

Automation for a Changing World

Delta Field Oriented Control Drive C2000 Series















The C2000 series AC motor drive provides the most efficient and cost-effective solution for all types of drive applications. It features precise speed, torque and position control functions that are suitable for both sensor and sensorless types of synchronous and asynchronous motors. The C2000 series is also equipped with built-in PLC functions and supports the CANopen Master/Slave extension for the ultimate in system flexibility and fast data exchange.





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Convenient operation platform
High performance field oriented control
Fast response to impact load
Auto energy saving operation
dEB function
Permanent magnet motors (SPM, IPM)
REG2000 Series
AFE2000 Series

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Standard Models (IP20/NEMA1)

Power range: 230V 0.75~90kW, 460V 0.75~450kW

230V (kW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	
230V (HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125	
Frame Size		/	4			В			С			ס	Е				i
Braking Chopper					Bui	lt-in							Opti	onal			
DC Reactor					No	ne							Bui	lt-in			
EMI Filter								Opt	onal								
Protection Level					IP	20							IP00	/ IP20			
		0.75 4.5 0.0 0.7 4.0 5.5 7.5 44 45 40.5 0.0 0.0 0.7 45 55 75															
460V (kW)	0.75	1.5	2.2	3.7	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
460V (HP)	1	2	3	5	5	7.5 10 15				15 20 25			50 60 75 1			100	125
Frame Size			ļ	A				В			С		D				
Braking Chopper						Bui	lt-in										
DC Reactor						No	ne										
EMI Filter					Built	-in (VF	DXXXC	43E)									
Protection Level		IP20															

^{*} Available in China and Taiwan only.

Advanced Drive Controls

- High performance
 - 1. High bandwidth control
 - 2. Speed/torque/position control mode
 - 3. Dual rating design (Normal duty/heavy duty)
 - 4. 4-quadrant torque control and limit
 - 5. For both synchronous and asynchronous motors
- Environmental Adaptability
 - 1.50°C operating temperature
 - 2. Built-in DC reactor
 - 3. Coated circuit boards
 - 4. Built-in EMI filter
 - 5. Global safety standards (CE/UL/cUL)

*Note: Please refer to the Product Specification



110	132	160	185	220	280	315	355	450*
150	175	215	250	300	375	425	475	600
	F	=	(3		ŀ	1	
	Opti	onal						
	Bui	lt-in						
	Opti	onal						
	IP00	/ IP20						



- 1. Built-in safe stop function
- 2. Built-in PLC function
- 3. Built-in brake unit
- 4. Supports various network protocols
- 5. Synchronous point-to-point control



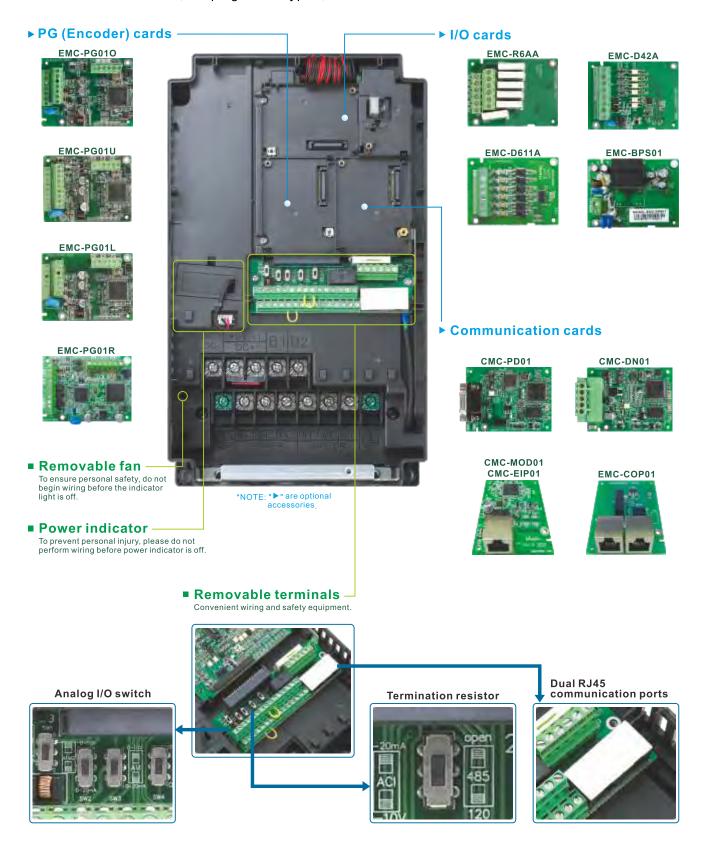
- 1. Hot plug LCD keypad
- 2. I/O extension cards
- 3. Various PG (encoder) feedback cards
- 4. Network cards for fieldbus modules
- 5. Removable fan





Modular Design

■ Various accessories options, such as I/O extension cards, encoder feedback cards, communication cards, hot plug LCD keypad, removable terminals and removable fans.



■ The modular design fulfills the needs of system applications and equipment maintenance.



Excellent Environment Adaptability

- Built-in DC choke to surpress harmonics*
- Built-in EMI filter to filter noise*
- Conformal coating (Class 3C3 of IEC60721-3-3 standard) ensures drive operation stability and safety in critical environments.
- Flange mounting: designed to completely separate the heat dissipating system and other electronic components.

 Its installation can disperse heat out of the VFD.

 Cooling fan method can blow cold air into aluminum heat sink.

 Both heat dissipating methods are efficient, choose the one that fits the working environment for the best heat dissipation results.

 *Note: Please refer to the Product Specification



Certifications

UL, cUL

CE

C-Tick

Low Voltage: EN61800-5-1

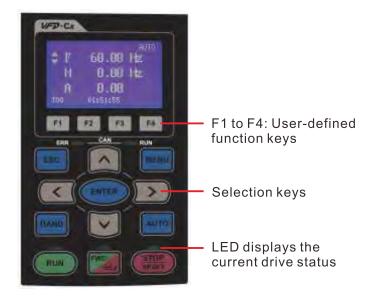
ROHS

EMC: EN61000-3-12, EN61800-3, IEC61000-6-2, IEC61000-6-4, IEC61000-4-2, IEC61000-4-3, IEC61000-4-4, IEC61000-4-5, IEC61000-4-6, IEC61000-4-8,



Quick and easy parameters setting via the editable LCD keypad

- Multi-column display for the drive status
- Simple and intuitive operation
- User-defined parameter groups
- Real Time Clock and calendar function
- Language selection for display
- Copy function saves parameters and PLC programs to the keypad memory for later transfer to another drive
- IP56 protection level





Create homepage logo



Editable message display



Editable chart display

Intelligent PLC Functions

- Built-in 10K steps capacity of PLC functions. Distributed control and independent operation are easily achieved via network connection.
- CANopen Master protocol and PLC functions provide synchronous control and fast data exchange.



High-speed Network

- Provides optional MODBUS RTU and various fieldbus cards for flexible communication applications
- Advanced network functions
- Built-in MODBUS communication interface



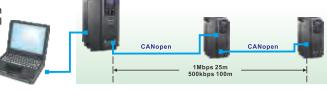
■ CAN○○○ (DS402)

Ability to control up to 8 Slave drives via the CANopen Master function

- Supports all Delta industrial automation products
 (all EDS files of Delta industrial automation products are built-in)
- I/O data layout of each piece of equipment on the CANopen Network

 Planning function for motion control

WPL Soft



 TAP-CN03 distribution box for long distances







Delta DeviceNet Builder software is specially designed for DeviceNet communication. With this software, it is easy to plan DeviceNet equipment and remote I/O via parameters to build a standard DeviceNet monitoring structure.

 Supports all Delta industrial automation products (all EDS files of Delta industrial automation products are built-in)

 I/O data layout of each piece of equipment in the DeviceNet network

 DeviceNet layout software





MODBUS TCP

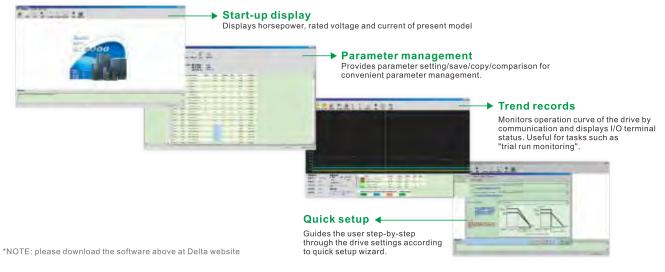
Delta's communication integrator software not only provides graphic module setting and human interface design but also supports settings and online monitoring for all Ethernet products

- Delta software for Ethernet/MODBUS TCP products
- Graphic module setting and human interface design
- Auto search function
- Setting interface for virtual COM port



Convenient Operation Platform for Drive System Management

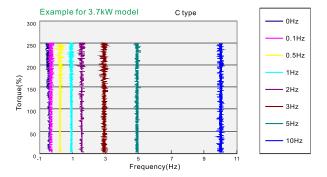
Provides a complete operation platform for users' easy control and monitoring via PC, including parameters save/setting, real-time wave monitor, quick setup, for multiple languages and with multi-language operation systems.





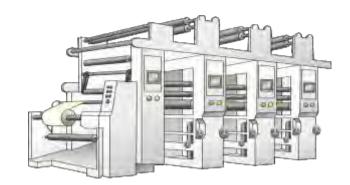
High-performance Field Oriented Control

The FOC+PG mode of C2000 series can output 200% of starting torque at extremely low speeds for precise and stable speed control.



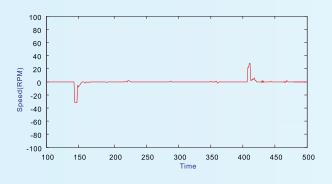
High-performance Field Oriented Control

Precise position and speed control ideal for printing machine applications.



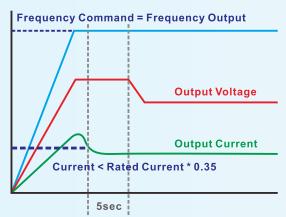
Fast Response to Impact Load

When load changes, VFD-C2000 will provide a best torque response by FOC to minimize the vibration of load impact.



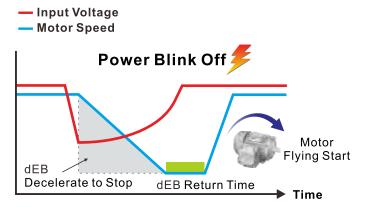
Auto Energy-Saving Operation

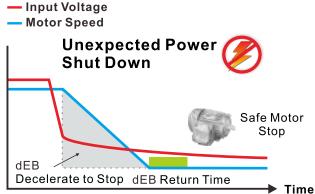
During constant speed operation, this function auto-calculates the best voltage value by the load power for the load.



Deceleration Energy Backup (dEB)

This function controls the motor's deceleration to a stop when sudden power failure occurs to prevent mechanical damage. It then returns the motor to its previous speed when power comes back on.





A Drive for Permanent Magnet (PM) Motors

VFD-C2000 is a dual mode drive for induction motors and permanent magnet motors. The dynamic response of a PM motor provides precise

of a PM motor provides precise control of position, speed and torque.

Permanent magnet motor

Permanent magnet motor

AC motor drive

Delta REG2000 Series for Power Regeneration

Using the REG2000 with the CH2000 in a crane and hoist application provides the user with a four-quadrant operation and energy saving results.



Delta AFE2000 Series for Power Regeneration and Power Quality Improvement

The Active Front End Unit (AFE2000) helps to reduce torque ripple and harmonics with higher power factor to provide excellent production quality with energy saving results.







Delta Active Front End AFE2000 Series

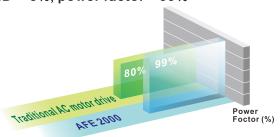
Features

- Replaces traditional brake resistor to reduce heat energy.
- Clear energy savings: more than 95% of the regenerative energy is converted into electricity and supplied back to the mains.
- Full-load operation: input-side current THD lower than 5% and improves power factor up to 99%.
- AC motor drives with AFE2000: supports
 4-quadrant operation with variable frequencies
 and adjustable system.
- Constant DC bus voltage: unaffected by mains voltage fluctuations.

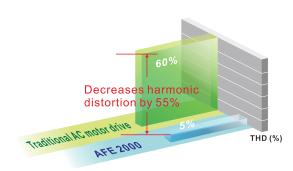


Improves power factor and decreases harmonic distortion.

► THD<=5%, power factor > 99%



Improves power factor by 20%



Applications

- Large-inertia loads, such as centrifuge equipment, dewatering machines and roving machines.
- 4-quadrant loads including elevators, cranes and pumpjacks (oil extraction machines)
- Quick braking, such as machine tools, bag making machines, auto storage and retrieval systems, and lathes
- Long-term energy feedback, such as wind power, water power, steel printing and paper making machinery (winding equipment).
- Improves power quality for industries such as semiconductor and panel industries







Environment for Operation, Storage and Transportation

orage/ Trans o condensati peration orage/ Trans o condensati peration/ Sto ansportatior C60721-3-3 peration orage	on, no frost sportation on, no frost orage	-25°C ~ +70°C Max. 90% Max. 95% 86 to 106 kPa 70 to 106 kPa					
peration orage/ Trans ocondensati peration/ Sto ansportation C60721-3-3 peration	sportation on, no frost orage	Max. 95% 86 to 106 kPa 70 to 106 kPa					
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C60721-3-3 peration							
eration		Class 202 : Class 202					
		Class 3C2 : Class 3S2					
orage							
9		Class 2C2; Class 2S2					
ansportatior	ı	Class 1C2; Class 1S2					
condensati	on, no frost						
peration	If it is install at altitude	stalled at altitude 0~1000m, follow normal operation restriction. e 1000~3000m, decrease 2% of rated current or lower 0.5°C of ry 100m increase in altitude. Maximum altitude for Corner					
orage/ Trans	sportation	ISTA procedure 1A(according to weight) IEC60068-2-31					
		n 2Hz to 13.2 Hz; 0.7G~1.0G range from 13.2Hz to 55Hz; nply with IEC 60068-2-6					
C/EN 60068	-2-27						
	eration rage/ Trans mm, peak t G range fro	eration If AC motor drive is in If it is install at altitud temeperature for eve Grounded is 2000m.					

Specification for Operation Temperature and Protection Level

(under normal installation position)

Model	Frame	Top Cover	Conduit Box	Protection Level	Operation Temperature
	Frame A~C 230V: 0.75~22kW	Remove top cover	Standard	IP20/UL Open Type	-10°C ~50°C
	460V: 0.75~30kW	Standard with top cover	conduit plate	IP20/UL Type1/NEMA1	-10°C ~40°C
VFDxxxCxxA VFDxxxCxxS	Frame D~H 230V: >22kW 460V: >30kW	N/A	No conduit box	IP00 IP20/UL Open Type Only the circled area is IP00, others are IP20.	-10°C ~50°C
	Frame A~C	Remove top cover	Standard	IP20/UL Open Type	-10°C ~50°C
VFDxxxCxxE	460V: 0.75~30kW	Standard with top cover	conduit plate	IP20/UL Type1/NEMA1	-10°C ~40°C
VFDxxxCxxU	Frame D~H 230V: >22kW 460V: >30kW	N/A	Standard conduit box	IP20/UL Type1/NEMA1	-10°C ~40°C



Specifications

23	DV	Frame Size		Α				В			С)		Е		F
		Model VFDC_	007	015	022	037	055	075	110	150	185	220	300	370	450	550	750	900
	Α	pplicable Motor Output (kW)	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
	Α	pplicable Motor Output (HP)	1	2	3	5	7.5	10	15	20	25	30	40	50	60	75	100	125
	<u></u>	Rated Output Capacity (kVA)	2.0	3.2	4.4	6.8	10	13	20	26	30	36	48	58	72	86	102	138
	L _D	Rated Output Current (A)	5	8	11	17	25	33	49	65	75	90	120	146	180	215	255	346
ng	NORMAL DUTY	Overload Capacity						Rate	d outp	ut curr	ent: 12	20% fo	or 1 mi	nute				
Output Rating	8	Max. Output Frequency (Hz)								0.00~	-600.0	0Hz						
# # H		Carrier Frequency (kHz)		2	~15kl	Hz (8k	Hz)				2~10	kHz(6	3kHz)		2~9kHz (4			4kHz)
t t		Rated Output Capacity (kVA)	1.9	2.8	4.0	6.4	9.6	12	19	25	28	34	45	55	68	81	96	131
ō	15	Rated Output Current (A)	4.8	7.1	10	16	24	31	47	62	71	86	114	139	171	204	242	329
	HEAVY DUTY	Overload Capacity						Rate	d outp	ut curr	ent: 1	50% fo	or 1 mi	nute				
	Ę	Max. Output Frequency (Hz)								0.00~	-300.0	0Hz						
		Carrier Frequency (kHz)	2~6kHz (2kHz)															
و	In	put Current (A) Normal Duty	6.4	12	16	20	28	36	52	72	83	99	124	143	171	206	245	331
aţir	In	put Current (A) Heavy Duty	6.1	11	15	18.5	26	34	50	68	78	95	118	136	162	196	233	315
Input Rating	R	ated Voltage/Frequency					3-ph	aseA	C 200	V~240	OV (-1	5%~+	10%)	, 50/6	0Hz			
nd	0	perating Voltage Range								170	~265\	/ac						
트	F	requency Tolerance								47	~63H	Z						
	D	rive Weight	2	.6± 0	3Kg		5.	4± 1k	(g	9.8	3± 1.5	Kg	$38.5 \pm$	1.5Kg	64.	.8± 1.	5Kg	$86.5 \!\pm 1.5 \mathrm{Kg}$
	С	ooling Method	Natural cooling							Fa	an coo	ling						
	В	raking Chopper				Frame	A, B,	C: buil	t-in					Fran	ne D a	ınd abo	ove: o	ptional
	D	C Choke			F	rame	A, B, C	C: opti	onal					Fra	me D a	and ab	ove: b	ouilt-in
	E	MIFilter	Optional external EMI filter is available upon purchase															
	E	MC-COP01					VF	DXXX	(C23A	: optio	nal; V	FDXX	C23E:	built-	in			

2000												I			
460	V	Frame Size				4				В			С		
		Model VFDC_	007	015	022	037	040	055	075	110	150	185	220	300	
	A	pplicable Motor Output (kW)	0.75	1.5	2.2	3.7	4.0	5.5	7.5	11	15	18.5	22	30	
	A	pplicable Motor Output (HP)	1	2	3	5	5	7.5	10	15	20	25	30	40	
	>	Rated Output Capacity (kVA)	2.4	3.2	4.8	7.2	8.4	10	14	19	25	30	36	48	
	NORMAL DUTY	Rated Output Current (A)	3.0	4.0	6.0	9.0	10.5	12	18	24	32	38	45	60	
6	IAL	Overload Capacity				Ra	ted outpu	ut curren	t: 120%	for 1 mir	nute				
ţi.	lo _R i	Max. Output Frequency (Hz)						0.00~60	00.00Hz						
Output Rating	_	Carrier Frequency (kHz)				2~1	5kHz (81	kHz)				2~10	kHz (6	kHz)	
put		Rated Output Capacity (kVA)	2.3	3.0	4.5	6.5	7.6	9.6	14	18	24	29	34	45	
필	5	Rated Output Current (A)	2.9	3.8	5.7	8.1	9.5	11	17	23	30	36	43	57	
9	EAVY DUTY	Overload Capacity				Ra	ted outpu	ut curren	t: 150%	for 1 mir	nute				
	HEA	Max. Output Frequency (Hz)						0.00~30	00.00Hz						
		Carrier Frequency (kHz)	2~6kHz (2kHz)												
ρί	In	put Current (A) Normal Duty	4.3	5.9	8.7	14	15.5	17	20	26	35	40	47	63	
<u>‡</u> [In	put Current (A) Heavy Duty	4.1	5.6	8.3	13	14.5	16	19	25	33	38	45	60	
Input Rating	Ra	ated Voltage/Frequency	3-phase AC 380V~480V (-15%~+10%), 50/60Hz												
pnd	O	perating Voltage Range						323~5	28Vac						
드	Fr	requency Tolerance						47~6	33Hz						
	Dı	rive Weight			$2.6\pm$	0.3Kg			į	5.4± 1K	g	9.	.8± 1.5k	(g	
	Co	ooling Method	Natural	cooling					Fanc	ooling					
	Bı	raking Chopper			F	rame A,	B, C: bui	ilt-in ; Fr	ame D a	nd above	e: option	al			
	D	C Choke			F	rame A,	B, C: opt	tional ; F	rame D	and abov	ve: built-	in			
	EI	MIFilter		' '			ilt-in EMI EMI filte		nal exter	nal EMI	filter is a	vailable	upon pu	rchase)	
	E	MC-COP01				VFDX.	XXC43A	: optiona	al; VFDX	XC43E:	built-in				
NOT	EC.														

- NOTES:

 The carrier frequency is default. Increasing the carrier frequency requires a reduction in current.

 The motor drive should operate in derating current when its control method is set to TQC+PG, PM, FOC Sensorelss or TQC Sensorless mode.

 The application of the load characteristics is the impact load. The motor drive requires big one grade.

 For FRAME A, B and C, Model VFDXXXC43A is under IP20/NEMA1/UL TYPE1 protection level.

 For FRAME D and above, if the last character of the model is A then it is under IP20 protection level but the wiring terminal is under IP00 protection level; if the last character of the model is E, it is under IP20/NEMA1/UL TYPE1 protection level.

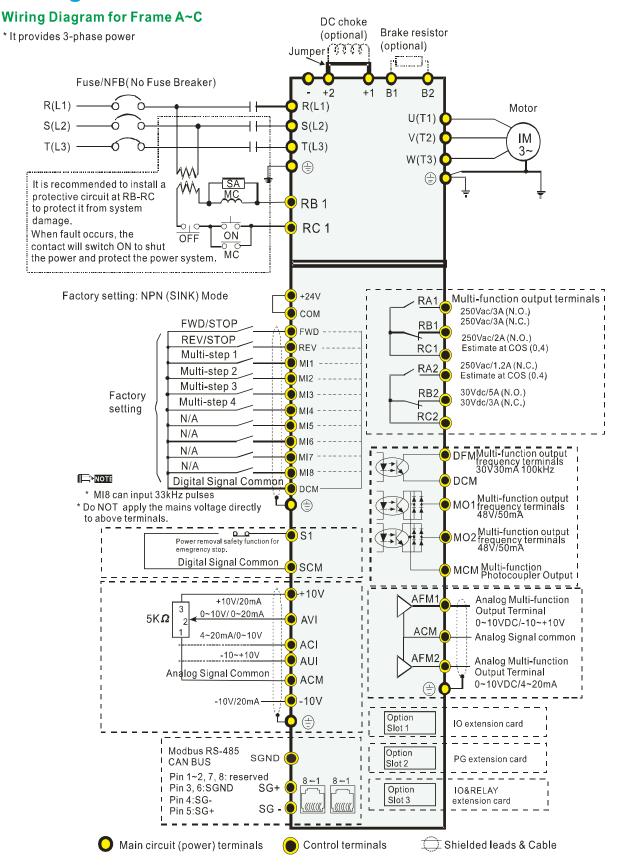
46)V	Frame Size		[)			≣	F		(G		ŀ	1	
		Model VFDC_	370	450	550	750	900	1100	1320	1600	1850	2200	2800	3150	3550	4500
	Α	pplicable Motor Output (kW)	37	45	55	75	90	110	132	160	185	220	280	315	355	450
	Α	pplicable Motor Output (HP)	50	60	75	100	125	150	175	215	250	300	375	425	475	600
	_	Rated Output Capacity (kVA)	58	73	88	120	143	175	207	247	295	367	438	491	544	720
	ORMAL DUTY	Rated Output Current (A)	73	91	110	150	180	220	260	310	370	460	550	616	683	866
5	IAL	Overload Capacity	Rated output current: 120% for 1 minute													
Rating	IOR	Max. Output Frequency (Hz)							0.00~60	00.00Hz						
Ra	2	Carrier Frequency (kHz)		2~10kH	dz (6kH	z)				:	2~9kHz	z (4kHz)			
Output	ارا	Rated Output Capacity (kVA)	55	69	84	114	136	167	197	235	280	348	417	466	517	677
Lt.	TUG	Rated Output Current (A)	69	86	105	143	171	209	247	295	352	437	523	585	649	816
0	5	Overload Capacity					Rate	d outpu	t curren	t: 150%	for 1 m	inute				
	НЕАVY	Max. Output Frequency (Hz)							0.00~30	00.00Hz						
		Carrier Frequency (kHz)						2	2~6kHz	(2kHz)					
βL	In	put Current (A) Normal Duty	74	101	114	157	167	207	240	300	380	400	494	555	625	866
Rating	In	put Current (A) Heavy Duty	70	96	108	149	159	197	228	285	361	380	469	527	594	816
# %	R	ated Voltage/Frequency	3-phase AC 380V~480V (-15%~+10%), 50/60Hz													
Input	0	perating Voltage Range							323~5	28Vac						
트	F	requency Tolerance							47~6	3Hz						
	D	rive Weight		38.5	± 1.5Kg		64.8±	1.5Kg	86.5±	1.5Kg	134	±4Kg		22	28	
	С	ooling Method							Fanc	ooling						
	В	raking Chopper				Fra	me A, B	, C: buil	t-in ; Fr	ame D a	ind abo	ve: optio	nal			
	D	C Choke	Frame A, B, C: optional ; Frame D and above: built-in													
	Е	MIFilter	Optional external EMI filter is available upon purchase													
	Е	MC-COP01					VFDXX	XC43A:	optiona	I: VFDX	XC43E	: built-ir	1			

General Specifications

G	eneral Specifications	
	Control Method	Pulse Width Modulated (PWM)
	Control Mode	1: V/F, 2: SVC, 3: VF+PG, 4: FOC+PG, 5: TQC+PG, 6: PM+PG, 7: FOC sensorless, 8: TQC sensorless, 9: PM sensorless
	Starting Torque	Reach up to 150% or above at 0.5Hz. Under FOC+PG mode, starting torque can reach 150% at 0Hz.
	V/f Curve	4-point adjustable V/f curve and square curve
	Speed Response Ability	5Hz (vector control can reach up to 40Hz)
	Torque Limit	Max. 200% torque current
	Torque Accuracy	±5%
	Max. Output Frequency (Hz)	Normal duty: 0.00~600.00Hz; Heavy duty: 0.00 ~ 300.00 Hz
w	Frequency Output Accuracy	Digital command:±0.01%, -10°C ~+40°C, Analog command:±0.1%, 25±10°C
tic	Output Frequency Resolution	Digital command: 0.01Hz , Analog command: 0.03 X max. output frequency/60 Hz (±11 bit)
cteris	Overload Capacity	Normal duty: rated output current is 120% for 60 seconds Heavy duty: rated output current is 150% for 60 seconds
ara	Frequency Setting Signal	+10V~-10,0~+10V,4~20mA,0~20mA,Pulse input
Chi	Accel./decel. Time	0.00~600.00/0.0~6000.0 Seconds
Control Characteristics	Main Control Function	Torque control, Droop control, Speed/torque control switching, Feed forward control, Zero-servo control, Momentary power loss ride thru, Speed search, Over-torque detection, Torque limit, 17-step speed (max), Accel/decel time switch, S-curve accel/decel, 3-wire sequence, Auto-Tuning (rotational, stationary), Dwell, Cooling fan on/off switch, Slip compensation, Torque compensation, JOG frequency, Frequency upper/lower limit settings, DC injection braking at start/stop, High slip braking, PID control (with sleep function), Energy saving control, MODOBUS communication (RS-485 RJ45, max. 115.2 kbps), Fault restart, Parameter copy
	Fan Control	230V model: VFD150C23A(include) and series above: PMW control; VFD150C23A and series below: on/off switch control 460V model: VFD150C43A(include) and series above: PMW control; VFD150C43A and series below: on/off switch control
(0)	Motor Protection	Electronic thermal relay protection
ristic	Over-current Protection	Over-current protection for 240% rated current current clamp "Normal duty: around 170~175%"; "Heavy duty: around 180~185%"
Characteristics	Over-voltage Protection	230: drive will stop when DC-BUS voltage exceeds 410V 460: drive will stop when DC-BUS voltage exceeds 820V
Cha	Over-temperature Protection	Built-in temperature sensor
	Stall Prevention	Stall prevention during acceleration, deceleration and running independently.
Protection	Restart after Instantaneous Power Failure	Parameter setting up to 20 seconds
P	Grounding Leakage Current Protection	Leakage current is higher than 50% of rated current of the AC motor drive



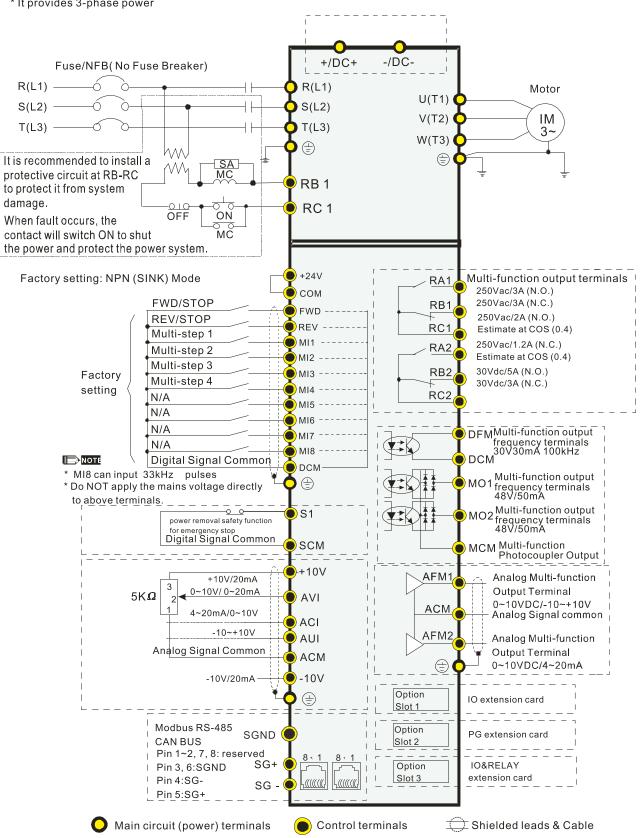
Wiring



NOTE: It is recommended NOT to connect any phase advance capacitor or automatic power factor regulator (APFR) directly to the motor drive. If it is necessary to connect any of them, please make sure a reactor is installed between the motor drive and phase advance capacitor/APFR.

Wiring Diagram for Frame D and Frames Above

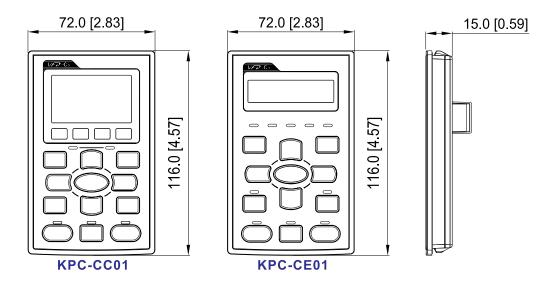
* It provides 3-phase power





Dimensions

Digital Keypad



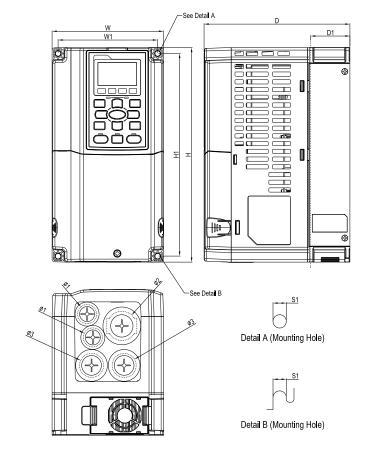
Frame A

MODEL

VFD007C23A VFD007C43A/43E

VFD055C43A/43E

VFD015C23A VFD015C43A/43E VFD022C23A VFD022C43A/43E VFD037C23A VFD037C43A/43E VFD040C43A/43E

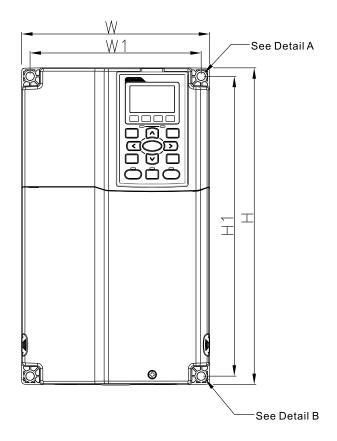


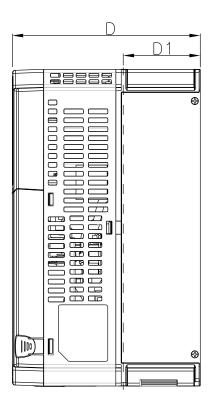
Unit : mm[inch]

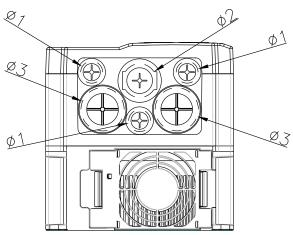
Fi	rame	W	Н	D	W1	H1	D1*	Ø	Ø1	Ø2	Ø3
A 4	mm	130.0	250.0	170.0	116.0	236.0	45.8	6.2	22.2	34.0	28.0
A1	inch	5.12	9.84	6.69	4.57	9.29	1.80	0.24	0.87	1.34	1.10

D1*: Flange mounting

Frame B

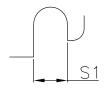








Detail A (Mounting Hole)



Detail B (Mounting Hole)

VFD055C23A VFD075C23A VFD075C43A/43E

MODEL

VFD110C23A VFD110C43A/43E VFD150C43A/43E

Unit : mm[inch]

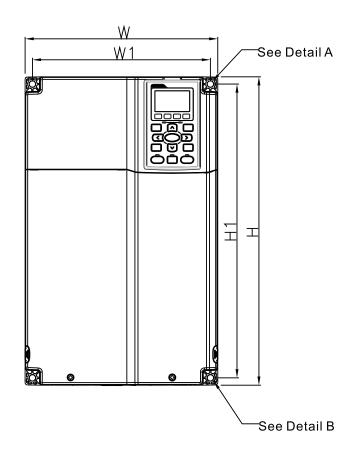
F	rame	W	Н	D	W1	H1	D1*	S1	Ø1	Ø2	Ø3
B1	mm	190.0	320.0	190.0	173.0	303.0	77.9	8.5	22.2	34.0	28.0
БІ	inch	7.48	12.60	7.48	6.81	11.93	3.07	0.33	0.87	1.34	1.10

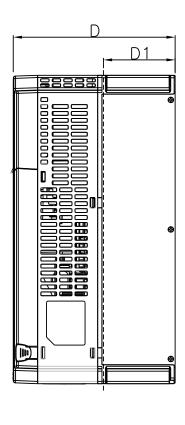
D1* : Flange mounting

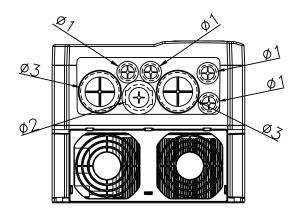


Dimensions

Frame C









Detail A (Mounting Hole)



Detail B (Mounting Hole)

MODEL

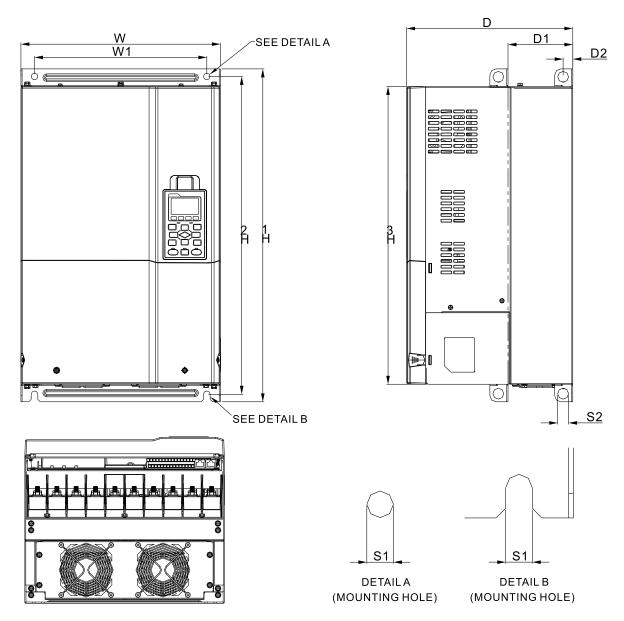
VFD150C23A VFD185C23A VFD185C43A/43E VFD220C23A VFD220C43A/43E VFD300C43A/43E

Unit : mm[inch]

F	rame	W	Н	D	W1	H1	D1*	S 1	Ø1	Ø2	Ø3
C1	mm	250.0	400.0	210.0	231.0	381.0	92.9	8.5	22.2	34.0	50.0
CI	inch	9.84	15.75	8.27	9.09	15.00	3.66	0.33	0.87	1.34	1.97

D1*: Flange mounting

Frame D



FRAME_D1 VFD300C23A VFD370C23A

MODEL

VFD370C23A VFD370C43A VFD450C43A VFD550C43A VFD750C43A FRAME_D0-1 VFD370C43S VFD450C43S

Unit : mm[inch]

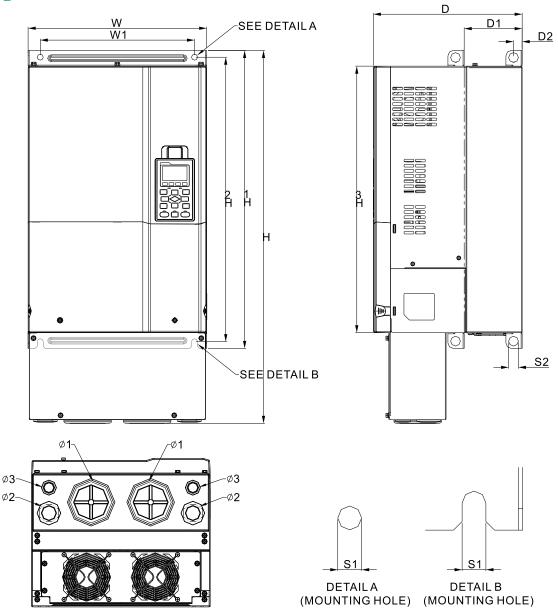
Fr	ame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	Ø1	Ø2	Ø3
D1	mm	330.0	-	275.0	285.0	550.0	525.0	492.0	107.2	16.0	11.0	18.0	-	-	-
וט	inch	12.99	-	10.83	11.22	21.65	20.67	19.37	4.22	0.63	0.43	0.71	-	-	-
Er	ame	W	Н	D	W1	H1	H2	Пэ	D1*	D2	S 1	62			
F 1.	ame	VV		U	VV I	п	п2	пэ	וט	UZ	ગા	32			
D0-1	mm	280.0	-	255.0	235.0	500.0	475.0	442.0	94.2	16.0	11.0	18.0			
ו-טע	inch	11.02	_	40.04	9.25	40.00	40.70	17.40	3.71	0.63	0.43	0.71			

D1* : Flange mounting



Dimensions

Frame D



MODEL FRAME_D2 VFD370C23E VFD370C43E VFD450C43E VFD550C43E VFD750C43E

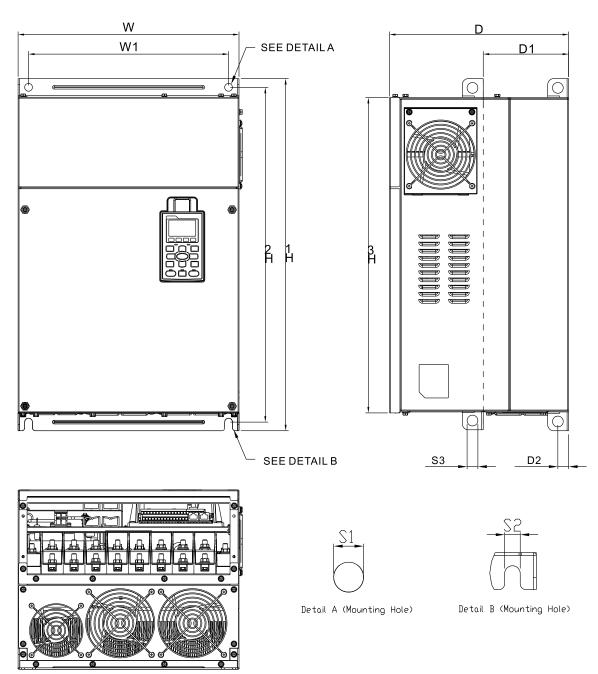
FRAME_D0-2 VFD370C43U VFD450C43U

F	rame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	Ø1	Ø2	Ø3
D2	mm	330.0	688.3	275.0	285.0	550.0	525.0	492.0	107.2	16.0	11.0	18.0	76.2	34.0	22.0
DZ	inch	12.99	27.10	10.83	11.22	21.65	20.67	19.37	4.22	0.63	0.43	0.71	3.00	1.34	0.87
F	rame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	Ø1	Ø2	Ø3
D0 4	mm	280.0	614.4	255.0	235.0	500.0	475.0	442.0	94.2	16.0	11.0	18.0	62.7	34.0	22.0
DU-,	inch	11.02	21.19	10.04	9.25	19.69	18.70	17.40	3.71	0.63	0.43	0.71	2.47	1.34	0.87

D1*: Flange mounting

Unit : mm[inch]

Frame E



MODEL

FRAME_E1 VFD450C23A VFD550C23A VFD750C23A VFD900C43A VFD1100C43A

FD900C43A FD1100C43A Unit : mm[inch]

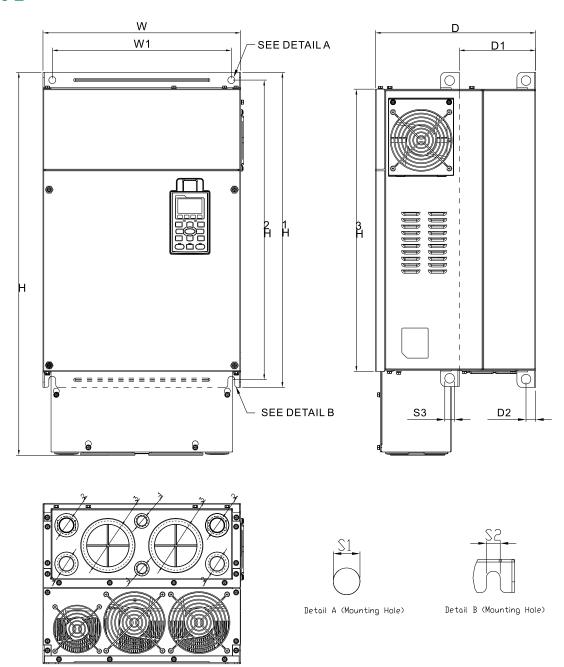
F	rame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	S3	Ø1	Ø2	Ø3
E4	mm	370.0	-	300.0	335.0	589	560.0	528.0	143.0	18.0	13.0	13.0	18.0	-	-	-
-	inch	14.57	-	11.81	13.19	23.19	22.05	20.80	5.63	0.71	0.51	0.51	0.71	-	-	-

D1* : Flange mounting



Dimensions

Frame E



MODEL

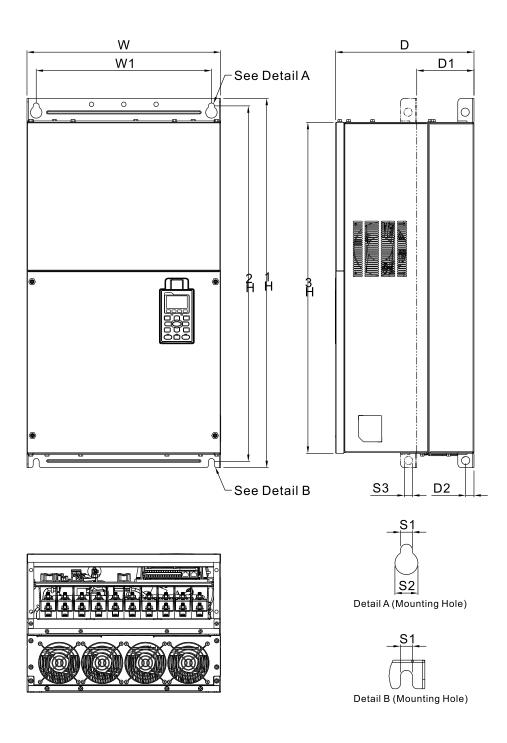
FRAME_E2
VFD450C23E
VFD550C23E
VFD750C23E
VFD900C43E
VFD1100C43E

Unit : mm[inch]

Fra	ıme	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	S3	Ø1	Ø2	Ø3
- 2									143.0							
	inch	14.57	28.18	11.81	13.19	23.19	22.05	20.80	5.63	0.71	0.51	0.51	0.71	0.87	1.34	3.62

D1* : Flange mounting

Frame F



MODEL FRAME_F1 VFD900C23A VFD1320C23A VFD1600C23A

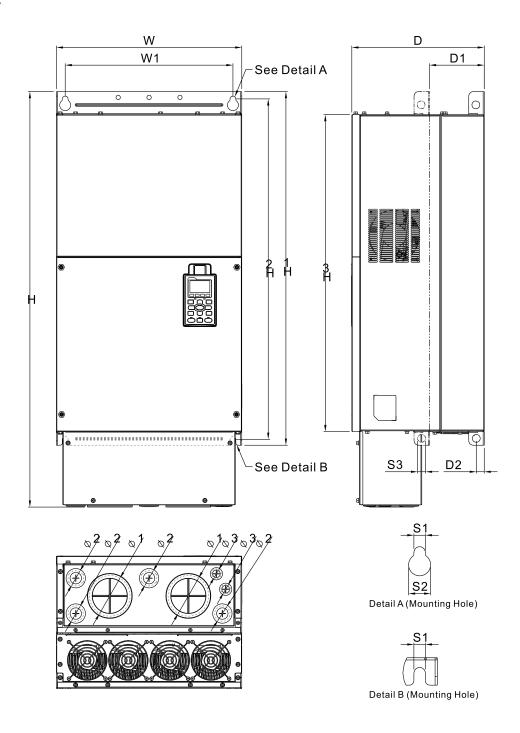
VFD16	300C23	A													Unit : m	nm[inch]
Fra	ame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	S3	Ø1	Ø2	Ø3
E4	mm	420.0	-	300.0	380.0	800.0	770.0	717.0	124.0	18.0	13.0	25.0	18.0	92.0	35.0	22.0
F 1	inch	16.54	-	11.81	14.96	31.50	30.32	28.23	4.88	0.71	0.51	0.98	0.71	3.62	1.38	0.87

D1*: Flange mounting



Dimensions

Frame F



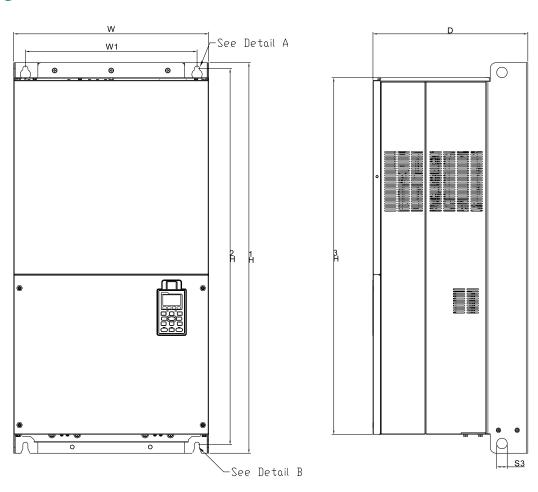
MODEL FRAME_F2 VFD900C23E VFD1320C43E VFD1600C43E

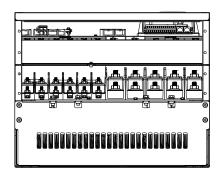
Unit : mm[inch]

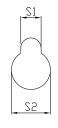
F	rame	W	Н	D	W1	H1	H2	Н3	D1*	D2	S1	S2	S3	Ø1	Ø2	Ø3
Г	mm	420.0	940.0	300.0	380.0	800.0	770.0	717.0	124.0	18.0	13.0	25.0	18.0	92.0	35.0	22.0
_г2	inch	16.54	37.00	11.81	14.96	31.50	30.32	28.23	4.88	0.71	0.51	0.98	0.71	3.62	1.38	0.87

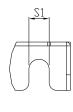
D1* : Flange mounting

Frame G









Detail A (Mounting Hole)

Detail B (Mounting Hole)

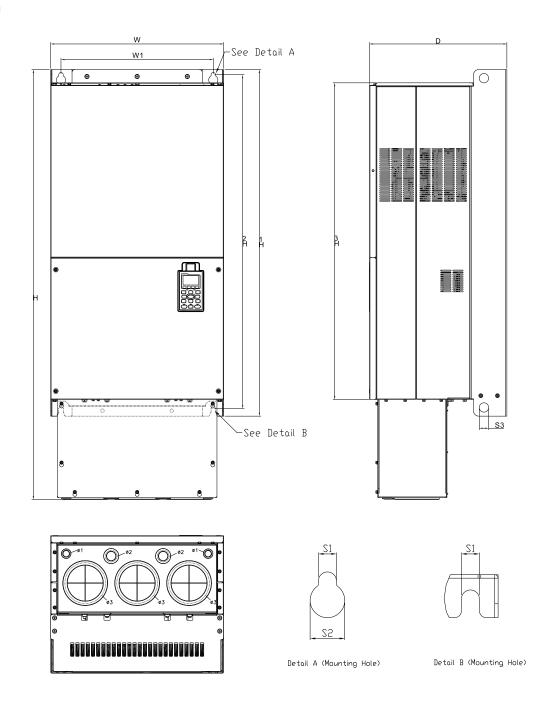
MODEL FRAME_G1 VFD1850C43A VFD2200C43A

,	VFD22	00C43	A											Unit : r	mm[inch]	
	Fra	ıme	W	H	D	W1	H1	H2	Н3	S1	S2	S3	Ø1	Ø2	Ø3	
	G1	mm	500.0	-	397.0	440.0	1000.0	963.0	913.6	13.0	26.5	27.0	-	-	-	
	Gı	inch	19.69	-	15.63	217.32	39.37	37.91	35.97	0.51	1.04	1.06	-	-	-	



Dimensions

Frame G

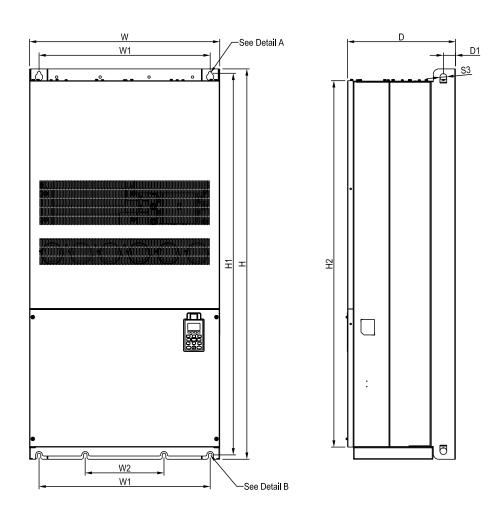


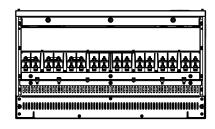
MODEL FRAME_G2 VFD1850C43E VFD2200C43E

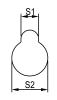
Unit : mm[inch]

Fra	ame	W	Н	D	W1	H1	H2	Н3	S 1	S2	S3	Ø1	Ø2	Ø3
32	mm	500.0	1240.2	397.0	440.0	1000.0	963.0	913.6	13.0	26.5	27.0	22.0	34.0	117.5
32	inch	19.69	48.83	15.63	217.32	39.37	37.91	35.97	0.51	1.04	1.06	0.87	1.34	4.63

Frame H









See Detail A(Mounting Hole)

See Detail B(Mounting Hole)

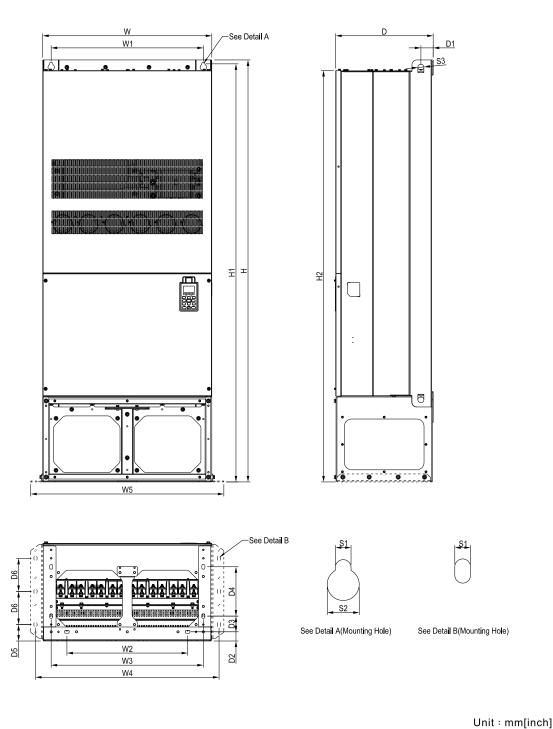
MODEL FRAME_H1 VFD2800C43A VFD3150C43A VFD3550C43A

VFD.	5550043)A											Unit : r	nm[incn]
F	rame	W	Н	D	W1	W2	W3	W4	W5	W6	H1	H2	Н3	H4
H1	mm	700.0	-	398.0	-	630.0	290.0	-	-	-	-	1435.0	1403.0	-
п	inch	27.56	-	15.67	-	24.80	11.42	-	-	-	-	56.50	55.24	-
F	rame	H5	D1	D2	D3	D4	D5	D6	S1	S2	S3	Ø1	Ø2	Ø3
H1	mm	1346.6	45.0	-	-	-	-	-	13.0	26.5	25.0	-	-	-
	inch	53.02	1 77	-	-	-	-	-	0.51	1 04	0.98	_	_	_



Dimensions

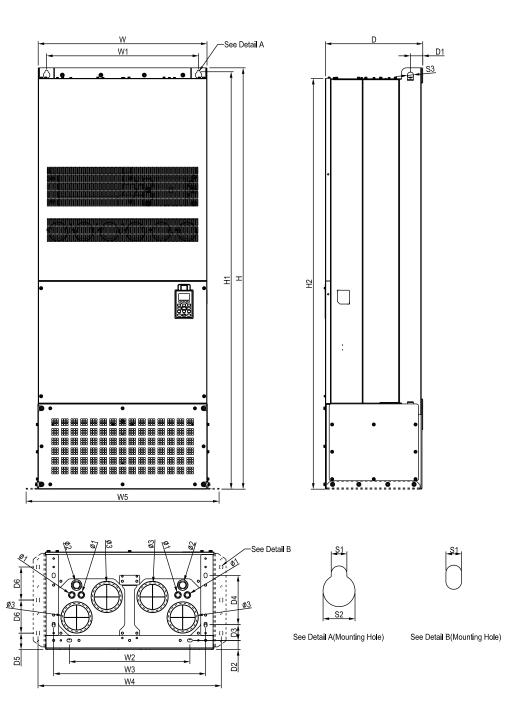
Frame H



MODEL FRAME_H2 VFD2800C43E-1 VFD3150C43E-1 VFD3550C43E-1

H4 W1 W5 Frame W6 700.0 1745.0 404.0 800.0 500.0 630.0 760.0 1729.0 1701.6 mm **H2** 68.07 66.99 inch 27.56 68.70 15.91 31.50 19.69 24.80 29.92 D6 **D**1 **D4 D5** Frame 1346.6 51.0 38.0 65.0 204.0 68.0 137.0 13.0 26.5 25.0 $\mathsf{m}\mathsf{m}$ inch 53.02 2.01 1.50 2.56 8.03 2.68 5.39 0.51 1.04 0.98

Frame H



MODEL FRAME_H3 VFD2800C43E VFD3150C43E VFD3550C43E

Unit : mm[inch]

F	rame	W	Н	D	W1	W2	W3	W4	W5	W6	H1	H2	Н3	H4
НЗ	mm	700.0	1745.0	404.0	800.0	-	-	500.0	630.0	760.0	1729.0	-	-	1701.6
пз	inch	27.56	68.70	15.91	31.50	-	-	19.69	24.80	29.92	68.07	-	-	66.99
F	rame	H5	D1	D2	D3	D4	D5	D6	S 1	S2	S3	Ø1	Ø2	Ø3
Н3	mm	1346.6	51.0	38.0	65.0	204.0	68.0	137.0	13.0	26.5	25.0	22.0	34.0	117.5
п	inch	53.02	2.01	1.50	2.56	8.03	2.68	5.39	0.51	1.04	0.98	0.87	1.34	4.63



Option Cards

EMC-PG01L



Set by Pr.10-00~10-02

Terminals		Descriptions
	VP	Output voltage for power: +5V/+12V $\pm5\%$ (use FSW3 to switch +5V/+12V) Max. output current: 200mA
PG1	DCM	Common for power and signal
	A1, /A1 ,B1, /B1, Z1, /Z1	Encoder input signal (Line Driver) It can be 1-phase or 2-phase input; Max. input frequency: 300kP/sec
PG2	A2, /A2, B2, /B2	Pulse input signal (Line Driver or Open Collector) Open collector input: +5V/+12V (Note1) It can be 1-phase or 2-phase input; Max. input frequency: 300kP/sec.
PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG	PG card output signals. It has division frequency function: 1~255 times Max. output voltage for Line driver: 5Vdc Max. output current: 50mA; Max. output frequency: 300kP/sec SG: The GND of PG card is the same as the host controller or PLC, so a common output signal is attained.

EMC-PG010

-mo i co i c				
	Те	rminals	Descriptions	
		VP	Output voltage for power: +5V/+12V $\pm 5\%$ (use FSW3 to switch +5V/+12V) Max. output current: 200mA	
	PG1	DCM	Common for power and signal	
· H · · · · · · ·		A1, /A1, B1, /B1, Z1, /Z1	Encoder input signal (Line Driver or Open Collector) Open collector input: +5V/+12V (Note1) It can be 1-phase or 2-phase input; Max. input frequency: 300kP/sec	
	PG2	A2, /A2 ,B2, /B2	Pulse input signal (Line Driver or Open Collector) Open collector input: +5V/+12V (Note1) It can be 1-phase or 2-phase input; Max. input frequency: 300kP/sec.	
Set by Pr.10-00~10-02	PG OUT	V+, /V+	Needs external power source for PG OUT circuit. Input voltage of power:+12V ~ +24V	
		V-	Negative power supply input	
		A/O, B/O, Z/O	PG card output signals. It has division frequency function: 1~255 times Add a pull-up resistor to the open collector output signals to avoid signal interferences. [Three pull-up resistors are included in the package (1.8k Ω /1W)] Max. Output current: 20mA; Max output frequency: 300KP/Sec	

EMC-PG01R

	Terminals		Descriptions
	PG1	R1- R2	Resolver output power 7Vrms, 10kHz
-		S1,S2, S3, S4,	Resolver input signal $3.5 \pm 0.175 \text{Vrms}$, 10kHz
toti	PG2	A2, /A2 B2, /B2	Pulse input signal (Line Driver or Open Collector) Open collector input: +5V/+12V (Note1) It can be 1-phase or 2-phase input; Max. input frequency: 300kP/sec.
Set by Pr.10-00~10-02	PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG	PG card output signals. It has division frequency function: 1~255 times Max. output voltage for Line driver: 5Vdc Max. output current: 50mA Max. output frequency: 300kP/sec SG: The GND of PG card is the same as the host controller or PLC, so a common output signal is attained.

EMC-PG01U

■ FJMP1S: Standard UVW Output Encoder; D: Delta Encoder

	Те	rminals	Descriptions
	PG1	VP	Output voltage for power: +5V/+12V5% (use FSW3 to switch +5V/+12V) Max. output current: 200mA
		DCM	Common for power and signal
		A1, /A1, B1, /B1, Z1, /Z1	Encoder input signal (Line Driver) 1-phase or 2-phase input. Max. input frequency: 300kP/sec
		U1, /U1, V1, /V1, W1, /W1	Encoder input signal
Set by Pr.10-00~10-02	PG2	A2, /A2 B2, /B2	Pulse Input signal Open collector input: +5V/+12V (Note1) 1-phase or 2-phase input; Max. input frequency: 300kP/sec.
	PG OUT	AO, /AO, BO, /BO, ZO, /ZO, SG	PG card output signals. Division frequency function: 1~255 times Max. output voltage for Line driver: 5Vdc Max. output current: 50mA Max. output frequency: 300kP/sec SG: The GND of PG card is the same as the host controller or PLC, so a common output signal is attained.

Note 1: For the Open Collector, set input voltage to $5\sim15\text{mA}$ and install a pull-up resistor [5V] Recommend pull-up resistor: $100\sim220\Omega\cdot1/2W$ and above [12V] Recommend pull-up resistor: $510\sim1.35k\Omega\cdot1/2W$ and above [24V] Recommend pull-up resistor: $1.8k\sim3.3k\Omega\cdot1/2W$ and above

Screw Specifications for Option Card Terminals

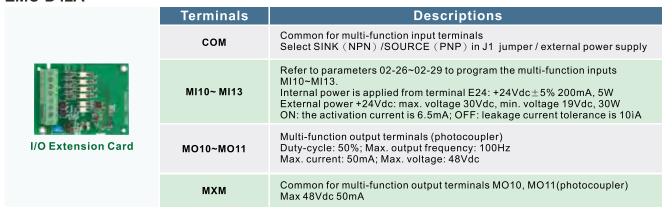
EMC-D42A / EMC-D611A	Wire gauge	24~12AWG (0.205~3.31mm²)
EMC-BPS01	Torque	4Kg-cm[3.47lb-in]
EMC-R6AA	Wire gauge	24~16AWG (0.205~1.31mm²)
EWC-ROAA	Torque	6Kg-cm [5.21lb-in]
EMC-PG01L / EMC-PG01O	Wire gauge	30~16AWG (0.0509~1.31mm²)
EMC-PG01R / EMC-PG01U	Torque	2Kg-cm [1.74lb-in]



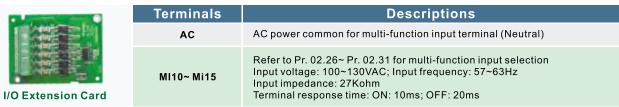


Option Cards

EMC-D42A



EMC-D611A



EMC-R6AA

	Terminals	Descriptions			
Relay Extension Card	RA10~RA15 RC10~RC15	Refer to Pr. 02.36~ Pr. 02.41 for multi-function input selection Resistive load: 3A(N.O.)/250VAC 5A(N.O.)/30Vdc Inductive load (COS 0.4) 2.0A(N.O.)/250VAC 2.0A(N.O.)/30Vdc It is used to output each monitor signal, such as for drive in operation, frequency attained or overload indication.			

EMC-BPS01

	Terminals	Descriptions
Power Shift Card	24V GND	When the AC motor drive power is off, the external power supply card provides external power to the network system, PLC function, and other functions to allow continued operations. Input power: 24V±5% Maximum input current:0.5A Note: (1) Do not connect the control terminal +24V (Digital control signal common: SOURCE) directly to the EMC-BPS01 input terminal 24V. (2) Do not connect control terminal GND directly to the EMC-BPS01 input terminal GND.

CMC-MOD01



Features

- MDI/MDI-X auto-detect E-mail alarm Virtual serial port. Baud rate: 10/100Mbps auto-detect
- Supports MODBUS TCP protocol
- AC motor drive keypad/Ethernet configuration

Network Interface

Interface	RJ-45 with Auto MDI/MDIX	Transmission speed	10/100 Mbps Auto-Detect
Number of ports	1 Port		ICMP, IP, TCP, UDP, DHCP, SMTP, MODBUS OVER TCP/IP, Delta Configuration
Transmission method	IEEE 802.3, IEEE 802.3u	Network protocol	
Transmission cable	Category 5e shielding 100M		Delta Collinguration

CMC-EIP01



Features

- MDI/MDI-X auto-detect Virtual serial port
- Supports MODBUS TCP and Ethernet/IP protocol
- Baud rate: 10/100Mbps auto-detect
- AC motor drive keypad/Ethernet configuration

Network Interface

Interface	RJ-45 with Auto MDI/MDIX
Number of ports	1 Port
Transmission method	IEEE 802.3, IEEE 802.3u
Transmission cable	Category 5e shielding 100M

Transmission speed	10/100 Mbps Auto-Detect
Network protocol	ICMP, IP, TCP, UDP, DHCP, SMTP, MODBUS OVER TCP/IP, Delta Configuration

CMC-PD01



Features

- Supports PZD control data exchange.
- Supports PKW polling AC motor drive parameters.
- Supports user diagnosis function.
- Auto-detects baud rates; supports Max. 12Mbps.

PROFIBUS DP Connector

Interface	DB9 connector
Transmission method	High-speed RS-485
Transmission cable	Shielded twisted pair cable
Electrical isolation	500VDC

Communication

Message type	Cyclic data exchange
Module name	CMC-PD01
GSD document	DELA08DB.GSD
Company ID	08DB (HEX)
Serial transmission speed supported (auto-detection)	9.6kbps; 19.2kbps; 93.75kbps; 187.5kbps; 125kbps; 250kbps; 500kbps; 1.5Mbps; 3Mbps; 6Mbps; 12Mbps (bits per second)

CMC-DN01



Features

- Based on the high-speed communication interface of Delta HSSP protocol, able to conduct immediate control of AC motor drive.
- Supports Group 2 only connection and polling I/O data exchange.
- For I/O mapping, supports Max. 32 words of input and 32 words of output.
- Supports EDS file configuration in DeviceNet configuration software.
- Supports all baud rates on DeviceNet bus: 125kbps, 250kbps, 500kbps and extendable serial transmission speed mode.
- Node address and serial transmission speed can be set up on AC motor drive.
- Power supplied from AC motor drive.

DeviceNet Connector

Device technicator		
Interface	5-PIN open removable connector. Of 5.08mm PIN interval	
Transmission method	CAN	
Transmission cable	Shielded twisted pair cable (with 2 power cables)	
Transmission speed	125kbps, 250kbps, 500kbps and extendable serial transmission speed mode	
Network protocol	DeviceNet protocol	

AC Motor Drive Connection Port

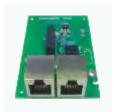
Interface	50 PIN communication terminal
Transmission method	SPI communication
Terminal function	Communicating with AC motor drive Transmitting power supply from AC motor drive
Communication protocol	Delta HSSP protocol



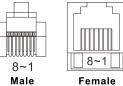
Option Cards

EMC-COP01

Built-in EMC-COP01 card are available for VFDXXXC23E and VFDXXXC43E.



RJ-45 Pin definition



Pin	Pin name	Definition
1	CAN_H	CAN_H bus line (dominant high)
2	CAN_L	CAN_L bus line (dominant low)
3	CAN_GND	Ground/0V/V-
6	CAN_GND	Ground/0V/V-

Specification

Interface	RJ-45	
Number of ports	1 Port	
Transmission method	CAN	
Transmission cable	CAN standard cable	
Transmission speed	1M 500k 250k 125k 100k 50k	
Communication protocol	CANopen	

CANopen Communication Cable



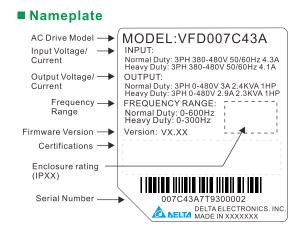
Title	Part No.	L		
TILLE	Fait No.	mm	inch	
1	TAP-CB03	$500\!\pm\!10$	19 ± 0.4	
2	TAP-CB04	1000 ± 10	$39\!\pm\!0.4$	

Digital Keypad Accessories: RJ45 Extension Leads and CMC-EIP01 Cables

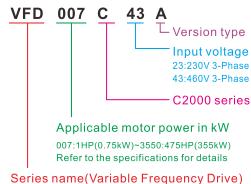
Applicable Models: CBC-K3FT \ CBC-K5FT \ CBC-K7FT \ CBC-K10F \ CBC-K16FT

Title	Part No.	Explanation
1	CBC-K3FT	RJ45 extension lead, 3 feet (approximately 0.9m)
2	CBC-K5FT	RJ45 extension lead, 5 feet (approximately 1.5m)
3	CBC-K7FT	RJ45 extension lead, 7 feet (approximately 2.1m)
4	CBC-K10FT	RJ45 extension lead, 10 feet (approximately 3m)
5	CBC-K16FT	RJ45 extension lead, 16 feet (approximately 4.9m)

Ordering information



■ Model name



Ordering information

Ordering in	irormat	ion			
Frame A	230V: ND: 0.75~3.7kW HD: 0.4~2.2kW 460V: ND: 0.75~5.5kW HD: 0.4~4.0kW	VFD007C23A VFD015C23A VFD022C23A VFD037C23A	VFD007C43A VFD015C43A VFD022C43A VFD037C43A VFD040C43A VFD055C43A	VFD007C43E VFD015C43E VFD022C43E VFD037C43E VFD040C43E VFD055C43E	
Frame B	230V: ND: 5.5~11kW HD: 3.7~7.5kW 460V: ND: 7.5~15 kW HD: 5.5~11kW	VFD055C23A VFD075C23A VFD110C23A	VFD075C43A VFD110C43A VFD150C43A	VFD075C43E VFD110C43E VFD150C43E	
Frame C	230V: ND: 15~22 kW HD: 11~18.5 kW 460V: ND: 18.5~30 kW HD: 15~22 kW	VFD150C23A VFD185C23A VFD220C23A	VFD185C43A VFD220C43A VFD300C43A	VFD185C43E VFD220C43E VFD300C43E	
Frame D	230V: ND: 30~37 kW HD: 20~30 kW 460V: ND: 37~75 kW HD: 30~45 kW	Frame_D1 VFD300C23A VFD370C23A VFD550C43A VFD750C43A	Frame_D0-1 VFD370C43S VFD450C43S	Frame_D2 VFD300C23E VFD370C23E VFD550C43E VFD750C43E	Frame_D0-2 VFD370C43U VFD450C43U
Frame E	230V: ND: 45~75 kW HD: 37~55 kW 460V: ND: 90~110 kW HD: 55~90 kW	Frame_E1 VFD450C23A VFD550C23A VFD750C23A VFD900C43A VFD1100C43A	Frame_E2 VFD450C23E VFD550C23E VFD750C23E VFD900C43E VFD1100C43E		
Frame F	230V: ND: 90 kW HD: 75kW 460V: ND: 132~160 kW HD: 110~132 kW	Frame_F1 VFD900C23A VFD1320C43A VFD1600C43A	Frame_F2 VFD900C23E VFD1320C43E VFD1600C43E		
Frame G	460V : ND: 185~220 kW HD: 160~185 kW	Frame_G1 VFD1850C43A VFD2200C43A	Frame_G2 VFD1850C43E VFD2200C43E		
Frame H	460V : ND: 280~355 kW HD: 220~315 kW	Frame_H1 VFD2800C43A VFD3150C43A VFD3550C43A VFD4500C43A	Frame_H2 VFD2800C43E-1 VFD3150C43E-1 VFD3550C43E-1 VFD4500C43E-1	Frame_H3 VFD2800C43E VFD3150C43E VFD3550C43E VFD4500C43E	





Standard Motors

Used with 400V Standard Motors

It is recommended to add an AC output reactor when using with a 400V standard motor to prevent damage to motor insulation.

Torque Characteristics and Temperature Rise

When a standard motor is drive controlled, the motor temperature will be higher than with DOL

operation.
Please reduce the motor output torque when operating at low speeds to compensate for less cooling efficiency.

For continuous constant torque at low speeds, external forced motor cooling is recommended.

Vibration

When the motor drives the machine, resonances may occur, including machine resonances Abnormal vibration may occur when operating a 2-pole motor at 60Hz or higher.

Noise

When a standard motor is drive controlled, the motor noise will be higher than with DOL operation.

To lower the noise, please increase the carrier frequency of the drive. The motor fan can be very noisy when the motor speed exceeds 60Hz.

Special Motors

High-speed Motor

To ensure safety, please try the frequency setting with another motor before operating the high-speed motor at 120Hz or higher.

Explosion-proof Motor

Please use a motor and drive that comply with explosion-proof requirements

Submersible Motor & Pump

The rated current is higher than that of a standard motor.

Please check before operation and select the capacity of the AC motor drive carefully. The motor temperature characteristics differ from a standard motor, please set the motor thermal time constant to a lower value.

Brake Motor

When the motor is equipped with a mechanical brake, the brake should be powered by the

Damage may occur when the brake is powered by the drive output. Please DO NOT drive the motor with the brake engaged.

Gear Motor

In gearboxes or reduction gears, lubrication may be reduced if the motor is continuously operated at low speeds

Please DO NOT operate in this way.

Synchronous Motor

These motors need suitable software for control. Please contact Delta for more information.

Single-phase Motor

Single-phase motors are not suitable for being operated by an AC Motor Drive. Please use a 3-phase motor instead when necessary

Environmental Conditions

Installation Position

- 1. The drive is suitable for installation in a place with ambient temperature from -10 to 50 $^{\circ}$ C.
- 2. The surface temperature of the drive and brake resistor will rise under specific operation conditions. Therefore, please install the drive on materials that are noncombustible.
- 3. Ensure that the installation site complies with the ambient conditions as stated in the manual.

Wiring

Limit of Wiring Distance

For the remote operation, please use twist-shielding cable and the distance between the drive and control box should be less than

Maximum Motor Cable Length Motor cables that are too long may cause overheating of the drive or current peaks due to stray capacitance.

Please ensure that the motor cable is less than

If the cable length can't be reduced, please lower the carrier frequency or use an AC reactor

Choose the Right Cable

Please refer to current value to choose the right cable section with enough capacity or use recommended cables.

Grounding

Please ground the drive completely by using the grounding terminal.

How to Choose the Drive Capacity

Standard Motor

Please select the drive according to applicable motor rated current listed in the drive

Please select the next higher power AC drive in case higher starting torque or quick acceleration/deceleration is needed.

Special Motor

Please select the drive according to: Rated current of the drive > rated current of the motor

Transportation and Storage

Please transport and store the drive in a place that meets environment specifications.

Peripheral Equipment

Molded-Case Circuit Breakers (MCCB)

Please install the recommended MCCB or ELCB in the main circuit of the drive and make sure that the capacity of the breaker is equal to or lower than the recommended one.

Add a Magnetic Contactor(MC) in the Output Circuit

When a MC is installed in the output circuit of the drive to switch the motor to commercial power or other purposes, please make sure that the drive and motor are completely stopped and remove the surge absorbers from the MC before switching it.

Add a Magnetic Contactor (MC) in the Input Circuit

Please only switch the MC ONCE per hour or it may damage the drive. Please use RUN/STOP signal to switch many times during motor operation.

Motor Protection

The thermal protection function of the drive can be used to protect the motor by setting the operation level and motor type (standard motor or variable motor) When using a high-speed motor or a water-cooled motor the thermal time constant should be set to a lower value.

When using a longer cable to connect the motor thermal relay to a motor, high-frequency currents may enter via the stray capacitance. It may result in malfunctioning of the relay as the real current is lower than the setting of thermal relay. Under this condition, please lower the

DO NOT Use Capacitors to Improve the Power Factor

carrier frequency or add an AC reactor to solve

Use a DC reactor to improve the power factor of the drive. Please DO NOT install power factor correction capacitors on the main circuit of the drive to prevent motor faults due to over current.

Do NOT Use Surge Absorber

Please DO NOT install surge absorbers on the output circuit of the drive.

Lower the Noise

To ensure compliance with EMC regulations, usually a filter and shielded wiring is used to lower the noise.

Method Used to Reduce the Surge Current

Surge currents may occur in the phase-lead capacitor of the power system, causing an overvoltage when the drive is stopped or at low

It is recommended to add a DC reactor to the drive