptor for tube mounting

(suitable for Ø 75 mm tubes, see page 161)



The fixing bracket can be mounted pointing inwards or outwards

TONE TYPES AND FREQUENCIES:

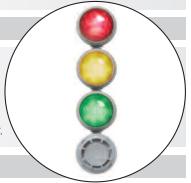
Selectable via DIP switch, see tone table on page 229.



ADDITIONAL INFORMATION:

An easy addition to an optical solution

The new multi-tone sounder 190 has been designed in the same housing as the 890 series (LED) beacons (see page 159 and 160). The sounder can therefore be effortlessly combined with up to three beacons, available in the colours red, yellow, green, blue and clear.





TECHNICAL DIAGRAMS:

see page 269

Loud Multi-Tone Sounder in combination with (LED) Beacon 890









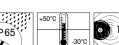












The Multi-Tone Sounder 190 offers a large choice of international signal tones for the widest spectrum of applications. 3 tones can be triggered externally.

Tone 1	Tono time	Erogueness	Description	Hee	Tone 2	Tono 2
ione i	Tone type	Frequency	Description	Use	ione 2	Tone 3
1	continuous	200		BS 5839-1:2002, VDS	440 Hz cont.	554 Hz cont.
2	rising	800 & 970	7 Hz		14	800 Hz cont.
3	rising	800 & 970	1 Hz		14	800 Hz cont.
4	continuous	2850			14	9
5	rising	2400 to 2850	7 Hz	VDS	4	2400 Hz conf
3	rising	2400 to 2850	1 Hz		4	2400 Hz conf
7	rising	500 to 1200	3 s, then 0.5s OFF (then repeat)		14	8
3	falling	1200 to 500	1 Hz	VDS	14	7
9	alternating	2400 & 2850	2 Hz		4	2400 Hz conf
10	pulse	970	0.5 Hz (1s On/1s Off)	BS 5839 Part 1 1988	14	800 Hz cont.
11	alternating	800 & 970	1 Hz	BS 5839 Part 1 1988	14	800 Hz cont.
12	pulse	2850	0. Hz		4	22
13	pulse	970		0,25s On/1s Off	14	800 Hz cont.
14	continuous	970		BS 5839-1: 2002 PFEER - Toxic gas	10	8
15	alternating	554 & 440		France NFS	14	800 Hz cont.
16	pulse	660	150 ms On / 150 ms Off	Swedish	16	14
17	pulse	660	1.8s On / 1.8s Off	Swedish	17	14
18	pulse	660	6.5s On / 13s Off	Swedish	18	14
19	continuous	660		Swedish	19	31
20	alternating	554 & 440	0.5 Hz		20	19
21	pulse	660	1 Hz	Swedish	21	4
22	pulse	2850	150 ms On / 100 ms Off	GB	14	4
23	rising	800 to 970	50 Hz (low)	BS 5839 Part 1 1988	14	800 Hz cont.
24	rising	2400 to 2850	50 Hz (high)		4	2400 Hz con
25	pulse	970	3 x 500 ms ON / 500ms OFF / 1.5s silence, then repeat (low)	ISO 8201 US Temporal	26	14
26	pulse	2850	3 x 500 ms ON / 500 ms OFF / 1.5s silence, then repeat (high)	ISO 8201 US Temporal	25	4
27	continuous	4000			27	6
28	rising	2000 to 2850	7Hz		2000 Hz cont.	4
29	alternating	988 & 645	2Hz		988 Hz cont.	645 Hz cont.
30	alternating	510 & 610	2Hz		510 Hz cont.	610 Hz cont.
31	alternating	800 & 970	2Hz	5839-1:2002	800 cont.	14
32	alternating	800 & 1200	1Hz		800 cont.	1200 Hz con







- Loud electronic horn
- High life duration up to 5,000 hrs
- Integrated mounting bracket
- High protection rating IP 65

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 83 mm x 198 mm x 91.5 mm Housing: PC, PC/ABS-Blend, grey Fixing: Wall mounting Installation position: Sound outlet facing downwards Connection: Screw terminal with wire protection max. 1.5 mm²Cable entry: Cable diameter max. 9 mm Tone frequency: c. 110 Hz Life duration: > 5,000 hrs

100 % Duty cycle:

ORDER SPECIFICATIONS:

24 V≂ 115 V~ 230 V~ Voltage ≤ 70 mA Current consumption ≤ 80 mA ≤ 70 mA 584 000 75 584 000 67 584 000 68



TECHNICAL DIAGRAMS:

see page 276



Horn in combination with Xenon Flash or LED Permanent Light see page 183 and 182















Audible Signal Devices



• Loud electronic horn

Signal Horn

- High life duration up to 5,000 hrs
- Integrated mounting bracket
- High protection rating IP 65

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 83 mm x 84 mm x 91.5 mm

Housing: PC, PC/ABS-Blend, grey

Wall mounting

Fixing: Wall mounting

Installation position: Sound outlet facing downwards

Connection: Screw terminal with wire protection

max. 1.5 mm²

Cable entry: Cable diameter max. 9 mm

Tone frequency: c. 110 Hz
Life duration: > 5,000 hrs
Duty cycle: 100 %

ORDER SPECIFICATIONS:

Voltage 24 V ≈ 115 V \sim 230 V \sim Current consumption ≤ 80 mA ≤ 70 mA ≤ 70 mA 585 000 75 585 000 67 585 000 68

\triangle

ADDITIONAL INFORMATION:

Thanks to the use of the most modern technology, the 584 and 585 horns have a life duration of up to 5,000 hours (10 times longer than conventional horns).

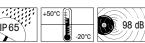
The sound output can be adjusted up to 98 dB.





TECHNICAL DIAGRAMS:











 Also available with low current consumption for use as lift alarm



TECHNICAL SPECIFICATIONS:

Dimensions (L \times H \times W): 70 mm x 79.5 mm x 77 mm

Housing: ABS

Connection: Screw terminal with wire protection,

1.0-1.5 mm² fine strand, 1.0-2.5 mm² single wire

Cable entry: Cable diameter 9 mm

Fixing: Wall mounting, sound outlet facing downwards



ORDER SPECIFICATIONS:

AC Version

Voltage 24 V~ 42 V~ 230 V~ Current consumption 190 mA 75 mA 15 mA

> 482 052 65 482 052 66 482 052 68

DC Version

Voltage 12 V == 24 V ---Current consumption 150 mA 70 mA 482 052 54 482 052 55

Lift Alarm

6 V == 12 V= Voltage 130 mA Current consumption 80 mA 482 347 13 482 347 14

Further voltages on request.



ADDITIONAL INFORMATION:

Please also see Horn 585 with additional advantages (see page 231)

- High protection rating IP 65
- Loud electronic horn
- High life duration up to 5,000 hrs
- Sound output 98 dB





TECHNICAL DIAGRAMS:





















• Small horn with trumpet

I TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 70 mm x 172 mm x 77 mm

Housing: ABS

Connection: Screw terminal with wire protection,

1.0-1.5 mm² fine strand, 1.0-2.5 mm² single wire

Cable entry: Cable diameter 9 mm

Fixing: Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:



Voltage 12 V~ 24 V~ 42 V~ 115 V~ 230 V~ Current consumpt. 330 mA 190 mA 75 mA 15 mA 15 mA 582 052 64 582 052 65 582 052 66 582 052 67 582 052 68

DC Version

Voltage 12 V = 24 V = Current consumpt. 150 mA 70 mA **582 052 54 582 052 55**

Further voltages on request.

ADDITIONAL INFORMATION:

Please also see Horn 584 with additional advantages (see page 230)

- High protection rating IP 65
- Loud electronic horn
- High life duration up to 5,000 hrs
- Sound output 98 dB





TECHNICAL DIAGRAMS:



















 Suitable for indoor and outdoor applications • Pulse tone available

I TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 148 mm x 350 mm x 152 mm

Housing: ABS

Connection: Screw terminal max. 2.5 mm

Cable entry: Rubber squeeze grommet Ø 7-10 mm

Fixing: Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

Continuous tone (AC)

Voltage 24 V \sim (50 Hz) 42 V \sim (50 Hz) 115 V \sim (50/60 Hz) 230 V \sim (50 Hz) Current consumpt. 500 mA 250 mA 200 mA 70 mA

570 052 65 570 052 66 570 052 67 570 052 68

Pulse tone (AC)

Voltage 230 V \sim (50 Hz) Current consumpt. \leq 70 mA

570 100 68

Continuous tone (DC)

Voltage 24 V = 115 V = 230 V = Current consumpt. 350 mA 70 mA 40 mA 570 052 55 570 052 57 570 052 58

Further voltages on request.

mm1 3

TECHNICAL DIAGRAMS:

see page 274



The Horn 570 is also available in an Ex version (see page 262)



















• Suitable for maritime applications

 Corrosion-proof aluminium housing

i TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 132 mm x 340 mm x 139 mm

Housing: Aluminium alloy, corrosion-proof

Connection: Screw terminal max. 2.5 mm²

Cable entry: Cable gland M 20 x 1.5 mm

Cable diameter 10-12 mm

Fixing: Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

Voltage 24 V = $115 \text{ V} \sim (50 \text{ Hz}/60 \text{ Hz})$ 230 V \sim Current consumption 350 mA 200 mA 70 mA 571 052 55 571 052 67 571 052 68



TECHNICAL DIAGRAMS:

see page 275













572

Signal Horn

• High Protection rating IP 65



1 TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 156 mm x 118 mm x 223 mm

Housing: Aluminium, grey varnish

Cap: ABS

Connection: Screw terminal max. 2.5 mm²
Cable entry: Cable gland at side, M 20 x 1.5 mm

Cable diameter 10-12 mm

Fixing: Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

Voltage 24 V= $115 \text{ V} \sim (50 \text{ Hz}/60 \text{ Hz})$ 230 V \sim Current consumption 350 mA 200 mA 70 mA

572 000 55 572 000 67 572 000 68

Further voltages on request.



TECHNICAL DIAGRAMS:

















- Modern design
- Cable gland for strain relief
- Concealed fixing screws
- High protection rating IP 65

•		
	TECHNICAL	SPECIFICATIONS
_	I LOI II VIO/ \L	01 2011 107 1110110

Dimensions (L x H x W): 178 mm x 104 mm x 207 mm Fixing dimensions (L x H): 130 mm x 160 mm Housing: PC/ABS-Blend Connection: Screw terminal max. 2.5 mm² Cable entry: Cable gland M 16 x 1.5 mm Cable diameter 5-10 mm

Fixing: Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

Voltage 24 V == 24 V \sim 42-48 V~ 115~ (50 Hz) (50/60 Hz) (50/60 Hz) (50 Hz) Current consumpt. 350 mA 500 mA 250 mA 70 mA 200 mA 573 000 55 573 000 65 573 000 66 573 000 67 573 000 68



TECHNICAL DIAGRAMS:

see page 275



The Horn 573 is also available in an Ex version (see page 263)



















Audible Signal Devices

Electronic Three Tone Gong



- Innovative, modern design
- Melodious A-major three tone sound output
- Adjustable sound output
- Multiple Gongs can be operated in parallel
- Frequency set by manufacturer
- Triggering by means of time relay or timer switch

TECHNICAL SPECIFICATIONS:			
Dimensions (L x H x W):	178 mm x 104 mm x 207		
Housing:	PC/ABS-Blend		
Connection:	Screw terminal with wire protection 0.5-2.5 mm ²		
Cable entry:	Cable gland M 16 x 1.5 mm		
	Cable diameter 5-10 mm		
Duty cycle:	Max. 5 min		
Tone type: A-major three tone			
Sound output duration:	c. 8 seconds		
Fixing: Wall mounting sound outlet facing downwards			

₩/ O	RDER SPE	CIFICATIONS	:
------	----------	-------------	---

Voltage 12 - 24 V ≈ 230 V ~

Current consumption 250 mA 40 mA

172 000 75 172 000 68



TECHNICAL DIAGRAMS:











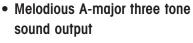






Audik

Electronic Three Tone Gong



- Adjustable sound output
- Continuous operation possible
- Multiple Gongs can be operated in parallel
- Frequency set by manufacturer
- Triggering by means of time relay or timer switch

I TECHNICAL SPECIFIC	CATIONS:
Dimensions (L x H x W):	148 mm x 350 mm x 152 mm
Housing:	ABS
Connection:	Screw terminal with wire protection
Cable entry:	Rubber squeeze grommet Ø 7-10 mm
Tone type:	A-major 3 tone
Sound output duration:	c. 8 seconds
Fixing:	Wall mounting, sound outlet facing downwards

ORDER SPECIFICATIONS:

 Voltage
 24 V =
 230 V ~

 Current consumption
 200 mA
 35 mA

 170 000 55
 170 000 68



TECHNICAL DIAGRAMS:



















• Robust alarm bell

• High protection rating IP 66

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Depth): 167 mm x 76 mm

Housing: Steel bell,

epoxy dust enamelled

Connection:Screw terminal max. 1.5 mm²Cable entry:Cable gland M 16 x 1.5 mm

Cable diameter 5-10 mm

ORDER SPECIFICATIONS:

Voltage 24 V = $110 \text{ V} \sim (50/60 \text{ Hz})$ 230 V \sim Current consumption 300 mA 90 mA 35 mA

914 052 55 914 052 67 914 052 68 (50 Hz)

914 053 68 (60 Hz)

Further voltages on request.



TECHNICAL DIAGRAMS:

see page 292















at = 98 dB(A) at \sim 100 dB(A)





ξx

Ex Signal Devices Overview

Ex (LED) Signal Towers





Optical Ex Signal Devices



Zone 2 + 22 Page 252

782 Ex LED

Rotating Beacon















Zone 1, 2, 21, 22 Page 256











Bulbs

Regulations and Requirements

LED Bulbs Bulb Overview Page 166 + 167 Page 168 + 169 Page 243 onwards

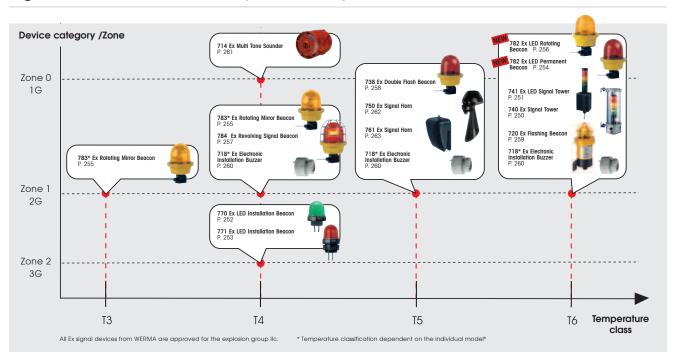
Quick-Finder

Quick-Finder – the fastest way to find the right signal device for your application!

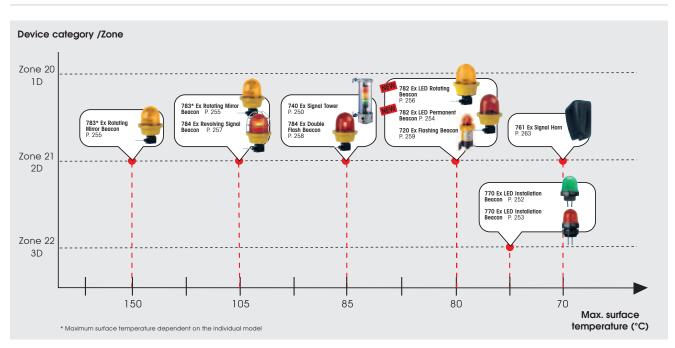
WERMA offers a comprehensive range of explosion protected signal devices. These are suitable for deployment in gas, vapour and dust atmospheres.

With our Quick-Finder you can quickly and easily locate the correct signal device for your application. If you require additional support in selecting a suitable Ex signal device, simply give us a call!

Signal Devices for Gas or Vapour Atmospheres



Signal Devices for Dust Atmospheres





Signal devices in areas with explosive hazard

Avoidance of explosions – explosion protection

Three types of explosion protection can be defined:

EXPLOSION PROTECTION

Primary explosion protection

Primary explosion protection entails preventing the formation of an explosive atmosphere by, for example, adequate ventilation.

Secondary explosion protection

Secondary explosion protection measures come into effect when an explosive atmosphere still arises despite primary explosion protection: they entail the elimination of ignition source.

Tertiary explosion protection methods:

Tertiary explosion protection methods minimise the effects of an explosion by a pressure-resistant construction or the controlled transference of the explosion pressure.

Legal basis

The member states of the European Community have set forth new EU directives in order to harmonise different European rulings. This means that national regulations come into line with the regulations within the European Community. The basis of this new legal system is the European Directive 94/9/EG dated 23.03.04. This directive defines the obligations of the manufacturer in the form of the demands made upon products manufactured encompassing electrical, and non-electrical devices as well as protection systems.

This directive is also known as the ATEX Directive in reference to its original working title "Atmosphère explosible". As it is anchored in Article 95 of the EU Agreement, its usual title is ATEX 95.

All new production devices used in areas with explosion hazard must conform to the ATEX directive as from 01.07.03. All devices and machines installed before this date may still be used. The basic standards for the construction of electrical devices are set forth in the EU Standards of the European Norm Organisation.



Manufacturers' obligations

Safety in areas with explosive hazard can only be guaranteed through close co-operation between all those involved. Co-operation between manufacturer, installer, operator, tester and the relevant controlling body is essential.

The $\pmb{\text{essential obligations}}$ for the manufacturer of $\pmb{\text{explosion}} - \pmb{\text{protected components}}$ are:

- The devices must be marked according to their field of use.
- The Conformity Assessment Procedure demands that all requirements for the awarding of the CE mark be fulfilled.
- Devices in category 1 and 2 are to be tested by a third-party testing authority to ensure that all regulations are observed. This is to be confirmed by the Type Examination Certificate.
- The manufacturer must prove that they have an appropriate quality management system.



EX S Red

Signal devices in areas with explosive hazard

Areas liable to explosion: Zone definitions

Areas liable to explosion as defined by §2 of the ElexV are areas in which a dangerous explosive atmosphere could arise due to site and production-induced conditions. In order to judge the degree of protective measures required, the areas liable to explosion are classified by the operator into zones according to the probability of an explosive atmosphere arising.



Definitions of the zones acc. to §2 Para 4 of ELEXV (96)

AREAS LIABLE TO EXPLOSION CAUSED BY FLAMMABLE GASES:

Zone 0:

Areas in which a dangerous explosive atmosphere consisting of a mixture of air and gas, vapours or mist is present continually, over a longer period or on a frequent basis.

Zone 1:

Areas in which a dangerous explosive atmosphere consisting of gases, vapours or mist is to be expected **from time to time**.

Zone 2:

Areas in which a dangerous explosive atmosphere consisting of gases, vapours or mist is not to be expected and where it does arise then in all probability only rarely and for a short period of time.

AREAS LIABLE TO EXPLOSION CAUSED BY FLAMMABLE DUST:

Zone 20

Sectors in which a dangerous explosive atmosphere consisting of a mixture of dust and air exists and is present continually, over a longer period or on a frequent basis.

Zone 21

Sectors in which a dangerous explosive atmosphere consisting of a mixture of dust and air is to be expected from time to time.

Zone 22

Sectors in which a dangerous explosive atmosphere caused by clouds of dust is not to be expected and where it does actually arise then in all probability only rarely and for a short period of time.

Device groups, categories and EPL protection level

The requirements for electrical components for use in areas liable to explosion are governed in the ATEX Directive (RL 94/9/EC) and in the standards EN 60079 and EN 61241, which are based on the two standards IEC 60079 and IEC 61241. The ATEX directive divides the electrical components into two device groups and 8 device categories. The IEC standards and the EN standards divide the devices into 8 protection levels or EPLs (Equipment Protection Levels). The device category and EPL are equivalent and indicate the zones in which the device may be used.

- Device Group 1: Electrical components in pit-gas endangered mining areas.
- Device Group II: Electrical components in other areas liable to explosion from gas and dust.



DEVICE CLASSIFICATION ACCORDING TO GROUPS, CATEGORIES AND EPL:

Device group	Group I		Group II					
Device category	Category M		Category 1		Category 2		Category 3	
	M1	M2	1G	1D	2G	2D	3G	3D
EPL protection level	Ma	Mb	Ga	Da	Gb	Db	Gc	Dc
Zone	Continuous	Switch-off	0, 1, 2	20, 21, 22	1, 2	21, 22	2	22
	use	in Ex	(Gas)	(Dust)	(Gas)	(Dust)	(Gas)	(Dust)
		atmosphere						

Exception: If electrically conductive dust occurs in zone 22, then devices of Category 1D or 2D must be used.

Signal devices in gaseous and dust atmospheres

The basic requirements for installing explosion-protected electrical components are governed in the ATEX Directive (94/9/EC). Specific construction regulations must be observed to prevent an electrical component from becoming an ignition source. The so-called ignition protection types guarantee safe operation - depending on the Ex zone, even in the event of a malfunction.

Originally, the standards EN 50014 ff governed **gases and dusts**. These formed the basis for the series of standards IEC 60079. The series of standards EN 60079 with the same content replace the standards 50014 ff. The standard EN 60079-0 is the basic standard, as it describes the general requirements. The different ignition protection types are listed in the other series of standards EN 60079.

The only ignition protection type for **dust** was the standard EN 50281 "Protection by enclosure". Additional ignition protection types were added with the introduction of the series of standards IEC 61241 and EN 61241. The old dust standard EN 50281 served as the basis for EN 61241-1 "Protection by enclosure tD". The standard EN 61241-0 is in turn the basic standard here.

As the series of standards IEC 60079 and IEC 61241 have the same structure and many points in both series are identical, IEC 61241 is currently being integrated into IEC 60079. As a result, in future there will then only be one **series of standards for gas and dust.** In accordance with this, there will also then only be one series of standards EN 60079.

The structure remains identical, and as a result the standard EN 60079-0 contains the General Requirements for both gaseous and for dust atmospheres and the ignition protection types are described in the other standards. The individual standards or ignition protection types are then designed either only for gaseous atmospheres, only for dust atmospheres or for both atmospheres.



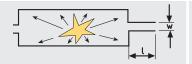
<u>Ex</u>

Signal devices in areas with explosive hazard

The following ignition protection types are used for WERMA products:

FLAME-PROOF ENCLOSURES "d"

Electrical apparatus for explosive gas atmospheres – Part 1: Flameproof enclosures "d".



GAS

GAS

GAS

DUST

GAS

GAS & DUST

DUST

If an explosion occurs inside a pressure resistant encapsulated housing it cannot break through this boundary.

INCREASED SAFETY "e"

EN 60079-7

EN 60079-1

Electrical apparatus for explosive gas atmospheres – Part 7: Increased safety "e".



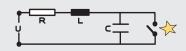
Sparks and high temperatures are made impossible

by increased safety measures.

INTRINSIC SAFETY "i"

EN 60079-11

Electrical apparatus for explosive gas atmospheres – Part 11: Intrinsic safety "i".



The electric current and voltage in the circuit is kept so low that fiery sparks, arcing or temperatures cannot occur.

INTRINSIC SAFETY "iD"

IEC 61241-11, EN 61241-11

Electrical apparatus for use in the presence of combustible dust – Part 11: Protection by intrinsic safety "iD"



The energy in the electric circuit is kept so low that sparks, electric arcs and high temperatures that could serve as ignition sources cannot occur.

NON-SPARKING "nA"

EN 60079-15

Electrical apparatus for explosive gas atmospheres – Part 15: Construction, test and marking of type of protection "n" electrical apparatus.



Sparks, arcing and hot surfaces are reliably prevented.

ENCAPSULATION "m"

IEC 60079-18, EN 60079-18 (prev.: EN 50028)

Electrical apparatus for use in explosive atmospheres — Part 18: Encapsulation "m"



Parts that could ignite an explosive atmosphere as a result of sparks are embedded in a potting compound so that the explosive atmosphere cannot be ignited.

PROTECTION BY ENCLOSURE "t"

EN 60079-31 (prev.: EN 61241-1)

Explosive atmospheres – Part 31: Equipment-Protection by enclosure "t"



The housing is dustproof. The Ex atmosphere is kept away from the ignition source, the surface temperature of the housing is restricted.

The integration of the standard EN 61241-11 intrinsic safety "iD" into the standard EN 60079-11 intrinsic safety "i" is in preparation.



Explosion groups for gases, vapours and dusts

For gases, the flammability and the ignition penetration power of an explosive mix are substance-typical properties. Explosive mixtures of air with flammable gases or vapours are divided into explosion groups I and II.

Explosion group I applies to pit gas and coal dust. It is only relevant in mining.

In **Explosion group II** the flammability of the gas increases from IIA to IIB and IIc. These define different criteria, e.g. with the ignition protection type "d-pressure-resistant encapsulation (EN 60079-1)" the requisite slit types and dimensions or, as in the protection type "i-Intrinsic safety (EN 60079-11)", the maximum permissible electricity and current ratings.

No further sub-division of explosion group II is made for other protection types.

Now the new **Explosion group III** has been added for areas with flammable dust outside of mining. The electrical components are classified in three groups, i.e. IIIA, IIIB and IIIC, depending on the type of dust concerned.

The most demanding requirements for the electrical components are placed by groups IIC and IIIc. They may also be used in the areas IIA and IIB or IIIA and IIIc. In the same way, electrical components of the groups IIB and IIIB may be used in the areas IIA and IIIA.

AREA	EXPLOSION GROUP	FLAMMABLE SUBSTANCES	FLAMMABILITY
Mining	I	Pit gas (Methane), coal dust	
Gas	IIA	Acetone, Petrol, Methanol, Propane, Toluene	relatively low
	IIB	Ethylene, City Gas	high
	IIC	Hydrogen, Acetylene, Carbon Sulphide	very high
Dust	IIIA	Flammable Lint	relatively low
	IIIB	Non-Conductive Dusts	high
	IIIC	Conductive Dusts	very high



Temperature classification of gases and vapours

The ignition temperature of explosive gaseous and vaporous atmospheres is influenced by several different factors. These include size, type and consistence of the heated surface. The **IEC 60079-4** contains a "Method of determining ignition temperature" with which it is possible to calculate the lowest practically possible temperature with relative accuracy.

Gases and vapours are classified herein in temperature classes. Explosion-protected components are laid out in their surface temperature so that ignition cannot occur on the surface.

IGNITION TEMPERATURES AND TEMPERATURE CLASSES OF EXPLOSION-ENDANGERED GAS AND VAPOUR ATMOSPHERES

Temperature classes	Ignition temperature of the explosion-liable gas/ vapour atmosphere	Permissible surface temperature of the component
TI	≥ 450°C	≤ 450°C
T2	≥ 300 ≤ 450°C	≤ 300°C
T3	≥ 200 ≤ 300°C	≤ 200°C
T4	≥ 135 ≤ 200°C	≤ 135°C
T5	≥ 100 ≤ 135°C	≤ 100°C
T6	≥ 85 ≤ 100°C	≤ 85°C



Signal devices in areas with explosive hazard

The explosion group and the temperature class define which gas and vapour atmospheres the explosion protected equipment may be deployed in. The following table indicates the temperature class and explosion group for a series of flammable gases and vapours:

EXPLOSION GROUP AND TEMPERATURE CLASSIFICATION OF GASES AND VAPOURS								
Temperature class	TI	T2	Т3	T4	T5	Т6		
Explosion group								
I	Methane	-	-	-	-	-		
IIA	Ammonia Methane Ethane Propane	Ethyl alcohol Cyclohexane n-Butane n-Hexane	Petrol Diesel	Ethanal Ethyl aether	-	-		
IIB	Town gas	Ethylene	Hydrosulphide Ethylene glycol	-	-	-		
IIC	Hydrogen	Acetylene	-	-	-	Coal sulphide		

Permissible surface temperature of electrical components in dust atmospheres



EN 50281-2-1 — Electrical apparatus for use in the presence of combustible dust — Part 2: Test methods — Section I: **Methods for determining the minimum ignition temperature of dust.**

Different values are to be expected depending on whether the dust is in the form of a gathered layer (Value A) or as an active cloud (Value B). The permissible surface temperature for component parts exposed to dust is calculated as such: 75K is deducted from value A and 2/3 of value B calculated. The smaller of the two values is the highest **permissible surface temperature.**

EXAMPLES C	OF IGNITION T	EMPERATURES	FOR S	OME [DIFFERE	NT DUS	ST TYPE	S				
Solid matter	Value A Ignition temp.	Value B Ignition temp.		Permissable surface temperature (°C) Smallest value of calculation (A-75K) and 2/3*B								
	according to EN 50281-2-1	according to EN 50281-2-1 cloud (°C)	450	300	280	260	230	215	200	180	165	160
	layer (°C)	cioud (*C)	<300	<280	<260	<230	<215	<200	<180	<165	<160	<135
Examples of natu	ral products											
Cotton	350	560			275							
Lignite	225	380										150
Grain	290	420						215				
Milk powder	340	440			265							
Examples of chen	nical-technical prod	lucts										
Soot	385	620	310									
Polyvinylchloride	380	530	305									
Sulphur	280	280							185			
Examples of meta	ıl dust											
Iron	300	310						206				
Magnesium	410	610	335									



Minimum product marking of explosion-protected components

The Directive 94/9/EG (ATEX 95) section II defines an unequivocal marking for components in explosion-protected areas. Furthermore, additional identification was required in the series of standards EN 60079 and EN 61241. This must include the following points:

- Name and address of the manufacturer
- Description of series and type
- Series number where applicable
- Details referring to the explosion protection type (examples):

GAS	CE	0102	$\langle E_{\rm X} \rangle$	II	2 G	EX	me			II	15
DUST	C€	0102	$\langle E_{X} \rangle$	II	2 D	Ex	†D	A 21	IP65		T175°C
	1	2	3	4	5	6	7	8	9	10	11
1	CE conformity marking										
2	The numb	per of the no	amed autho	rity monitor	ing produc	tion					
3	Ex Hexag	on, special	identification	on for the pr	evention of	explosions	3				
4	Device gr	oup (I or II)									
5	Device category (see page 244)										
6	Symbols to show that one or more norms from norm series EN 60079 or IEC/EN 61241) have been used. Previously, EEx was employed to indicate that it was a European standard.										
7	Abbreviation of the protection type. All these used in the component must be named e.g. "me": Main ignition protection type "m", secondary type "e". There were previously no protection types for dust atmospheres but rather just "protection via housing". This is today to be found under protection type "tD".										
8	The of protection type "tD" is determined by means of the IP test conducted according to the "A" procedure. Procedure "B" is equivalent. The device is designed for zone 21.										
9	With dust protected devices the IP degree of protection is also indicated.										

Components for Zones 2 and 22 may not bear the ATEX mark in their device classification or display the number of a monitoring authority.

Temperature classes with gases (see page 247). Maximum surface temperature for dusts.



Explosion group (II, IIA, IIB or IIC)

The **details of the authority responsible for the testing** of the component for the relevant norms must also be stated, for example:

BVS	03	ATEX	E 118	Χ
3RD PARTY TEST- ING AUTHORITY	YEAR OF TESTING	ACC. TO DIRECTIVE 94/4/EG	CONSECUTIVE NO. OF CERTIFICATE	SPECIAL CONDITIONS

An ${\it example}$ of product marking on an explosion-protected electrical component :





"Zone I : Only to be wiped with a damp cloth". The minimal marking is augmented by recommendations vital for safe use. The certificate of conformity is to be provided with every device as well as the compulsory marking. The manufacturer hereby confirms conformity with the relevant norms and clearly states upon which EU standards the CE mark is based. An instruction and mounting leaflet is to be provided with every device. These documents should be filed safely by the user for future reference.



10

Ex Signal Tower



- Zone 1 and 2, Zone 21 and 22
- Signal tower KombiSIGN in flame-proof enclosure
- · Available with up to 3 light
- Also available as LED version

i	TECHNICAL	SPECIFICATION:	S:
1	ILCIIIVICAL	JI LOHIOAHON	

Dimensions (L x H x W): 154 mm x 431 mm x 201 mm

Housing: Aluminium, glass

Connection: Screw terminal max. 2.5 mm²

Contact protection according to VDE incl. approved pressure resistant

cable gland NPT 3/4"

Explosion protection: II 2G EEx d II C T6

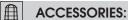
⟨Ex⟩ II 2D Ex IP66 85°C

Approval: L.C.I.E. 97 EX 6012 Technical specifications of signal tower see

840 series (page 38).

ORDER SPECIFICATIONS:

Voltage	12-230 V Bulb	24 V≂ LED
red / green	740 210 00	740 210 55
red / yellow / green	740 231 00	740 231 55



Bulb BA15d, 5 W, 24 V 955 840 35 Bulb BA15d, 5 W, 230 V 955 840 38

TECHNICAL DIAGRAMS:



The Ex Signal Tower 740 in the perfume and aroma industry

















Ex LED Signal Tower



• Zone 1 and 2

 Competitively priced **Ex LED Signal Tower**

• No additional zener barrier required

• Combination of encapsulation "m" and intrinsic safety "ib" with connection area "e"

TECHNICAL SPECIFICATIONS:

Dimensions of the Zener Barrier (L x H x W): 76 mm x 110 mm x 75 mm

Dimensions total: 2 tier (L x B x H): 76 mm x 229 mm x 75 mm

3 tier (L x B x H): 76 mm x 263 mm x 75 mm

Housing: Polyester, PC

Connection: Screw terminal max. 2.5 mm²

incl. approved cable gland "e" **Explosion protection:** (Ex) II 2G EEx me [ib] IIC T6

Approval: PTB 06 ATEX 2005

ORDER SPECIFICATIONS:

Voltage	24 V
Current consumption	< 90 mA
red / green	741 110 55
red / yellow	741 120 55
red / yellow / green	741 130 55



TECHNICAL DIAGRAMS:

see page 280



The Ex LED Signal Tower 741 warns of imminent danger in gas explosion endangered areas, e.g. in the chemical industry and paint shops



















Ex LED Installation Beacon





- Ex LED Permanent Beacon with M 20 thread
- Suitable for use in gas and dust explosion endangered areas (Zone 2 and 22)
- Extremely high light intensity
- Ideal for installation in limited space due to short thread

i TECHNICAL SPEC	IFICATIONS:
Dimensions (Ø x Height):	29 mm x 32 mm (Protrusion from panel)

Housing: PC, black Lens: PC, transparent

Connection: 2 wires, c. 115 mm long

Fixing: Installation mounting for Ø 20.5 mm (M 20 x 1.5 mm) **Explosion protection:** (a) II 3G Ex nA II (fulfills T4, when temperature at place of

operation lies between -20 and +50 °C)

(a) II 3D IP65 (fulfills T 75 °C, when temperature at place of

operation lies between -20 and +50 °C)

BVS 05 E 041 U Approval:

Seal included in assembly.

ORDER SPECIFICATIONS:

Voltage	24 V
Current consumption	< 45 mA
red	770 100 55
green	770 200 55
yellow	770 300 55
clear	770 400 55



TECHNICAL DIAGRAMS:



Mainly sidewards illumination























Ex LED Installation Beacon



- Ex LED Permanent Beacon with M 22 thread for the control panel programme
- Extremely high light intensity
- Suitable for use in gas and dust explosion endangered areas (Zone 2 and 22)

i TECHNICAL SPEC	CIFICATIONS:
Dimensions (Ø x Height):	29 mm x 32 mm (Protrusion from panel)
Housing:	PC, black
Lens:	PC, transparent
Connection:	2 wires, c. 105 mm long
Fixing:	Installation mounting for Ø 22.5 mm (M 22 x 1.5 mm)
Explosion protection:	
	$\ \textcircled{\&}\ II\ 3D\ IP65$ (fulfills T 75 °C, when temperature at place of operation lies between -20 and +50 °C)
Approval:	BVS 05 E 041 U
Seal included in assembly	

ORDER SPECIFICATIONS: 24 V ---Voltage Current consumption <45~mA771 100 55 red green 771 200 55 771 300 55 yellow clear 771 400 55



TECHNICAL DIAGRAMS:



Mainly sidewards illumination

C	ϵ	$\langle E_{X} \rangle$
C	ϵ	$\langle E_{x} \rangle$

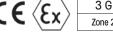
















Ex LED Permanent Beacon



- Suitable for use in gas and dust explosion endangered areas (Zone 1 and 2, Zone 21 and 22)
- Connection area "e" for simple connection
- Extremely high light intensitiy
- Can be mounted as required
- Salt water resistant

TECHNICAL SPECIFICATIONS:





Wire guard (accessory)



Clamp for tube mounting (accessory)



Mounting plate (accessory)



Bracket (accessory)

ORDER SPECIFICATIONS:

ACCESSORIES:

Voltage	24 V ==	230 V~
Current consumption	200 mA	50 mA
red	782 100 55	782 100 68
yellow	782 300 55	782 300 68

Wire guard	975 783 01
Mounting plate	975 783 02
Clamp for tube mounting 11/4"	975 783 03
Clamp for tube mounting 11/2"	975 783 04
Clamp for tube mounting 2"	975 783 05
Bracket	975 783 06

TECHNICAL DIAGRAMS:



Excellent light intensity and long life duration

















Ex Rotating Mirror Beacon



- Suitable for use in gas and dust explosion endangered areas (Zone 1 and 2, Zone 21 and 22)
- Flame-proof enclosure "d" with "e" connection area
- High life duration thanks to low wear wheel and disc drive
- Can be mounted as required
- Salt water resistant

TECHNICAL SPECIFICATIONS:

209 mm x 315 mm **Dimensions** (Ø x Height): Housing: Aluminium

Lens: Reinforced borosilicate glass

Mounting Plate: VA stainless steel Connection: Screw terminal max. 2.5 mm² Cable gland: Cable gland M 20 x 1.5 mm Cable diameter 5-13 mm

Connection area: Increased Safety "e"

Drive: Wheel and disc drive, motor in centre of gravity

Installation position: As required Mirror rotation rate: 180 r.p.m. Service life of drive: > 5,000 hrs100 % Duty cycle:

Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory)

Explosion protection: (x) II 2G Ex de IIC T3-T4 (depending on version)

(depending on version) PTB 06 ATEX 1039

Halogen bulb included in assembly. Bulb overview see pages P. 168 + 169.



Wire guard (accessory)



Clamp for tube mounting (accessory)



Mounting plate (accessory)



Bracket (accessory)

ORDER SPECIFICATIONS:

Voltage	24 V≂	24 V≂	115 V≂	230 V~	230 V~
Halogen bulb	20 W/24 V	35 W/24 V	35 W/12 V	20 W/12 V	35 W/12 V
Current consumption	900 mA	1,6 A	350 mA	110 mA	170 mA
Temperature Class (gas)	T4	T3	T3	T4	T3
Surface Temperature (dust)	105°C	150°C	150°C	105°C	150°C
red	783 110 75	783 100 75	783 100 77	783 110 68	783 100 68
yellow	783 310 75	783 300 75	783 300 77	783 310 68	783 300 68

ACCESSORIES:

Approval:

Wire guard	975 783 01
Mounting plate	975 783 02
Clamp for tube mounting 11/4"	975 783 03
Clamp for tube mounting 11/2"	975 783 04
Clamp for tube mounting 2"	975 783 05
Bracket	975 783 06

SPARE PARTS:

Halogen bulb 20 W/24 V for 24 V ≂	955 885 25
Halogen bulb 20 W/12 V for 230 V \sim	955 885 24
Halogen bulb 35 W/24 V for 24 V ≂	955 883 35
Halogen bulb 35 W/12 V for 115 V \sim , 230 V \sim	955 883 34

TECHNICAL DIAGRAMS:



2 G	2 D	
Zone 1 + 2	Zone 21 + 22	





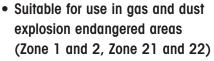




Ex LED Rotating Beacon



Ex LED Rotating Beacon with wire guard (accessory)



- Wear-free due to the absence of any moving mechanical components
- Intense rotating signal effect with low power consumption
- Connection area "e" for simple connection
- Can be mounted as required
- Salt water resistant





Dimensions (Ø x Height):	209 mm x 315 mm
Housing:	Aluminium
Lens:	Reinforced borosilicate glass
Mounting Plate:	VA stainless steel
Connection:	Screw terminal max. 2.5 mm ²
Cable entry:	Cable gland M 20 x 1.5 mm
	Cable diameter 5-13 mm
Connection area:	Increased Safety "e"
Installation position:	As required
Fixing:	Base mounting, bracket mounting (accessory),
	tube mounting (accessory)
Rotation rate:	c. 180 r.p.m.
Duty cycle:	100 %
Explosion protection:	
Approval:	PTB 06 ATEX 1039



ORDER SPECIFICATIONS:

Voltage	24 V	115-230 V~
Current consumption	150 mA	70-180 mA
red	782 120 55	782 120 68
yellow	782 320 55	782 320 68

ACCESSORIES:

Wire guard	975 783 01
Mounting plate	975 783 02
Clamp for tube mounting 11/4"	975 783 03
Clamp for tube mounting 11/2"	975 783 04
Clamp for tube mounting 2"	975 783 05
Bracket	975 783 06

(Accessories see page 257)



TECHNICAL DIAGRAMS:



Generates a distinctive rotating signal by triggering high output LEDs in sequence













Ex Revolving Signal Beacon



- Suitable for use in gas and dust explosion endangered areas (Zone 1 and 2, Zone 21 and 22)
- 3 Fresnel lenses effect light convergence and optimise visibility
- Can be mounted as required
- Low rotation rate and long life duration thanks to low wear wheel and disc drive
- Flame-proof enclosure "d" with "e"connection area
- Salt water resistant

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 209 mm x 315 mm Housing: Aluminium

Reinforced borosilicate glass Lens:

Mounting Plate: VA stainless steel

Screw terminal max. 2.5 mm² Connection: Cable gland: Cable gland M 20 x 1.5 mm Cable diameter 5-13 mm

Connection area: Increased Safety "e"

Drive: Wheel and disc drive, motor in centre of gravity

Installation position: As required

Halogen bulb: GY 6.35 35 W 12 V / 24 V

Lens rotation rate: 60 r.p.m. Service life of drive: > 5,000 hrsDuty cycle: 100 %

Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory) **Explosion protection:**

Approval: PTB 06 ATEX 1039

Halogen bulb included in assembly. Bulb overview see pages 168 + 169.



Wire guard (accessory)



Clamp for tube mounting (accessory)



Mounting plate (accessory)



Bracket (accessory)

ORDER SPECIFICATIONS:

Voltage	24 V ≂	115 V≂	230 V~
Current consumption	1,6 A	350 mA	170 mA
red	784 100 75	784 100 77	784 100 68
yellow	784 300 75	784 300 77	784 300 68

ACCESSORIES:

975 783 01
975 783 02
975 783 03
975 783 04
975 783 05
975 783 06

SPARE PARTS:

Halogen bulb 35 W/24 V for 24 V \approx 955 883 35 Halogen bulb 35 W/12 V for 115 V \sim , 230 V \sim 955 883 34

















Ex Double Flash Beacon



- Suitable for use in gas and dust explosion endangered areas (Zone 1 and 2, Zone 21 and 22)
- Flame-proof enclosure "d" with "e" connection area
- High flash power from two consecutive flashes
- Can be mounted as required
- Salt water resistant

TECHNICAL SPECIFICATIONS:

Dimensions (Ø x Height): 209 mm x 315 mm

Housing: Aluminium

Reinforced borosilicate glass Lens: **Mounting Plate:** VA stainless steel

Connection: Screw terminal max. 2.5 mm² Cable gland: Cable gland M 20 x 1.5 mm Cable diameter 5-13 mm

Connection area: Increased Safety "e" Installation position: As required

15 Ws Flash energy: Flash frequency:: 1 Hz

Life duration: 4 x 106 flashes

Fixing: Base mounting, bracket mounting (accessory),

tube mounting (accessory) (Ex) II 2G Ex de IIC T5

Explosion protection: €x | II 2D Ex tD A21 IP 66 T 85 °C − T 90 °C

(depending on the voltage)

Approval: PTB 06 ATEX 1039



Wire guard (accessory)



Clamp for tube mounting (accessory)



Mounting plate (accessory)



Bracket (accessory)

ORDER SPECIFICATIONS:

Voltage	24 V ==	115 V~	230 V~	
Current consumption	700 mA	300 mA	200 mA	
Surface Temp. (dust)	85 °C	90 °C	85 °C	
red	738 100 55	738 100 67	738 100 68	
yellow	738 300 55	738 300 67	738 300 68	

ACCESSORIES:

Wire guard	975 783 01
Mounting plate	975 783 02
Clamp for tube mounting 11/4"	975 783 03
Clamp for tube mounting 11/2"	975 783 04
Clamp for tube mounting 2"	975 783 05
Bracket	975 783 06



TECHNICAL DIAGRAMS:



The Ex Double Flash Beacon 782 provides signalling in a range of different explosion protected areas



















Ex Flashing Beacon



- Zone 1 and 2
- Zone 21 and 22

- Compact flashing beacon
- Improved temperature range

i TECHNICAL SPECIFICATIONS:					
Dimensions (L x H x W):	110 mm x 285 mm x 129 mm				
Housing:	Aluminium				
Lens:	Reinforced borosilicate glass				
Wire guard:	Rust-proof steel, powder-coated				
Connection:	Screwable 1.5 mm² fine-strand, 2.5 mm² single-wire				
Cable entry:	Cable gland M 20 x 1.5 mm Cable diameter 6-9 mm				
Life duration:	5 x 10 ⁶ flashes				
Explosion protection:	 \begin{align*} \text{\text{\$\omega\$}} & \text{\text{\$\omega\$}				
Approval:	PTB 01 ATEX 1057				
Fixing:	Bracket mounting				
Flash energy:	c. 15 Ws				
Flash frequency:	1 Hz				



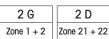
ORDER SPECIFICATIONS:

Voltage	24 V	230 V~
Current consumption	1 A	200 mA
red	720 101 55	720 101 68
yellow	720 301 55	720 301 68

TECHNICAL DIAGRAMS:

















Ex Electronic Installation Buzzer

- Zone 1 and 2
- Intrinsically safe Ex installation buzzer
- For use with a Zener Barrier
- IP 43 with cap
- Low current consumption
- Continuous tone





Dimensions (Ø x Height): 43 mm x 13 mm (Protrusion from panel)

Housing:

Connection: Spades 6.3 x 0.8 mm

Audio frequency: c. 2,400 Hz Duty cycle: 100 %

Explosion protection: DMT 98 ATEX E 005 X Approval: Maximum values of the Zener barrier: Ui: 40 V = , Ii: 660 mA

Minimum values of the Zener barrier: for 24 V ---

15 V = /20 mA

Maximum Input Power Pi: Temp.-Max. surrounding temperature

> classes + 40°C + 50°C + 60°C Pi = 1.3 WPi = 1.2 WPi = 1.0 WT5 Pi = 0.82 WPi = 0.66 WPi = 0.52 WT6 Pi = 0.6 WPi = 0.45 WPi = 0.3 W



Cap (accessory)

ORDER SPECIFICATIONS:

Voltage 24 V ---Current consumption 20 mA

718 000 55



Zener Barrier (accessory)

ACCESSORIES:

PC/ABS-Blend Cap (IP 43) 975 118 00 Zener Barrier 975 714 01



TECHNICAL DIAGRAMS:













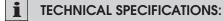




Ex Multi-Tone Sounder



- Zone 0, 1 and 2
- 26 tones for a diverse range of applications
- For use with a Zener Barrier
- Adjustable sound output to 103 dB
- High protection rating IP 65
- Direct external setting of two tones possible



93 mm x 103 mm Dimensions (Ø x Height):

ABS Housing:

Connection: Screw terminal max. 2.5 mm² Cable entry: Cable diameter max. 12 mm

100% Duty cycle:

Tone types and frequencies: Selectable via DIP switch,

see table below

Fixing: Wall mounting, base mounting Installation position: Sound outlet must not face upwards

 II 1G EEx ia IIC T4 **Explosion protection:** BASEEFA 06 ATEX 0161 Approval:



ORDER SPECIFICATIONS:

Voltage 24 V ---Current consumption 14 mA

714 000 55



Zener Barrier (accessory)

ACCESSORIES:

Zener Barrier 975 714 01



TONE TYPES AND FREQUENCIES:

selectable via DIP switch

Ton A No.	Tone type	Ton A No.	Tone type
1	alternating 800/970 Hz in 2 Hz stroke	14	continuous 970 Hz
2	rising 800/970 Hz in 7 Hz stroke	15	554 Hz/100 ms alternating 440 Hz/400 ms
3	rising 800/970 Hz in 1 Hz stroke	16	660 Hz pulse: 150 ms ON, 150 ms OFF
4	continuous 2,850 Hz	17	660 Hz pulse: 1.8 sec. ON, 1.8 sec OFF
5	rising 2,400-2,850 Hz in 7 Hz stroke	18	660 Hz pulse: 6.5 sec. ON, 13 sec OFF
6	rising 2,400-2,850 Hz in 1 Hz stroke	19	continuous 660 Hz
7	500-1,200 Hz rising in 3 sec., 0.5 sec OFF	20	alternating 554/440 Hz in 0.5 Hz stroke
8	falling 1,200-500 Hz in 1 Hz stroke	21	pulse 660 Hz in 1Hz stroke
9	alternating 2,400/2,850 Hz in 2 Hz stroke	22	2,850 Hz pulse: 150 ms ON / 100 ms OFF
10	pulse 970 Hz in 0.5 Hz stroke	23	rising 800/970 Hz in 50 Hz stroke
11	alternating 800/970 Hz in 1 Hz stroke	24	rising 2,400-2,850 Hz in 50 Hz stroke
12	pulse 2,850 Hz in 0.5 Hz stroke	25	970 Hz pulse: 3 x 500 ms ON, 500 ms OFF, 1.5 sec. pause
13	970 Hz pulse: 0.25 sec. ON / 1 sec. OFF	26	2,850 Hz pulse: 3 x 500 ms ON, 500 ms OFF, 1.5 sec. pause



TECHNICAL DIAGRAMS:

















Ex Signal Horn



• Zone 1 and 2

• Fully encapsulated

• Silicone free

TECHNICAL SPECIFICATIONS:

Dimensions (L x H x W): 148 mm x 360 mm x 152 mm

PC / ABS-Blend Housing:

Connection: Cable 3 m, 2 x 0.75 mm²

Fixing: Bracket mounting, sound outlet facing downwards

Explosion protection 🖾 II 2G Ex mb II T5 Approval: BVS 03 ATEX E 118X

ORDER SPECIFICATIONS:

Voltage	24 V	24 V~	48 V~	115 V~		230 V~
Voltage	21,6 V	21,6 V	37,8 V	102,5 V	108 V	208 V
range	26,4 V	26,4 V	52,8 V	126,5 V	131 V	250 V
				(50 Hz)	(60 Hz)	(50 Hz)
Current consumpt.	350 mA	450 mA	220 mA	205 m	nA	70 mA
	750 000 55	750 000 65	750 000 66	750.0	00 67	750 000 68

TECHNICAL DIAGRAMS:



The Ex Signal Horn 750 warns of imminent danger in the chemical industry and paint shops

















Ex Signal Horn



- Zone 1 and 2, Zone 21 and 22
- IP 65 for indoor and outdoor applications
- Flexible mounting possibilities

 Suitable for use in areas liable to explosion caused by both gas or dust without the need for additional accessories

i	TECHNICAL	SPECIFICATIONS:
---	-----------	-----------------

Dimensions (L x H x W):	178 mm x 104 mm x 207 mm	7
Fixing dimensions (L x H):	130 mm x 160 mm	
Housing:	PC	
Connection:	CAGE CLAMP® max. 2.5 mm²	
Cable entry:	Cable gland M 16 x 1.5 mm	
	Cable diameter 6.5-9.5 mm	
Fixing:	Wall mounting base mounting	

Approval: BVS 03 ATEX E 118X

ORDER SPECIFICATIONS:

Voltage	24 V ==	24 V~	48 V~	115 V	'∼	230 V~
Voltage	21.6 V	21.6 V	37.8 V	102.5 V	108 V	208 V
range	26.4 V	26.4 V	52.8 V	126.5 V	131 V	250 V
				(50 Hz)	(60 Hz)	(50 Hz)
Current consumpt.	350 mA	450 mA	220 mA	205 n	nA	70 mA
	761 000 55	761 000 65	761 000 66	761 0	00 67	761 000 68



TECHNICAL DIAGRAMS:

see page 281



The Ex signal horn 761 can be used for a range of applications in gas and dust explosion endangered areas, e.g. in joinery and wood processing plants.

















Our Technical Diagrams

On the following pages you will find the technical diagrams for our products. The dimensions are always stated in millimetres. Please note that the diagrams are not to scale.

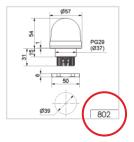
Reference on the product page

In order to be able to find the technical diagrams for your desired product even more quickly, there is a reference on the relevant product page stating the page number for the corresponding diagram located in the "Technical diagrams" section



Layout of the technical diagrams

The technical diagrams are in the numerical order of the first three digits of the article number.



Technical diagrams for accessories

The technical diagrams for our extensive accessories are in numerical order of to the full article number (from page 292 onwards).



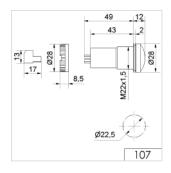
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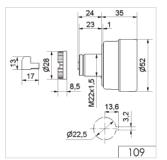
You are welcome to request the technical diagrams in digital form. The relevant 3D models, instruction leaflets and connection diagrams can be obtained from us or downloaded from our homepage at any time.

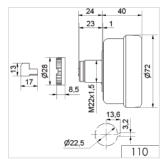
Simply select the desired product or search for it by article number, then download the file and save it locally for your further use.

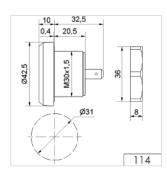


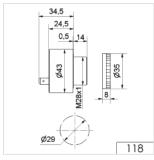
Technical Diagrams

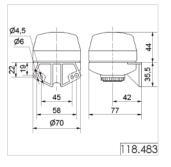


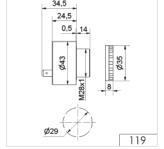


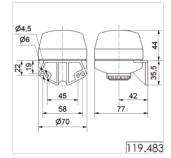


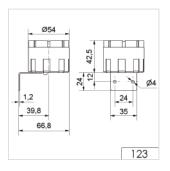


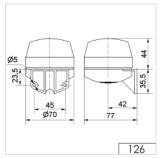


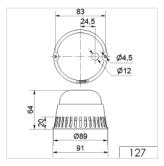


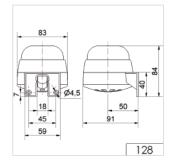


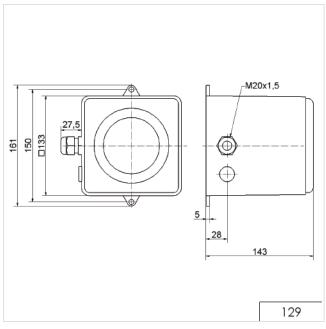


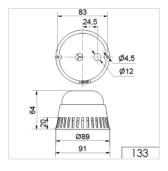


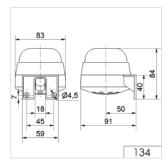




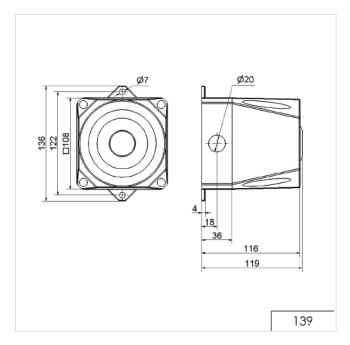


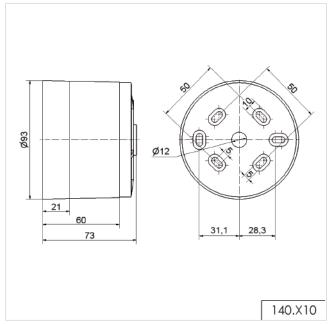


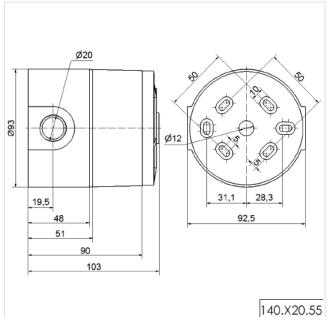


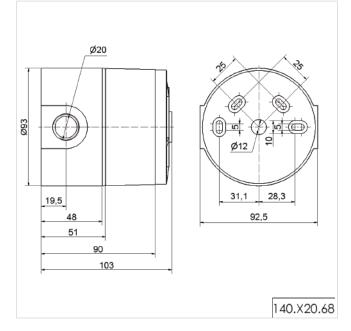








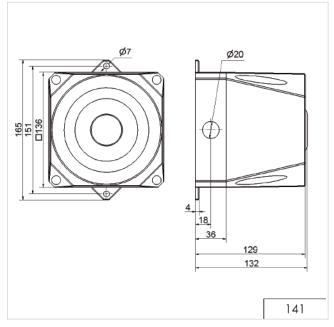


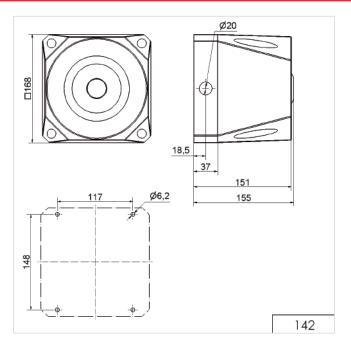


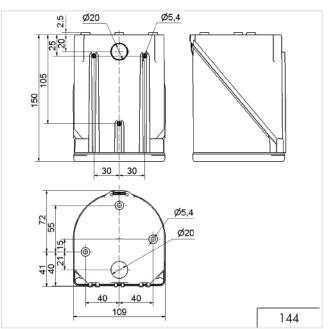
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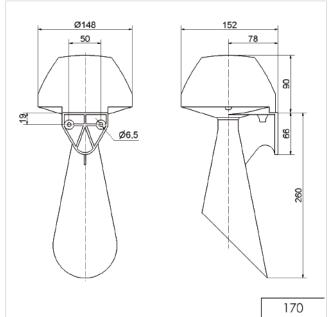
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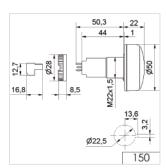
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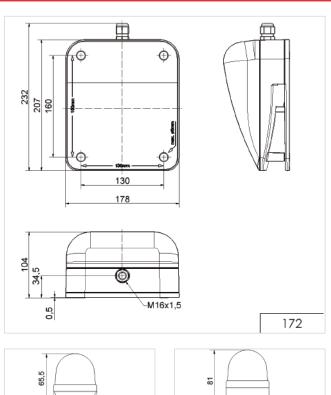


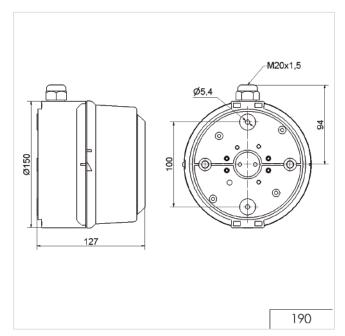


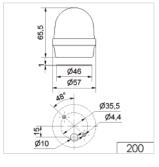


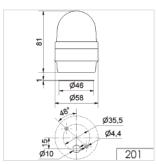


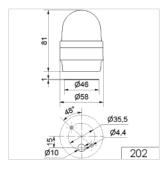


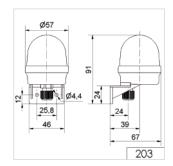


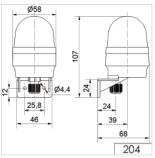


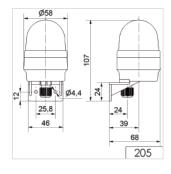


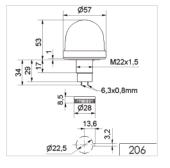


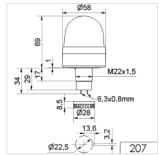


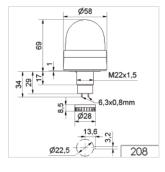


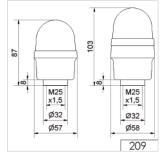


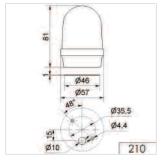


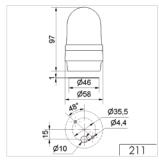








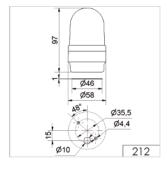


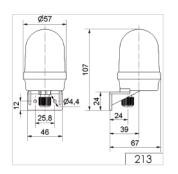


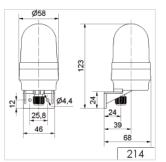
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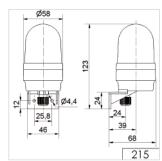
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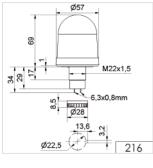
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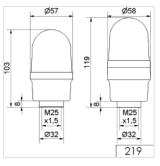


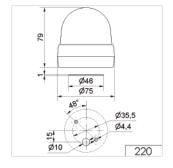


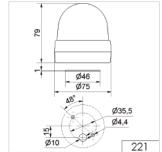


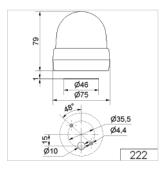


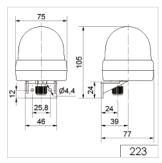


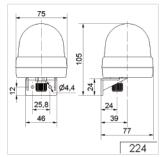


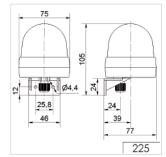


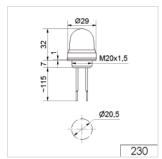


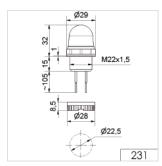


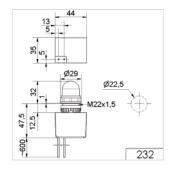


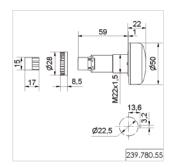




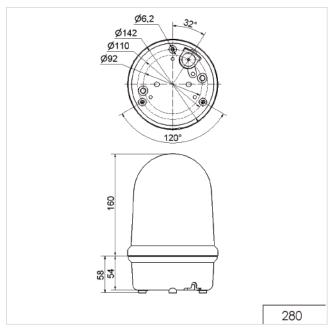


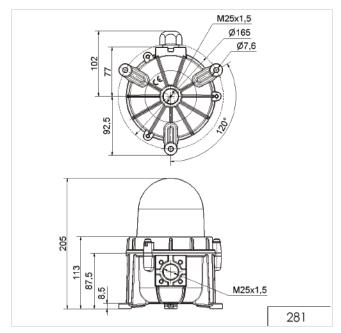


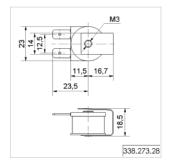


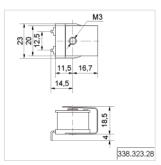


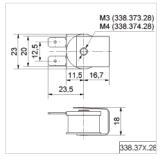


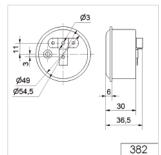


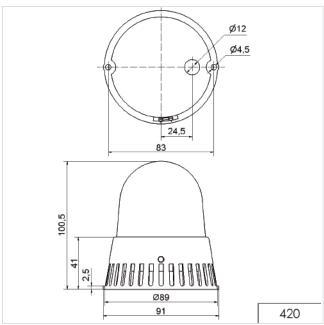


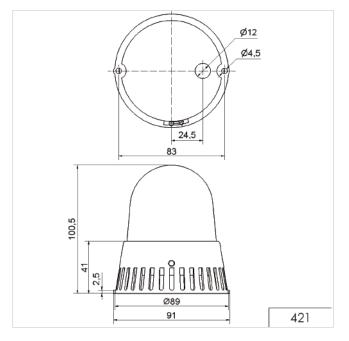








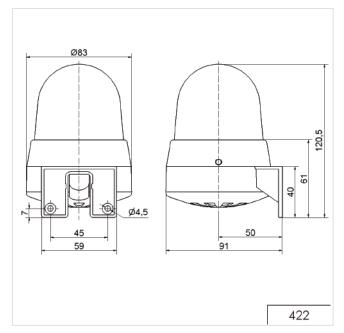


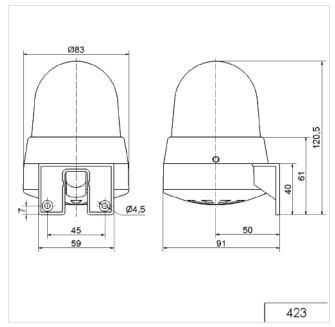


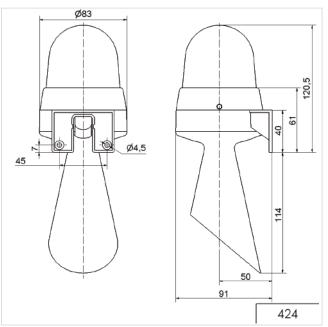
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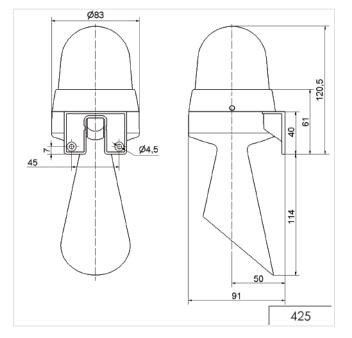
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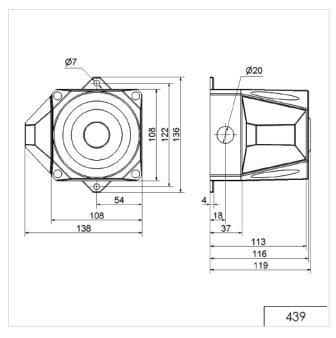


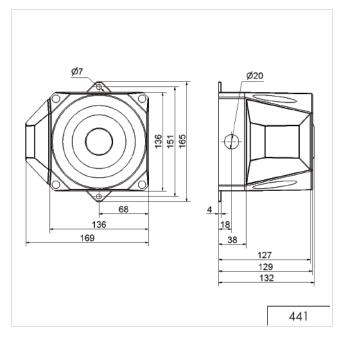


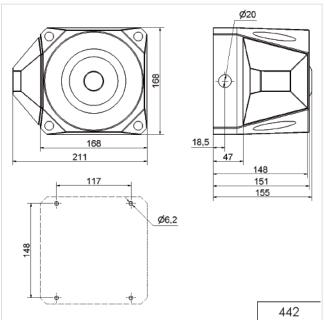


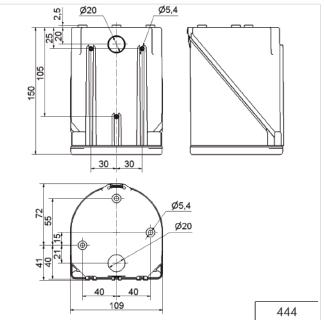


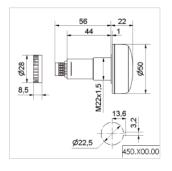


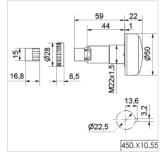




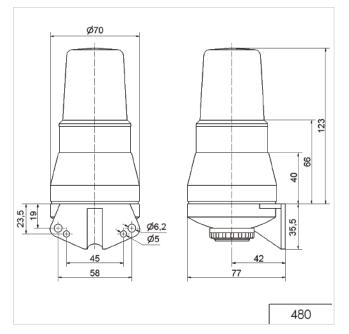


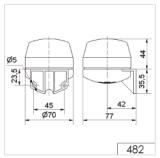


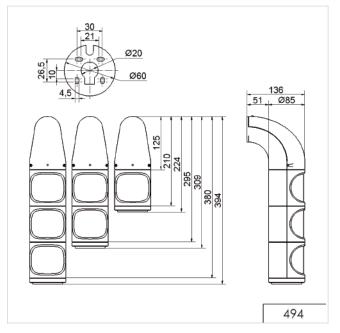


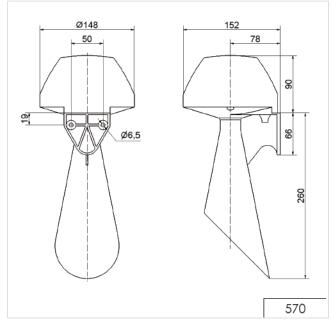


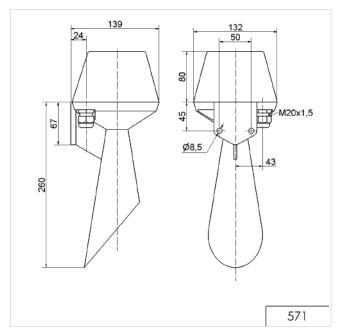
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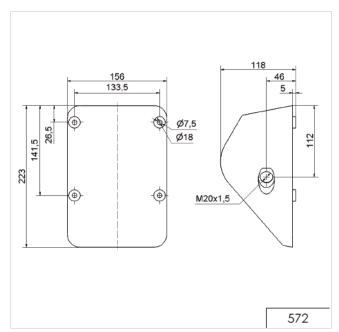


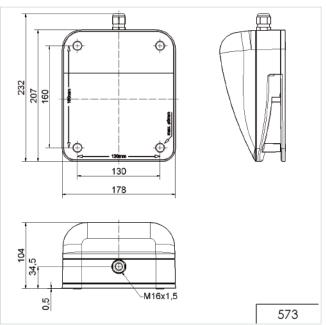


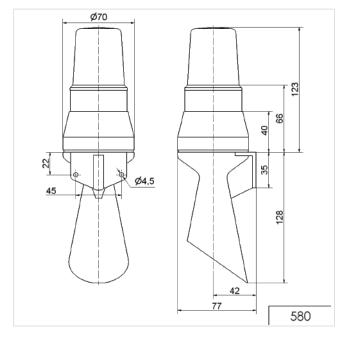






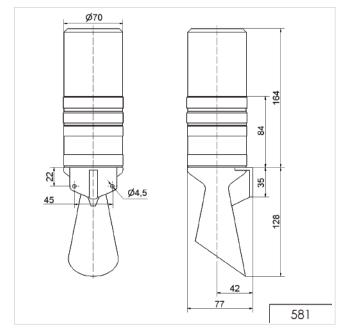


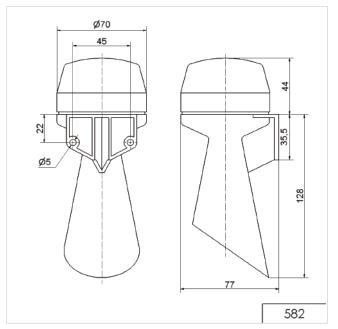


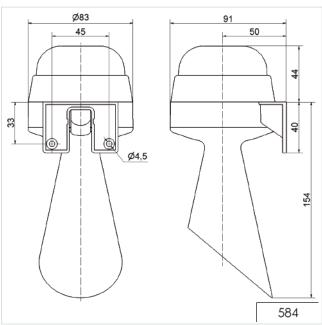


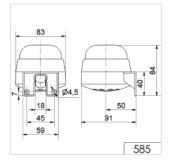
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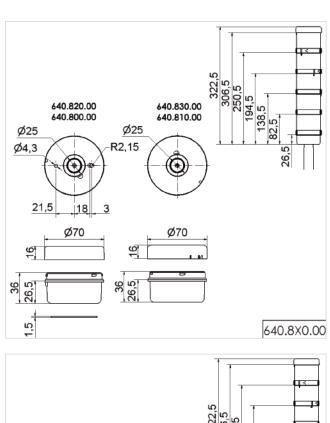
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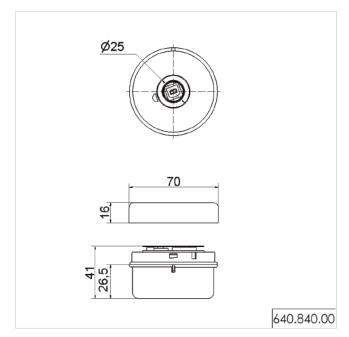


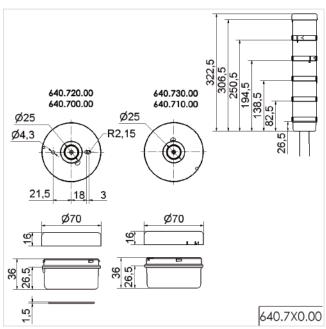


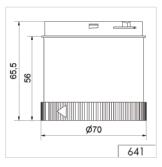


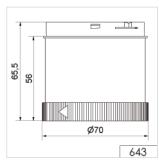


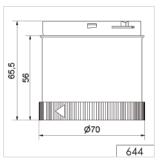






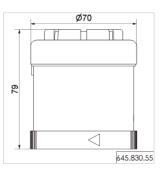


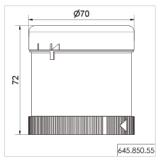








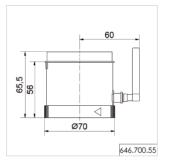




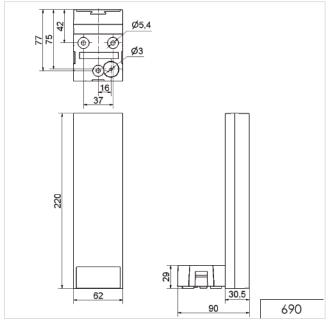
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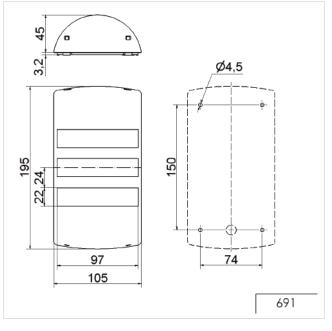


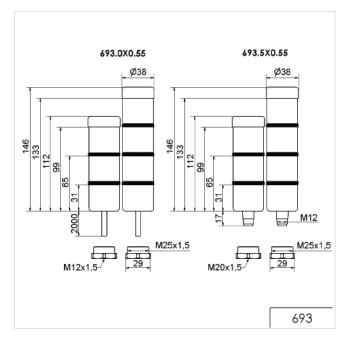


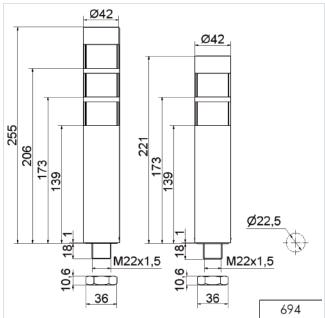




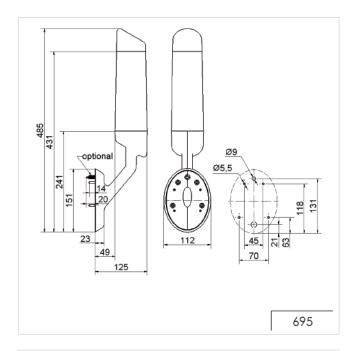


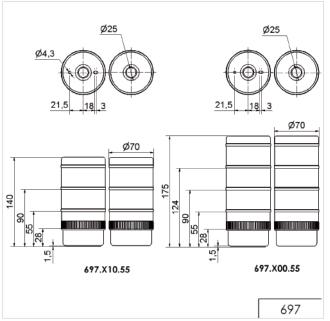


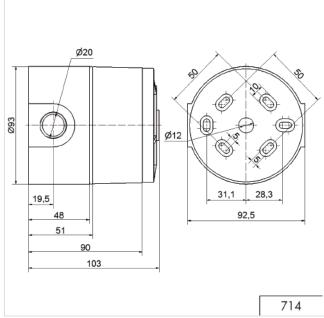


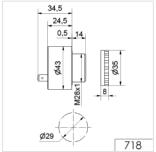






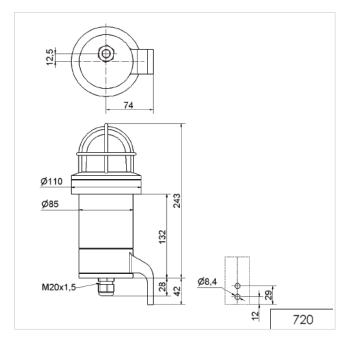


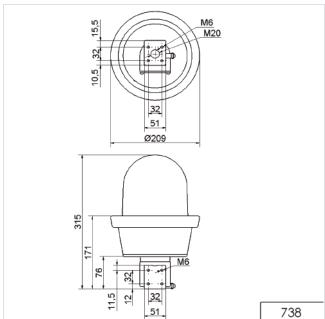


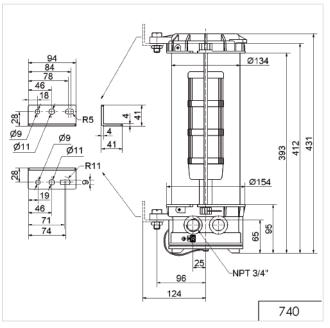


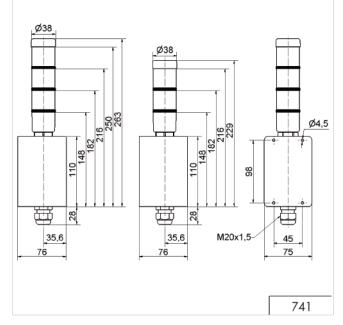
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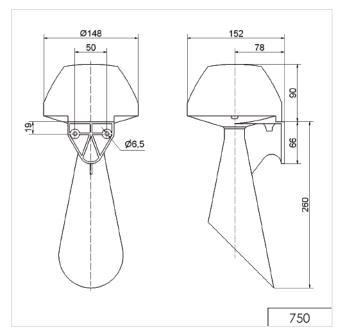


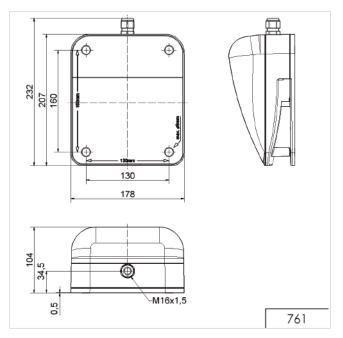


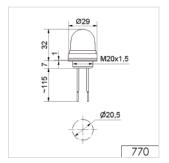


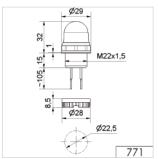


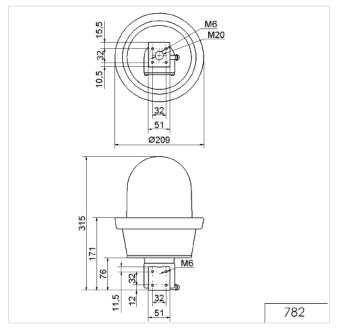






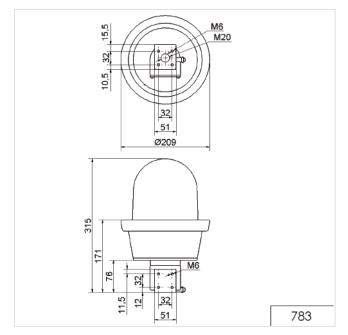


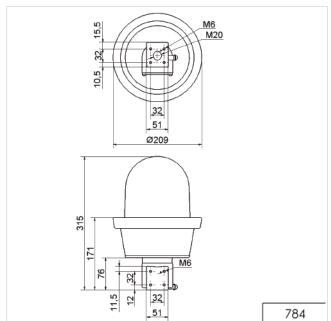


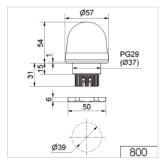


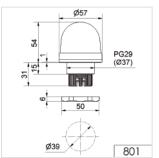
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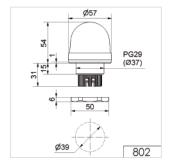
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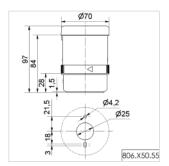


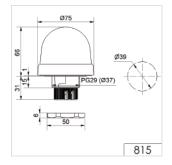


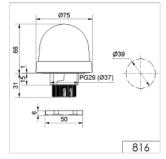


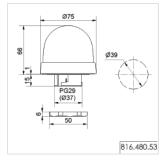


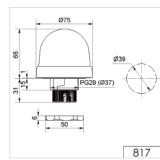


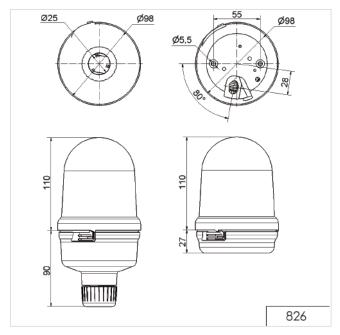


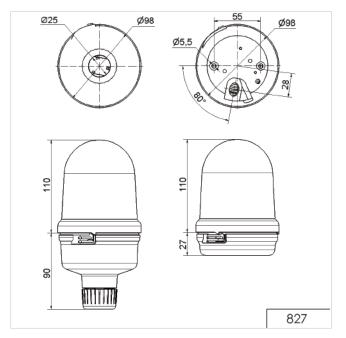


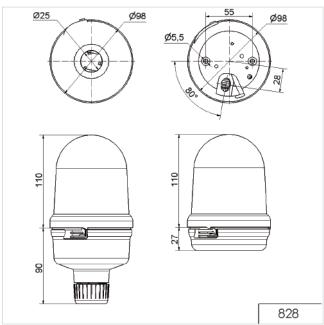


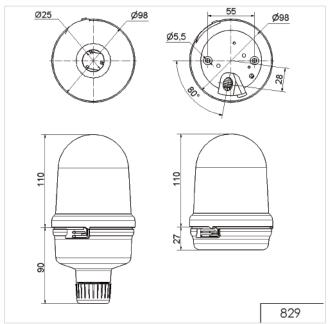








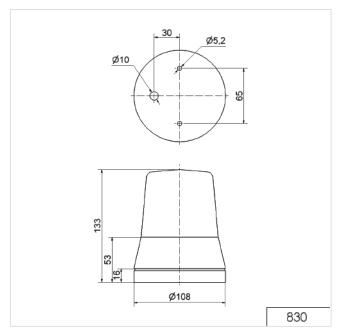


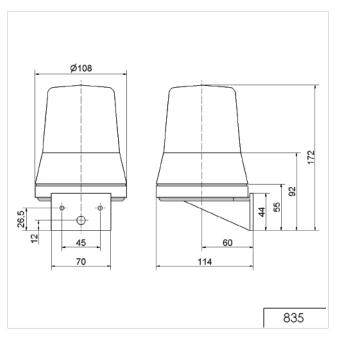


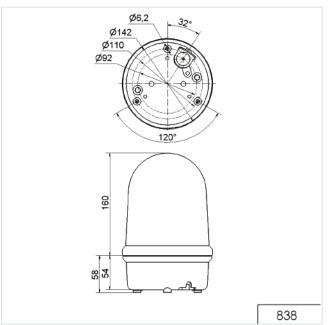
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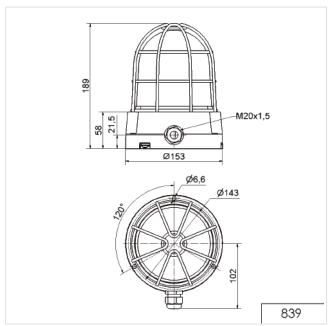
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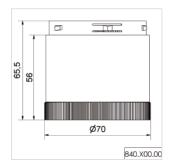
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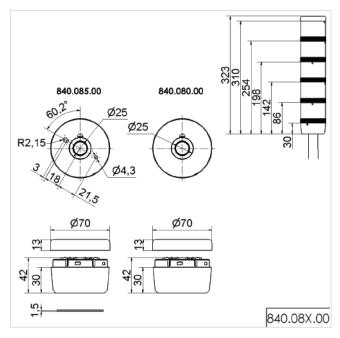


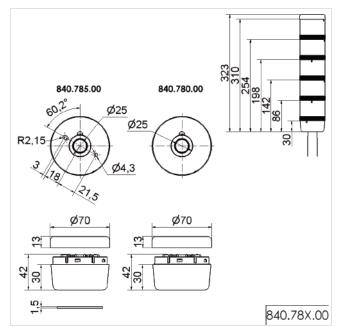


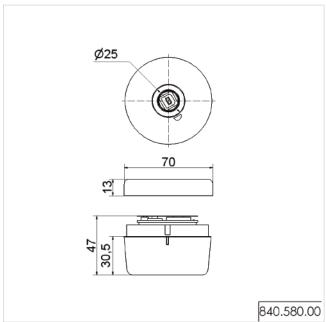


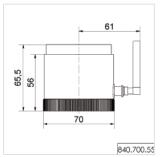


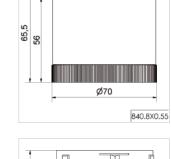


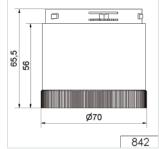


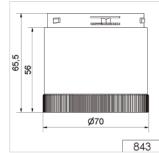










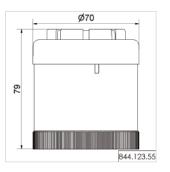


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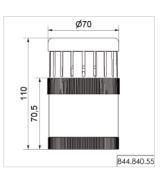
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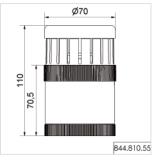
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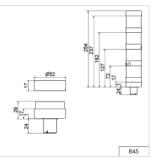


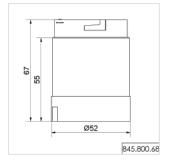


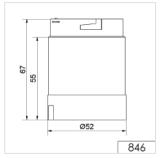


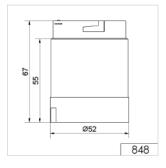


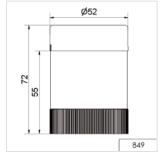




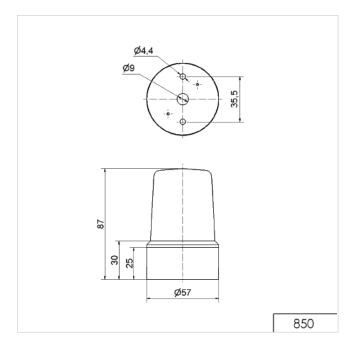


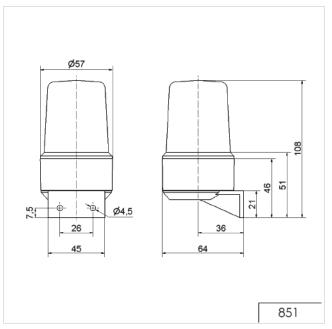


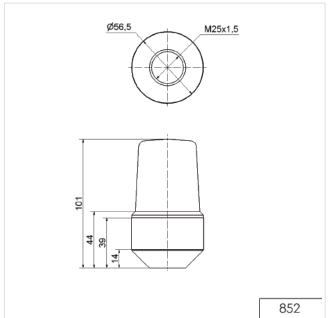


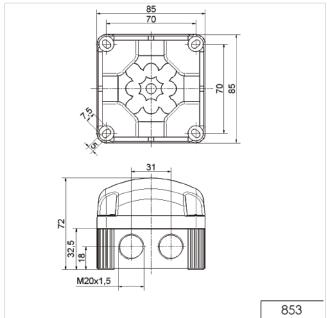








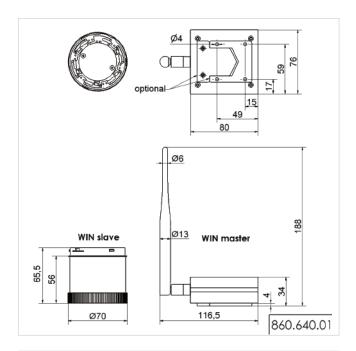




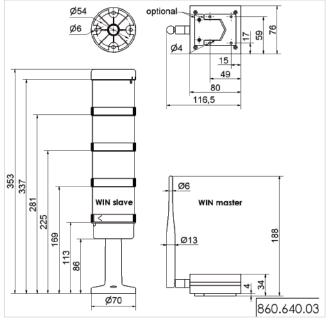
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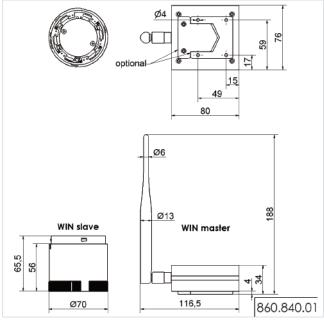
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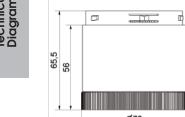




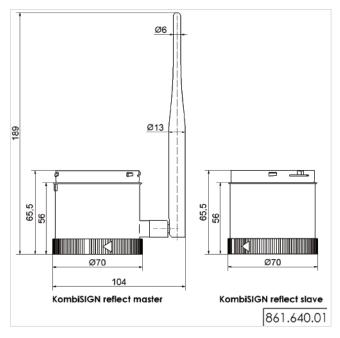


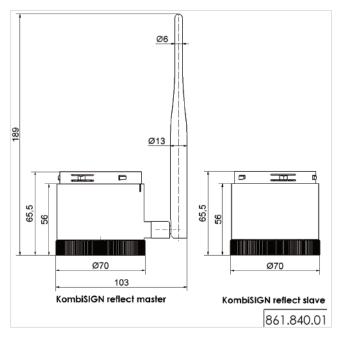


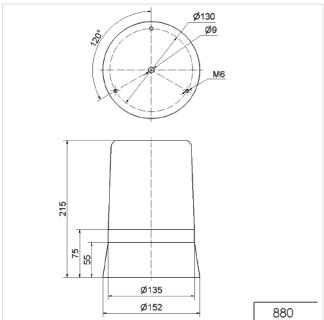


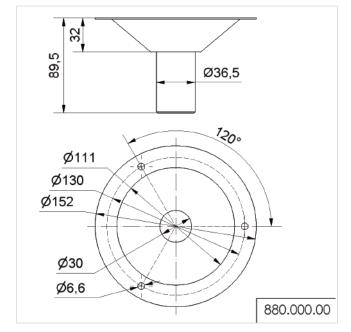


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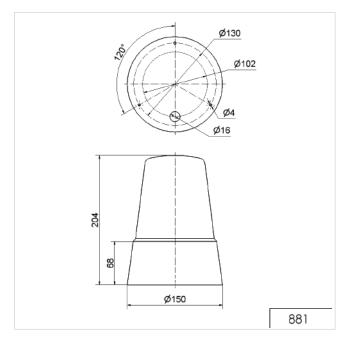


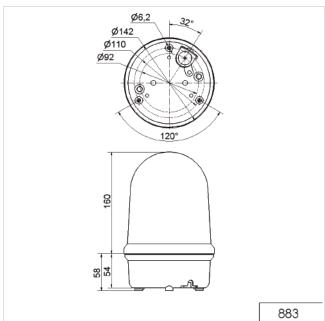
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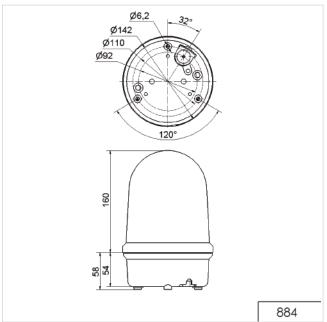
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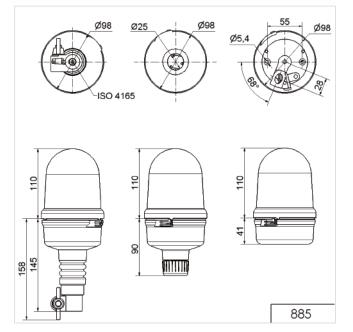
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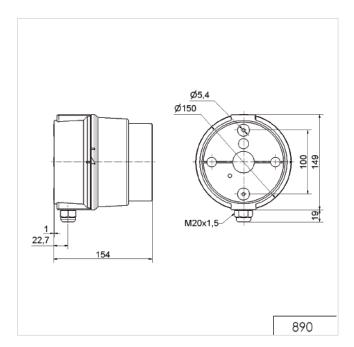


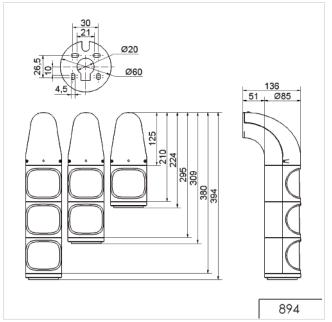


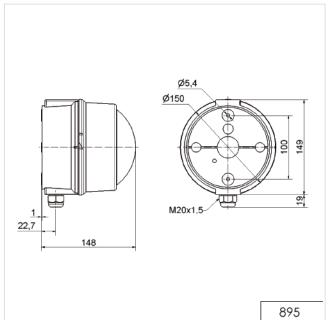


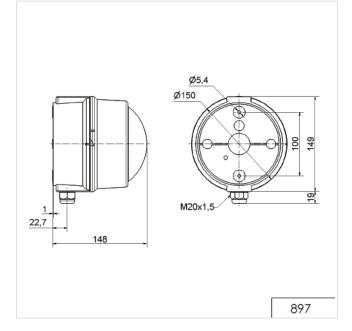










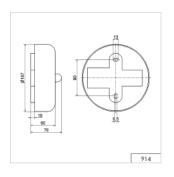


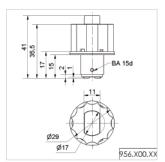
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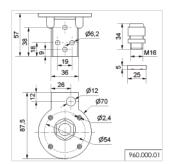
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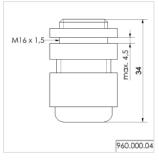
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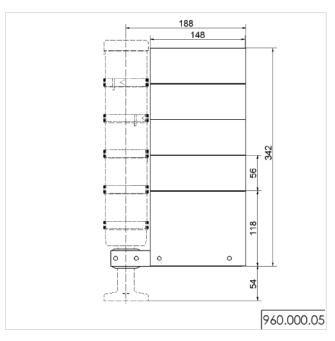


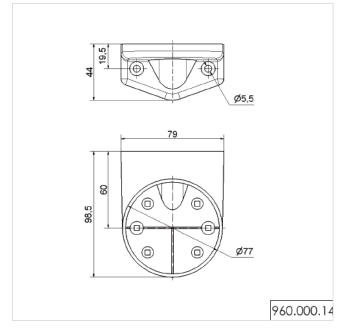


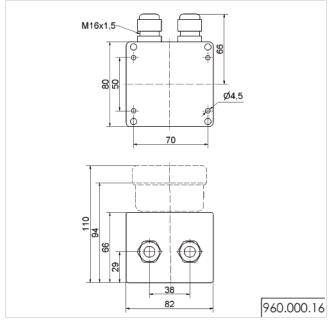


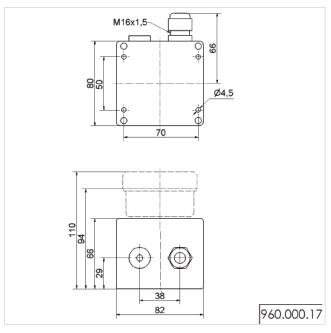


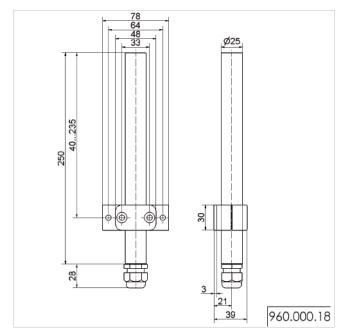


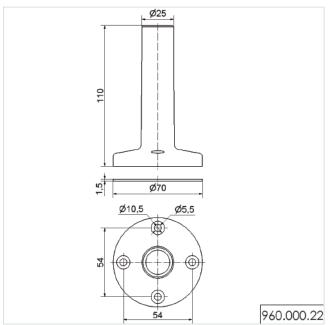


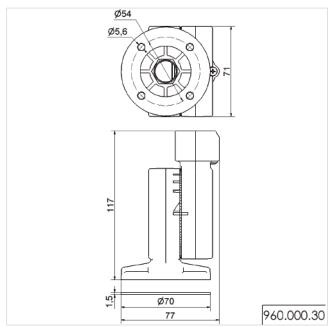


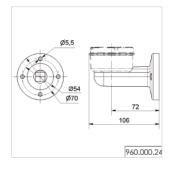


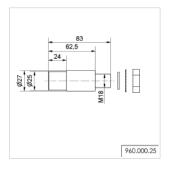








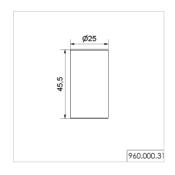


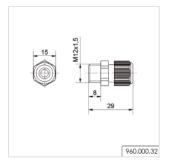


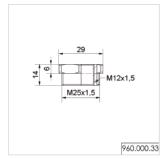
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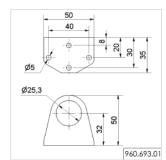
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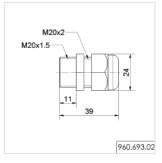
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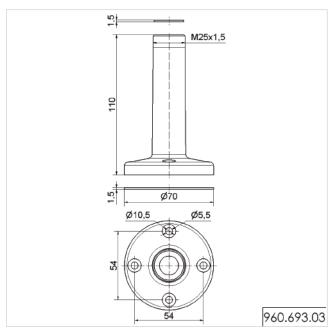


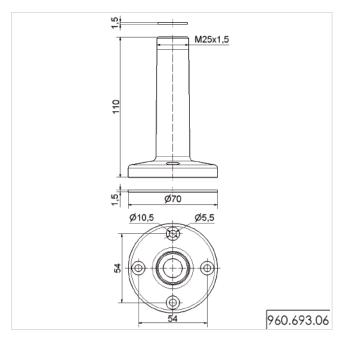


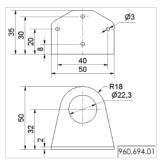




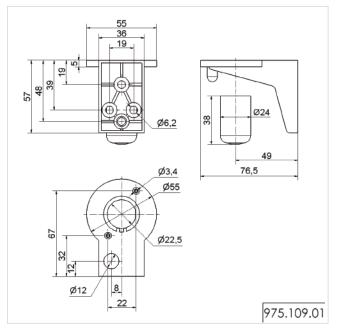


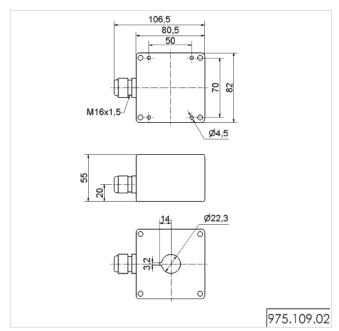


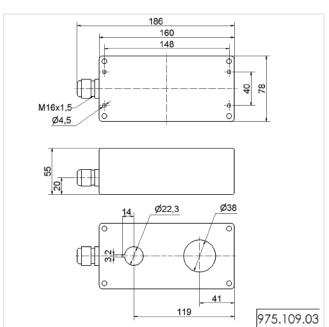


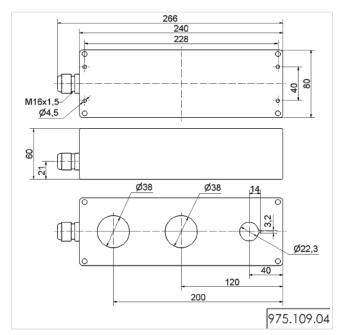








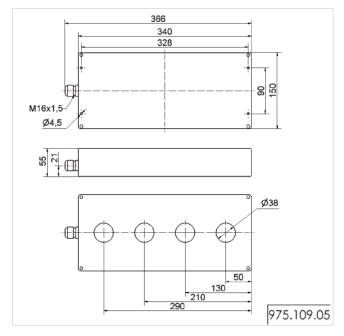


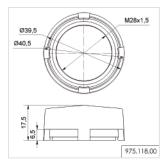


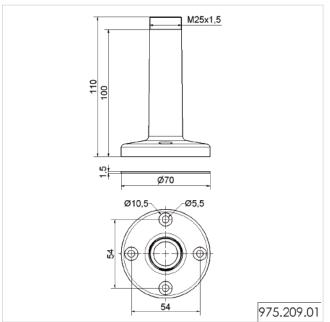
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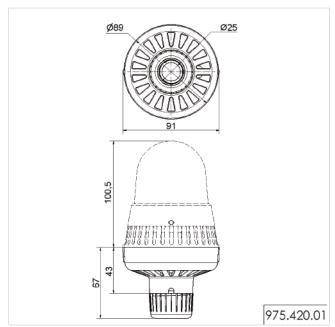
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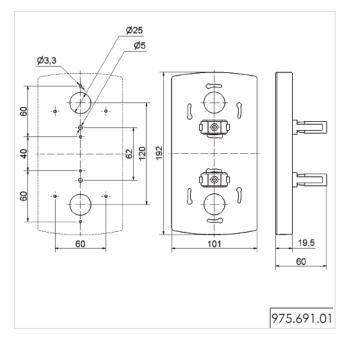


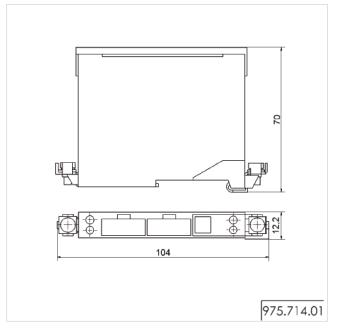


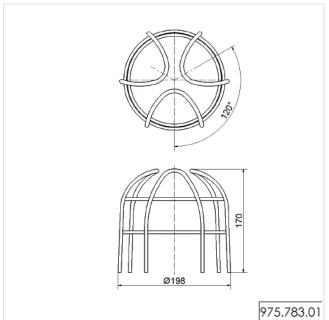


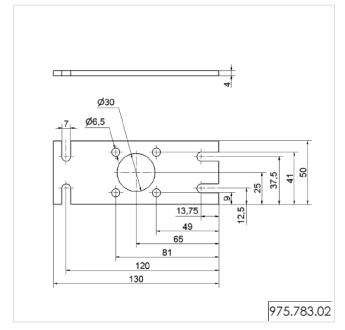
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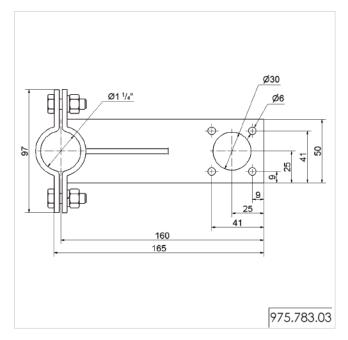


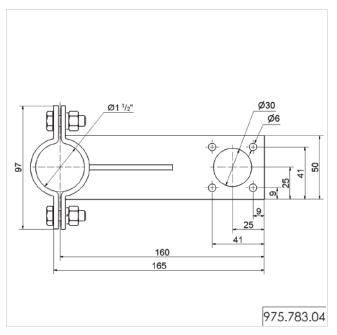
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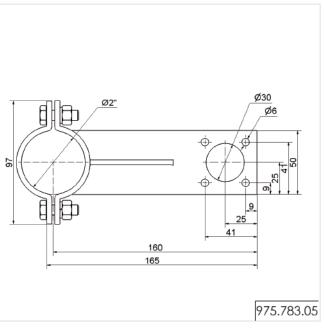
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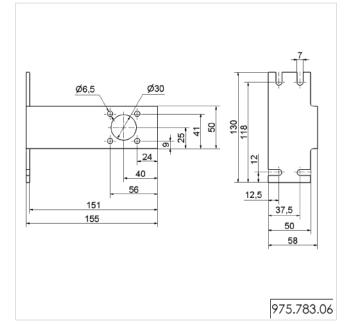
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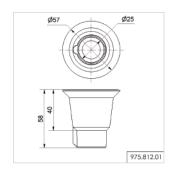


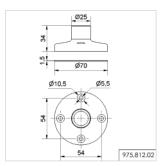


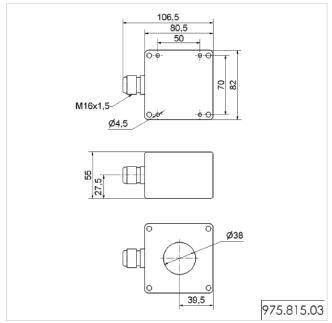


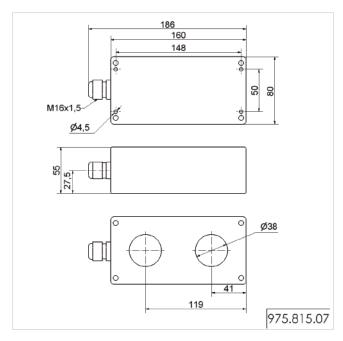


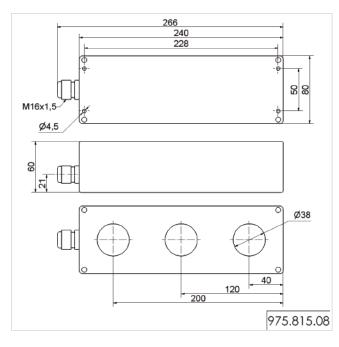


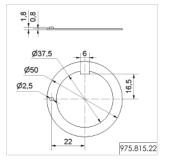








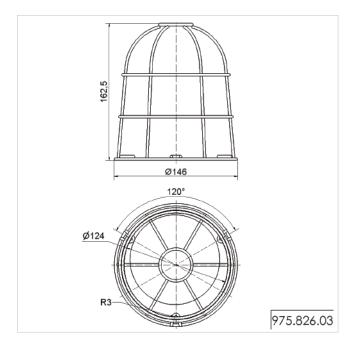


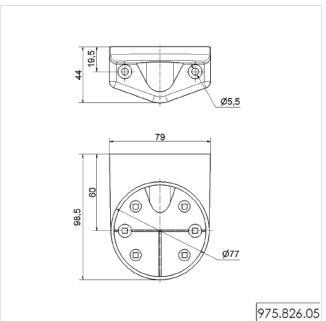


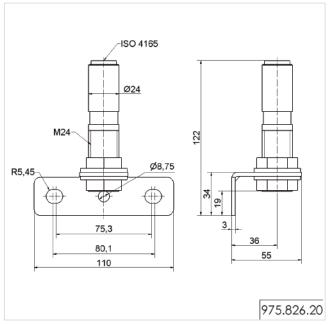
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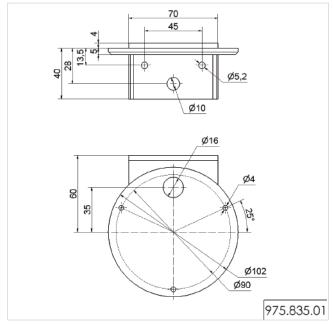
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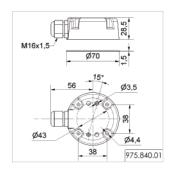


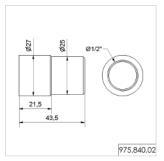




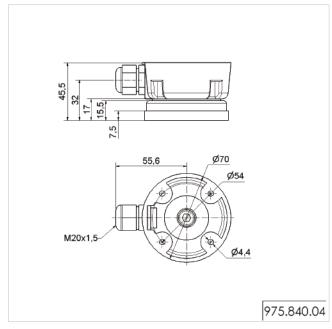


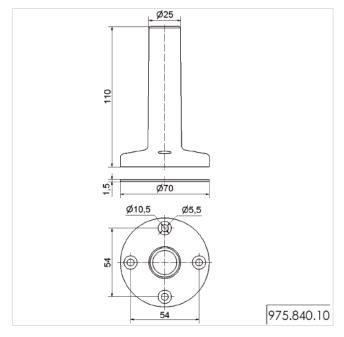






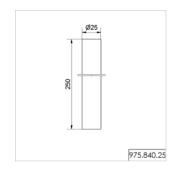


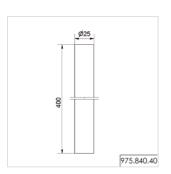


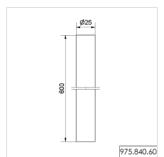


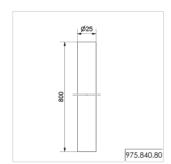
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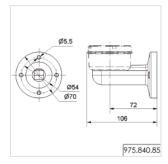
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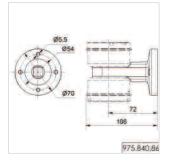


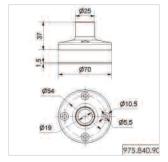


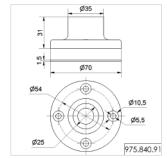


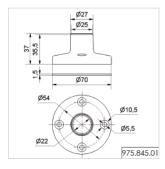


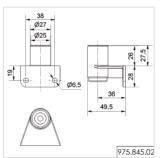


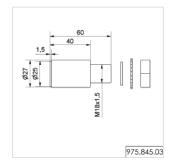


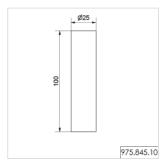




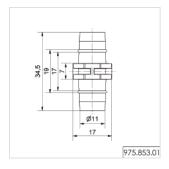


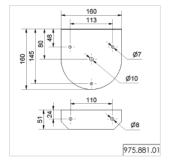


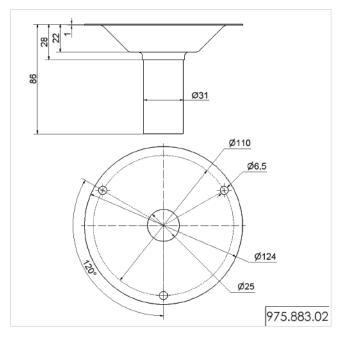


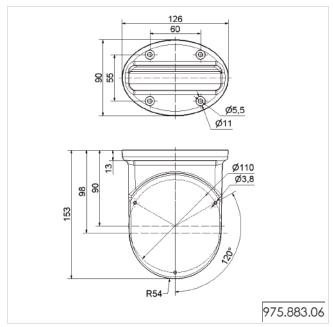


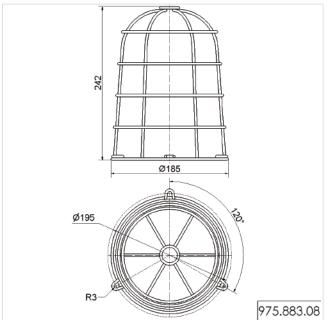


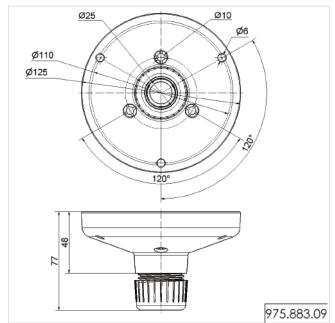








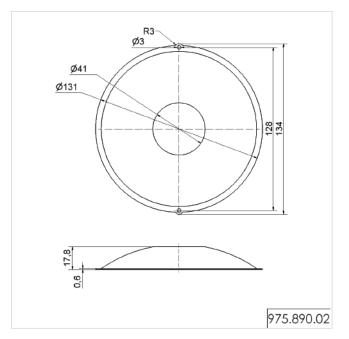


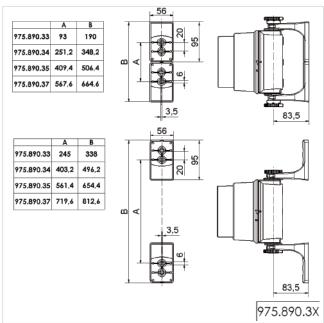


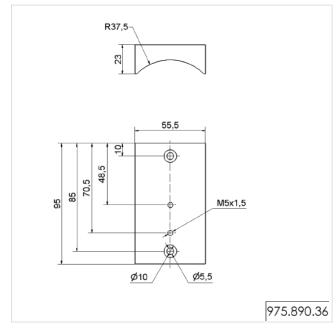
<u>^</u>

ADDITIONAL INFORMATION:

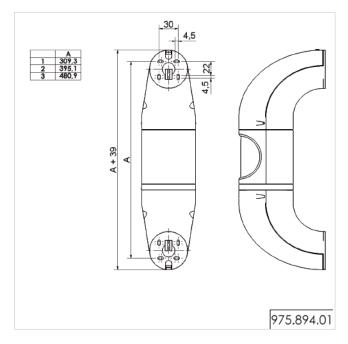
Technical Diagrams

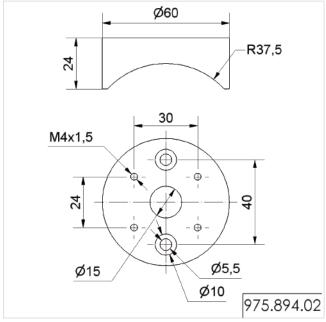












<u>^</u>

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Terms and Conditions for Delivery and Payment

All supplies and services from our Rietheim, Germany plant are subject to the "General Conditions of Supply for Products and Services of the Electronic Industry" (ZVEI). Any divergent conditions are set in italics.

The foremost articles are listed hereto:

1. General conditions

The scope of the supplies or services (hereinafter called "Supplies") are defined by the written declarations of both parties to the contract. General terms and conditions of the Purchaser apply only where expressly accepted in writing by the Supplier or service provider (hereinafter called "Supplier").

Partial Supplies are permissible where they can be reasonably expected of the Purchaser.

2. Prices and terms of payment

Our prices are net prices, without V.A.T. or packaging charges and are valid from factory premises.

The minimum order sum for inland deliveries is 30.- EUR, for overseas deliveries 130.- EUR. A surcharge of 6.- EUR will be imposed for inland orders of less than the above sum and 13.- EUR for overseas orders of less than the above sum.

All payments are to be effected at the latest within 30 days of the date of invoice unless otherwise stated. WERMA grants 2% discount for payments effected within 14 days from the date of invoice.

Initial deliveries are on the basis of payment in advance or payment on delivery.

3. Retention of title

The items of Supplies (Secured Goods) remain property of the Supplier until each and every claim against the Purchaser to which the Supplier is entitled under this business relationship has been duly satisfied. If the value of all security rights of the Supplier exceeds the value of all secured claims by more than 20%, the Supplier will release a corresponding part of the security rights at the Purchaser's request.

In cases of breaches of liabilities on the part of the Purchaser, in particular a default in payment, the Supplier is entitled to termination and to take back the goods. The taking back or assertion of the retention of title does not require termination by the Supplier. No termination of contract shall arise in these circumstances or on a seizure of the goods by the Supplier, unless the Supplier should have expressly declared this.

WERMA's proprietary right expires only upon full payment.

4. Time for delivery and delay

Observance of the *stipulated* time for delivery is conditional upon the timely receipt of all documents, necessary permits and releases, especially of plans to be provided by the Purchaser, as well as fulfilment of the agreed terms of payment and other obligations by the Purchaser.

If non-observance of the time for delivery is due to force majeure such as mobilization, war, riot or similar events, e.g. strike or lock-out, such time shall be extended accordingly.

5. Transfer of risk

Even where "carriage paid" delivery has been agreed, the risk passes to the Purchaser as follows:

If the supply does not include assembly or erection, when goods have been delivered to or picked up by carrier. At the Purchaser's request and expense, supplies can be insured by the Supplier against the ordinary risks of transport.

6. Taking delivery

The purchaser may not refuse acceptance of deliveries on account of minor defects.

Goods may only be returned using the standard postal service and upon agreement with WERMA. A surcharge of 20% of the product value is payable for the return of standard goods, that is at least 30.- EUR to cover the cost of unpacking, checking and re-packing in the interests of the next purchaser. Damaged goods and special articles (i.e. all articles which are not listed with order number in the currently valid catalogue) may not be returned.

7. Warranty

The Supplier shall be liable for material defects as follows:

All those parts or services which display a material defect within the limitation period (regardless of the period of operation) shall at the discretion of the Supplier be improved subsequently without payment, re-delivered or re-rendered, provided that the cause of this was already present at the time of passing of risk.

Claims for material defect shall be barred after 24 months. This shall not apply in as far as statute prescribes longer periods by virtue of sections 438 (1) (2) (builings and building materials), 479 (1) (claim under a right of recourse) and 634a (1) (2) (building defects) BGB.

The Purchaser shall notify the Supplier in writing of material defects without delay.

Payments by the Purchaser may be withheld on notification of defect to such an extent as bears a reasonable relationship to the material defects arising. The Purchaser may only withhold payments if notification of a defect is given, for which there is unquestionable justification. The Supplier may require the Purchaser to reimburse the expenses arising from cases where the notification of defect is unjustifiable.



The Supplier shall initially always be allowed the opportunity of subsequent performance within a reasonable period of time. The Purchaser may rescind the contract or reduce the payment regardless of any claims for damages in pursuance of section 9 hereto, if the subsequent performance shall fail to be effective.

Claims based on a defect shall not arise merely for a slight discrepancy from the agreed characteristic, for merely slight impairment to usefulness, for natural wear of loss which arises following the passing of risk as a consequence of improper or negligent treatment, excessive use, unsuitable operating materials, defective building work, unsuitable building ground or which arise by reason of particular external influences which are not anticipated by the contract, as well as for defects in software which are not reproducable. No claims based on a defect shall similarly arise for the consequences resulting from improper modifications made or improper repair work carried out by the Purchaser or third party.

Claims by the Purchaser for expenses necessitated for the purposes of subsequent performance, in particular costs of carriage, transport, work and materials are excluded to such an extent as the expenses increase because the subject matter of the delivery has been subsequently conveyed to a location other than the place of business of the Purchaser, unless the conveyance corresponds with its use according to contract.

Legal claims by the Purchaser against the Supplier under a right of recourse shall only arise inasmuch as the Purchaser has not entered into any agreements with its custoner over and above the statutory claims arising for defects. The preceding paragraph shall further apply correspondingly to the extent of the claims under a right of recourse of the Purchaser against the Supplier.

Furthermore, section 9 hereto (further liability) shall apply to claims for damages. More far-reaching or further claims by the Purchaser agains the Supplier and those acting on its behalf on account of a defect other than those regulated in this section are excluded.

8. Impossibility of performance, revision of contract

The Purchaser may demand damages to such extent as the delivery is impossible unless the Supplier is not responsible for the impossibility. The claim for damages of the Purchaser shall however be limited to 10 % of the value of that part of the delivery which can not be taken into useful operation by reason of the impossibility. This limitation shall not apply in so far as liability is imposed by law in cases of wilfulness, gross negligence or on account of death, physical injury or impairment to health. An alteration in the onus to proof to the detriment of the Purchaser is not connected herewith. The right of the Purchaser to rescind the contract shall remain unaffected.

Where unforeseeable events as described in Art. 4 paragraph 2 substantially change the economic importance or the contents of the supplies or considerably affect the Supplier's business, the contract will be adapted accordingly with due regard to the principle of good faith. Where this is not economically reasonable, the Supplier has the right to terminate the contract. If the Supplier

wants to make use of this right of termination, he has to notify the Purchaser in writing immediately after becoming aware of the significance of the event. This applies even where at first an extension of the delivery time had been agreed with the Purchaser.

9. Further liability

Claims by the Purchaser for compensation and reimbursement of expenses (hereinafter called "further liability") on whatever legal basis, in particular on account of breach of duties arising out of the contractual obligation and from tortious acts, are excluded.

This shall not apply where liability is imposed by law, for example, pursuant to the law of product liability, in cases of wilfulness, gross negligence, on account of death, physical injury or impairment to health, or on account of breach of material contractual obligations. The further liability for breach of material contractual obligations shall however be limited to forseeable damage typical for a contract, unless wilfulness or gross negligence is present or liability exists on account of death, physical injury or impairment to health. An alteration in the onus of proof to the detriment of the Purchaser is not connected with the said provisions.

10. Competent Court

Sole competent court for any dispute arising directly or indirectly from the above contract is D-78532 Tuttlingen.

All contractual business is regulated by German law, not regarding the United Nations Agreement concerning international sales (CISG).

11. Validity of the contract

Even in case of legal invalidity of individual items, the remaining parts of the contract remain binding save where adherence to the contract would mean an undue hardship on one of the parties.

12. Alterations

WERMA reserves the right to alter its products to the end of technical improvement.

WERMA Tax Number 21083/05258



General Information

Category "Technical Information"

General Information

Under the heading "General Information" you will find basic information and explanations of our products and catalogue entries. For example, definitions of the pictograms and abbreviations used in the catalogue as well as explanations of the meaning of the optical and audible signals.

Tech-Talk

Starting on page 320 you will find the heading "Tech-Talk", compiled by experts for experts, providing interesting background information on selected topics related to signalling technology.

Key to Pictograms "Product Groups"



Product Group "Signal Towers"



Product Group "Optical Signal Devices – Free-standing Beacons"



Product Group "Optical Signal Devices – Installation Beacons"



Product Group "Optical-Audible Signal Devices"



Product Group "Audible Signal Devices"



Product Group "Ex Signal Devices"

Key to Pictograms "Product Descriptions"



Protection rating according to EN 60 529. Explanation page 318



Working temperature in °C, highest and lowest rating



Net weight excluding packaging, in grams, ie. kgs



Volume in decibels (dB (A)) measured at 1 m distance



Number of possible tones



Flash energy in watt seconds (Joules)



Impact resistance in Joules



Suitable for triggering via PLC



Key to Pictograms "Marks of conformity and protection types"



All WERMA products bearing the CE mark conform to current EU regulations and are tested for adherence to EMC codes.



Devices bearing this mark and number are authorised for use in hazardous areas. Ex devices guarantee a high level of resistance to extreme conditions.





This mark confirms that the product is suited to the intended application and conforms to the relevant standards and guidelines. In addition, the technical specifications provided by the manufacturer are certified by the TÜV.



Products in compliance with the AS-Interface specifications (EN 50295, IEC 62026-2) and which have been certified by the AS International Association are marked with the AS-Interface certification logo (shadowed logo).



Products with this mark have been tested and registered by UL for the North American market. This certification is also valid for Canada. The WERMA production facility is audited by UL. Products with the addendum "Class 2" may only be used in electric circuits that have been constructed in accordance with UL Class 2.



Due to differences between the European and Russian production and testing standards, the majority of goods exported to Russia must be tested by an independent and accredited professional association in order to ensure conformity with Russian standards and requirements. Proof of conformity must be provided in the form of a GOST-R certificate.



The aim of EHEDG (European Hygienic Engineering and Design Group) is to prepare and publish guidelines for hygienic engineering in the maufacturing and packaging of foodstuffs. The certification by this consortium confirms compliance with strict design criteria for avoiding weaknesses in construction and for minimising the risk of contamination.



German Lloyd sets technical, quality and safety standards for the industrial and maritime sector. In addition to the classification of ships of all types, German Lloyd is also active as a worldwide technical monitoring society.



The Frauenhofer-Institut certificate for production engineering and automisation (IPA) is a test label for products which have been qualified according to recognised standards and guidelines as to their objective suitablility for use in clean rooms.



This approval symbol documents that the product fulfills the minimum technical requirements for use on vehicles.



The VdS guidelines contain the standards which signal devices must fulfil in order to be built into intruder and fire alarm systems.

Technical of the standard of t

General Information

General notes on catalogue descriptions

Sound levels and frequencies

The specified sound levels are based on tests carried out in our factory. These levels are typical for the specific products and inevitably subject to variation. Mounting position and/or type can alter specifications.

The rated frequencies of buzzers are also dependent on the tole-rances of the individual components and can vary up to 500 Hz from the quoted rating. No frequency rating can be stated for horns as the spectrum is so wide that any stated rating cannot be accurate. The fundamental frequency for AC devices is 100 Hz, for DC devices c. 200 - 500 Hz. This means that they emit a deeper tone than piezo devices which have values typically between 2000 and 3000 Hz.

Current consumption

The current consumption levels quoted are standard values. The ratings are based on the virtual value for AC, i.e. the average value for Dc.

Fixing:

The measured value is normally calculated over a period of 10 seconds. The highest current consumption rating can be considerably higher than the calculated rating.

The starting current of a product can be above the rated current by ten fold.

Assured values

The technical specifications of our products have been rigorously and thoroughly tested. A quality guarantee according to § 463 BGB is however only applicable where expressly stated.

WERMA is only liable for damage arising from the failure of guaranteed properties when the guarantee was expressly intended to protect the customer from this damage.

Measurements, weights, ratings and illustrations are subject to technical amendment.

Product descriptions

The product descriptions found in the price list and on all documents are made up of the following information:

Product type:				
Electronic Buzzer				
LED Permanent				
Beacon				
etc.				

	-
BM	= Base mounting
BWM	= Base/Bracket mountin
EM	= Installation mounting
RM	= Tube mounting
WM	= Bracket mounting

Tone type: 32 tones 4 tones etc.
alternating cont./pulse continuous pulse

/oltage:	Voltage type:
12 V	AC (~)
24 V	DC (=)
115 V	AC/DC (≂)
230 V	
etc.	

Colour:			
BK	=	black	
BU	=	blue	
CL	=	clear	
GN	=	green	
GΥ	=	grey	
RD	=	red	
YΕ	=	yellow	
WH	=	white	
MC	=	multicolour	

Examples:

Electr. Buzzer EM Continuous tone 115 V UC LED Permanent Beacon EM 24 V DC RD

Technical Drawings, CAD Drawings and Connection Diagrams

A detailed drawing of each product can be found under the **heading "Technical Diagrams" beginning on page 266 onwards**. The technical diagrams are in the numerical order of the first three digits of the article number.

To help customers find the technical diagrams for the desired product even more quickly, we have included a reference on the relevant product page stating the page number for the corresponding diagram located in the "Technical diagrams" section.

You are welcome to request the technical diagrams in **digital form**. The relevant **3D models**, **instruction leaflets** and **connection diagrams** can be obtained from us or downloaded from our homepage at any time.

Simply select the desired product or search for it by article number, then download the file and save it locally for your further use.



Colour: Red



Meaning: extreme danger / hazardous conditions

Colour: Yellow



Meaning: beware / dangerous conditions imminent

Colour: Green



Meaning: normal conditions

Colour: White/Clear



Meaning: no particular meaning

Colour: Blue



Meaning: conditions requiring defined action

Key to audible signals

Multi-Tone

Description

scale in differing frequencies (various high / low frequencies) with regular, cyclical intervals

Meaning:

extreme danger /

Two-Tone

Description

scale in differing frequencies (one high, one low frequency) with regular, cyclical intervals

Meaning:

extreme danger / immediate action

Alternating Tone

Description

continuous tone with graduated decrease and increase of sound frequencies

Meaning:

danger / immediate action

Pulse Tone

Description

regular intervals between on and off cycle

Meaning:

danger / immediate reaction

Continuous tone

Description

continuous tone in specific frequency

Meaning:

safety

MTTF values

"MTTF" is the abreviation for Mean Time To Failure and is also described as the average life cycle or "MTTF $_d$ " (= the average time until failure leading to a dangerous situation).

The European Norm **EN ISO 13849-1** has caused a new significance to be attached to "MTTF" values, because they are used to evaluate machine safety within the conformity tests.

The MTTF is a statistical value, which is calculated by **means of testing or experience** of past values. It does not provide a guaranteed life duration or a guaranteed functional period.

MTTF values have been calculated for a variety of **WERMA products**. Please contact us for further details.

General Information

Protection ratings

Protection ratings for signal devices: Protection ratings for housings DIN EN 60529 (DIN VDE 0470 IEC 60529)

First digit:

degree of protection against contact with dangerous parts and the intrusion of foreign particles.

- IP 0X no protection
- IP 1X protection against contact with the back of the hand.
- IP 2X protection against finger contact with live or moving parts in the appliance. The test finger with Ø 12 mm and 80 mm length must not come into contact with dangerous parts. A ball of 12.5 mm diameter should not be able to fully penetrate the housing.
- **IP 3X** test bar Ø 2.5 mm may not penetrate the housing.
- **IP 4X** a wire with \emptyset 1 mm may not penetrate the housing.
- IP 5X complete protection against dust cannot be guaranteed, but dust is not able to accumulate in such a way as to impair the operation of the device.
- IP 6X total protection against dust (no penetration).

Second digit:

degree of protection against water.

- IP XO no protection
- IP X1 protection against vertically falling water drops.
- **IP X2** protection against water drops so long as the device is tilted to an angle of 15°.
- IP X3 protection against water spraying at any angle up to 60° to the vertical.
- IP X4 protection against water spraying at any angle.
- IP X5 protection against jets of water directed from any angle at the appliance.
- **IP X6** protection against heavy seas. A strong jet of water may not harm the appliance.
- IP X7 protection against occasional immersion.
- IP X8 protection against permanent immersion.
- IP X9k protection against water during high pressure / steam cleaning.

Comparison between NEMA and IEC protection ratings - classification

NEMA Protection Type Number	Protection	IEC Protection Classification Designation
1	Falling dirt	IP 10
2	Dripping water and falling dirt	IP 11
3	Wind blown dust, rain and hail;	
	no damage due to external ice formation	IP 54
3 R	Rain and hail; no damage due to external ice formation	IP 14
3 S	Wind blown dust, rain and hail;	
	can be operated even with external ice formation	IP 54
4	Wind blown dust, rain, splashes and a direct jet of water;	
	no damage due to external ice formation	IP 56
4 X	Wind blown dust, rain, splashes and a direct jet of water;	
	no damage due to external ice formation, corrosion protection	
5	Dust, falling dirt, dripping non-corrosive liquids	IP 52
6	Direct jet of water, temporary submersion;	
	no damage due to external ice formation	IP 67
6 P	Direct jet of water, longer periods of submersion;	
	no damage due to external ice formation	IP 67
12 and 12 K	Circulating dust, falling dirt, dripping non-corrosive liquids	IP 52
13	Dust, splashes of water, oil, non-corrosive liquids	IP 54

Cannot be used to convert IEC Classification Designations to NEMA Type Numbers.

Note: This comparison is based on tests specified in IEC Publication 60529.



AS-Interface

AS-Interface, the Actuator Sensor Interface and its distinctive 'yellow cable' is one of the most innovative networking solutions in modern automation technology.

Conceived in 1990 as a cost-efficient, feature-rich alternative to conventional hard-wiring, AS-Interface has now been proven in hundreds of thousands of products and applications spanning the entire automation spectrum.

AS-Interface offers many of the benefits of more powerful and expensive fieldbuses, but at much lower cost and at much simpler application. The complete network is controlled automatically by a 'master' which polls the network sending and receiving data from each connected device in turn. It automatically senses and registers any connected devices, thus neither configuration nor applicationspecific software for the master is necessary.

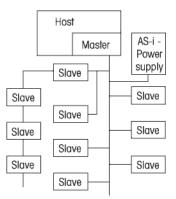
Unique technology

Due to the cable structure, AS-Interface offers a unique mounting technology. Without any cutting or removal of insulation, sharp pins penetrate the cable insulation making the electrical contact as the connection elements are closed. This technology ensures protection up to IP 65.

Cost savings

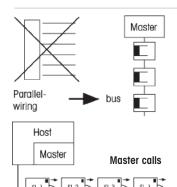
In general, applications from as few as ten sensors and actuators to very large systems can benefit, especially when the whole life cost advantages are taken into account. Distributing the input and output functionality is one starting point for cost savings, enabling point to point wiring systems to be reduced to a single cable, eliminating or reducing cable trees, service cabinets and multiple connectors. The special AS-Interface connection technology replaces labour-intensive wiring. The tree structure permits better optimised system design and improved layouts, bringing easier installation and maintenance. Network configuration is eliminated.

System Survey



- Single master-slave principle
- Up to 62 slaves with one master
- Per slave up to 4 digital inputs + 4 digital outputs
- Max. 248 digital inputs and outputs
- Additional 4 parameter bits/salve
- Also possible: analogue I/O
- Electronic addressing of slaves
- Free structure of the network

How AS-Interface® works



- AS-Interface® a bus system, which subsitutes parallel wired installation from pic to sensors and actuators
- Data and energy in the same cable
- 1 Master and max. 62 slaves
- Total cycle time < 10 ms with max. number of 32 slaves
- Master-slave principle: The master calls and the slave answers immediately

Cable power

The yellow cable can carry up to 8 A, which means that no additional wiring is required in typical installations. Several hundred mA may be drawn by a single slave device on the network. Where higher power is needed, or for emergency stop situations, a black secondary DC or AC power cable offers complementary advantages. If round cable is preferred, a wide variety of screw and push-fit termination modules offer this, with no performance compromise.

Slave answers

Products with AS-Interface

WERMA Signaltechnik GmbH & Co. KG has been a member of the AS - Interface® Association since 1996.





WERMA's product range encompasses the LED/Buzzer Combination 450 with acknowledgement function for AS-Interface®. The combination unites a very bright light signal

with the powerful sound of a buzzer. By gently pressing the front surface of the product the audible signal can be turned off in a matter of seconds. This acknowledgement signal is fed back to the master via the AS-Interface Bus.

In addition, the new LED Installation Beacon (Multicolour) 239 is available for AS-Interface®. This is suitable for the extended

addressing (A/B engineering) of up to 62 modules. This beacon

is provided with electircity via the bus.



WERMA's product range also contains products with AS-Interface® for Kombi SIGN 50, 70 and 71 as well as customised developments. The entire BUS electronic system is integrated in the element placed at the base of the signal tower. The Kombi SIGN AS-Interface® elements offer the customer beneficial features such as an addressing socket and status LEDs. A user-friendly sliding switch inside the module

can be used to provide the power supply required for the signal towers from an external 24 V auxiliary voltage or via the integrated bus bypass.



Tech-Talk By Experts for Experts

WIN – Wireless Information Network



WIN enables centralised monitoring of a diverse range of machines (e.g. injection moulding, pick and place component assembly or entire automated assembly lines)

Benefit from a complete overview with WIN – The simple way to increase machine productivity and save costs

Do you want a simple Machine Data Collection system (MDC system) without expensive investment and wiring costs?

WERMA has the ideal solution for you: With WIN, the "Wireless Information Network", from WERMA Signaltechnik you can:

- monitor your machines
- react quickly and safely in the event of malfunctions
- save costs
- · improve the productivity and efficiency of your machines

Centralised machine monitoring without additional wiring

WERMA Signaltechnik now provides a simple solution for the remote wireless monitoring of machinery. The "Wireless Information Network", "WIN" for short, is a simple MDC system, enabling you to **centrally monitor and evaluate the performance of up to fifty machines** of varying ages and functions via wireless technology. Even machines which were not previously network-capable can now be integrated into networks.

WIN can be easily installed via "plug & play". This straightforward installation process lets you centrally monitor your machines — whether temporarily or permanently. No additional wiring is needed as your existing WERMA signal towers can be used and the signals are transmitted via wireless technology.



The all inclusive kit: "WIN complete" for KombiSIGN 71

With the all inclusive kit "WIN complete" you can **immediately start monitoring up to three machines**. All you have to do is mount the signal towers from the kit onto your machines. After installing the supplied software on to your PC you can immediately start monitoring the status of your machines.

Each of the three **pre-configured Kombi** *SIGN* 71 **signal towers** has three LED permanent lights in red, yellow and green, as well as a WIN slave and a base with integrated tube for mounting. "WIN complete" can be **expanded to up to fifty slaves** per network as and when required.

The kit also contains a **WIN master**, a USB cable and PC software. The master, which is equipped with a small antenna, is positioned on the wall or next to the PC and **connected via USB cable**.

You will find further technical information together with the order data on page 24.







More choice with "WIN system" for KombiSIGN 70 and 71

With "WIN system" the user has even more choice: The kit consists of a **WIN master** including the software, a USB cable and **three pre-configured WIN slaves**.

The slaves are fitted to the **existing WERMA signal towers** which need to be monitored. Or you can order your own signal towers from WERMA's wide range of Kombi*SIGN* products - enabling you to combine audible elements, different light effects, colours and mounting options as required.

The WIN system allows up to four machine states per machine to be monitored and can also be expanded to **up to fifty slaves per network** via subsequent order.

You will find further technical information together with the order data on pages 24 + 43.



Software for monitoring and analysing the machine operating status



With the supplied software, users can wirelessly monitor machinery **on their Pc.** They can search for faults or analyse the operating status, thus raising the efficiency and productivity of their machines.

The software displays the status of the signal towers integrated into the wireless network. Users can therefore specify which machine data they monitor and evaluate.

WIN also enables machine status information to be sent by email. Users can decide who is to be informed and over which period.

Quick and easy installation

The PC software can be quickly and easily installed and guides the user through the individual steps required to set up the wireless network.

A simple **display interface** enables intuitive operation and monitoring. The status descriptions of the individual signal elements can be defined in the software as required, e.g. tier one "Machine in operation", tier two "Retool", tier three "Fault". A range of different **analysis and monitoring modules** are available (e.g. failure analysis over time, downtime per machine).

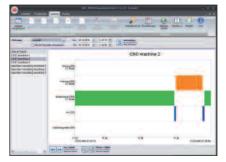
Examples:



Module 1: Status indication of the networked signal towers



Module 2: Productivity per machine



Module 3: Failure analysis over time



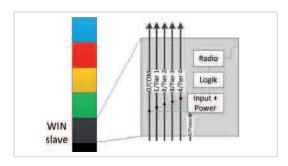


WIN - the technology

Quick installation

The WIN slave is fitted to the signal tower by "Plug & Play" as the lower-most element. This will not alter how your signal tower is triggered or how the individual signal elements are assigned.

The WIN slave **is powered** by the signal lines. Here, you should note that no power will be supplied when the signal lines are without power. If such cases occur, we recommend that a 24 V continuous supply be connected up to pin 5.

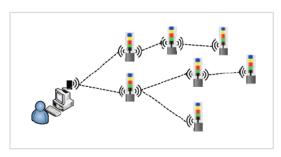


WIN slave block diagram

Intelligent "repeater" system for stable wireless connections

WIN transfers all signals wirelessly. With a clear line of sight, the wireless signal's range is up to 300 metres. The indoor range is less depending on the characteristics of the building.

Each slave has also been designed as a "repeater" to ensure stable wireless connections in buildings. The signals are then transferred to the master by the other WIN slaves, which regularly scan their environment to determine the best transmission route to the WIN master.



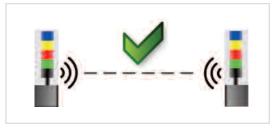
The "repeater" function makes WIN a very stable wireless system that is particularly suitable for industrial environments.

Stable radio frequency - without WLAN or Bluetooth interference

WIN uses the **868.0-868.6 MHz** frequency which offers a variety of benefits compared with conventional bands (e.g. WLAN, Bluetooth).

▼ Interference-free wireless transmission

The device meets the requirements of current regulations which allow several devices to easily use the same frequency without interfering with each other's transmissions.



Interference-free radio transmission

Greater network range in buildings

The lower frequency of 868 MHz is better able to penetrate objects than, for instance, WLAN or Bluetooth. This means that WIN achieves a considerably greater range in buildings.

No interference with WLAN/Bluetooth

VDue to the fact that WIN works on a different frequency band, it will not interfere with any existing WLAN or Bluetooth systems.

Low radio exposure

▼ The very good frequency properties mean that WIN causes considerably less radio exposure than WLANs do for instance. The reason for this is WIN's lower transmission power (1/10 compared with standard WLAN routers) and frequency properties that are superior to those of WLAN systems.

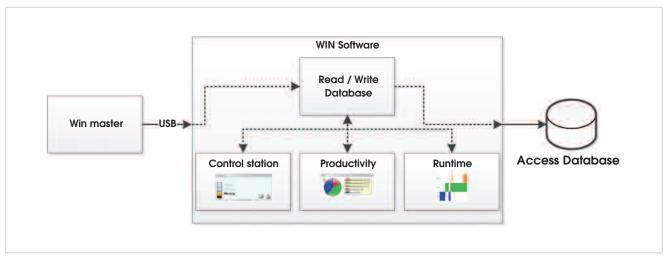




Database records all status changes

The WIN software logs all data received from the master in an **Access database** and thus records all status changes indicated by the machine's signal tower. This allows the user to then simply process and analyse these status changes with the software's own productivity and runtime module.

Thanks to the **clearly structured** Access database, it is also possible to write your own entirely **individual queries** and **special analysis reports**. Please note, that for safety reasons, you should not write to the database but should permit "read access" only.



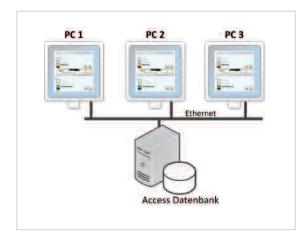
Block diagram of the WIN software with database access

Network licence included with WIN

The database software structure allows multiple access to WIN. This means that the WIN software can be used simultaneously on several PCs within the same company to access the database.

- **▼** Multiple PC access to the WIN system
 - The system can be used simultaneously by the machine operator, team leader and division manager.
- **▼** Network licence included

The supplied software comes with a network licence. This can be installed and used at different workstations within a company. No additional licence costs will be incurred.



Multiple access to the WIN system from several workstations

Tech-Talk By Experts for Experts

KombiSIGN reflect



Keep an eye on your machines with Kombi*SIGN* reflect

Do you want

- · to monitor machines that are out of view?
- to improve the productivity and efficiency of your machines?
- to react quickly and safely in the event of malfunctions?
- to save costs?

Then WERMA has the solution for you!

Signal tower "reflection"

WERMA Signaltechnik provides a simple solution for the remote wireless monitoring of machinery. The new **Kombi**SIGN reflect kit can be integrated into existing WERMA signal towers which are already installed on your machines.

Kombi SIGN reflect "reflects" the status of the machine to a signal tower within your line of sight. This enables you to wirelessly monitor machines situated at a greater distance and respond quickly to malfunctions. With Kombi SIGN reflect, even machines which were not previously network-capable can now be remotely monitored.

Kombi*SIGN* reflect is available for the WERMA Kombi*SIGN* 70 and 71 signal tower ranges. The kit consists of two elements that transmit and receive the data via wireless signal (slave and master).



Kombi*SIGN* reflect consists of a slave and a master

KombiSIGN reflect: Simple "plug & play" integration

The two Kombi*SIGN* reflect elements are **synchronised and ready for immediate operation**. The signal towers located on the machines can simply be fitted with the Kombi*SIGN* reflect slave. A second identical signal tower, which you have previously selected from WERMA's Kombi*SIGN* product range, is fitted with the Kombi*SIGN* reflect master and placed within view.

The status of the first tower is then immediately transmitted to the second tower, where it is **reflected one-to-one**.

The system uses the **868 MHz frequency band** and has a **transmission range of** up to **300 m** (unobstructed line of sight). The indoor range may be less depending on the characteristics of the building.

You will find further technical information together with the order data on page 44 (Kombi*SIGN* 70) and page 23 (Kombi*SIGN* 71).



Simply fit the Kombi*SIGN* reflect slave to the signal tower on the machine



LED Element "ultrabright"

Good visibility, even in direct sunlight, is a basic precondition for the reliable deployment of signal devices in outdoor areas. This is a standard feature of the signal towers and beacons from WERMA Signaltechnik. There are however applications which place even more extreme demands on the visibility of optical signalling.

Up to 20 times brighter

Thanks to its sophisticated triggering, the innovative LED element "ultrabright" is up to 20 times brighter than conventional LED beacons - making it almost certainly the brightest permanent light that the world of signalling technology currently has to offer.

Furthermore, the **intelligent electronics** ensure that the LEDs operate at maximum brightness, depending on the ambient and operating temperatures. The "ultrabright" LED element is therefore always working at its optimum, and the energy-saving LED technology ensures that power consumption is kept to a minimum.





Brighter than sunlight

For example, the signalling of mobile cranes movements on large construction sites must be clearly visible over large distances, even when the signal beacon is exposed to direct sunlight.

The new, "ultrabright" LED signal tower element for the WERMA signal towers Kombi SIGN 70 and 71, effortlessly meets these requirements. Its bundled light is brighter than the incidental sunlight, making it clearly visible.

"Ultrabright" masters the reflection of sunlight in snowy conditions

Skiers on the piste enjoy the sunlight. However, at the lift turnstiles sunlight reflected from the snow can be debilitating. Even in these extreme conditions, the Kombi SIGN "ultrabright" element wins out against the blinding sunlight, providing a clear and unambiguous signal: "Please enter now!"

In short: Wherever the sun or other lighting factors impede visual perception, the WERMA signal towers KombiSIGN 70 and 71 triumph with their new, "ultrabright" LED element.

You will find further technical information together with the order data on page 47 (Kombi SIGN 70) and page 28 (Kombi SIGN 71).



325





EVS - Enhanced Visibility System

A groundbreaking innovation in LED technology opens up a completely new dimension in optical signalling. Enhanced Visibility System, or the electronic improvement of visibility, EVS for short, is the name WERMA has given to this latest development which promises to bring about a revolution in signal technology.

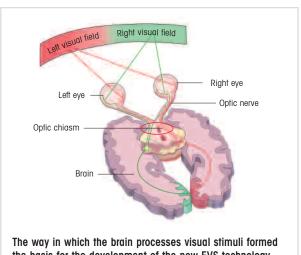
EVS - attention-grabbing neurobiological light effect



The flickering of neon lamps and comparable lighting effects are highly effective at attracting our attention. The neurobiological basis of this phenomenon is explained by a university scientist as follows: Light signals are processed in the human brain, not directly in the eye. In order to be consciously registered there, incoming stimuli first have to pass through a form of filter.

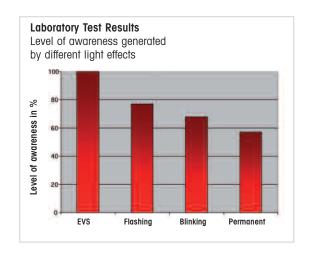
This filter has a "protective" function. During sleep it reduces disturbing stimuli to a minimum and assists in "overlooking" regular or continuous signals.

Irregular light impulses can circumvent the brain's filter function. Random light signals fail to generate an acclimatisation effect and the brain is unable to escape the stimulus, even when the flickering continues for an extended period.



the basis for the development of the new EVS technology

EVS - flickering light without acclimatisation



On the basis of this understanding, WERMA's R+D department set out to find a flickering light with a high degree of effectivity in attracting attention. In a multi-stage laboratory experiment test candidates were asked to judge a series of different light signals and determine the most eye-catching light.

The result of the study was a stochastic flickering light with optimal attention-grabbing characteristics: EVS - Enhanced Visibility System! The light effect of this system is completely new and distinguishes it from all previous systems.





EVS signal devices communicate highly urgent situations



As a result of the extremely powerful signal effect, the EVS light is especially suited to signalling acute or highly important conditions. The EVS element can also be deployed in hazardous situations or in areas where immediate action is required.

Integrated into Kombi*SIGN* Signal Towers, the new EVS LED Element generates a highly attention-grabbing signal (see page 48 and 29).

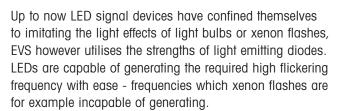
This innovative technology is also used in the 853, 280 and 829 series (page 137 onwards) and in the optical-audible combination 444 (page 191).

EVS - unique light effect using LED technology

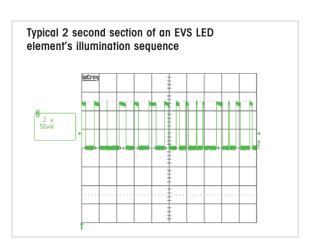


For the EVS system WERMA employs light emitting diodes. A microprocessor generates random light signals.

This gives the light a very "agitated" character which proves highly effective in drawing the attention of those in its vicinity — even when seen out of the corner of the eye.



There are a series of additional, classical advantages to LEDs – their resistance to vibration and shocks, their long life duration as well as their low energy consumption.









Light in Signalling technology

Optical Signals in everyday life

The field of signalling technology offers us not only the possibility of audible signals, but also that of optical signals. These are to be found everywhere in everyday life; at traffic lights, in alarm systems or where obstructions arise. Countless uses can also be found in the industrial sector, above all in the signalisation of a machine operating status.



The generation of light – a summary of the possibilities

Light can be generated in various ways. Signalling technology mostly uses bulbs, halogen bulbs, electric discharge tubes and LEDs.



Bulbs

A tungsten filament is heated up to a high temperature, so radiating energy over a wide wavelength. This is perceived as light similar to sunlight. The tungsten filament evaporates with time. When the tungsten content falls below a certain level, the maximum life duration of the bulb is reached. As tungsten oxidises quickly and is destroyed when it comes into contact with air, the filament must be kept in a non-oxidising atmosphere such as vacuum. This leads us to the familiar light bulb with its sealed glass body.



Halogen bulbs

These are bulbs wherein the tungsten filament is enclosed by a small amount of halogen. The resulting chemical reaction has the effect of lengthening the life of the tungsten and stabilising the light output throughout the entire life duration of the bulb.



Flectric discharge tubes

Xenon flash tubes are widely used in signalling technology. They consist of a glass tube filled with the inert gas xenon. A sufficiently high voltage leads to a discharge of energy with a spark gap and a flash of high intensity.



V LED

Light emitting diodes are constructed using certain semiconductors. Foreign atoms are built into the semiconductor with the purpose of optimising the conductibility. Half of the semiconductor (n-region) is doped with foreign atoms that contain one bonding electron more than the semiconductor atom. This surplus atom can move freely and increases conductibility. The other half (p-region) is doped with foreign atoms containing one electron less than the semiconductor. When the LED is switched on, these faults ("holes") fill up with free electrons (recombination). Energy in the form of radiant photons is hereby released. The energy and therefore the colour of the light emitted is determined by the material the semiconductor is made of; e.g. GaAsP (Gallium Arsenic Phosphide) results in red light.

LED - Beacons with many advantages

LEDs offer many advantages when compared with conventional light bulbs:

- Minute dimensions
- ▼ Low current consumption
- V Low heat generation
- **Solution** Extremely high life duration of up to 50,000 hours
- All major colours can be realised Vibration and shock resistance
- ▼ Immediate illumination



Fundamental units of light magnitude

The fields of lighting and signalling technology differentiate between fundamental units to define light itself. The most important of these are the units Lumen, Candela and Lux.

✓ Lumen (unit lm)

Light current is measured in Lumen; this is the unit for the entire visible light output of a light-emitting source. The light current is defined by the following formula known as the brightness characteristic:

Light current ϕ [in Im] = radiation capacity x brightness characteristic $V(\lambda)$

The brightness impression upon the human eye is based on a sensitivity curve $V(\lambda)$ which reproduces the sensation felt by the eye in relation to the wavelength. The maximum point on this curve is at about 555 nm; we see best at this wavelength; V(555 nm) = 1.

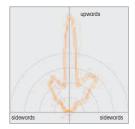
▼ Candela (unit cd)

In signalling technology only the part of the light current that is emitted in a certain direction is of importance. This light intensity is measured in Candela. It is defined by the light current of a lamp and the steradian measure $\frac{1}{4\pi sr}$.

Light intensity [in
$$cd$$
] = $\frac{\text{Light current } \phi}{\text{Steradian measure } \Omega}$

A complete sphere has a dihedral angle of $\Omega = 4 \pi$ sr. sr stands for the steradian and is the unit for the dihedral angle.

Example: a household candle emitting a light intensity of 12,566 Lumen has a light intensity in relation to the steridian measure $\frac{-12,566 \, \text{Im}}{4 \, \text{cs}} \approx 1 \, \text{cd}$. This explains the name: candela is the Latin word for candle.





▼ Lux (unit lx)

Illumination density is an important unit in lighting installations. It is the measure of the brightness with which an area is illuminated. Whereas light intensity (in cd) is a property of a light source, illumination density is calculated in regard to the area to be illuminated.

Where the light current emitted is constant, the following formula is applicable:

Light density E [in lux] =
$$\frac{\text{Light current } \phi}{\text{Surface A}}$$





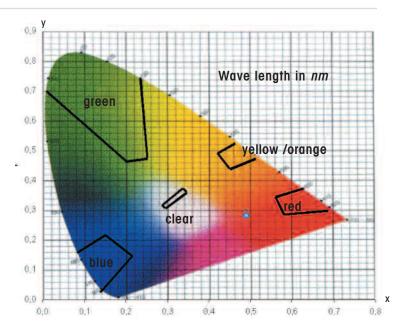
Light in Signalling technology

Types of optical signal devices

We differentiate between permanent, blinking and flashing beacons as well as beacons with rotating light. The appropriate signal type must be chosen to meet the needs of the specific application, whether as a warning, an informative signal or a simple piece of information.

Signalling technology relies mainly on the colours green, red, yellow, blue and clear.

The following diagram shows the position of these colours in the spectrum:



Experience and Know-How - the right combination

WERMA can look back on many years of experience and in-depth knowledge in the field of optical signals. Our technicians have been researching the fundamental principles of light effusion for many years, and the fruits of their work flow into the conception and development of all new products.

Our guiding principle has always been to implement and realise the newest trends in technology. To achieve this goal we employ a large and competent team of R + D engineers and invest in the most modern testing facilities.

It is WERMA's declared goal to market only truly innovative products; with this in mind, we invest about 11% of overall expenditure in the development of new products, a strategy which will enable WERMA to carry on setting the standards in the field of optical signalling.





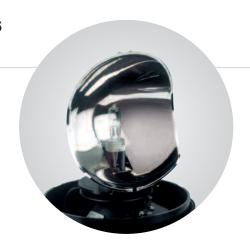


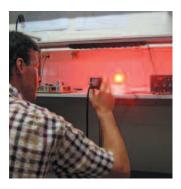
lechnica Informatio

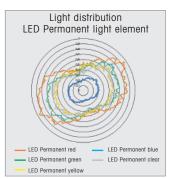
Research and development as the basis for innovation

The different types of optical signal devices call for an individually suited transparent housing, known as a lens.

The lens of a flashing beacon has, for example, an especially designed ribbing. The light is dispersed in such a way as if the whole lens is flashing. The lens of a rotating mirror beacon is by contrast a consistent thickness. The rotating light signal is not scattered here, but bundled to a point. The precise setting of the rotating mirror is of great importance, as the aim is to attain the greatest possible bundling of light.







WERMA is able to make exact calculations regarding the positioning of the path of rays. The optical laboratory can measure all relevant units of light. Even the brightness curve of a flash can be analysed in nanoseconds.

Reliable LED technology

WERMA is a market leader in the use of LED technology parallel to conventional bulbs and halogen bulbs. The advantages are obvious: high life duration, low heat emission, and low current consumption. Even flashing light can be produced using LEDs.

WERMA uses different types of LEDs in its optical signal devices: Chip-on-Board (COB), SMD, and wired LEDs (e.g. Super-Flux).

- With the **COB method**, single LED chips are bonded onto a gold-plated printed circuit board.
- With SMD LEDs the chip itself is already encased in a housing and is set onto the printed circuit board with the other components on WERMA's own assembly line.
- Super-Flux models are characterised by their extreme light intensity and are used whenever a signal must be particularly bright.



Acoustics in Signalling technology

Audible signals are everywhere!

Audible signals warn, protect and guide us in the modern industrial world. They function where caution, prudence and clarity are imperative, indicate emergencies and demand direct action. They are globally understood, irrespective of language, written or spoken.

Audible signals are deployed where an optical signal is insufficient or inappropriate. A wide range of products belong to this essential group of audible signal devices: The car horn, indispensable for driving in traffic, the buzzer of an egg timer, the school bell signalling break times and the siren on emergency vehicles.

Audible devices also enjoy a wide range of applications in industrial environments where they are deployed to indicate malfunctions or to provide a warning in dangerous situations. The basic signal is provided by one or more tones or a sequence of tones, and is to raise awareness and alert to a specific danger.





Types of audible signals



WERMA provides a wide range of audible signal devices for the most diverse fields of use:

- Sirens and multi-tone sirens
- **Solution** Buzzers and installation buzzers
- **Signal** horns
- ▼ Three-tone gongs
- Alarm bells







Double safety with optical-audible signals

Under certain conditions, operational sites with a high or changing noise level require a coloured, optical stimulus in addition to the audible signal.

The combination of optical and audible signals leads to greater effectivity as both the eyes and ears are addressed by the sensory stimuli. The combination of an optical and an audible signal rules out the possibility of mistakes or the audible signal being overheard.



Types of sound generation used in signal technology

▼ Electromechanical sound generation

Electromechanical signal horns from WERMA work according to the oscillating armature principle. This can also be described as a special form of Wagner's interrupter, whereby an electromagnetic oscillation generator produces mechanical oscillations.



The oscillation generator is composed of a solid iron core with a field coil and a moving armature that is held at rest by a plate spring (membrane). When an electric current passes through the field coil, the armature is pulled i.e. pushed from its resting position. If the amperage or the direction of the current changes continually, the armature oscillates. This is achieved by means of an alternating current or an appropriately prepared direct current. The mechanical adjustment is such that the armature strikes the iron core, leading to a considerable amplification of the principle audible vibrations (structure-borne noise).

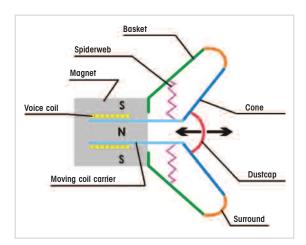
As opposed to the classical Wagner's interrupter where the oscillating element simultaneously controls the current flow (interrupter), producing considerable radio interference voltages, the oscillating armature operating with an alternating current does not produce any interference voltages. When operating with a constant current the suppressors can be integrated into the required driving circuits.

As a result of this operating principle such systems are resistant to extreme temperatures and humidity. The life duration is solely determined by the mechanical wear and tear of the parts.

✓ Loudspeakers (electro-dynamic sound generation)

A loudspeaker converts an alternating electric current into sound waves. This occurs by means of the interaction between the electric current and a permanent magnet. The coil is positioned within the magnetic field of the permanent magnet. When an electric current is applied to the coil, the Lorentz force generated leads to a deflection of the coil, causing the membrane to vibrate.





As a result of the centering spider this proceeds in an up and down motion. It centres the coil and, together with the bead, ensures that it returns to the resting position.

With the use of the appropriate size of membrane and material, as well as different drives (coils and permanent magnets), loudspeakers can be optimised for a variety of different frequency ranges.





Acoustics in Signalling technology

▼ Acoustic capsule (electromagnetic sound generation)

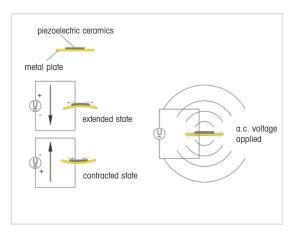
The acoustic capsule belongs to the group of electromagnetic sound generators. This principle was previously used for telephone earpieces. Within the capsule a permanent magnet serves to pre-magnetise the armature which is connected to the membrane. This is made to oscillate and these oscillations are then converted into audible tones. The acoustic capsule is characterized by a relatively simple construction and a compact form and displays a high degree of effectivity.



Piezo disc

Piezoelectricity (also known as the piezoelectric effect, or for short: piezo effect) refers to the interaction of mechanical pressure (Greek piezein = to press) and electrical currents in solid bodies. It describes the phenomenon whereby the deformation of certain materials leads to the generation of an electric charge at the surface (direct piezoelectric effect).

In a reverse process these materials (predominately crystals) deform when a voltage is applied. The deflection is relatively small so they need to be transmitted to a membrane, from where the oscillations excite air molecules which are then perceived as sound.



Audibility factor of audible signals devices

One of the most important properties of audible signals is their sound output and therefore their audibility factor. The signal must be able to be heard without disturbing those around it.

The audibility of an audible signal is dependent on a number of different factors:

- the sound output of the signal (in dB)
- ✓ the tone frequency (in Hz)
- of the distance between signal device and recipient
- the noise level of the surrounding area
- other influences (for example air humidity, wind direction)





Principle acoustic parameters

✓ Sound output level

The sound output level L_p refers to the logarithmic relationship of the square of the sound output of an acoustic event to the square of the reference value $p_0 = 20 \mu P$. The result is given in decibels (abbreviation dB).

$$L_p = 10 \ log_{10} \Big(\frac{p_{1^2}}{p_{0^2}} \Big) \ dB = 20 \ log_{10} \Big(\frac{p_{1}}{p_{0}} \Big) \ dB$$

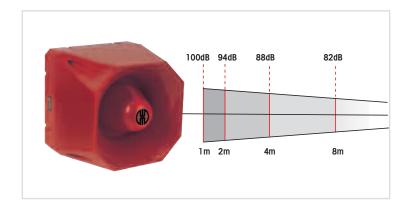
When indicating an absolute level (with reference to the standardized reference level p_0 the abbreviation "SPL" (sound pressure level) is added.

With intermediate to high levels and frequencies a sound output difference of 10 dB is heard as approximately twice as loud. Differences of 3 dB are clearly audible. The perceived sound level is not just dependent on the sound output level, but also on the spectrum of the sound signal and its temporal progression. Single tones are perceived as being considerably louder than a broadband audible signal with the same sound output level. Audible signals with sharply changing levels are also perceived as being significantly louder than uniform audible signals with the same average level.



Weighting curves (A, B and C according to DIN EN 61672-1, formerly IEC/DIN 651) are the curves from weighting filters that are applied to the sound output signal. They are designed to reproduce a similar frequency response as that of the human ear for a specific sound level. However they are only able to achieve a rough approximation, the values obtained for the weighted sound output measurements do not exactly match those of the human ear.

Weighting levels are indicated by the corresponding letter of the frequency weighting, e.g. a C weighting sound output level is given in dB (C). In the field of technical acoustics the A weighting level is predominately employed. For this reason WERMA specifies levels in dB (A).



The sound output level is always dependent on the distance from the source of the sound. WERMA specifications are always based on a measuring distance of 1 m, unless otherwise stated.

In the case of point sound sources (generally applies for all sources radiating equally in all directions), the sound output level decreases by 6 dB with each doubling of the distance from the source.



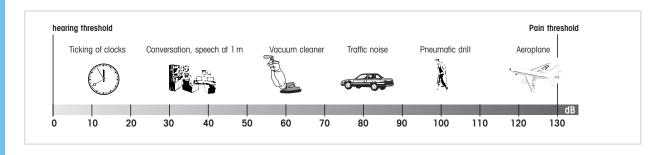


Acoustics in Signalling technology

Table of working range

						Distanc	e in m						
	1	2	3	5	10	20	30	50	100	200	300	500	1000
	120	114	110	106	100	94	90	86	80	74	70	66	60
	118	112	108	104	98	92	88	84	78	72	68	64	58
	116	110	106	102	96	90	86	82	76	70	66	62	56
	114	108	104	100	94	88	84	80	74	68	64	60	54
	112	106	102	98	92	86	82	78	72	66	62	58	52
	110	104	100	96	90	84	80	76	70	64	60	56	50
	108	102	98	94	88	82	78	74	68	62	58	54	48
	106	100	96	92	86	80	76	72	66	60	56	52	46
pressure level dB (A)	104	98	94	90	84	78	74	70	64	58	54	50	44
€	102	96	92	88	82	76	72	68	62	56	52	48	42
ф	100	94	90	86	80	74	70	66	60	54	50	46	40
	98	92	88	84	78	72	68	64	58	52	48	44	38
	96	90	86	82	76	70	66	62	56	50	46	42	
	94	88	84	80	74	68	64	60	54	48	44	40	
	92	86	82	78	72	66	62	58	52	46	42	38	
	90	84	80	76	70	64	60	56	50	44	40		
	85	79	75	71	65	59	55	51	45	39			
	80	74	70	66	60	54	50	46	40				
	75	69	65	61	55	49	45	41					
	70	64	60	56	50	44	40	36					
	65	59	55	51	45	39	35						

Examples of noise in everyday life



Tone frequency

Sound is a series of fluctuations in the air pressure at different amplitudes occurring at a specific rate per unit of time. This rate is termed frequency and is measured in the unit 1/s = 1Hz (Hertz). It is named after the German physicist Heinrich Rudolf Hertz. A tone is generated by an oscillation at a certain frequency. The musical tone A for example, has a frequency of 440 Hz. Noise is the term used to describe a number of overlapping tones.

The human ear is only capable of hearing tones within a certain frequency range. In the case of children this range is between 20 and 20,000 Hz. This sensitivity declines with increasing age: by the age of 50 the limit is approximately 12,000 Hz, and with advanced age this is often as low as 5,000 Hz.

The human ear hears tones of different frequencies at different relative strengths. The limit of audibility and the pain threshold are therefore dependent on the respective frequency. For this reason audible signal devices generally operate at a frequency between 500 and 3,000 Hz.



Environmental factors

In addition to the sound output level, the tone frequency and the distance to the signal device, environmental factors are also decisive for the quality of the signal. Wind, humidity or even rain all have an effect on audibility. A very important factor is the ambient noise level.

In industrial environments in particular, the ambient noise level produced by machines is often very high. Accordingly, the signal devices must produce a sufficiently high sound output in order to be heard.



WERMA has developed loud signal horns and sirens for this purpose. With fluctuating ambient noise levels, the use of a siren with a self-adjusting sound level is recommended - a patented invention from WERMA.

Research and development at WERMA



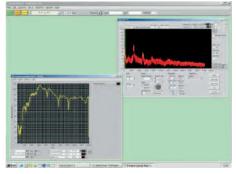
For over 50 years WERMA has been developing audible signal devices of the highest quality. Year after year we invest in research and development, enabling us to offer our customers innovative products employing state of the art technology.

Today our development team has a number of acoustic specialists in its ranks, equipped with the latest laboratory and test equipment.

WERMA places great importance on acoustic measuring technology and life duration testing facilities. Our products are only brought onto the market after they have passed the toughest of product tests.

The optimal sound generation and diffusion is achieved by means of extensive calculations, simulations and subsequent tests. For example, the horn dimensions of an audible signal device are precisely tailored to the required frequency.





Product number index

Product no.	Page
107	204
109	205
114	207
118	208
118 483	211
119	208
119 483	211
123	214
126	215
127	212
128	213
129	218
133	216
134	217
139	222
140	220
141	223
142	224
144	226
150	196
170	238
172	237
190	228
200	106
201	107
202	131
203	106
204	107
205	131
206	89
207	90
208	98
209	108
210	110
211	111
212	133
213	110
214	111

Product no.	Page
215	133
216	91
219	112
220	116
221	117
222	135
223	116
224	117
225	135
230	84
230 Economy	85
231	86
231 Economy	87
232	97
239	88
280 LED Permanent	127
280 LED Double Flash	146
280 LED EVS	147
280 LED LED Obstruction Light	129
280 LED Rotating Beacon	154
281	130
338	209
382	210
420	174
421	176
422	178
423	180
424	182
425	183
439	186
441	187
442	188
444	190
450 with acknowledgement function	197
450 for AS-Interface	198
480	184
482	232
494	193

Product no.	Page
570	234
571	235
572	235
573	236
580	185
581	185
582	233
584	230
585	231
640	18
640 EVS	29
640 colour coated	33
640 USB	32
644 ultrabright	28
645 Vocal element	30
645 Self-Adjusting	31
646 AS-Interface Element	27
646 GSM Transmitter Element	26
691 Flat <i>SIGN</i>	68
691 Flat <i>SIGN</i> Design Highlights	71
693	63
693 silver finish	63
694 de <i>SIGN</i>	67
695	78
695 Clean SIGN	76
697	64
697 USB Interface	64
714	261
718	260
720	259
738	258
740	250
741	251
750	262
761	263
770	252
771	253
782 LED Permanent	254

Product no.	Page
782 LED Rotating Mirror	256
783	255
784	257
300	92
301	93
302	99
306 monitored	118
315	94
316	95
316 USB	96
317	100
326	120
326 monitored	121
327	140
328	141
329	122
329 LED Double Flash	142
329 LED EVS	143
329 LED Permanent	153
329 monitored	124
329 with external triggering	123
330	139
335	139

Product no.	Page
838	145
839 LED Permanent	126
839 Rotating Mirror	151
339 LED Permanent	152
339 Double Flash	144
840	38
840	40
840 GSM Transmitter Element	45
840 AS-Interface Element	46
840 USB	51
840 colour coated	52
843 EVS	48
343	38
343 ultrabright	47
844	40
844 Self-Adjusting	50
645 Vocal element	49
845	55
845 AS-Interface Element	59
850	114
851	114
852	114
853 LED	119

Product no.	Page
353 LED Double Flash	136
353 LED EVS	137
360 WIN KS 71	24
360 WIN KS 70	43
361 KS 71 reflect	23
361 KS 70 reflect	44
380	157
381	158
383	156
384	155
385	148
390 LED	159
390	160
394	164
395	125
397	138
914	239
955	168
956	166
160 Interface Box	34
60 Foldaway Base KS 71	35
60 Foldaway Base KS 70	53

Our Products

If you are searching for a specific product, then our overview pages at the beginning of each product section provide additional support. All product variants for the specific product group are arranged according to their features (for example light effect or sound output).













